

Contents

Chapter 1 Catalysis on Well-defined Metal Surfaces and Non-metallic Substrates	1
<i>By S. J. Thomson</i>	
1 Introduction	1
2 Changes in Surfaces Accompanying Adsorption and Catalysis	1
Modifying Agents and Poisons	2
Segregation	4
Surface Enrichments	5
Rearrangement of Surfaces	7
Adsorbed Species	7
3 Changes in Substrate – Support Effect and Alloys	10
Support Effect	10
Alloys	12
4 Surface Topography, Molecular Beams, and Transitory Species	13
Surface Topography and Steps	13
Chemisorption: Pt(111) and Pt(100)	14
Hydrocarbon Adsorption on High-index Faces	15
H ₂ /D ₂ Exchange	15
Molecular Beams – Kinetics and Mechanism	16
Molecular Beam – Transient Species	16
5 Hydrocarbons on Metal Surfaces	17
Bonding and Adsorbed Species	17
Oxidation	23
Carbon Overlayers and Active Species	23
6 Fischer–Tropsch Synthesis, Methanation and Steam Reforming	28
7 Molecules Containing N, C, and O	30
N ₂ , NH ₃ , NO, CO, and O ₂	30
CO + NO	31
8 Oxide and Sulphide Catalysts	32
Co–Mo–Al ₂ O ₃	32
Cr–SiO ₂	34

Acidity and Basicity	34
Oxides	36
9 Miscellaneous	37
Bonding Frequencies	37
Other Experimental Techniques	37
10 Conclusion	38
Chapter 2 The Steam Reforming of Hydrocarbons	39
<i>By G. W. Bridger</i>	
1 Introduction	39
2 Steam Reforming Processes and Catalysts	41
A. Synthesis Gas and Hydrogen	41
B. Town Gas and Substitute Natural Gas	41
C. Reducing Gas for Iron Ore	42
D. Nuclear Heat for Reforming	43
3 Steam Reforming Catalyst Formulation	43
A. Nickel Catalysts	43
Promoters and Low-area Metal Catalysts	47
Catalyst Reduction	47
B. Precious Metal Catalysts	48
Steam Reforming	48
Dealkylation and Steam Reforming	51
4 Mechanism and Kinetics of Steam Reforming	52
A. Methane Reforming	52
B. Higher Hydrocarbon Reforming	57
C. Aromatic Hydrocarbons, Steam Dealkylation	59
D. Summary of Mechanism Studies	61
5 Reactivity and Reforming of Higher Hydrocarbons	62
A. Reactivity of Hydrocarbons	62
B. Reforming of Higher Hydrocarbons	63
6 Carbon Formation in Hydrocarbon Steam Reforming	63
A. Thermodynamics	63
B. Forms of Carbons Deposits	65
C. Effect of Alkalis on Carbon Deposition	66
7 Steam Reforming Catalyst Patent Specifications	68

Chapter 3 Oxidation over Copper, Silver and Gold Catalysts	70
<i>By R. W. Clayton and S. V. Norval</i>	
1 Introduction	70
2 Interaction of Oxygen with Copper, Silver, and Gold	70
Copper	70
Silver	71
Gold	73
3 Alkene Oxidation over Copper, Silver, and Gold Catalysts	74
Copper	74
Oxygen Species involved in Partial Oxidation	74
Alkene Adsorption	75
Use of Halide Ions to Improve Selectivity	78
Silver	78
Oxygen Adsorption	79
Effect of Chloride on Oxygen Adsorption	81
Reaction Kinetics	82
Mechanism of the Epoxidation Reaction – Involvement of Adsorbed Oxygen Species	83
Reaction Intermediates	83
Stereochemistry of the Epoxidation Reaction	85
Reaction Mechanism	86
Crystal Orientation Effects	88
Catalysts Promoted with Calcium, Strontium, or Barium	88
Gold	89
4 Alcohol Oxidation	90
Introduction	90
Copper	90
Oxygen Chemistry	90
Mechanism and Kinetics	90
Silver	91
Oxygen Chemistry	91
Mechanism and Kinetics	92
Comparison of Different Alcohols	93
Condensation Products	93
Gold	93
5 Liquid-phase Oxidation over Heterogeneous Catalysts	94
6 Conclusions	96

Chapter 4 High-temperature Oxidation by Metals <i>By M. H. Stacey</i>	98
1 Introduction	98
2 Surface and Bulk Chemistry of Platinum Metals	99
Oxygen Chemisorption	99
Chemisorption of NO, NH ₃ , CO, and C ₂ N ₂	102
Chemisorption Summary	103
Catalyst Surface Restructuring	105
3 The Reaction Mechanisms	106
Ammonia Oxidation	107
Co-oxidation of Ammonia and Methane	112
4 Technological Aspects	116
Heat and Mass Transfer	117
Transient Effects	119
Catalyst Activation and Aging	119
5 Conclusions	121
Chapter 5 The Catalytic Oxidation of Sulphur Dioxide <i>By C. N. Kenney</i>	123
1 Introduction	123
2 Chemistry of Vanadium Catalysts	124
3 Kinetics of the Vanadium-catalysed Oxidation	127
4 Diffusion and Mass-transfer Effects	130
5 Industrial Aspects	134
Chapter 6 The Spillover of Chemisorbed Species <i>By D. A. Dowden</i>	136
1 Introduction	136
Thermodynamics and Rate	136
Activation Energies	138
2 The Relevant Regions of Reaction Space	142
The Solid Interior	142

<i>Contents</i>	xi
The Solid Surface	142
The Interface between Solids	143
3 The States of Adsorbates and Absorbates	145
Hydrogen	145
Oxygen	146
Nitrogen	147
Carbon Monoxide	147
Olefins	147
4 Transitions and Migrations in the Reaction Spaces	148
Hydrogen Atoms	148
5 Spillover in Chemisorption	151
Single Solid Phases	152
Two Solid Phases	153
6 Spillover and Solid-state Reactions	156
Reduction without Phase Change	156
Reduction with Phase Change	156
7 Spillover in Catalysed Reactions	163
Donors and Donees in Permanent Contact	163
Donors and Donees Contacted and Separated	165
8 Conclusions	168
Chapter 7 Catalysis by Zinc Oxide	169
<i>By C. S. John</i>	
1 Introduction	169
2 Structure and General Surface Properties of ZnO	169
3 Hydrogen Adsorption on ZnO	171
4 Alkene Isomerization on ZnO	173
Propene	174
Butene	176
Cycloalkenes	178
Alkynes	179
5 Alkene Hydrogenation on ZnO	180
6 Hydrocarbon Oxidation on ZnO	182

Adsorbed Oxygen Species	183
Intermediates in Alkene Oxidation	184
7 Conclusions	187
Chapter 8 Catalysis on Non-faujasitic Zeolites and Other Strongly Acidic Oxides	189
<i>By M. S. Spencer and T. V. Whittam</i>	
1 Introduction	189
2 The Structural Aspects of More Siliceous Zeolites	190
Mordenite	190
Zeolite L	197
Zeolites Ω and ZSM-4	200
Erionite and Offretite	201
Highly Siliceous Zeolites	203
Zeolite Nu-1	203
Zeolite ZSM-5	203
3 Fundamental Aspects of Catalytic Activity	205
Source of Activity in Silica–Alumina	205
Source of Activity in Zeolites	208
Source of Activity in Other Siliceous Catalysts	214
Source of Activity in Other Strongly Acidic Oxides	215
Geometrical Constraints: Shape-selective Catalysis	216
Catalyst Aging; ‘Coke’ Formation	216
4 Catalysed Reactions	218
Aliphatic Hydrocarbons	219
Aromatic Hydrocarbons	221
Methanol	222
Other C/H/O Compounds	225
Miscellaneous Compounds	226
Chapter 9 Polymerization By Carboanions and Carbocations	228
<i>By D. C. Sherrington</i>	
1 Introduction	228
2 Basic Mechanisms	229
Intermediates	229
Ion Pair Equilibria	229

3 Polymerization by Carbocations	230
Carbocation Intermediates	230
Initiation Processes	231
Lewis Acids	232
Lewis Acid/Co-catalyst Systems	233
Protonic Acids	237
Electron-transfer Initiation	239
Photo-initiated Polymerizations	240
Absolute Reactivity	243
Dissociation Equilibria	243
Propagation Constants	245
Molecular Weight Distributions	248
Polymer Stereochemistry and Optical Activity	250
4 Polymerization by Carboanions	251
Carboanionic Intermediates	251
Dissociation/Association Equilibria	252
Initiation Processes	253
Electron-transfer Initiation	254
Lithium Alkyls	254
Bifunctional Initiators	255
Alkoxides, Amides, and Other Bases	256
Zwitterionic Polymerizations	258
Miscellaneous	258
Effect of Tertiary Amines	260
Absolute Reactivity	262
Styrene Type Monomers	262
Methyl Methacrylate	263
2-Vinylpyridine	263
Conjugated Dienes	264
Other Systems	265
Alkaline-earth Counterions	266
Polymer Configuration and Microstructure	268
Methacrylate Polymers	268
2-Vinylpyridine Oligomers	269
Diene Polymers	270
Author Index	275

