

Contents

About the Authors	xiv
Acknowledgements	xvi
Chapter 1 Glycerol: Properties and Production	
1.1 Properties of Glycerol	1
1.2 Traditional Commercial Applications	6
1.3 Production of Bioglycerol	10
References	15
Chapter 2 Aqueous Phase Reforming	
2.1 Glycerol as a Platform for Green Fuels	18
2.2 Production of Hydrogen <i>via</i> Aqueous Phase Reforming	21
2.3 Production of Hydrocarbon Fuels <i>via</i> Aqueous Phase Reforming	24
2.4 Industrial Applications	28
References	29
Chapter 3 Selective Reduction	
3.1 Reduction of Glycerol	32
3.2 Hydrogenolysis to Propylene Glycol	32
3.3 Dehydroxylation to 1,3-Propanediol	37
3.4 Biological Reduction to PDO	37
3.5 Commercial Applications	40
References	42

Chapter 4 Halogenation

4.1 Chlorination of Glycerol	45
4.2 Production of Epichlorohydrin	47
4.3 Industrial Applications	51
References	53

Chapter 5 Dehydration

5.1 Dehydration of Glycerol	54
5.2 Dehydration to Acrolein	54
5.3 Oxydehydration to Acrylic Acid	59
5.4 Dehydration to 3-Hydroxypropionaldehyde	60
5.5 Industrial Applications	60
References	63

Chapter 6 Etherification

6.1 Etherification of Glycerol	65
6.2 Butylation to Glycerol <i>tert</i> -butyl Ethers	65
6.3 Polymerization to Polyglycerol	67
6.4 Glycosylation to Glucosyl Glycerol	69
6.5 Industrial Applications	69
References	71

Chapter 7 Esterification

7.1 Esterification of Glycerol	73
7.2 Esterification with Carboxylic Acids and Glycerolysis	73
7.3 Carboxylation to Glycerol Carbonate	78
7.4 Nitration	79
7.5 Industrial Applications	82
References	83

Chapter 8 Selective Oxidation

8.1 Selective Oxidation of Glycerol	86
8.2 Thermodynamic and Kinetic Aspects of Aerobic C–OH Oxidation	89
8.3 Platinum Group Metal Catalysis	90
8.4 Gold and Organocatalysis	92
8.5 Electrochemical Oxidation	94
8.6 Biological Oxidation	96
References	99

<i>Contents</i>	xiii
Chapter 9 Additives for Cement	
9.1 Polyols as Additives for Cement	101
9.2 Glycerol as an Anticracking and Waterproofing Agent	105
9.3 Raw Glycerol as a Quality Enhancer and Grinding Aid	105
References	108
Chapter 10 Sustainability of Bioglycerol	
10.1 Biofuels: A Triple Bottom Line Analysis	109
10.2 Bioglycerol Economics	113
10.3 Glycerol: A Platform Chemical for the Biorefinery	117
References	121
Subject Index	124