

Contents

Chapter 1	Role of Metal Ion-Metal Nanocluster Ensemble Sites in Activity and Selectivity Control	1
	<i>by J. Margitfalvi and S. Göbölös</i>	
1	Introduction	1
1.1	Historical Background	1
1.2	Type of Active Sites	1
1.3	Mono- and Bimetallic Supported Catalysts	2
1.4	Promotion of Supported Metal Nanoclusters	5
1.5	Characterization of Supported Metal Catalysts	5
1.6	Subject of Contribution	6
2	Case Studies	8
2.1	Supported Sn-Pt Catalysts	8
2.2	CO Oxidation on Supported Gold Catalysts	47
2.3	Supported Sn-Ru Catalysts	55
2.4	Re-Pt/Al ₂ O ₃ Catalysts	67
2.5	Copper-Containing Catalysts	77
2.6	Other Types of Supported Catalysts	91
3	Conclusions	94
	References	96
Chapter 2	The Destruction of Volatile Compounds by Heterogeneous Catalytic Oxidation	105
	<i>By C.S. Heneghan, G.J. Hutchings and S.H. Taylor</i>	
1	Introduction	105
2	VOC Abatement	106
3	Operational Parameters Affecting the Catalytic Combustion of VOCs	106
3.1	Temperature	106
3.2	System Preheating	107
3.3	Space Velocity	108
3.4	Type of VOC	108
3.5	VOC Mixtures	109

3.6	VOC Concentration	111
3.7	Deactivation	112
4	Catalysts used for VOC Abatement	113
4.1	Noble Metal Catalysts	113
4.2	Design of Catalyst Supports	125
4.3	Gold as a VOC Destruction Catalyst	127
4.4	Metal Oxide Catalysts	128
4.5	Mixed Catalyst/Sorbent Systems	143
4.6	Comparison of Noble Metal and Oxide Catalysts	144
5	Conclusions	148
	References	148
Chapter 3	CO Oxidation Over Supported Au Catalysts	152
	<i>By M.C. Kung, C.K. Costello and H.H. Kung</i>	
1	Introduction	152
2	Preparation of Supported Au Catalyst	152
3	Nature of Au Active Site	154
4	Reaction Mechanism	158
5	Catalyst Deactivation	161
6	Conclusion	163
	References	163
Chapter 4	Coke Characterization	166
	<i>By C.A. Querini</i>	
1	Introduction	166
2	Temperature-Programmed Techniques	167
2.1	Temperature-Programmed Oxidation	167
2.2	TPO Studies of Different Catalytic Systems	171
2.3	Temperature-Programmed Hydrogenation	175
2.4	Temperature-Programmed Gasification	176
3	Electron Microscopy	177
3.1	Naphtha Reforming	177
3.2	Coke on Nickel Catalysts	177
3.3	1-Butene Isomerization	178
4	Electron Energy Loss Spectroscopy (EELS)	178
4.1	Naphtha Reforming	178
4.2	1-Butene Isomerization	179
4.3	Other Reactions on Zeolites	179
5	Infrared techniques (FTIR, DRIFTS)	180
5.1	Cracking	180
5.2	Isobutane Alkylation	180
5.3	1-Butene Skeletal Isomerization	182
5.4	Butene Dehydrogenation	183
5.5	Other Reactions on Zeolites	183

6	Laser Raman Spectroscopy	183
6.1	Classic Laser Raman Spectroscopy (LRS)	183
6.2	UV-Raman Spectrometry (UV-RS)	184
7	Dissolution of Support and Solvent Extraction	186
7.1	Naphtha Reforming	187
7.2	Coke on Zeolites	187
7.3	Paraffins Dehydrogenation	188
7.4	Propene Oligomerization on Heteropoly-Acids	188
7.5	n-Butane Isomerization	188
8	Neutron Scattering and Attenuation	189
9	Nuclear Magnetic Resonance (NMR)	189
9.1	^{13}C CP/MAS-NMR	190
9.2	^1H NMR	193
9.3	^{129}Xe NMR	193
9.4	^{129}Si MAS NMR	194
10	Auger Electron Spectroscopy (AES)	194
11	X-Ray Diffraction (XRD)	195
12	Secondary Ion Mass Spectrometry (SIMS)	196
13	Sorption Capacity: Surface Area and Pore Volume	197
13.1	Coke on Zeolites	197
13.2	Residue Hydrotreating	199
13.3	Isobutane Dehydrogenation	199
14	X-Ray Photo-electron Spectroscopy (XPS)	200
14.1	Coke on Zeolites	200
14.2	Residue Hydrotreating	200
14.3	Isobutane Dehydrogenation	200
15	Ultraviolet-Visible Spectroscopy (UV-VIS)	200
15.1	Isobutane Alkylation	201
15.2	n-Butane Isomerization	201
16	Electron Paramagnetic Resonance (EPR)	202
17	Coke Formation Rate	203
18	Concluding Remarks	203
	References	206

Chapter 5 Deactivation of Oxidation Catalysts for VOC Abatement by Si and P Compounds 210

By M. Rahmani, K. Badii, M. Faghihi, M. Sanati, N. Cruise, O. Augustsson and J.J. Spivey

1	Introduction	210
2	Effect of Organo-silica Compounds	211
2.1	Chemical Properties of Hexamethyldisiloxane (HMDS)	212
2.2	Deactivation Effect of Hexamethyldisiloxane (HMDS) on Oxidation Catalysts	212

2.3	Effect of Hexamethyldisiloxane (HMDS) Concentration	218
2.4	Effect of Catalysts and Supports	218
2.5	Effect of Deactivation Temperature	220
2.6	Effect of Reactor Design	221
2.7	Mechanism of Deactivation	223
3	Deactivation by Phosphorus Compounds	226
3.1	Introduction	226
3.2	The Influence of Phosphorus Poisoning	228
3.3	Support Effects	238
3.4	Mechanism and Kinetics	239
4	Mathematical Modeling of Deactivation by Si and P-Based Compounds	241
4.1	Mathematical Approaches	241
4.2	Analytical and Numerical Methods	242
4.3	Modeling of Catalyst Poisoning by Organosilicon Compounds	243
4.4	Modeling of Poisoning by Organophosphorous Compounds	243
4.5	Optimization of Active Phase Distribution For Deactivating Systems	250
4.6	Summary	252
	References	254
Chapter 6	Microemulsion: An Alternative Route to Preparing Supported Catalysts	258
	<i>By S. Rojas, S. Eriksson and M. Boutonnet</i>	
1	Introduction	258
2	Formation of Nanoparticles in Microemulsions	259
2.1	What is a Microemulsion?	259
2.2	Structure of Microemulsions	260
2.3	Microemulsions as Synthesis Medium	261
2.4	Some Relevant Aspects of Microemulsions for Particle Preparation	261
3	Metal Oxides by Microemulsion	265
3.1	Introduction	265
3.2	Catalytic Oxide Materials	265
3.3	Oxide Materials	267
4	Metal-based Catalysts Prepared by Microemulsion	272
4.1	Introduction	272
4.2	Unsupported Catalysts	272
4.3	Supported Catalysts	275
4.4	Microemulsion vs Traditional Techniques	283
5	Concluding Remarks	288
	References	289

Chapter 7 Catalysis of Acid/Aldehyde/Alcohol Condensations to Ketones 293
By K.M. Dooley

1	Introduction	293
2	Decarboxylative Condensation, Acids	294
3	Decarboxylative Condensation, Aldehydes and Alcohols	298
4	'One-step' Aldol Condensations to Ketones	303
5	Lower Temperature Condensations to Ketones	306
6	Catalyst Properties – Decarboxylative Condensations	308
7	Catalyst Properties – 'One-step' Aldol Condensations	312
	References	314

Chapter 8 Turnover Frequencies in Metal Catalysis: Meanings, Functionalities and Relationships 320
By J.G. Goodwin Jr, S. Kim and W.D. Rhodes

1	Introduction	320
2	Determination of TOF Based on Chemisorption	321
3	Determination of TOF Based on SSITKA	321
4	Relationship of TOFChem and TOFITK to Site Activity	322
5	Comparison of TOFChem and TOFITK for Actual Reactions	325
5.1	Methanation: a Classic Structure-insensitive Reaction	325
5.2	Methanol Synthesis	336
5.3	Ethane Hydrogenolysis: a Classic Structure-sensitive Reaction	341
5.4	Ammonia Synthesis	343
6	Conclusions	344
	References	345

