

Contents

Chapter 1 Introduction

1.1	The Need for Alternative Solvents	1
1.2	Safety Considerations, Life Cycle Assessment and Green Metrics	4
1.2.1	Environmental, Health and Safety (EHS) Properties	4
1.2.2	Life Cycle Assessment (LCA)	5
1.2.3	Solvents in the Pharmaceutical Industry and Immediate Alternatives to Common Laboratory Solvents	12
1.3	Solvent Properties Including Polarity	14
1.4	Summary	20
	References	21

Chapter 2 'Solvent free' Chemistry

2.1	Introduction	23
2.2	Chemical Examples	25
2.2.1	Inorganic and Materials Synthesis	25
2.2.2	Organic Synthesis	27
2.2.2.1	Enantioselective Catalysis	36
2.2.2.2	Microwave assisted Reactions	39
2.2.2.3	Photoreactions	39
2.3	Summary and Outlook for the Future	39
	References	41

Chapter 3 Water

3.1	Introduction	44
3.1.1	Biphasic Systems	46
3.2	Chemical Examples	49
3.2.1	Extraction	49
3.2.2	Chemical Synthesis	51
3.2.2.1	Metal-mediated and Catalysed Reactions	54
3.2.2.2	Microwave Assisted Reactions	56
3.2.2.3	Biocatalysis	57
3.2.2.4	Carbon Dioxide Fixation	58
3.2.3	Materials Synthesis	60
3.3	High Temperature, Superheated or Near Critical Water	63
3.4	Summary and Outlook for the Future	64
	References	65

Chapter 4 Supercritical Fluids

4.1	Introduction	68
4.2	Chemical Examples	71
4.2.1	Supercritical and Liquid Carbon Dioxide	71
4.2.1.1	Solubility in Supercritical Carbon Dioxide	71
4.2.1.2	Extraction	74
4.2.1.3	Chemical Synthesis	76
4.2.1.4	Materials Synthesis and Modification	82
4.2.2	Supercritical Water and Near Critical Water	84
4.2.2.1	Extraction and Analytical Chemistry	84
4.2.2.2	Chemical Synthesis	86
4.2.2.3	Materials Synthesis	89
4.2.2.4	Supercritical Water Oxidation (SCWO)	90
4.3	Summary and Outlook for the Future	91
	References	92

Chapter 5 Renewable Solvents

5.1	Introduction	97
5.2	Chemical Examples	100
5.2.1	Alcohols including Glycerol	100
5.2.2	Esters	103
5.2.2.1	Biodiesel	105
5.2.3	2-Methyltetrahydrofuran (2-MeTHF)	108
5.2.4	Terpenes and Plant Oils	109
5.2.5	Renewable Alkanes	113

5.2.6	Ionic Liquids and Eutectic Mixtures Prepared from Bio-Feedstocks	114
5.3	Summary and Outlook for the Future	115
	References	116
Chapter 6 Room Temperature Ionic Liquids and Eutectic Mixtures		
6.1	Introduction	118
6.2	Chemical Examples	123
6.2.1	Extractions using RTILS	123
6.2.2	Electrochemistry in RTILS	125
6.2.3	Synthesis in RTILS	126
6.2.3.1	Biocatalysis in RTILS	131
6.2.3.2	Polymer Synthesis and Processing	132
6.2.4	Selected Unconventional Uses of RTILS	136
6.3	Summary and Outlook for the Future	138
	References	138
Chapter 7 Fluorous Solvents and Related Systems		
7.1	Introduction	143
7.1.1	Overview of Fluorous Approach	143
7.1.2	Fluorous Solvent Polarity Data, Solubility and Miscibility Data	145
7.1.3	Fluorous Catalysts and Reagents	149
7.2	Chemical Examples	150
7.2.1	Fluorous Extractions and Fluorous Analytical Chemistry	150
7.2.2	Fluorous Reactions	152
7.2.3	Fluorous Biphasic Catalysis	153
7.2.3.1	Continuous Fluorous Biphasic Catalysis	160
7.2.4	Fluorous Biological Chemistry and Biocatalysis	162
7.2.5	Fluorous Combinatorial Chemistry	164
7.2.6	Fluorous Materials Chemistry	166
7.3	Summary and Outlook for the Future	167
	References	167
Chapter 8 Liquid Polymers		
8.1	Introduction	170
8.1.1	Properties of Aqueous PEG Solutions	170
8.2	Chemical Examples	173
8.2.1	PEG and PPG as Non-volatile Reaction Media	173
8.2.1.1	PEG as a Reaction Solvent	174

8.2.2	Poly(dimethylsiloxane) as a Non-volatile Reaction Medium	182
8.3	Summary and Outlook for the Future	185
	References	186
Chapter 9 Tunable and Switchable Solvent Systems		
9.1	Introduction	188
9.2	Chemical Examples	189
9.2.1	Gas Expanded Liquids	189
9.2.1.1	Solvent Properties of CXLs	190
9.2.1.2	Applications of CXLs	191
9.2.2	Solvents of Switchable Polarity	193
9.2.3	Switchable Surfactants	197
9.2.4	Solvents of Switchable Volatility	199
9.2.5	Thermomorphic and Related Biphasic Catalysis	201
9.3	Summary and Outlook for the Future	202
	References	202
Chapter 10 Industrial Case Studies		
10.1	Introduction	204
10.2	Selected Applications: Examples	205
10.2.1	Water as a Solvent and Reaction Medium	206
10.2.2	Carbon Dioxide as a Solvent and Reaction Medium	210
10.2.3	RTILs in Industry	214
10.3	Summary and Outlook	215
	References	216
	Subject Index	218