

Supplementary Information

Analysis of single malt Scotch whisky using Raman spectroscopy

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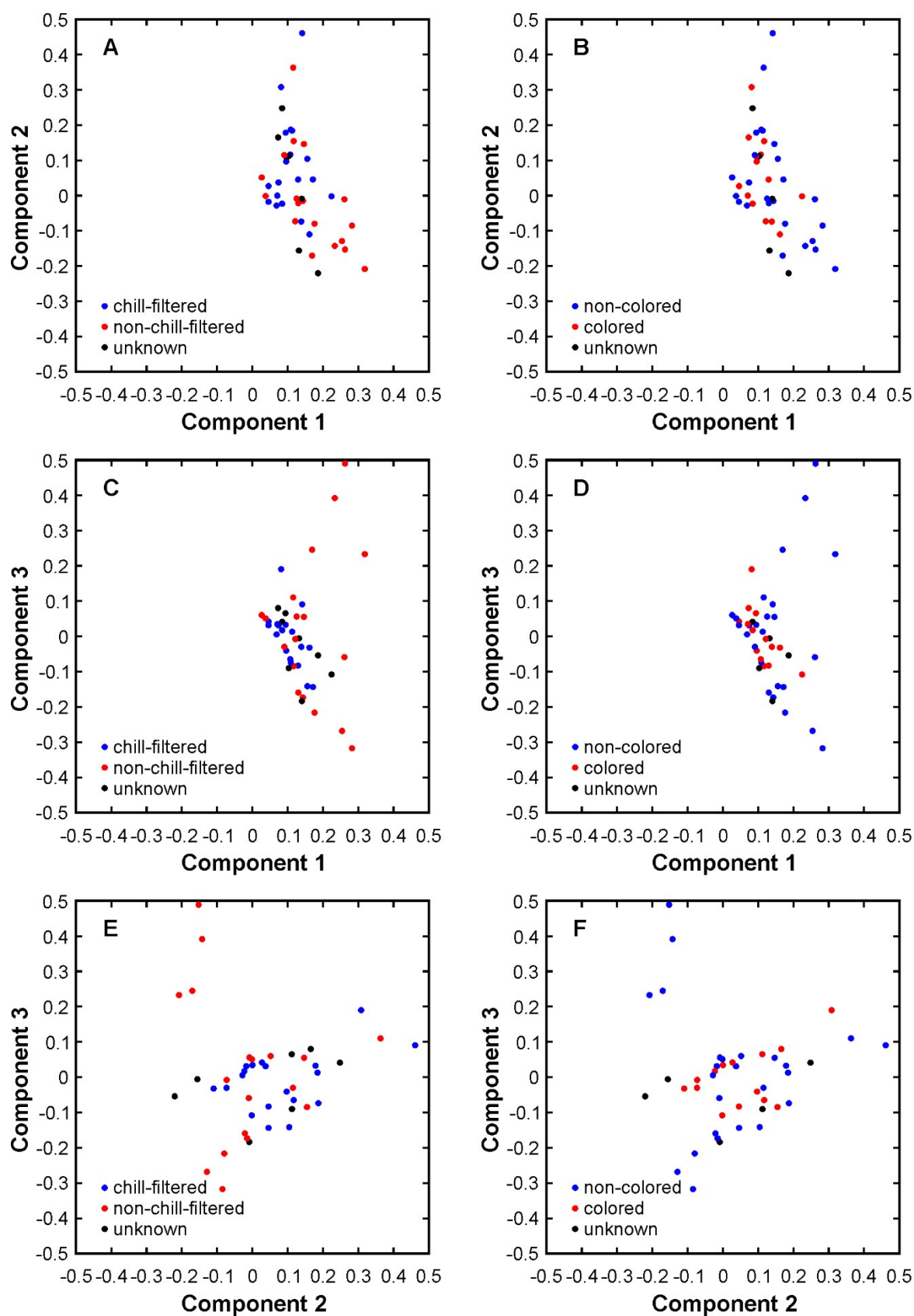


Fig. S1. Principal component analysis with respect to the whisky processing. The left column analyses the filtering procedure while the right column shows whether or not a whisky contains artificial color. A and B: PC1 vs. PC2, C and D: PC1 vs. PC3, E and F: PC2 vs. PC3.