

The Nottingham Microalgae Biorefinery

Steve Skill



**Sustainable Chemicals from Microalgae, Encompassing Biocrude
through to Fine Chemicals**

Royal Society of Chemistry, The Chemistry Centre, London UK

19th November 2013

PML

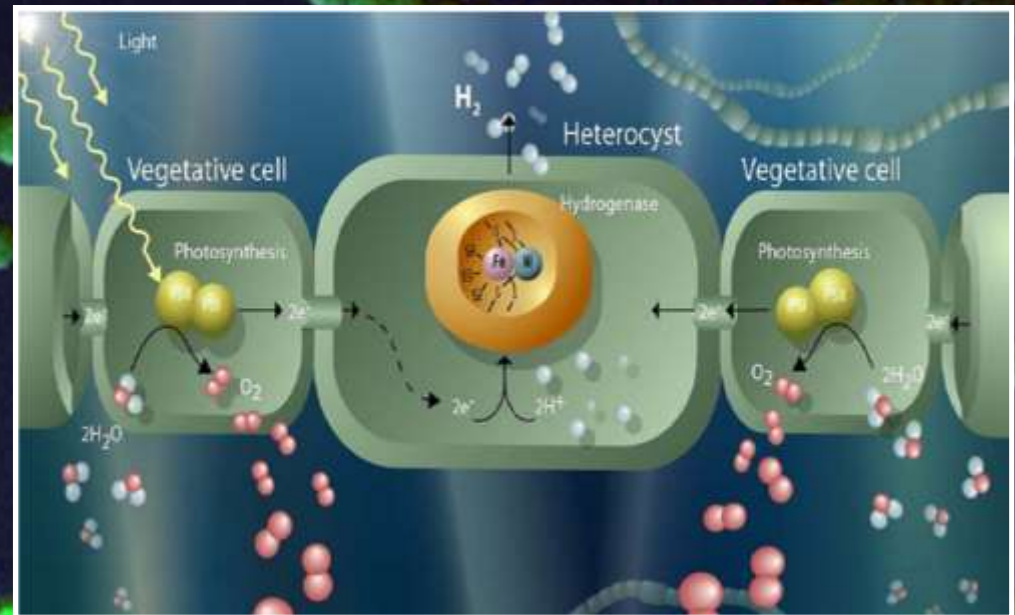
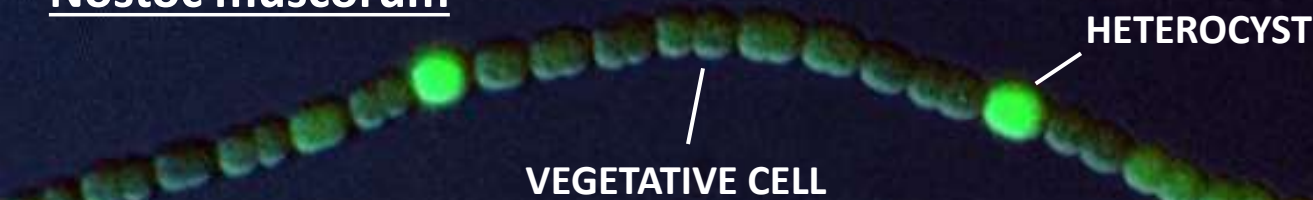
Plymouth Marine
Laboratory



Technology Strategy Board
Driving Innovation



Nostoc muscorum



<http://www.plantphysiol.org/content/143/3/1385/F8.expansion>

Steve Skill

Background

Lancaster University 1983

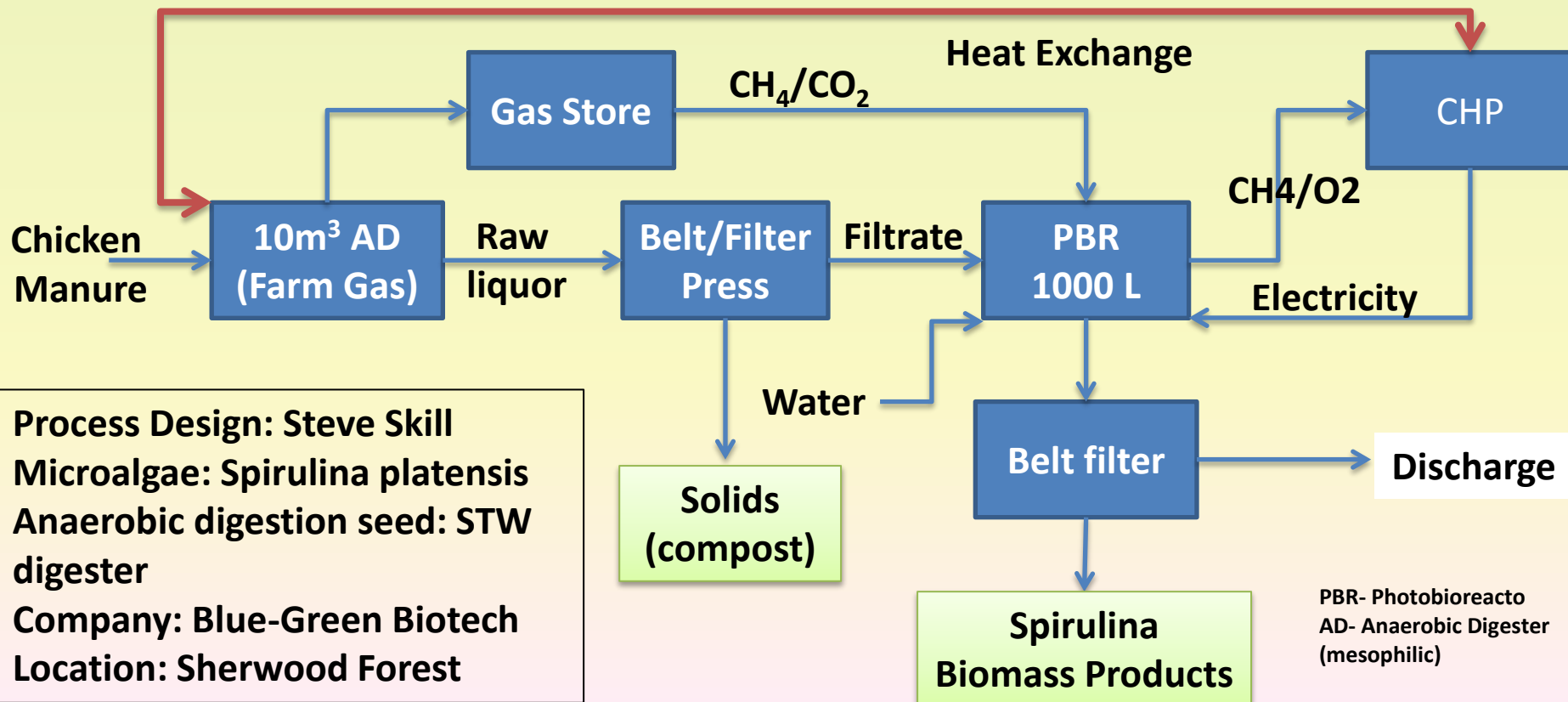
Biochemist- Restriction enzyme characterisation of cyanobacterial plasmids and cyanophage DNA.

BBSRC 3 year project - Research assistant - Isolation and cloning of Heterocyst specific gene sequences.

Enhanced H_2 production
N fixation in higher plants
Carbon negative fertiliser
production ~~Haber Process~~

1983- No Molecular toolkit!!

1986-1988 Sustainable Algae Production Process



1992-1994 Biocoil Photobioreactor, Algae/bacteria consortium

Tertiary Sewage Treatment Process



Process Design: Steve Skill

Microbes: Autoflocculating consortia of *Chlorella* & *Scenedesmus*
Company: Biotechna Ltd

Location: Stoke Bardolph STW, Severn Trent PLC, Nottingham

**Discharge from
Activated Sludge**

**Mix Tank
2000 L**

**Settling
Tank**

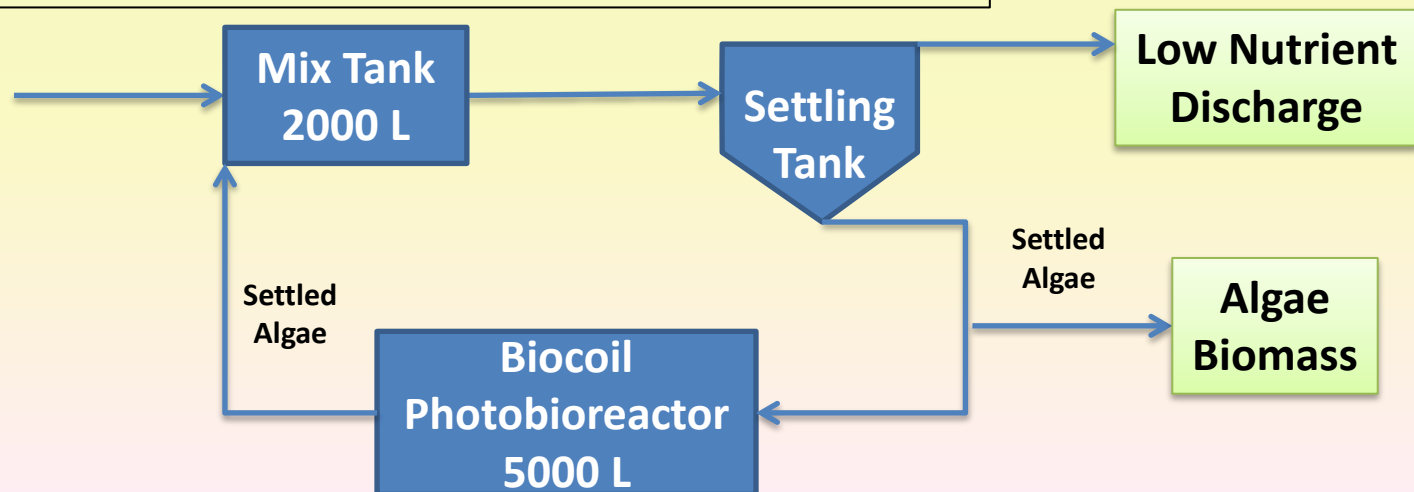
**Low Nutrient
Discharge**

**Settled
Algae**

**Biocoil
Photobioreactor
5000 L**

**Settled
Algae**

**Algae
Biomass**



1992- Autoflocculating algae consortium (Chlorella/Scenedesmus)



Animal feed?

HTL feedstock?

Direct use as Fuel?

1993 Algae Power Station ?



BBC Tomorrows World 1993. <http://www.youtube.com/watch?v=-7N8uBV1byE>

**1993-1995 Biotechna Graesser Ltd, Greencycle Ltd, Bioextract Ltd.
Escola Superior de Biotecnologia (ESB), Lisboa. (Vitor Verdhelo)**

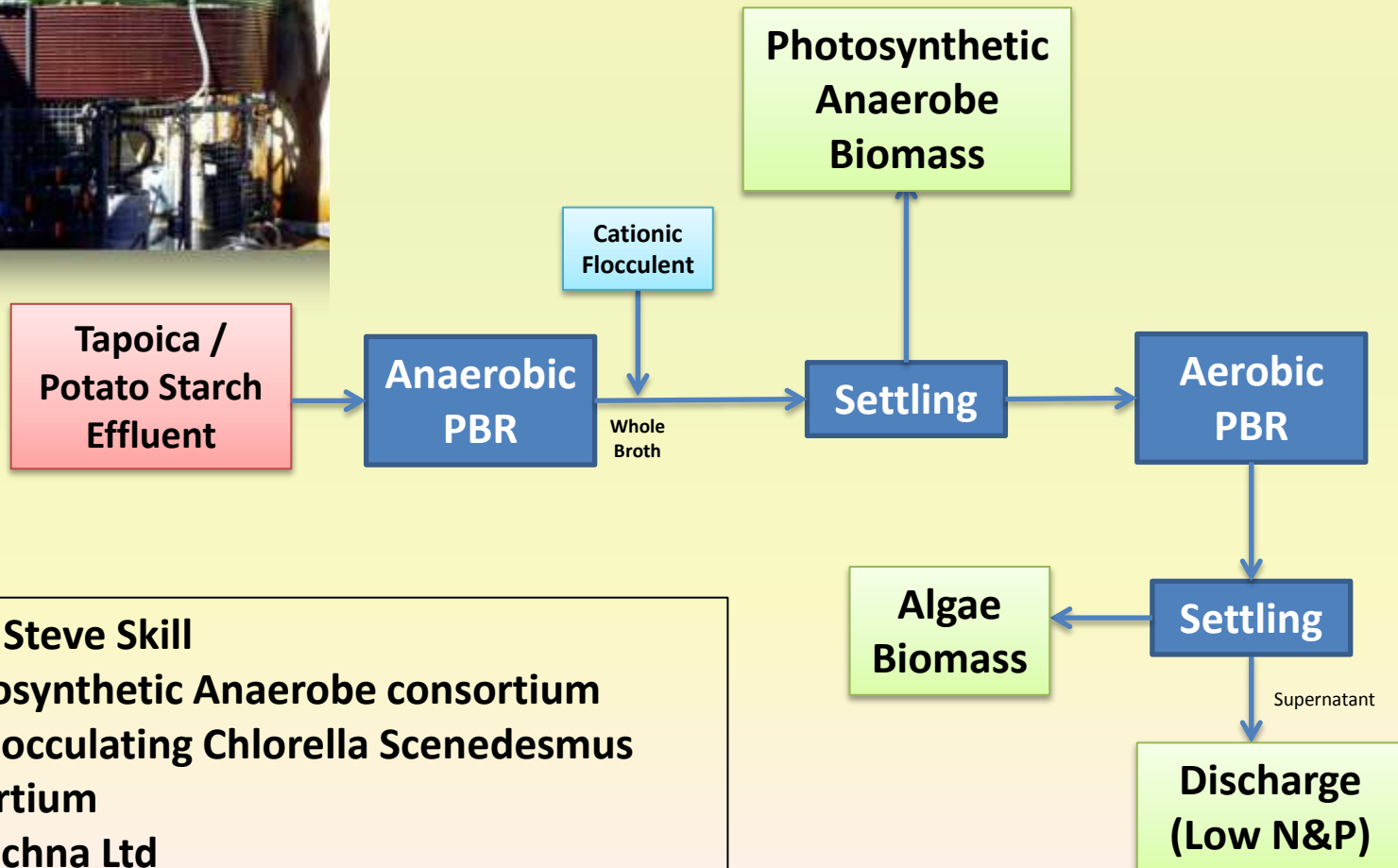


2 stage pilot PBR system (2 x 500 L), with FEP tubing for UV induced secondary metabolite production. Sines, Portugal. Steve Skill (1993)



Two stage Biocoil PBR system for the production of Beta Carotene from *Dunalliella salina*. The unit was constructed in the UK and transported to site near Sines in Portugal.

1994-1995 High Strength Wastewater Treatment



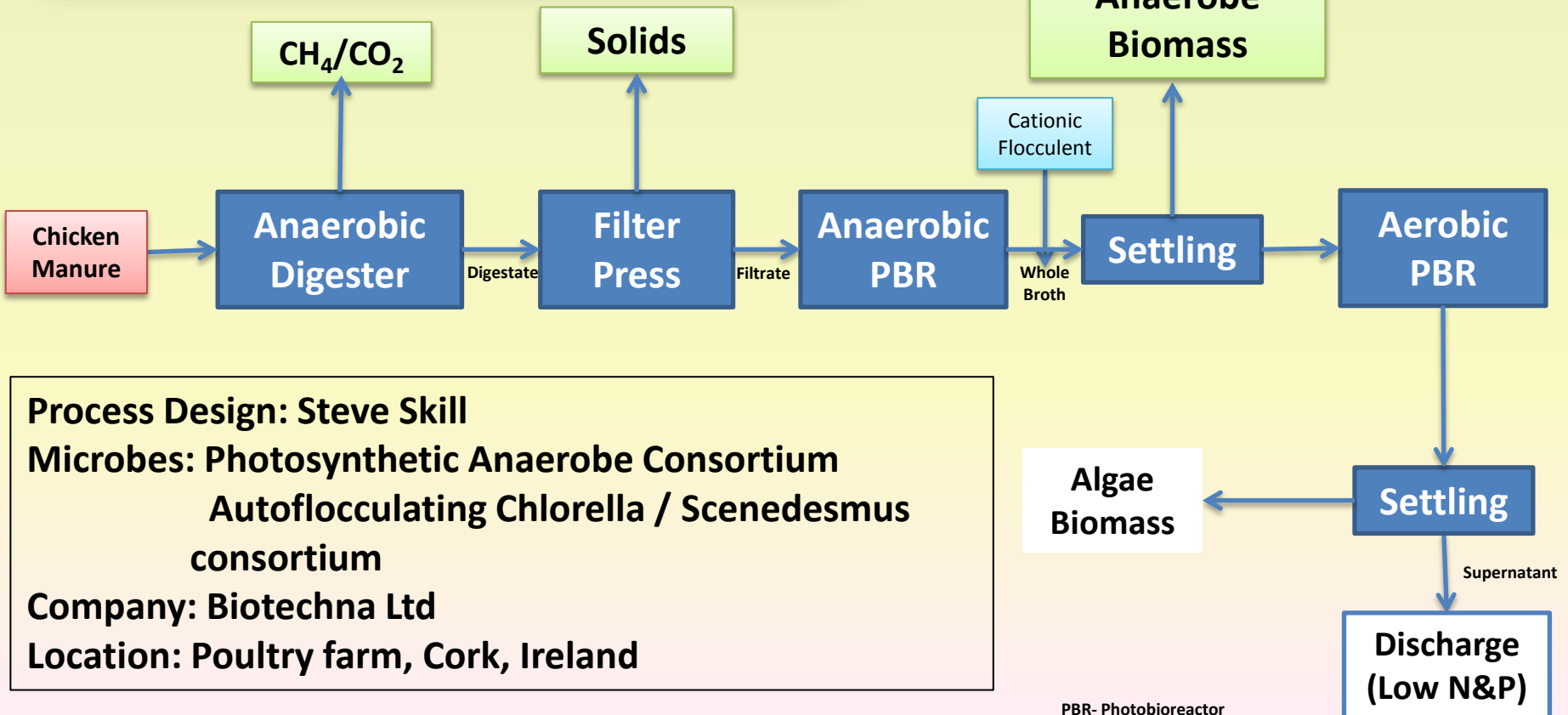
Process Design: Steve Skill

Microbes: Photosynthetic Anaerobe consortium
Autoflocculating Chlorella Scenedesmus consortium

Company: Biotechna Ltd

Location: Dorking, UK.

1994-1996 Digestate Enhancement



1997-2000 Sustainable Aquaculture



Carbohydrate
Protein Feed

Biofilm
PBR

Water Recycling
Circuit

Intensive fish
grow-out
tanks

Filter
screen

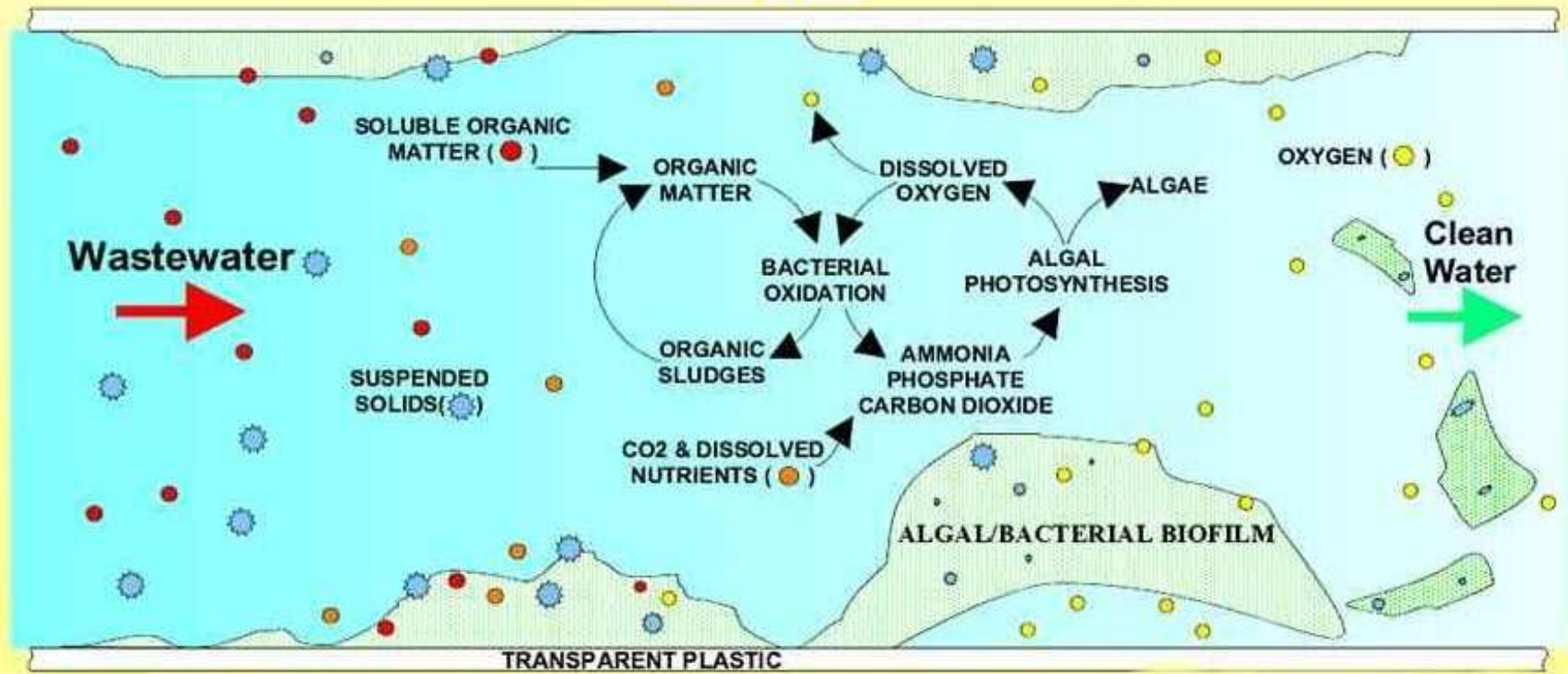
Faeces &
spent
food

AD

Tilapia
Produce

Proprietor: Steve Skill
Microbes: photosynthetic biofilm
Company: Sherwood Forest Tilapia
Location: Nottingham, UK.





ALGAL BIOFILM WASTEWATER TREATMENT



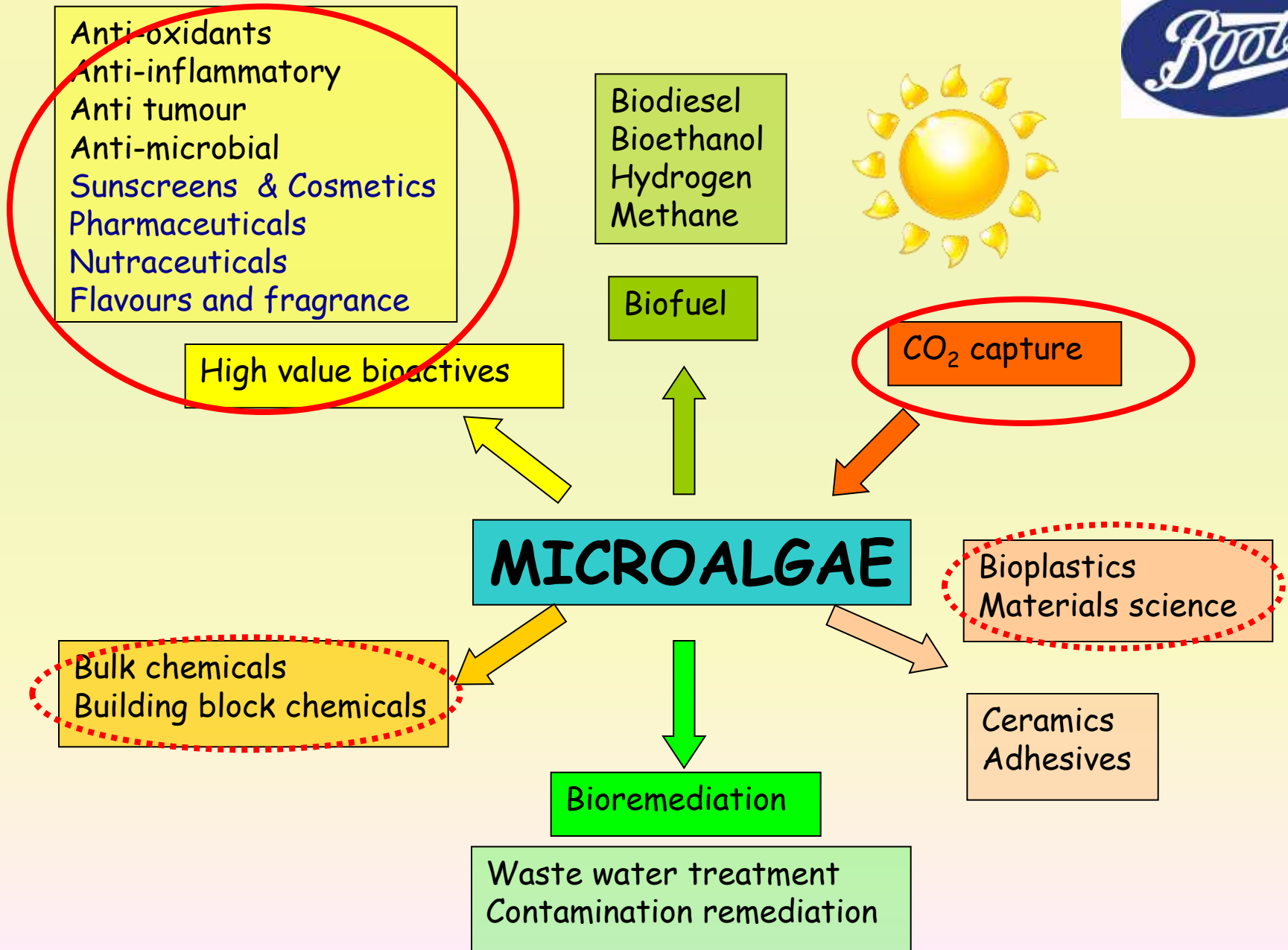
The Nottingham Microalgae Biorefinery

Microalgal biorefinery - Industry perspective

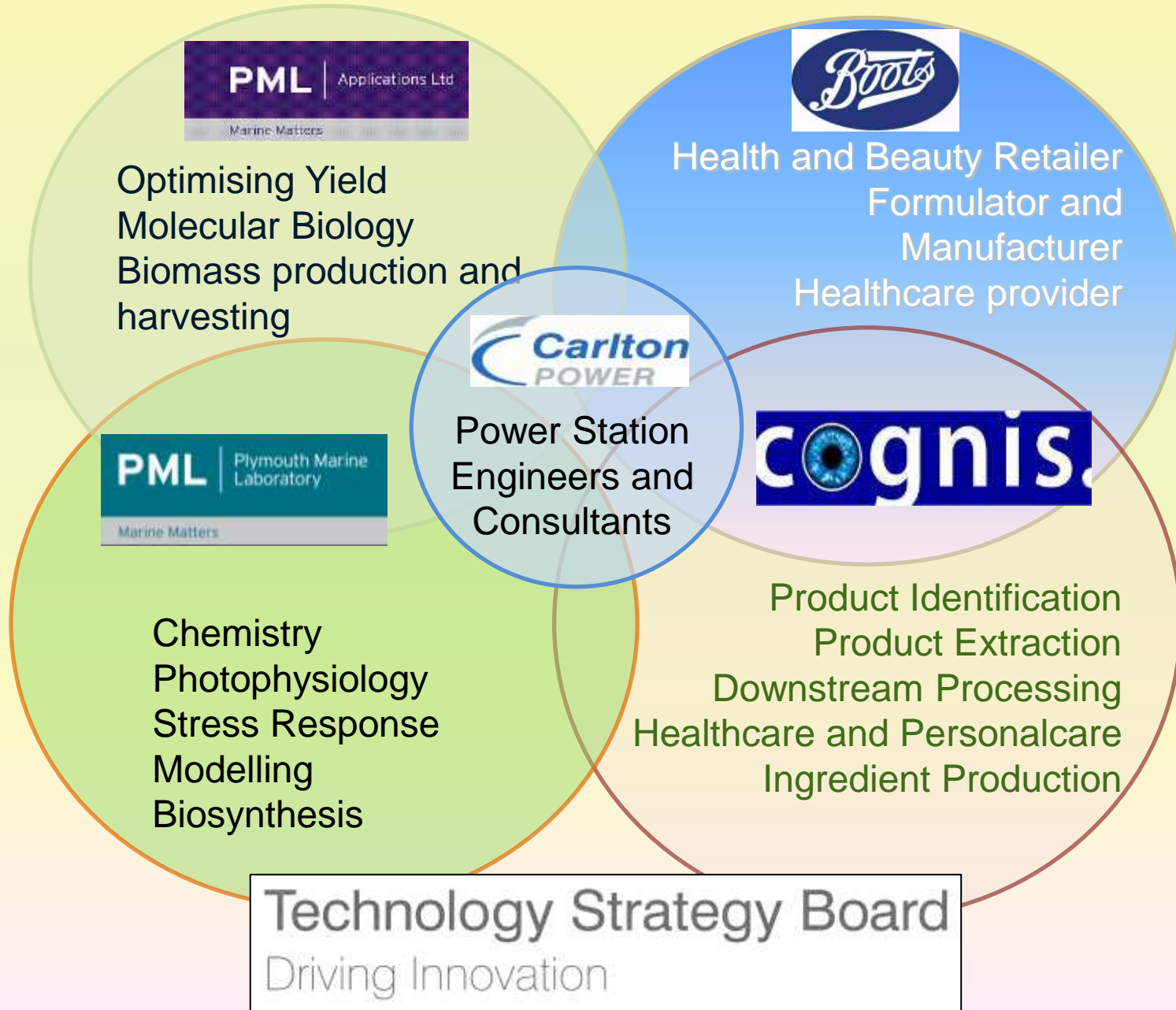
- What commercially viable biomolecules can we characterise and extract from the algae?
- Can we grow the algae and extract the biomolecules economically?
- Does the consumer want whatever we find?
- Whole supply chain consideration -Can we develop a carbon negative ingredient supply chain?



Potential Microalgae Products and Applications



CCIF Project £2.1m – Steve Skill PI



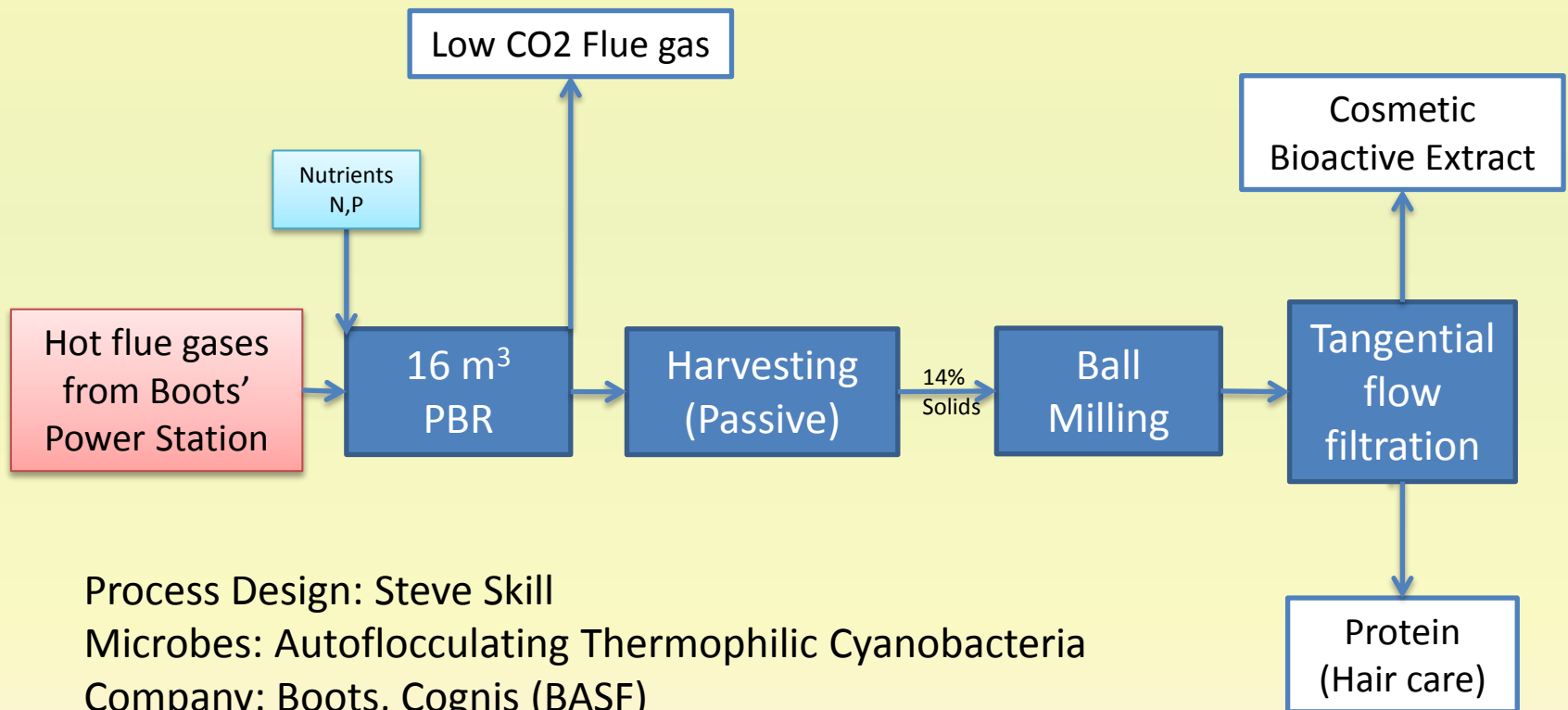
Which microalgal strain?

Screening programme lead to the selection of a ROBUST cyanobacteria (CX68)



- Auto-flocculation
- Thermophilic
- Robust
- Monoalgal culture
- Storage
- Freshwater strain
- Wild type produces potentially valuable metabolites
- Di-azotrophe
- Prokaryote

2008-2013 Microalgal Biorefinery with Carbon Capture



Process Design: Steve Skill

Microbes: Autoflocculating Thermophilic Cyanobacteria

Company: Boots, Cognis (BASF)

Location: Nottingham, UK.

PBR- Photobioreactor



Direct carbon capture PBR



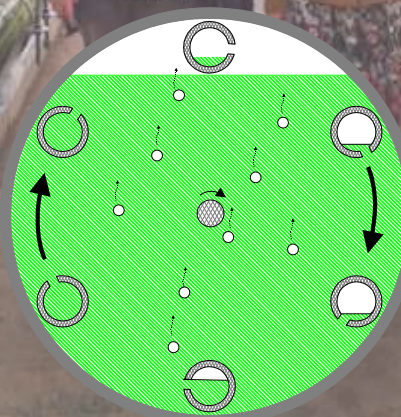
15MW Power Station

Flue gas duct

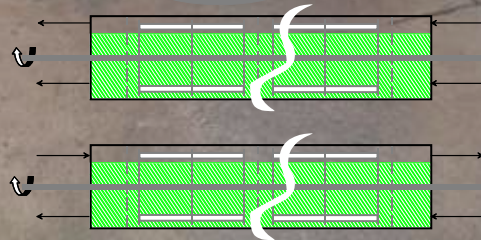


16,000 litre photobioreactor (PBR)
Productivity: 0.3-0.9g/l/day
Energy use: 20-70W/m³

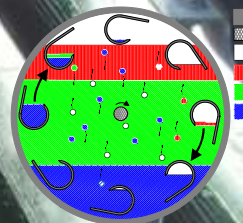
Patent: Apparatus for the treatment of fluid streams and method for conducting the same. S. Skill 2009



- Basic mode of operation.**
A-transparent shell, B-rotor assembly,
C- Fluid phase, D-liquid phase
Contact and gas exchange between
C & D.
- A
 - B
 - C
 - D



- Basic mode of operation.**
Phase flows, inlets and outlets
Co-current or counter-current flow of
phases.



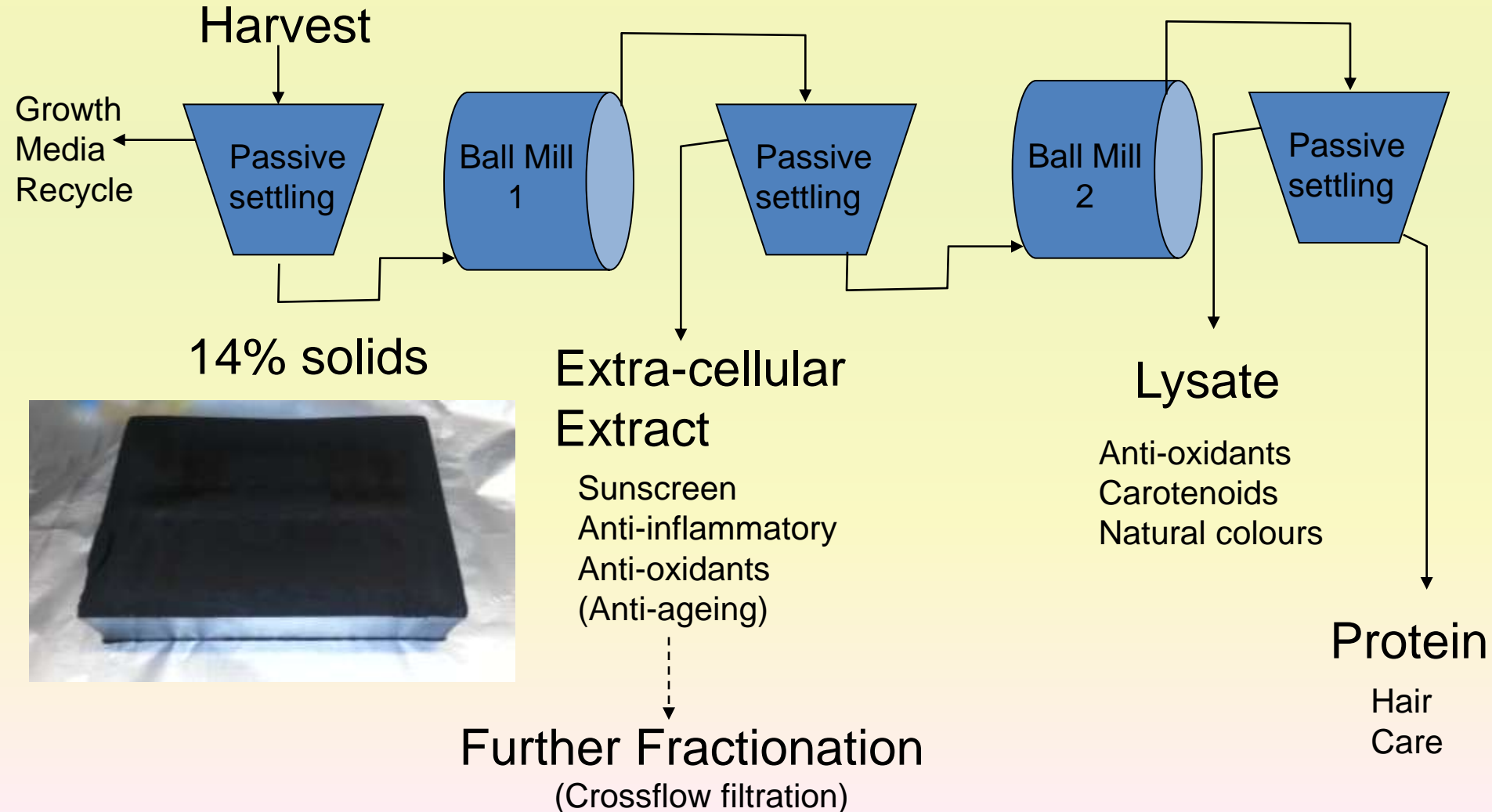




Product R&D Focus

- **Antioxidants**
- **UV Protection (Suntan lotions)**
- **Anti inflammatory**
- **Anti ageing**
- **Protein Hydrolysates (hair care)**

Multi-stage biorefinery fractionation process using low energy ball mills.



Efficacy testing

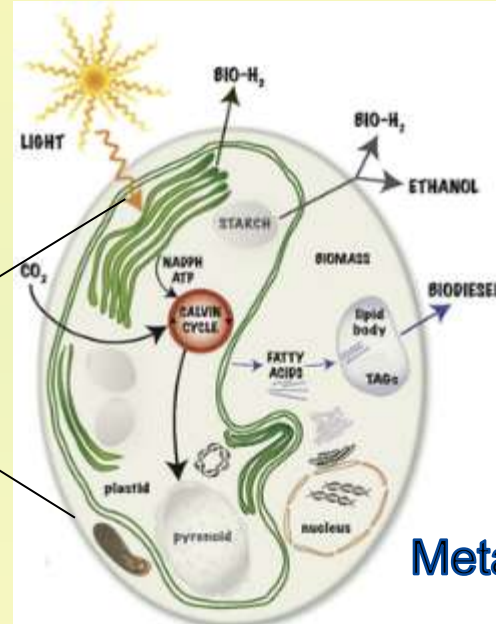
- A suite of bioassays and analytical protocols have been employed to validate the cosmetic efficacy of extracts recovered from the biomass including; Antioxidant, Lipid peroxidation, anti-inflammatory, UVA & UVB protection and antimicrobial potential.



Developing a platform for sustainable chemical production



CO₂ and sunlight
as feedstocks



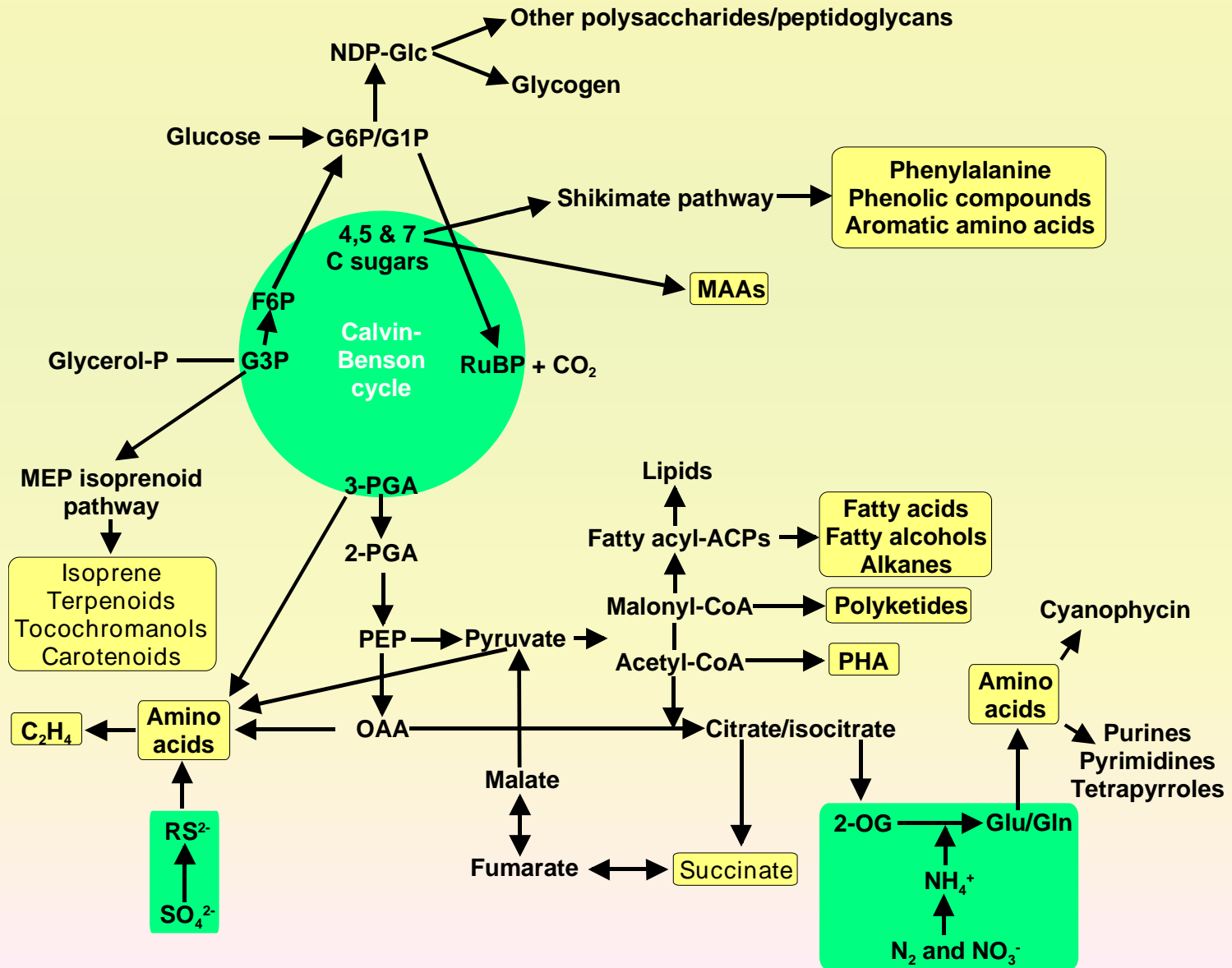
Metabolic engineering

Engineering
microalgae for
sustainable
chemicals

Sustainable
Chemicals

CX68
Prokaryote
Genome Sequenced
Transformation protocols

Pathways for manipulation?



Towards the development of a platform for sustainable chemical production

The Nottingham Microalgae Biorefinery

- **Robust production and biorefinery system**
- **Downstream processing**
- **Molecular tool kit for Cx68**
- **Metabolic engineering**
- **Synthetic pathways**
- **Sustainable chemical production**

Thank you..

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Carole Llewellyn

microalgae
metabolites
bioactives



Gary Farnham

molecular biology



Bangaru Balasundarm

downstream processing

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