Figure S1: Filler particles used in the comminuted meat protein gel composites. a) rice bran wax; left to right: < 0.50 mm, 0.50-0.60 mm, and 1.0-1.4 mm. b) glass beads; left to right: 0.045-0.090 mm, 0.15-0.21 mm, 0.50-0.60 mm, and 1.0-1.4 mm. Coin included for size comparison.