

The Nottingham Microalgae Biorefinery

Steve Skill



**Sustainable Chemicals from Microalgae, Encompassing Biocrude
through to Fine Chemicals**

Royal Society of Chemistry, The Chemistry Centre, London UK

19th November 2013

PML

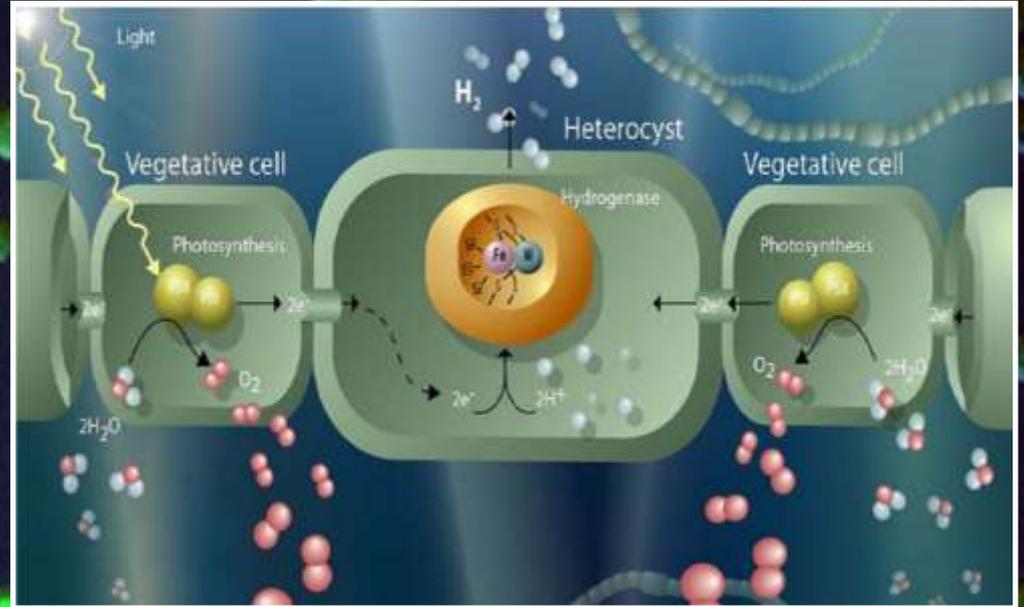
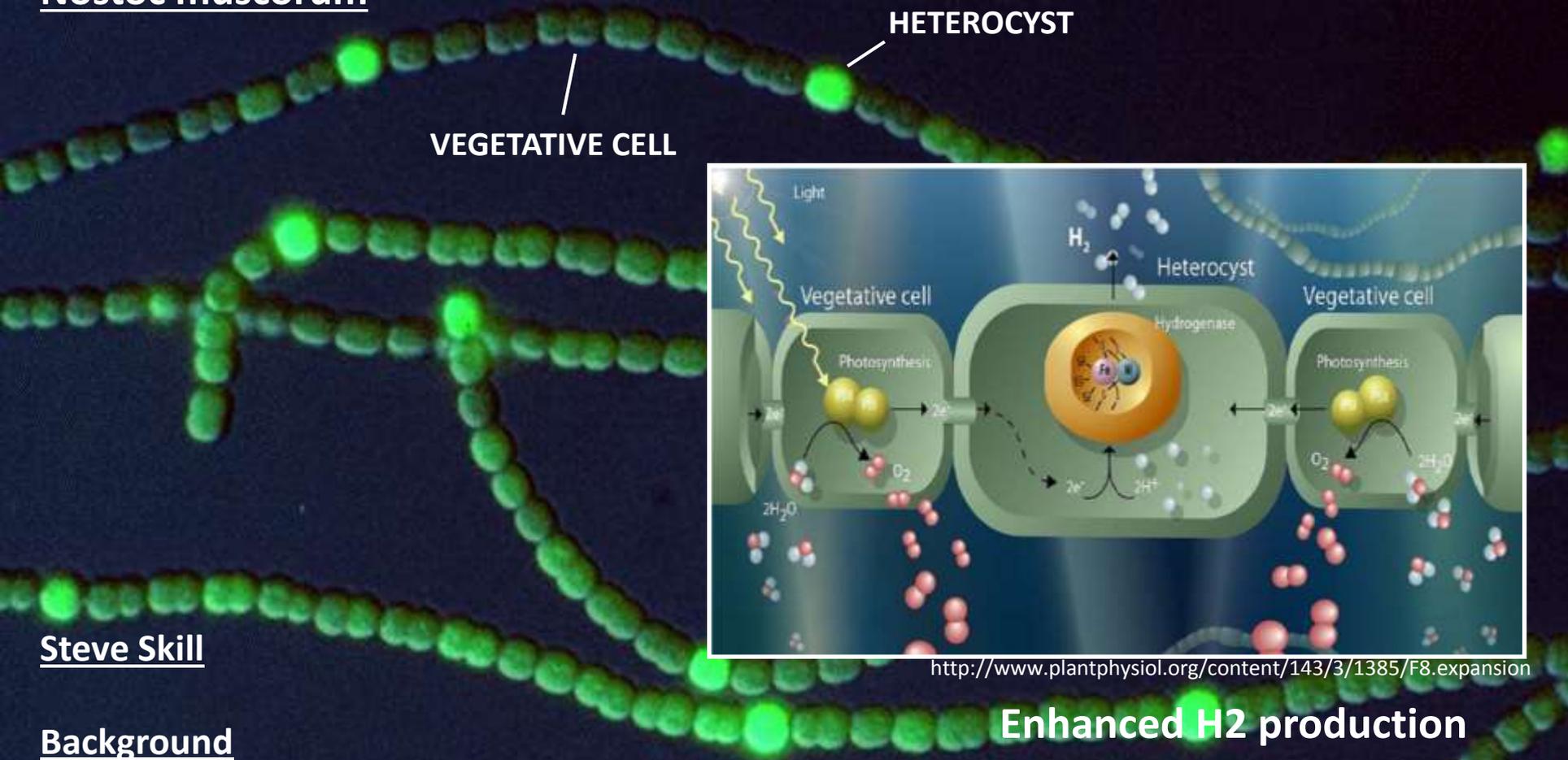
Plymouth Marine
Laboratory



Technology Strategy Board
Driving Innovation



Nostoc muscorum



Steve Skill

Background

Lancaster University 1983

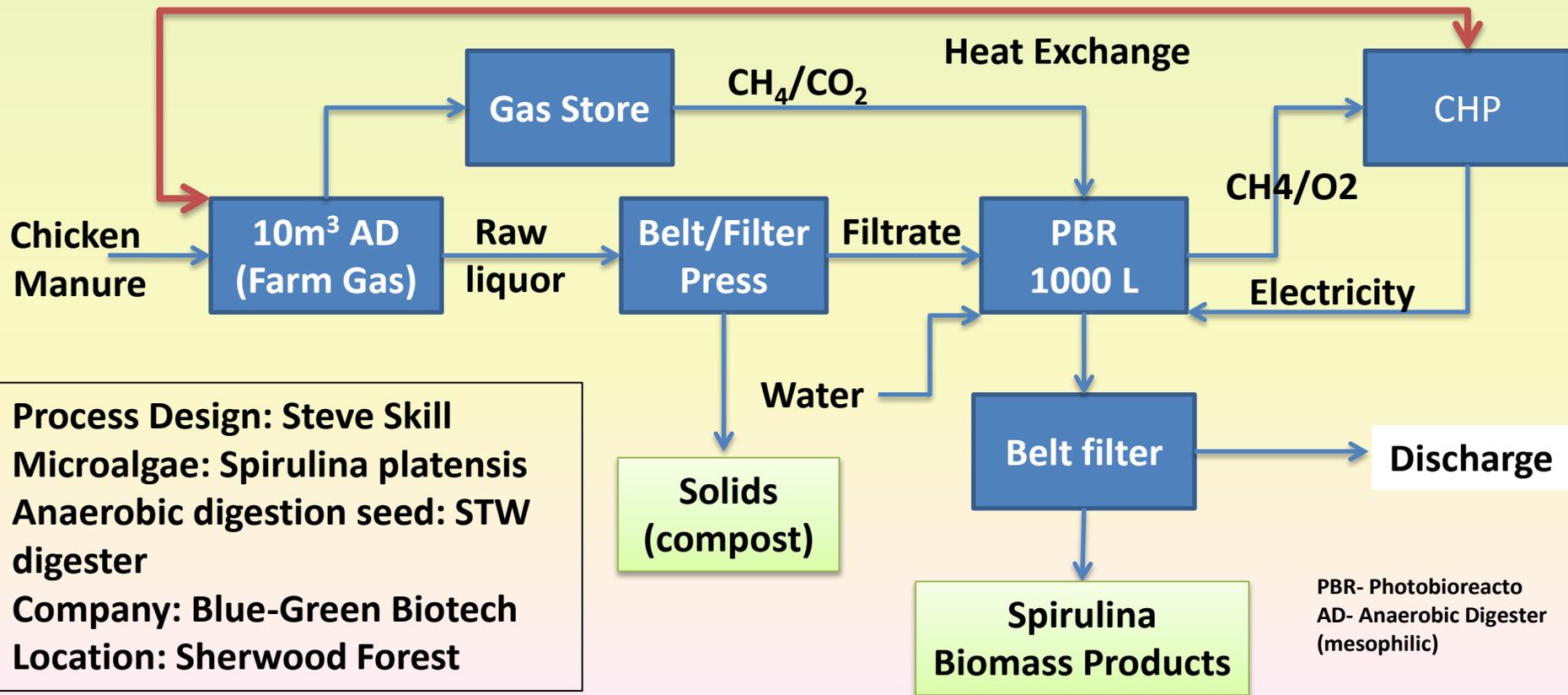
Biochemist- Restriction enzyme characterisation of cyanobacterial plasmids and cyanophage DNA.

BBSRC 3 year project - Research assistant - Isolation and cloning of Heterocyst specific gene sequences.

Enhanced H₂ production
N fixation in higher plants
Carbon negative fertiliser production ~~Haber Process~~

1983- No Molecular toolkit!!

1986-1988 Sustainable Algae Production Process

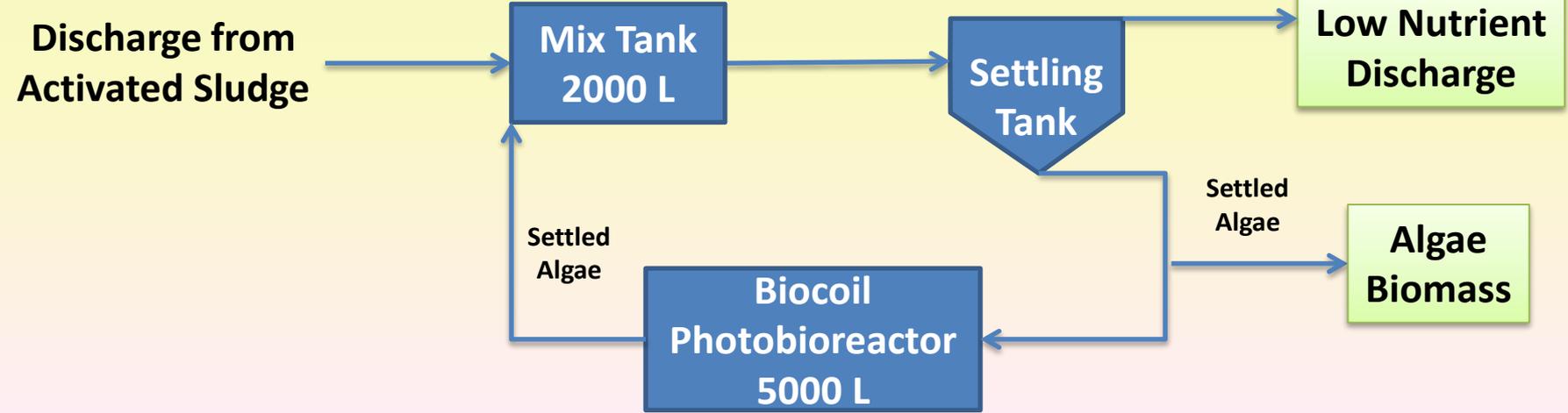


1992-1994 Biocoil Photobioreactor, Algae/bacteria consortium

Tertiary Sewage Treatment Process



Process Design: Steve Skill
Microbes: Autoflocculating consortia of Chlorella & Scenedesmus
Company: Biotechna Ltd
Location: Stoke Bardolph STW, Severn Trent PLC, Nottingham



1992- Autoflocculating algae consortium (Chlorella/Scenedesmus)



Animal feed?

HTL feedstock?

Direct use as Fuel?

1993 Algae Power Station ?



BBC Tomorrows World 1993. <http://www.youtube.com/watch?v=-7N8uBV1byE>

**1993-1995 Biotechna Graesser Ltd, Greencycle Ltd, Bioextract Ltd.
Escola Superior de Biotecnologia (ESB), Lisboa. (Vitor Verdheho)**

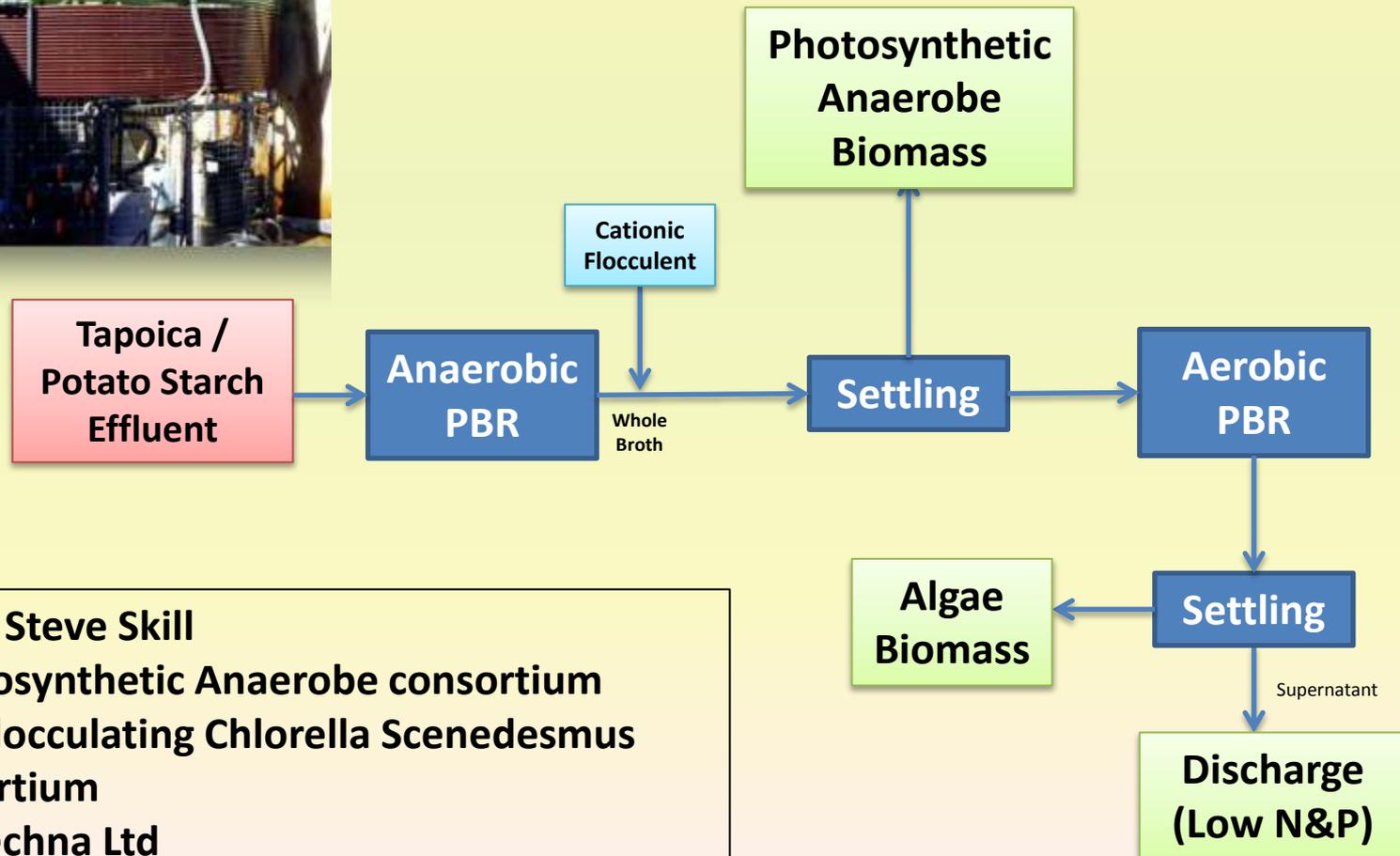


2 stage pilot PBR system (2 x 600 L), with FEP tubing for UV induced secondary metabolite production. Sines, Portugal. Steve Skill (1993)



Two stage Biocoil PBR system for the production of Beta Carotene from *Dunaliella salina*. The unit was constructed in the UK and transported to site near Sines in Portugal.

1994-1995 High Strength Wastewater Treatment



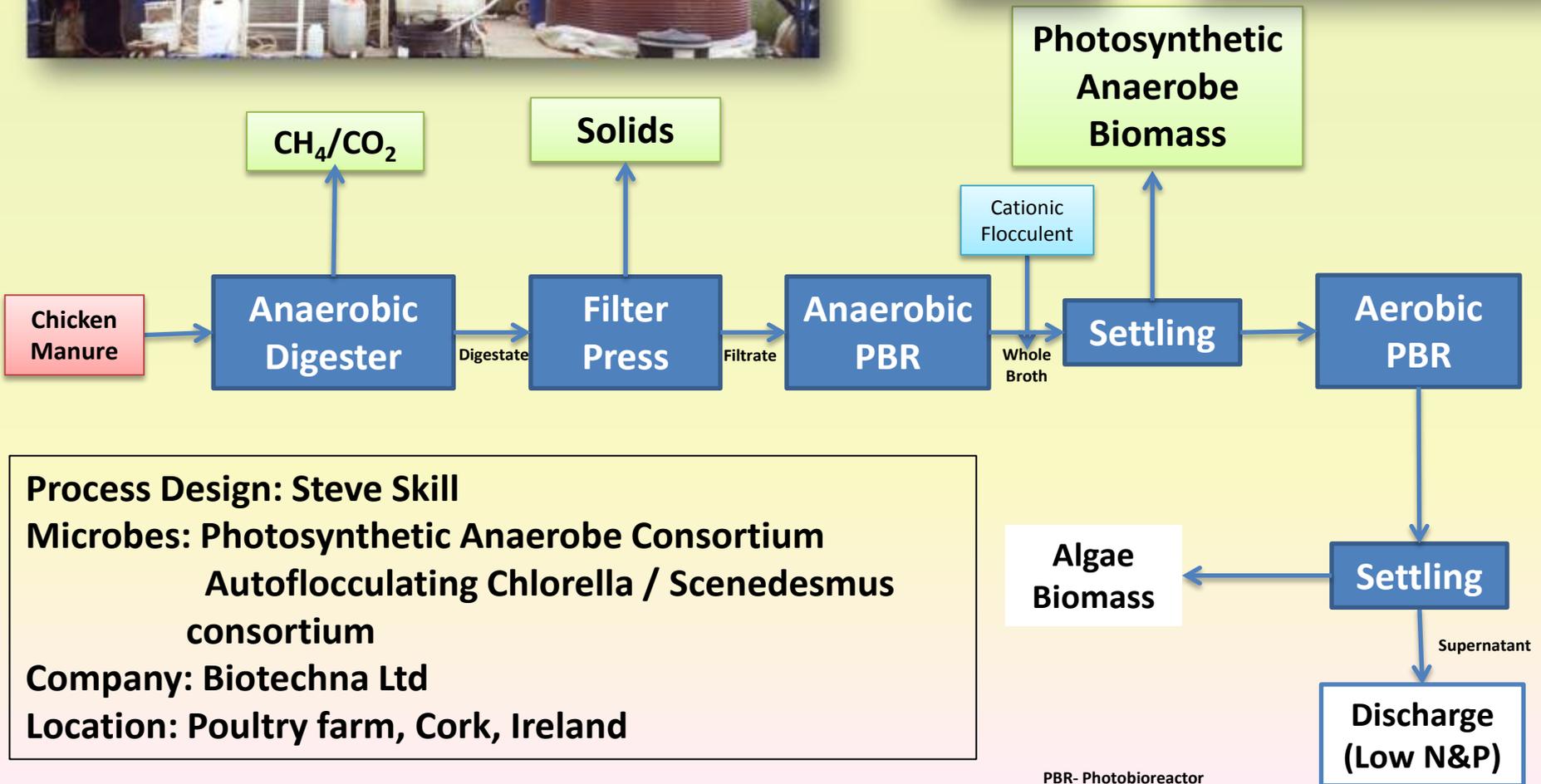
Process Design: Steve Skill

**Microbes: Photosynthetic Anaerobe consortium
Autoflocculating Chlorella Scenedesmus
consortium**

Company: Biotechna Ltd

Location: Dorking, UK.

1994-1996 Digestate Enhancement



Process Design: Steve Skill

**Microbes: Photosynthetic Anaerobe Consortium
Autoflocculating Chlorella / Scenedesmus consortium**

Company: Biotechna Ltd

Location: Poultry farm, Cork, Ireland

1997-2000 Sustainable Aquaculture



Carbohydrate
Protein Feed

Biofilm
PBR

Water Recycling
Circuit

Intensive fish
grow-out
tanks

Filter
screen

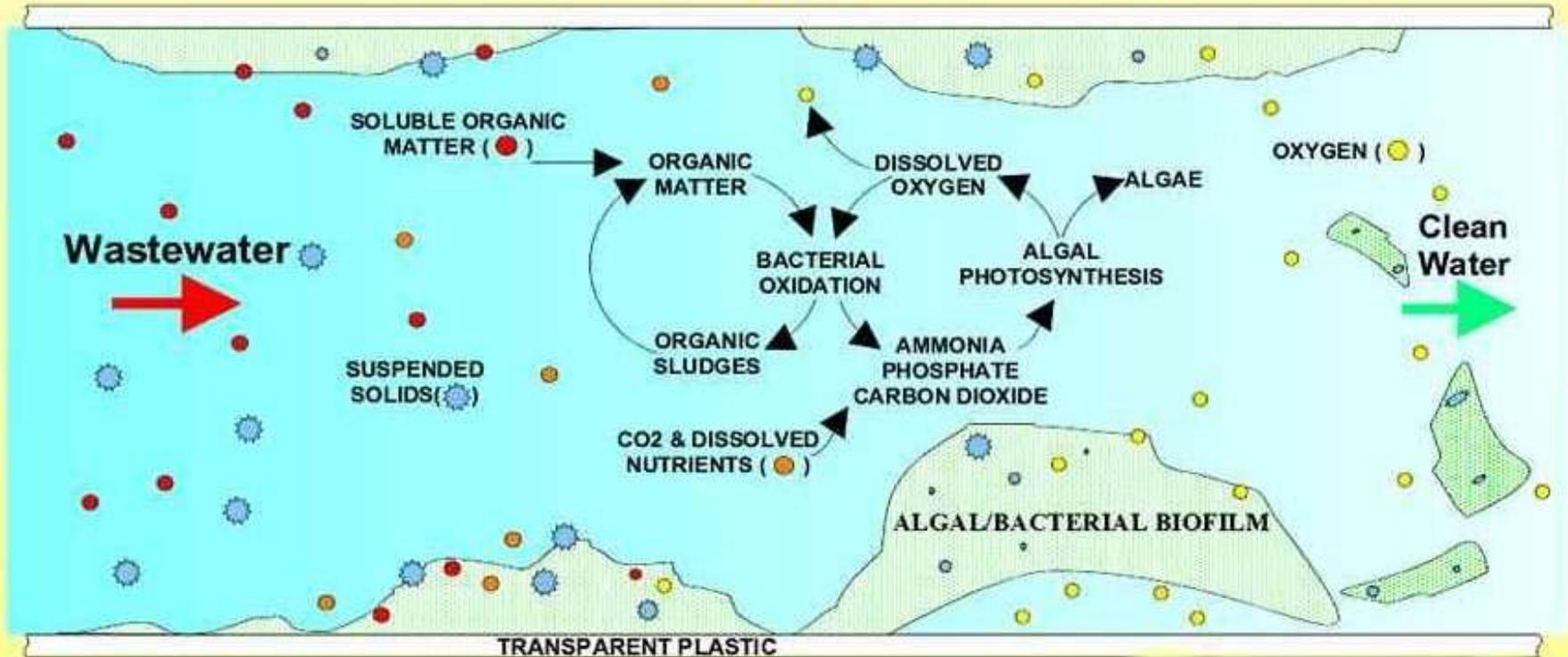
Faeces &
spent
food

AD

Tilapia
Produce



Proprietor: Steve Skill
Microbes: photosynthetic biofilm
Company: Sherwood Forest Tilapia
Location: Nottingham, UK.



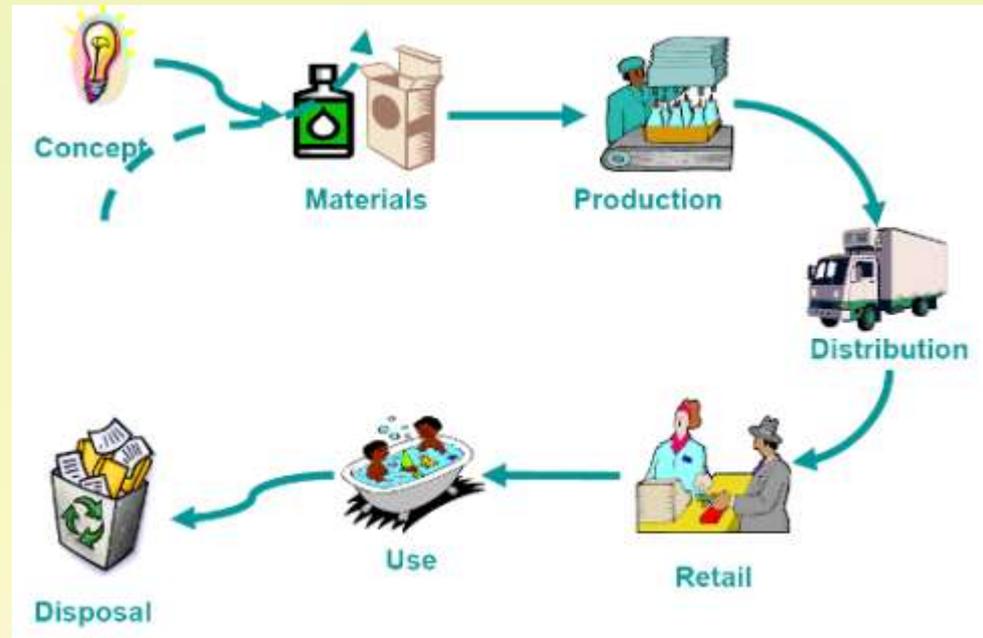
ALGAL BIOFILM WASTEWATER TREATMENT



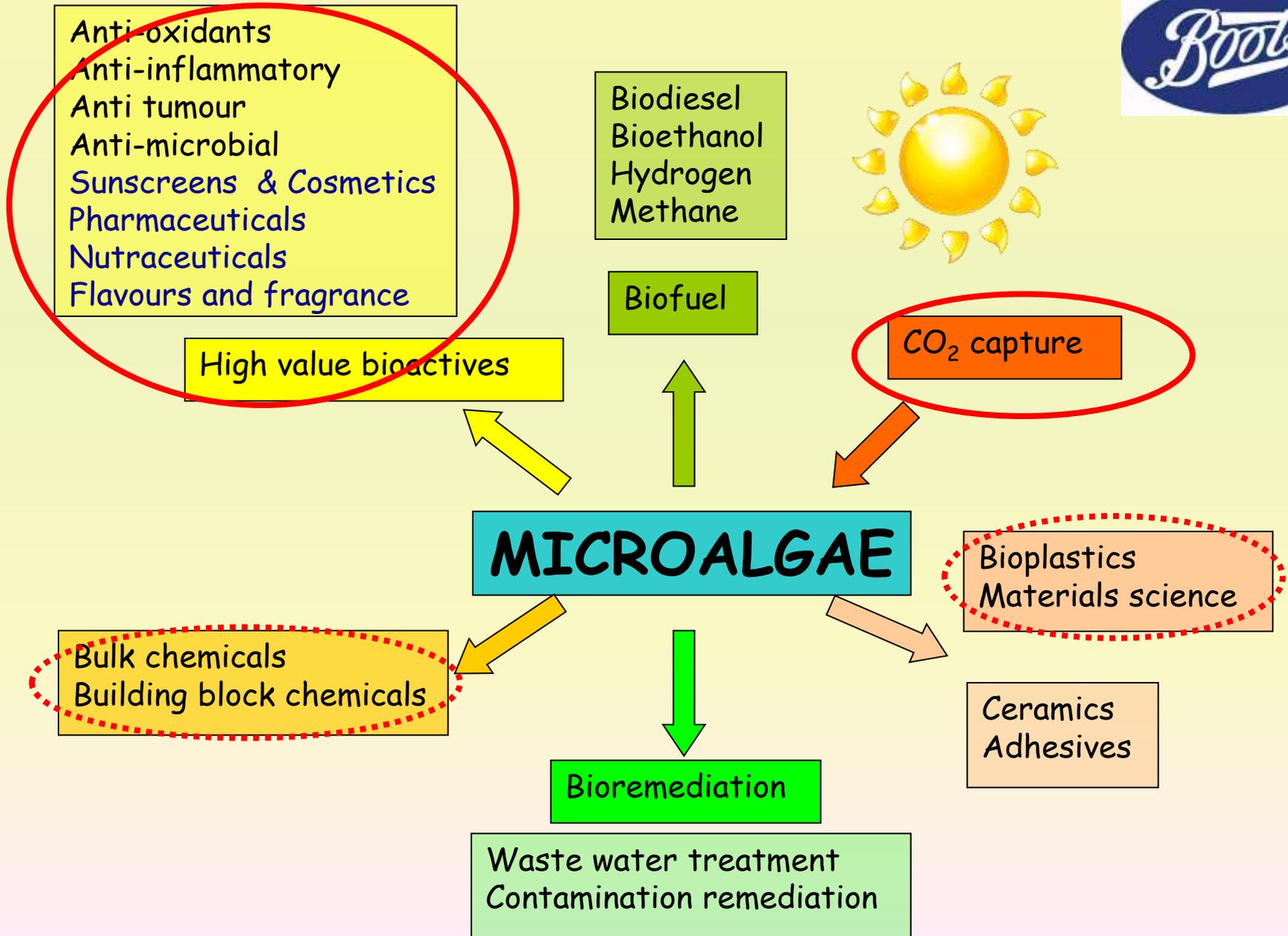
The Nottingham Microalgae Biorefinery

Microalgal biorefinery - Industry perspective

- What commercially viable biomolecules can we characterise and extract from the algae?
- Can we grow the algae and extract the biomolecules economically?
- Does the consumer want whatever we find?
- Whole supply chain consideration -Can we develop a carbon negative ingredient supply chain?



Potential Microalgae Products and Applications



CCIF Project £2.1m – Steve Skill PI



Optimising Yield
Molecular Biology
Biomass production and
harvesting



Health and Beauty Retailer
Formulator and
Manufacturer
Healthcare provider



Power Station
Engineers and
Consultants



Product Identification
Product Extraction
Downstream Processing
Healthcare and Personalcare
Ingredient Production



Chemistry
Photophysiology
Stress Response
Modelling
Biosynthesis

Technology Strategy Board

Driving Innovation

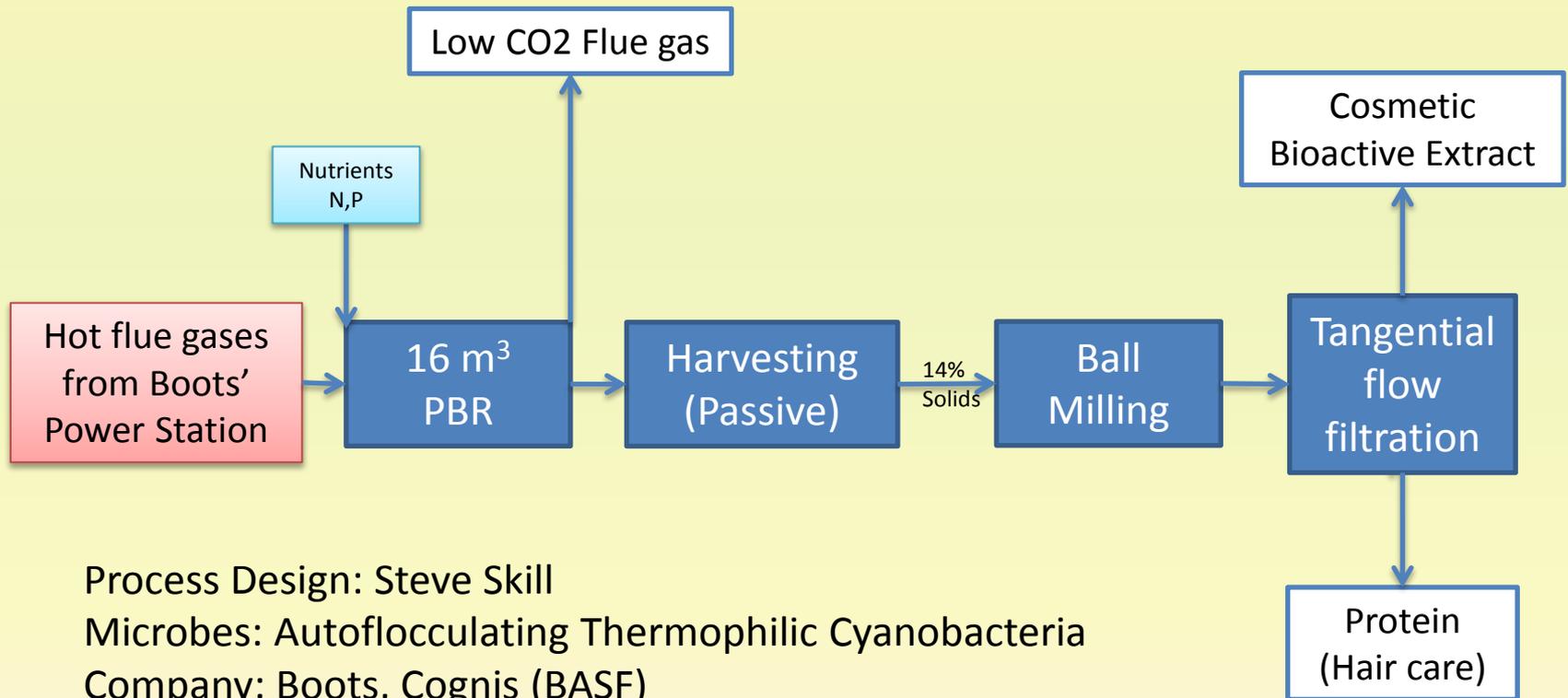
Which microalgal strain?

Screening programme lead to the selection of a ROBUST cyanobacteria (CX68)



- Auto-flocculation
- Thermophilic
- Robust
- Monoalgal culture
- Storage
- Freshwater strain
- Wild type produces potentially valuable metabolites
- Di-azotrophe
- Prokaryote

2008-2013 Microalgal Biorefinery with Carbon Capture



Process Design: Steve Skill

Microbes: Autoflocculating Thermophilic Cyanobacteria

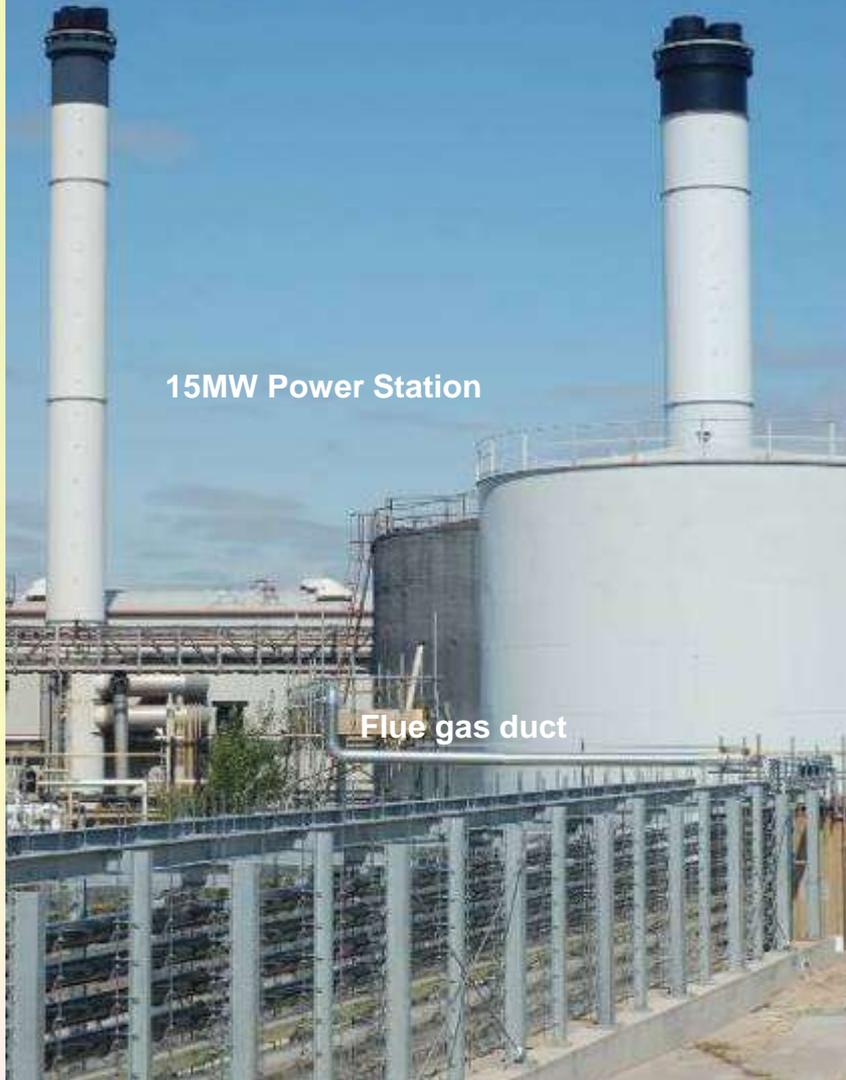
Company: Boots, Cognis (BASF)

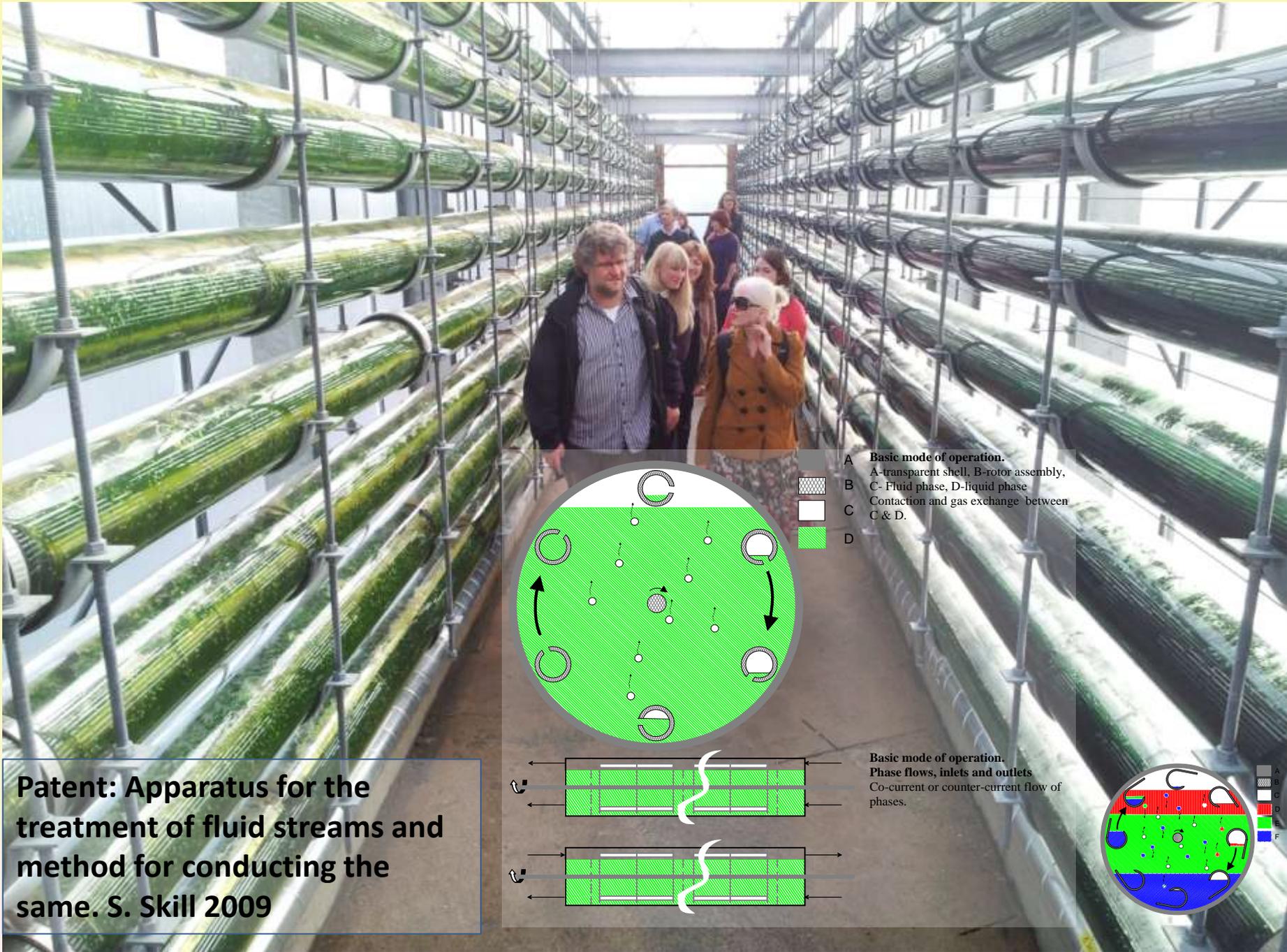
Location: Nottingham, UK.

PBR- Photobioreactor

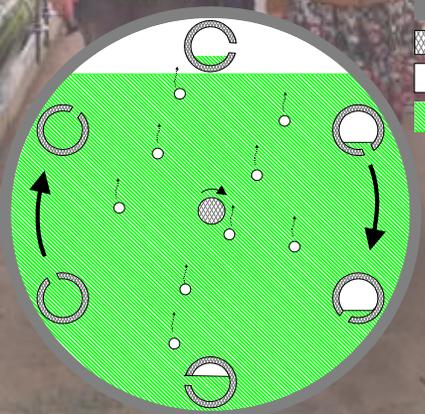


Direct carbon capture PBR

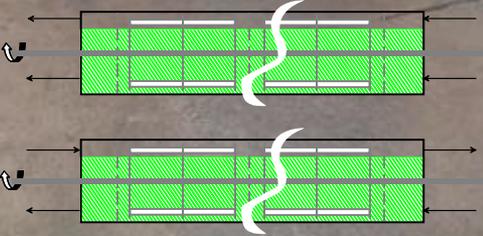




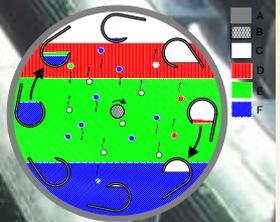
Patent: Apparatus for the treatment of fluid streams and method for conducting the same. S. Skill 2009



- A Basic mode of operation.**
 A-transparent shell, B-rotor assembly,
 C- Fluid phase, D-liquid phase
 Contact and gas exchange between
 C & D.
- A
 - B
 - C
 - D



- Basic mode of operation.**
Phase flows, inlets and outlets
 Co-current or counter-current flow of
 phases.



- A
- B
- C
- D
- E
- F

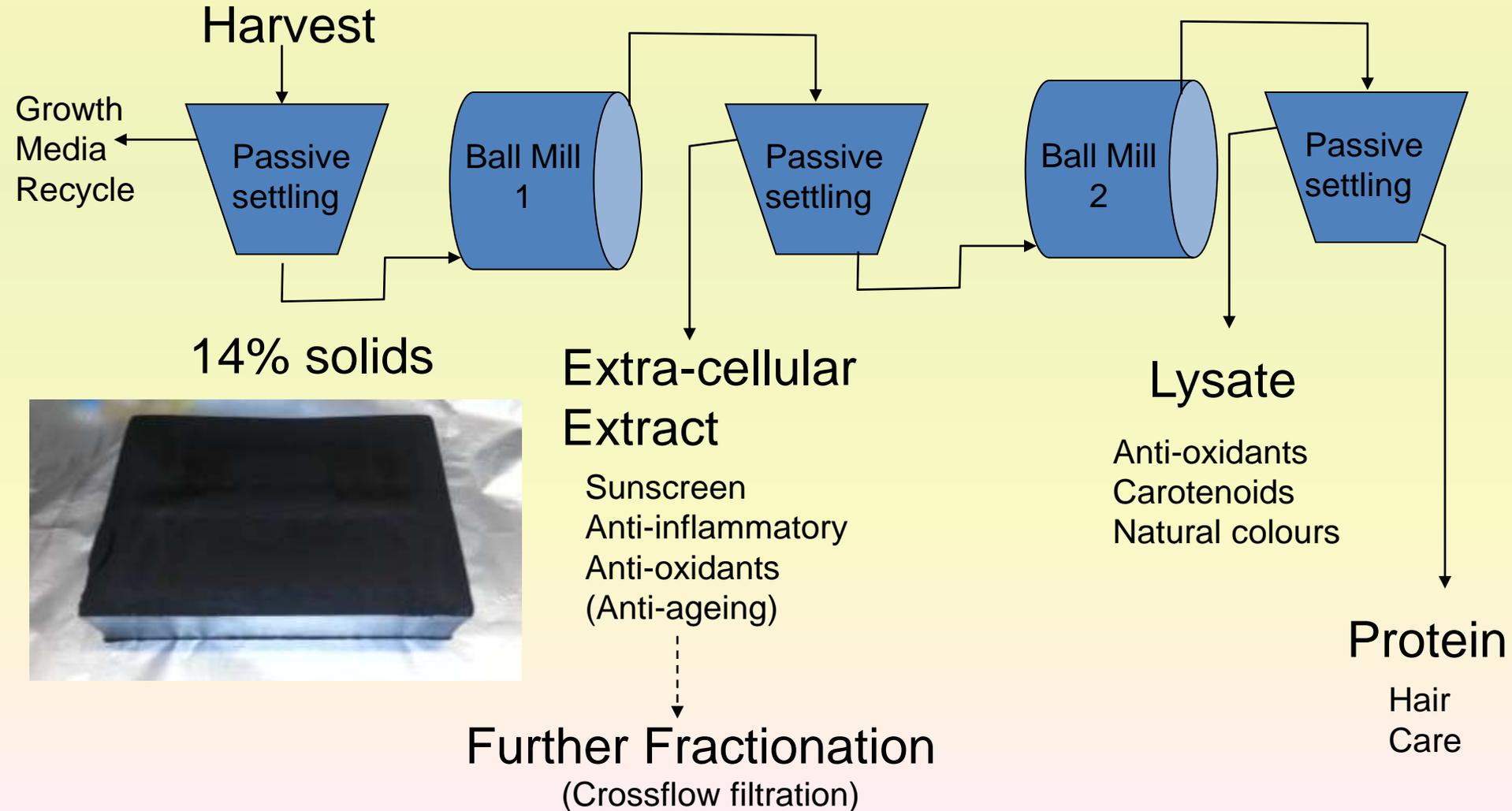




Product R&D Focus

- **Antioxidants**
- **UV Protection (Suntan lotions)**
- **Anti inflammatory**
- **Anti ageing**
- **Protein Hydrolysates (hair care)**

Multi-stage-stage biorefinery fractionation process using low energy ball mills.



Efficacy testing

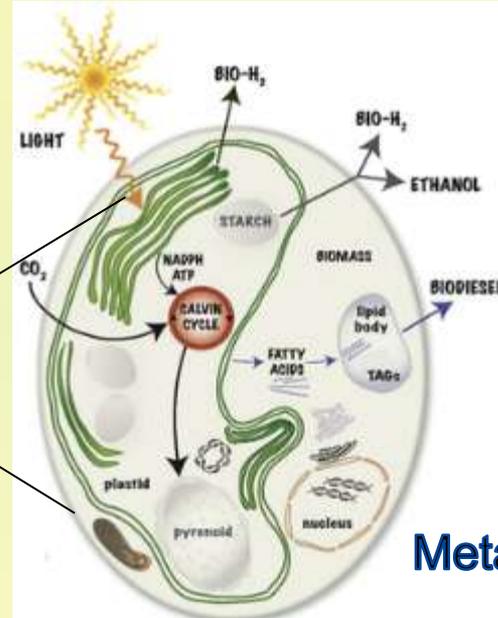
- A suite of bioassays and analytical protocols have been employed to validate the cosmetic efficacy of extracts recovered from the biomass including; Antioxidant, Lipid peroxidation, anti-inflammatory, UVA & UVB protection and antimicrobial potential.



Developing a platform for sustainable chemical production



CO₂ and sunlight
as feedstocks



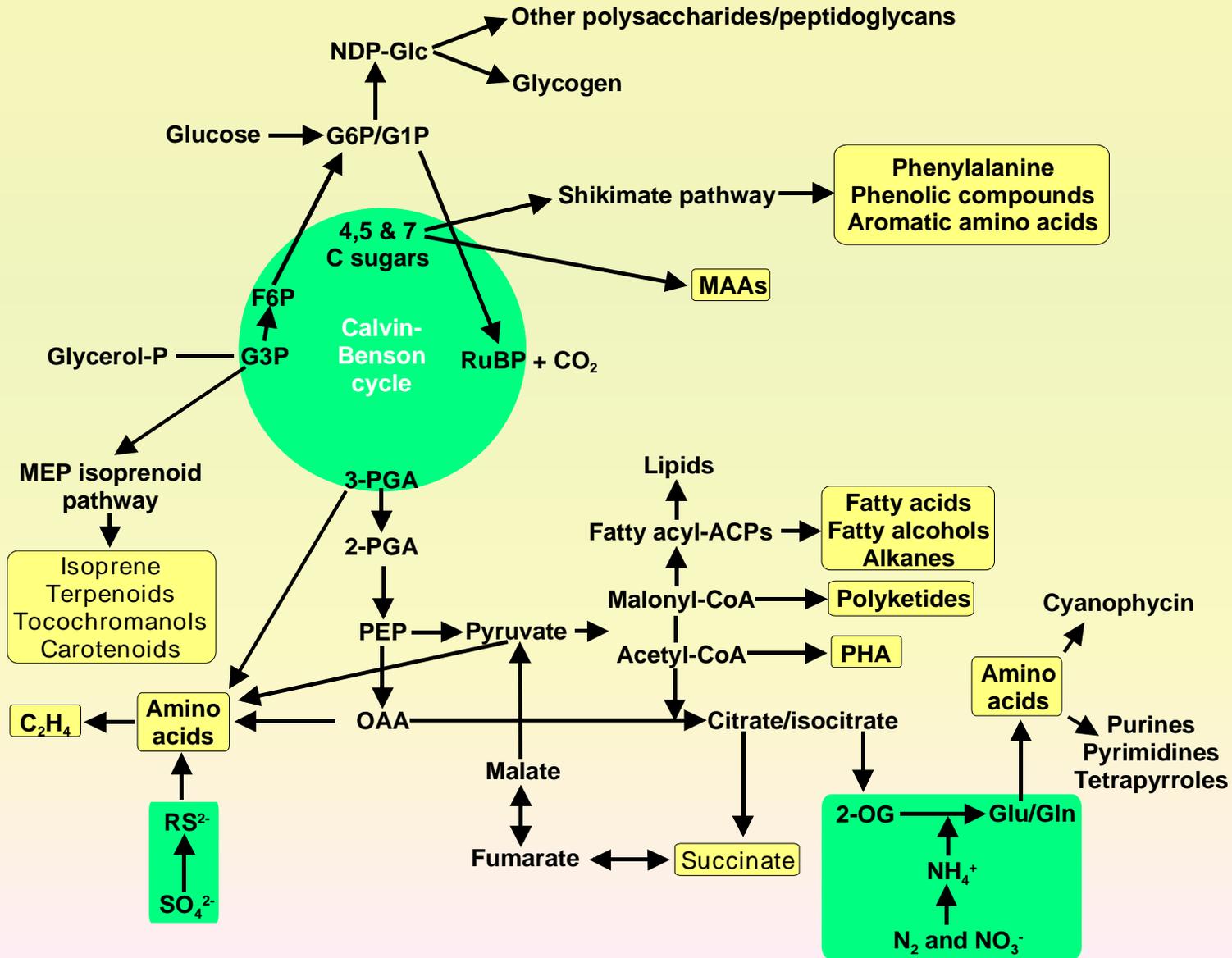
Metabolic engineering

Engineering
microalgae for
sustainable
chemicals

Sustainable
Chemicals

CX68
Prokaryote
Genome Sequenced
Transformation protocols

Pathways for manipulation?



Towards the development of a platform for sustainable chemical production

The Nottingham Microalgae Biorefinery

- Robust production and biorefinery system
- Downstream processing
- Molecular tool kit for Cx68
- Metabolic engineering
- Synthetic pathways
- Sustainable chemical production

Thank you..

Steve Skill

scsk@pml.ac.uk
skill@btconnect.com



Carole Llewellyn
microalgae
metabolites
bioactives



Gary Farnham
molecular biology



Bangaru Balasundaram
downstream processing

Technology Strategy Board
Driving Innovation