

Total synthesis of triazole-linked C-glycosyl flavonoids in alternative solvents and environmental assessment in terms of reaction, workup and purification

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^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091-1098.
^b for the total synthesis of **1a**

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Synthesis of **6a**, step 2 (preparation of **5a**, **5'a**), inputs

[illegible]

^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091-1098.

^b for the total synthesis of **1a**

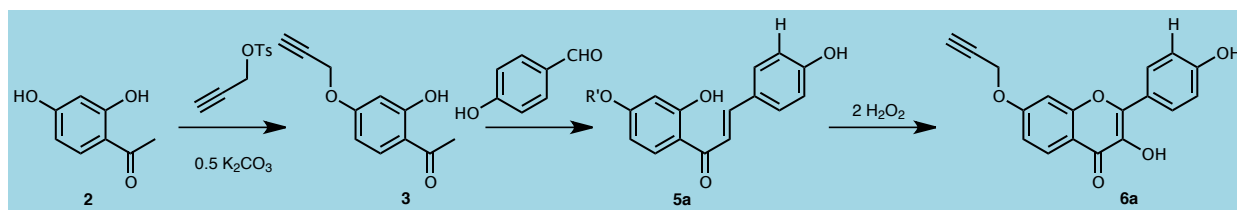
Synthesis of **6a**, step 3 (preparation of **6a**), inputs

Step 3		Compounds	coef. stoech.	MW (g/mol)	Volume (mL)	Density	Mass (g)	mol	stoichi. Ratio ϕ^a	bi Σ miMl ^a	S ^a	bi(TS) ^b
Main substrate: Chalcone-flavanone 5a-5'a	1			294,306			0,5	0,00169891				
	1	Product: flavonol 6a		308,289			0,341	0,0011061				
reagents												
	2	H2O2		34,01			0,28967337	0,0085173	2,50669249	49,72079513		0,041066078
solvents & auxiliaries (reaction)												
		H2O (in H2O2 solution)					0,67602663					
		NaOH 8M			3,78	1,271	4,80438					
											154,473091	
Workup												
		HCl 37%			2,5	1,18	2,95					
		H2O			25	1	25					
											787,810685	
purification												
		NaHCO3 1 M			18	1,048	18,864					
		H2O			20	1	20					
											1095,43737	

^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091–1098.

^b for the total synthesis of **1a**

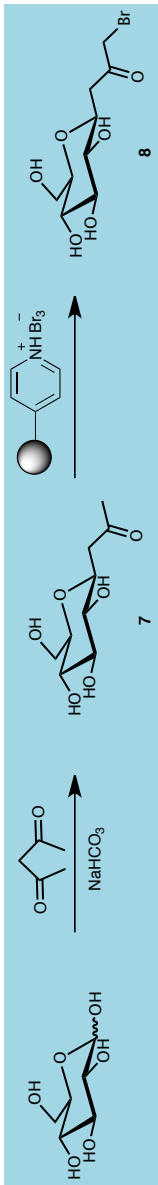
Metrics of steps 1,2,3 and cumulative metrics for the synthesis of **6a**



metrics branch	Step 1	Step 2	Step 3
mass of main substrate	10,551	0,9977	0,5
Msubstrate	152,15	190,198	294,306
mol of main substrate	0,06934604	0,005245586	0,001698912
mass of product	10,816	1,3	0,341
Mproduct	190,198	294,306	308,289
mol of product	0,056867054	0,004417171	0,001106105
mass of reagents	20,331	0,6406	0,289673373
mass of solvents and auxiliaries (reaction)	36,05	3,4339	5,480406627
mass of auxiliaries (workup)	88,26	70,9834	27,95
mass of auxiliaries (purification)	53,72	15,245	38,864
$\Sigma(\text{bi}\Sigma\text{viMi})$	13,82684532	-21,9743766	49,72079513
Sr	36,05	37,22668377	154,4730911
Sw	88,26	769,526365	787,8106846
Sp	53,72	165,2700411	1095,437368
s(ΣviMi)	178,03	972,0230899	2037,721144
$\Sigma\text{viMi} =$	431,505	312,318	362,326
AE =	0,440778207	0,942328012	0,850860827
yield =	0,820047608	0,842073906	0,651066668
RME	0,350236384	0,793505463	0,431824108
GME	0,051772995	0,01423868	0,004665859
Mlr	6,188239645	3,901692308	18,38733138
MIw	8,160133136	54,60261538	81,96480938
Mlp	4,966715976	11,72692308	113,9706745
MI	19,31508876	70,23123077	214,3228152
E	18,31508876	69,23123077	213,3228152
Cumulative metrics (step 1-> n)	Step 1	step 1 + step 2	step 1 + step 2 + step 3
nthprod	0,056867054	0,047886263	0,031177149
mth P	10,816	14,09321439	9,611572216
PMI (step 1-> n)	19,31508876	84,28735696	336,4450395
PMIR (step 1-> n)	6,188239645	7,883466688	28,48039104
PMIW (step 1-> n)	8,160133136	60,86520372	171,2099761
PMIP (step 1-> n)	4,966715976	15,53868656	136,7546724
Yield (step 1-> n)	0,820047608	0,690540693	0,449588028
ΣviMi (step 1-> n)	431,505	553,625	621,645
GAE (step 1-> n)	0,440778207	0,531598103	0,495924523
$\Sigma(\text{bi})^a$	0,032043303	-0,014716697	0,066876214
sr ^a	1,204752317	1,90865945	5,283160994
sw ^a	2,949554494	22,3430151	38,17327217
sp ^a	1,795264757	5,704098356	30,4910581
$(1+\Sigma(\text{bi})+s)^a$	6,981614871	30,94105621	75,01436748
$\text{PMI} = (1+\Sigma(\text{bi})+s)/(\epsilon\text{AE})^a$	19,31508876	84,28735696	336,4450395
GRME ^a	0,350236384	0,372573169	0,208985565

^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091–1098.

Synthesis of **8**, step 1 (preparation of **7**), inputs

[illegible]

^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091-1098.

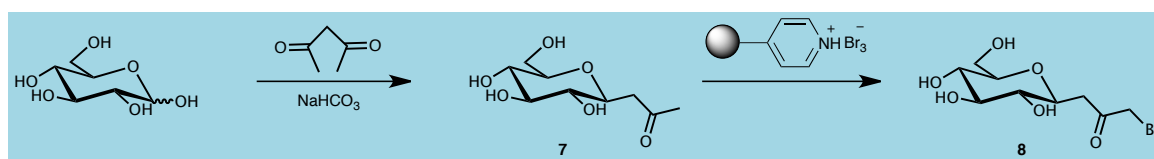
^b for the total synthesis of **1a**

Synthesis of **8**, step 2, inputs

[illegible]

^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091-1098.

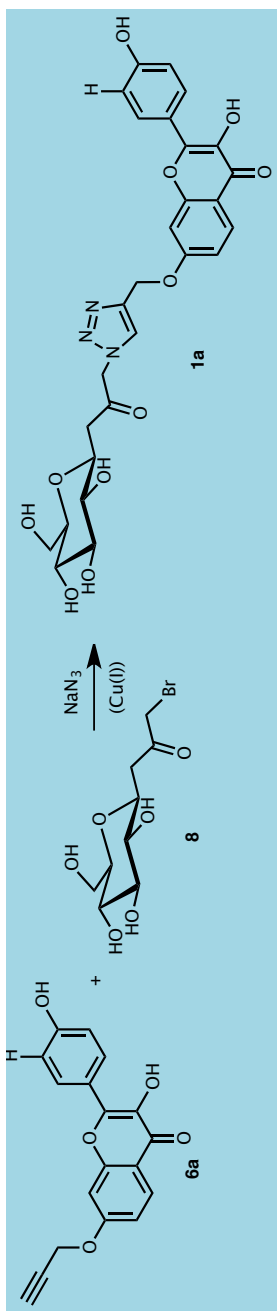
^b for the total synthesis of **1a**

Metrics of steps 1 and 2 and cumulative metrics for the synthesis of **8**


metrics branch	Step 1	Step 2
mass of main substrate	2,5	2
Msubstrate	180,156	220,22
mol of main substrate	0,013876862	0,009081827
mass of product	3,05	1,48
Mproduct	220,22	299,117
mol of product	0,013849787	0,004947897
mass of reagents	3,505	1,8873561
mass of solvents and auxiliaries (reaction)	10	19,9554439
mass of auxiliaries workup	58,8	29,2474
mass of auxiliaries purification	0	1762,24
$\Sigma(\text{bi}\Sigma\text{viMi})^a$	68,448712	47,60130059
Sr	10	30,43205195
Sw	58,8	44,602285
Sp	0	2687,416
$s(\Sigma\text{viMi})=\text{Sr}+\text{Sw}+\text{Sp}$	68,8	2762,450337
$\Sigma\text{viMi} =$	364,286	380,03
AE =	0,604525016	0,787087861
yield =	0,99804886	0,544812899
$\text{RME}=\text{m}(\text{product})/(\text{mass substrate} + \text{mass reagents})$	0,507910075	0,380721488
GME	0,040772676	0,000815279
MIr	5,247540984	16,11
MIw	19,27868852	19,76175676
MIp	0	1190,702703
MI	24,52622951	1226,574459
E	23,52622951	1225,574459
Cumulative metrics (step 1-> n)		
nthprod	0,013849787	0,007545542
mth P	3,05	2,257
PMI (step 1-> n)	24,52622951	1258,366661
PMIR (step 1-> n)	5,247540984	21,84992025
PMIW (step 1-> n)	19,27868852	45,81403855
PMIP (step 1-> n)	0	1190,702703
Yield (step 1-> n)	0,99804886	0,543749893
ΣviMi (step 1-> n)	364,286	524,096
GAE (step 1-> n)	0,604525016	0,570729408
$\Sigma(\text{bi})^a$	0,187898278	0,221428923
sr ^a	1,978181978	5,559345426
sw ^a	11,63171003	14,21765635
sp ^a	0	369,5155978
$(1+\Sigma(\text{bi})+s)^a$	14,79779029	390,5140285
$\text{PMI}=(1+\Sigma(\text{bi})+s)/(\epsilon\text{AE})^a$	24,52622951	1258,366661
GRME ^a	0,507910075	0,254074592

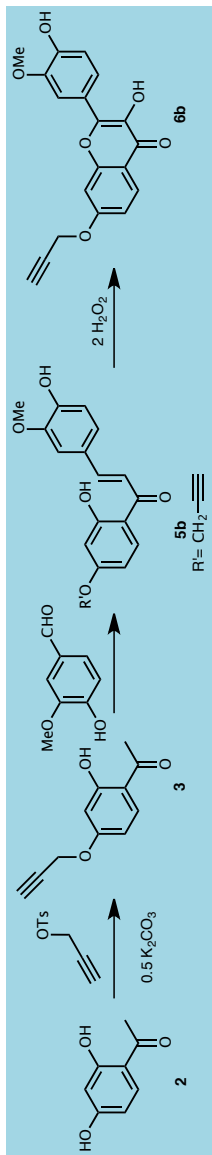
^a See: J. Augé, *Green Chem.*, 2008, **10**, 225-231; J. Augé and M.-C. Scherrmann *New J. Chem.*, 2012, **36**, 1091–1098.

Synthesis of **1a**, inputs



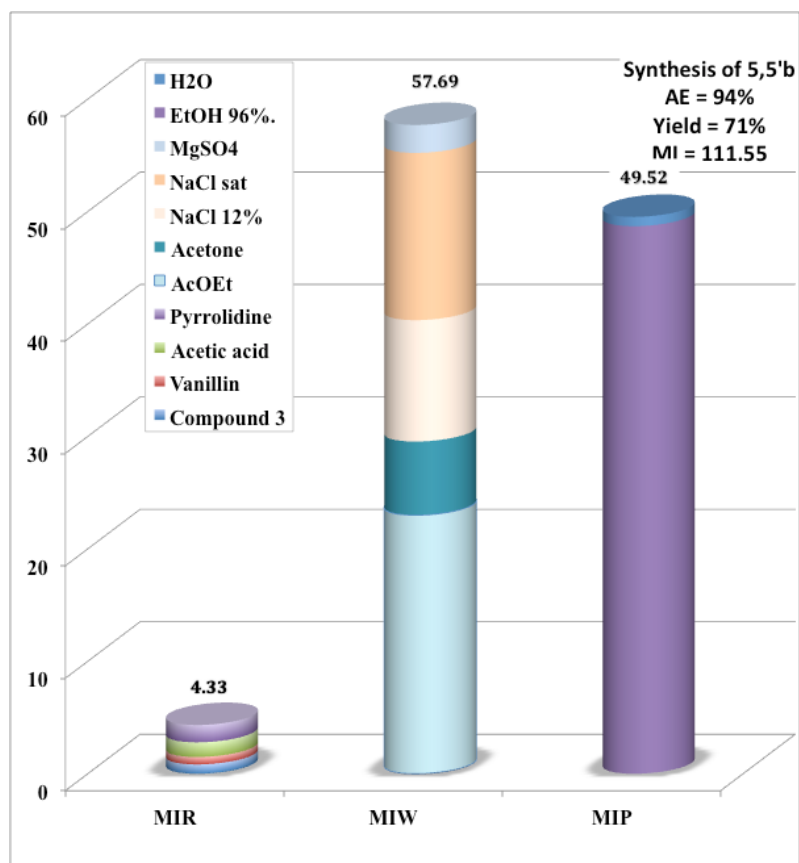
Step 1									
Compounds	coef. stoech.	MW (g/mol)	Volume (mL)	Density	Mass (g)	mol	stoechi. Ratio ϕ	bi Σ viMi	S
Main substrate: flavonol 6a	1	308.289			0.05	0.00016219			
Product: glycosyl flavonol 1a	1	569.523			0.084	0.00014749			
reagents									
C glycoside bromide 8	1	299.117			0.0533	0.00017819	1.09868738		
NaN3	1	65.01			0.0121	0.00018613	1.14760711	-31.46806346	
solvents & auxiliaries (reaction)									
PEG 2000					0.327				
H2O (for CuSO4 and NaAsc. solutions)			0.046	1	0.046				
CuSO4 5H2O (0.352 M)					0.00202141				
NaAsc. (0.704 M)					0.0032078			0.37822921	
Workup									
H2O			15	1	15				
HCl 1 M					0.029				
H2O rinsing					2				
								17.029	
purification									
									0

Synthesis of **6b**, step 2 (preparation of **5b**, **5'b**), inputs

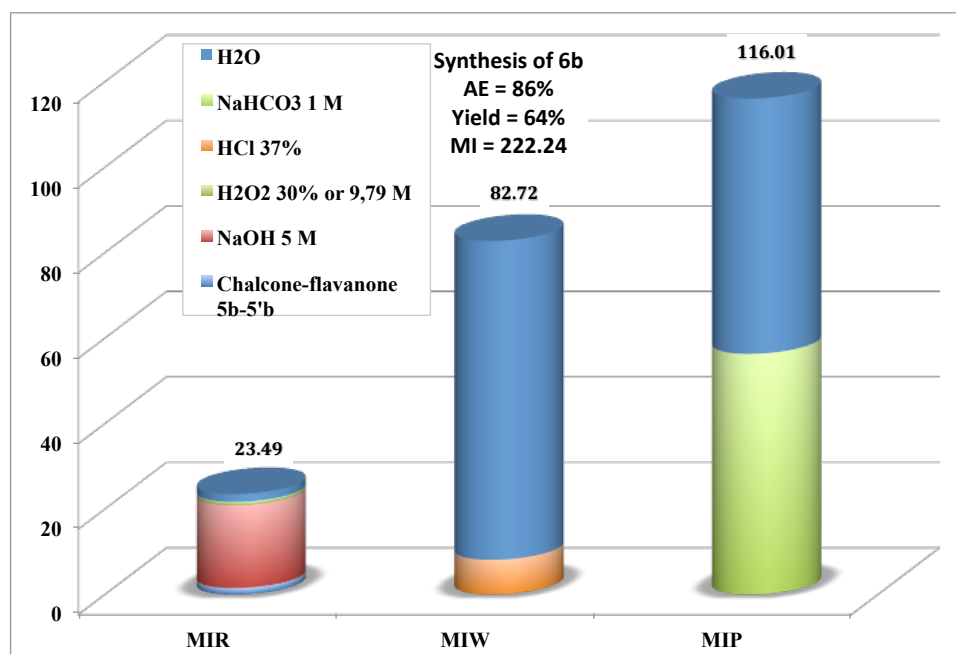
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Synthesis of **6b**, step 3, inputs

[illegible]



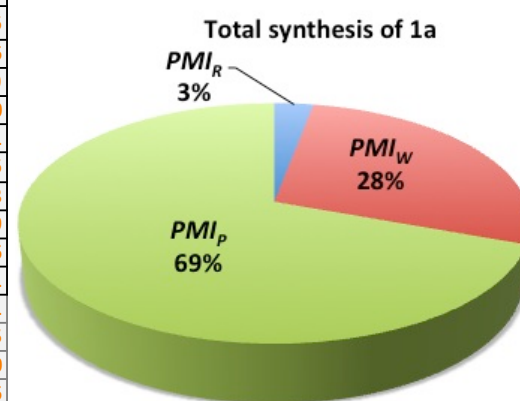
Amount and nature of reactants and auxiliaries for the synthesis of **5,5'b** (g/g_{product}) for the reaction (MI_R), the workup (MI_W) and the purification (MI_P).



Amount and nature of reactants and auxiliaries for the synthesis of **6b** (g/g_{product}) for the reaction (MI_R), the workup (MI_W) and the purification (MI_P).

Metrics of the final step and cumulative metrics for the synthesis of 1a

metrics branch	Final step
mass of main substrate: 6a	0.05
Msubstrate 6a	308.289
mol of main substrate 6a	0.000162185
mass of substrate 8	0.0533
Msubstrate 8	299.117
mol of substrate 8	0.000178191
mass of product 1a	0.084
$\phi_{8,6a} = \text{mol8/mol6a}$	1.098687383
Mproduct	569.523
mol of product	0.000147492
mass of reagents	0.0654
mass of solvents and auxiliaries (reaction)	0.378229206
mass of auxiliaries workup Sw	17.029
mass of auxiliaries purification Sp	0
$\Sigma bi * \Sigma viMi$	-31.46806346
$Sr * \Sigma viM$	0.378229206
$Sw * \Sigma viM$	17.029
$Sp * \Sigma viM$	0
$s * \Sigma viMi$	17.40722921
$\Sigma viMi =$	672.416
AE =	0.846980143
yield =	0.909402289
RME	0.727902946
GME	0.004793801
MIr	5.876538171
MIw	202.7261905
MIp	0
MI	208.6027286
E	207.6027286



Cumulative metrics (step 1-> n)	branch (6a)	branch (8)	Total synthesis 1a
PMI (step 1-> n)	336.4450395	1258.366661	1206.101479
PMIR (step 1-> n)	28.48039104	21.84992025	35.46368461
PMIW (step 1-> n)	171.2099761	45.81403855	333.7069888
PMIP (step 1-> n)	136.7546724	1190.702703	836.9308056
Yield (step 1-> n) from Glc		0.543749893	0.450071062
Yield (step 1-> n) from 2	0.449588028		0.408856382
$\sigma_2 = \text{Yield from 2/Yield from Glc}$			0.908426282
$a_2 = (\sigma_2 - 1) * \text{Mglc} / \Sigma viMi$			-0.013625886
$\Sigma viMi$ (step 1-> n)	621.645	524.096	1210.751
Sr	227.7497749	183.5463961	484.0037176
Sw	1645.59705	469.407706	5388.514021
Sp	1314.427409	12199.86367	13514.29108
S	3187.774234	12852.81777	19386.80881
sr			5.76464005
sw			64.17893625
sp			160.9595562
s			230.9031325
GAE (step 1-> n)	0.495924523	0.570729408	0.470388214
$\Sigma(bi)$			0.069405037
$1 + \Sigma(bi) + s + a_2$			231.9589116
$MI = (1 + \Sigma(bi) + s + a_2) / (\epsilon AE)$			1206.101479
$GRME = (\epsilon AE) / (1 + \Sigma(bi) + a_2)$			0.182160467
E			1205.101479
$GME = 1/MI$			0.000829118
GME %			0.082911763

Chemical reaction scheme showing the synthesis of compound **1b** from compound **6b** and compound **8**.

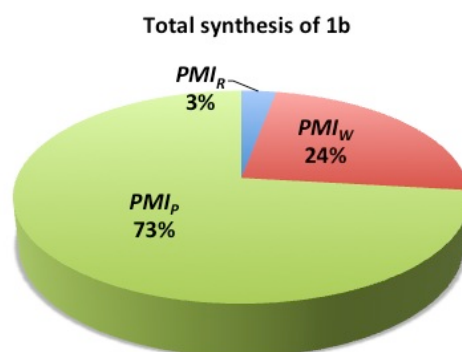
Compound **6b** (a chromone derivative with a prop-1-yn-1-yloxy group at position 8 and a 3-methoxyphenyl group at position 2) reacts with compound **8** (a cyclohexane derivative with a 2-bromoacetyl group at position 2 and hydroxyl groups at positions 1, 3, and 4) in the presence of NaI and Cu(I) to form compound **1b**.

Compound **1b** is a chromone derivative where the prop-1-yn-1-yloxy group at position 8 has been replaced by a 2-(4-hydroxy-4-hydroxymethylcyclohexyl)acetyl group. The 3-methoxyphenyl group at position 2 remains unchanged.

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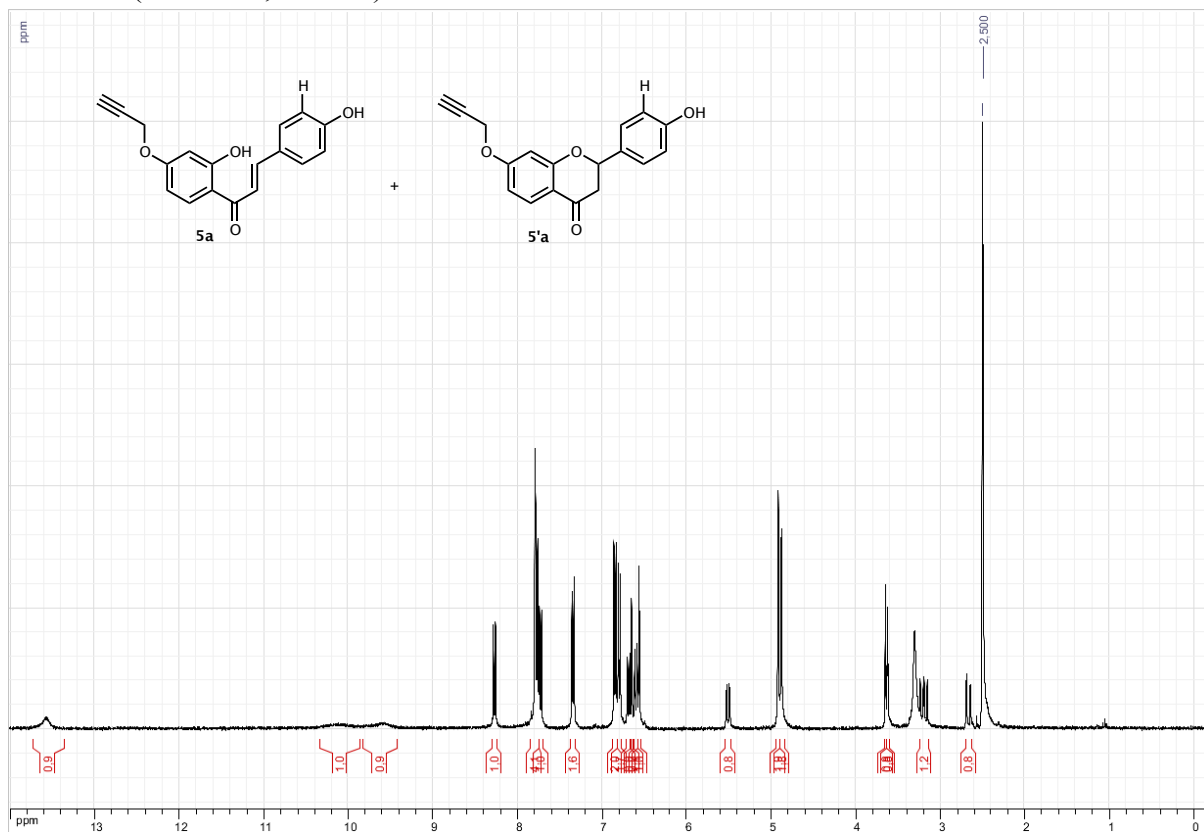
Metrics of the final step and cumulative metrics for the synthesis of **1b**

metrics branch	Final step
mass of main substrate: 6b	0,0503
Msubstrate 6b	338,315
mol of main substrate 6b	0,000148678
mass of substrate 8	0,0664
Msubstrate 8	299,117
mol of substrate 8	0,000221987
mass of product 1b	0,08
$\phi_{8,6b} = \text{mol8/mol6b}$	1,493070283
Mproduct	599,549
mol of product	0,000133434
mass of reagents	0,0814
mass of solvents and auxiliaries (reaction)	0,34377449
mass of auxiliaries workup Sw	17,029
mass of auxiliaries purification Sp	0
$\Sigma bi * \Sigma viMi$	-27,30921555
$Sr * \Sigma viM$	0,34377449
$Sw * \Sigma viM$	17,029
$Sp * \Sigma viM$	0
$s * \Sigma viMi$	17,37277449
$\Sigma viMi =$	702,442
AE =	0,853521002
yield =	0,897467174
RME	0,607441154
GME	0,00457026
Mlr	5,943431125
MIw	212,8625
MIp	0
MI	218,8059311
E	217,8059311

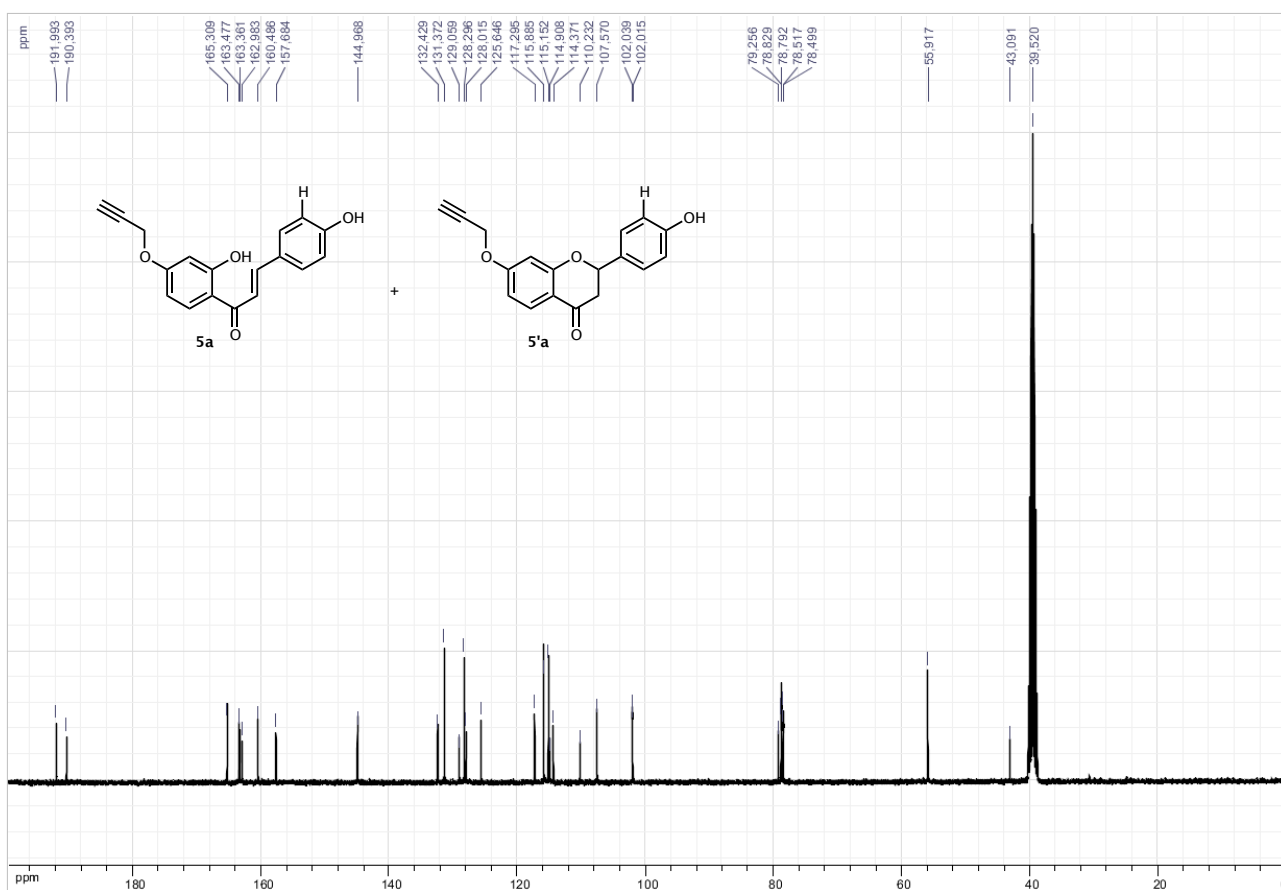


	branch (6b)	branch (8)	Total synthesis 1b
PMI (step 1-> n)	409,8447364	1258,366661	1519,481388
PMIR (step 1-> n)	34,87367292	21,84992025	44,54693678
PMIW (step 1-> n)	178,9144924	45,81403855	363,3806391
PMIP (step 1-> n)	196,0565712	1190,702703	1111,553812
Yield (step 1-> n) from Glc		0,543749893	0,326841734
Yield (step 1-> n) from 2	0,373685167		0,335370171
$\sigma 2 = \text{Yield from 2/Yield from Glc}$			1,026093475
$a2 = (\sigma 2 - 1) * Mglc / \Sigma viMi$			0,003788659
$\Sigma viMi$ (step 1-> n)	651,675	524,096	1240,781
Sr	259,3180975	207,3209055	526,5566073
Sw	1568,53531	530,2094334	5066,786042
Sp	1718,819144	13780,09504	15498,91418
S	3546,672551	14517,62538	21092,25683
sr			6,119673694
sw			58,88650304
sp			180,1293462
s			245,135523
GAE (step 1-> n)	0,519146814	0,570729408	0,483202918
$\Sigma (bi)$			0,095450946
$1 + \Sigma (bi) + s + a_2$			246,2347626
$PMI = (1 + \Sigma (bi) + s + a_2) / (eAE)$			1519,481388
$GRME = (eAE) / (1 + \Sigma (bi) + a_2)$			0,147421767
E			1518,481388
$GME = 1/MI$			0,000658119
GME %			0,065811928

2',4-dihydroxy-4'-propargyloxychalcone (5a) and 4'-hydroxy-7-propargyloxyflavanone (5'a).
¹H-NMR (360 MHz; DMSO)

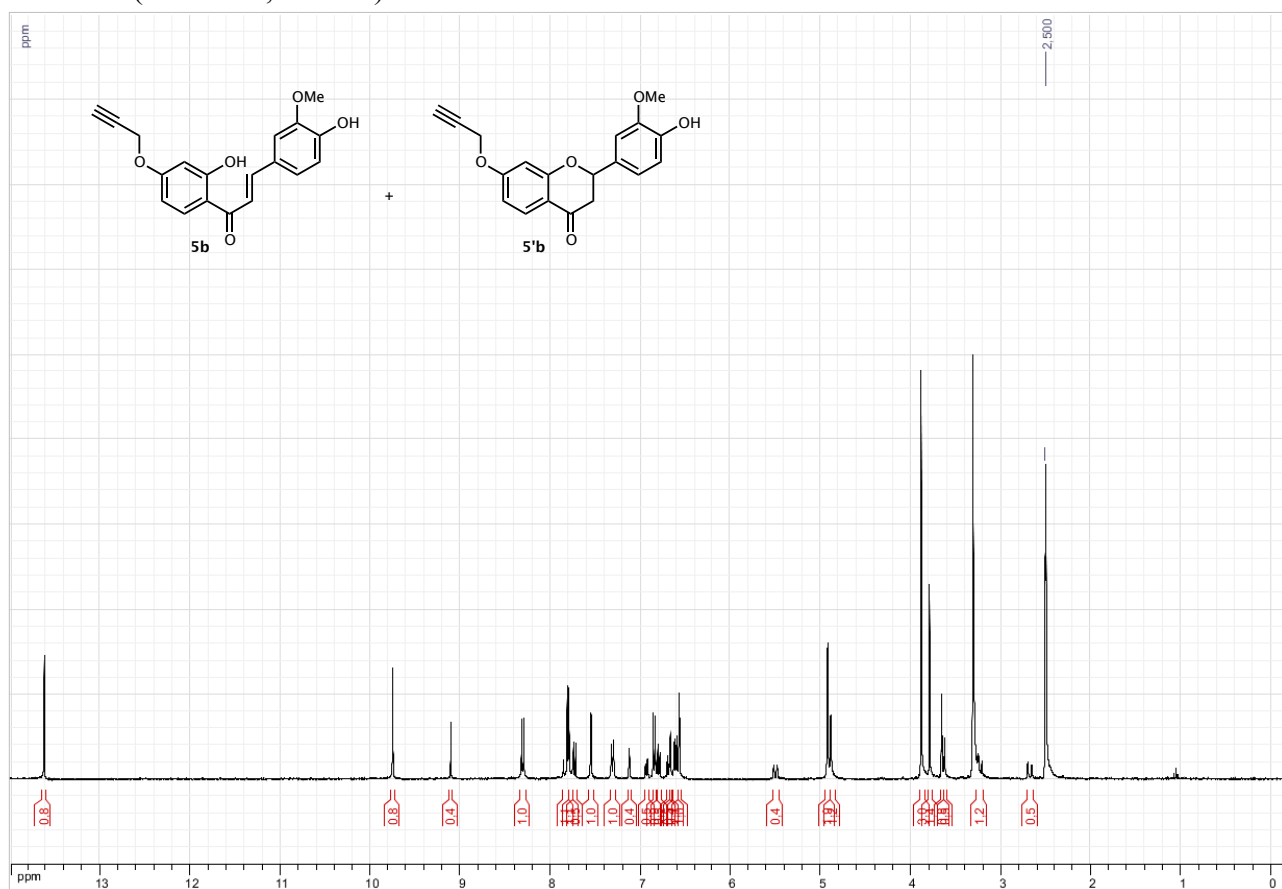


¹³C-NMR (90.6 MHz; DMSO)

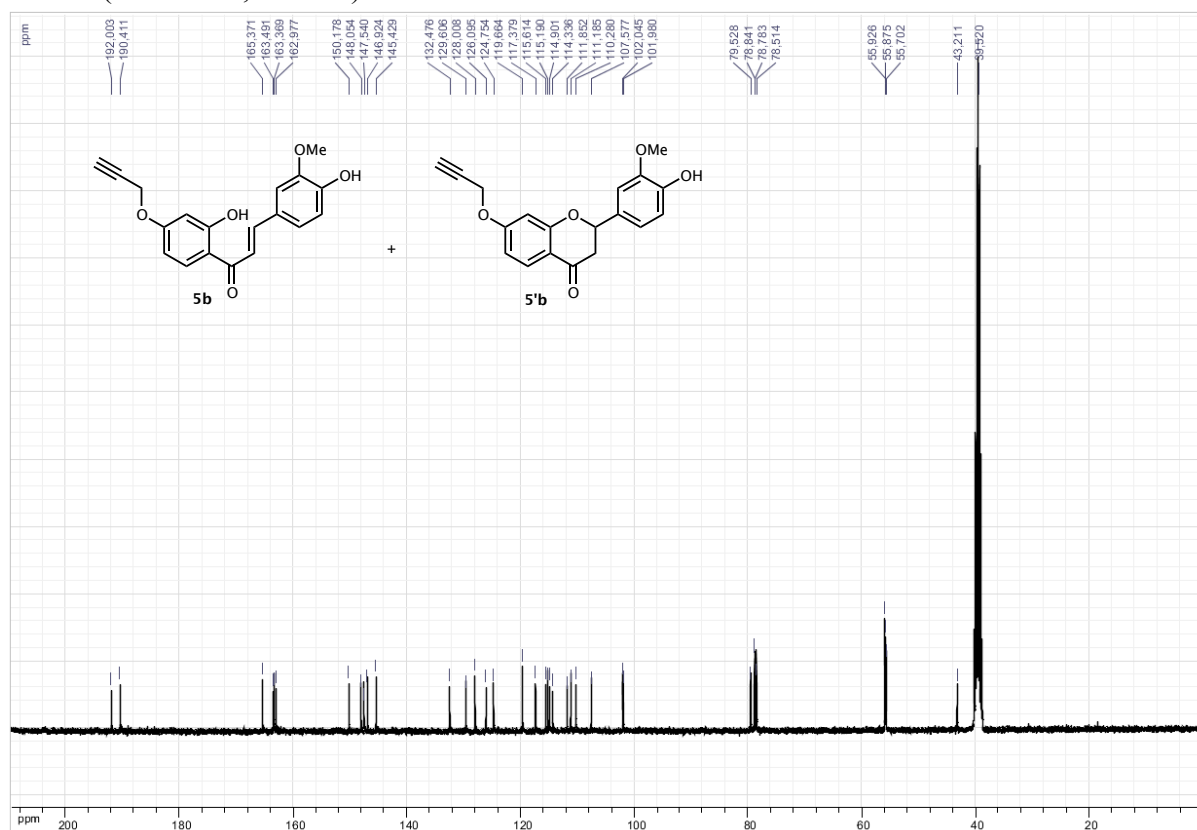


4-hydroxy-3-methoxy-4'-propargyloxychalcone (5b) and 4'-hydroxy-3'-methoxy-7-propargyloxyflavanone (5'b).

¹H-NMR (360 MHz; DMSO)

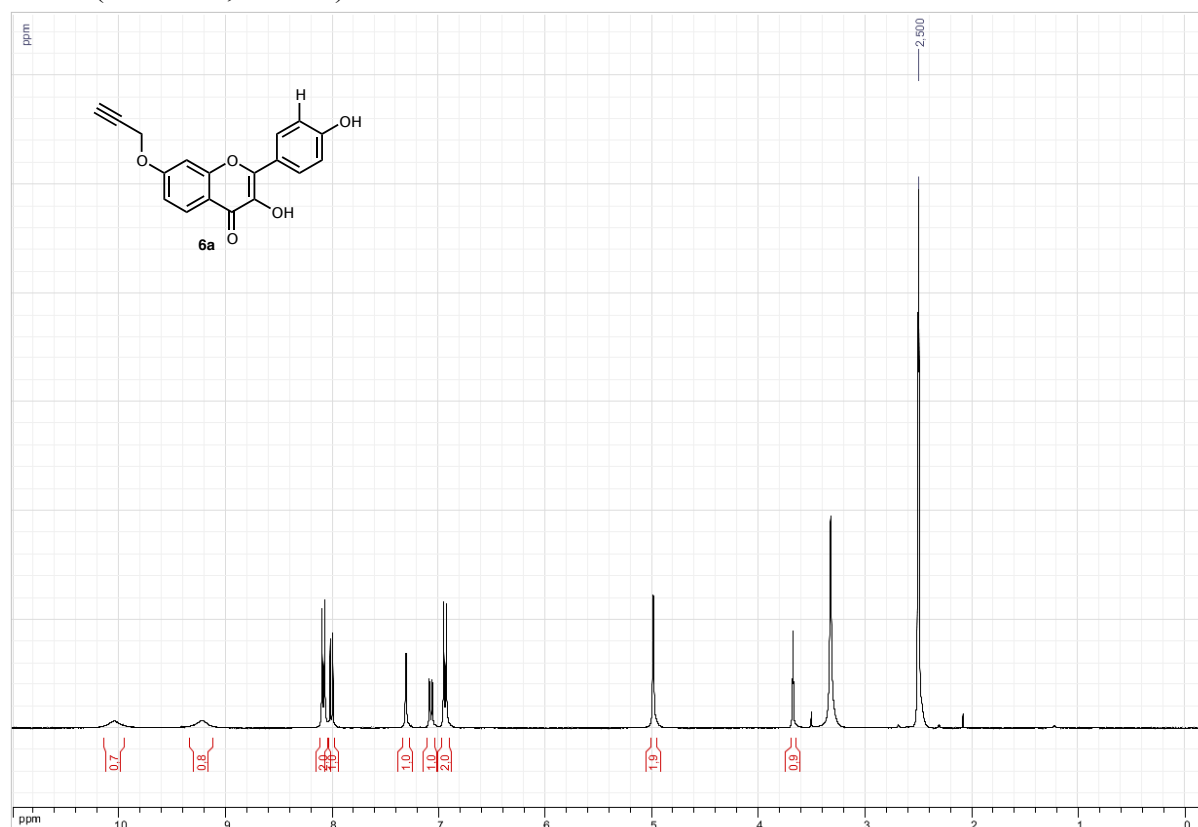


¹³C-NMR (90.6 MHz; DMSO)

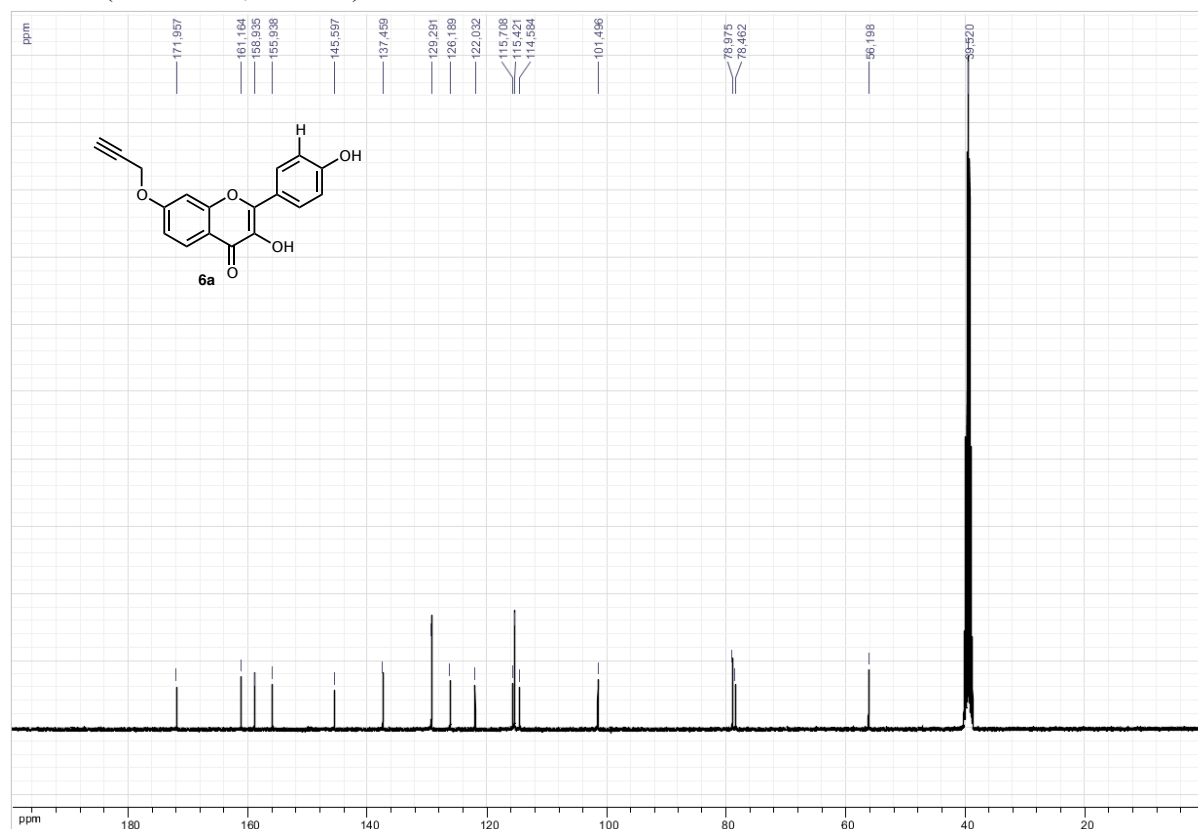


4'-hydroxy-7-propargyloxyflavonol 6a.

¹H-NMR (360 MHz; DMSO)

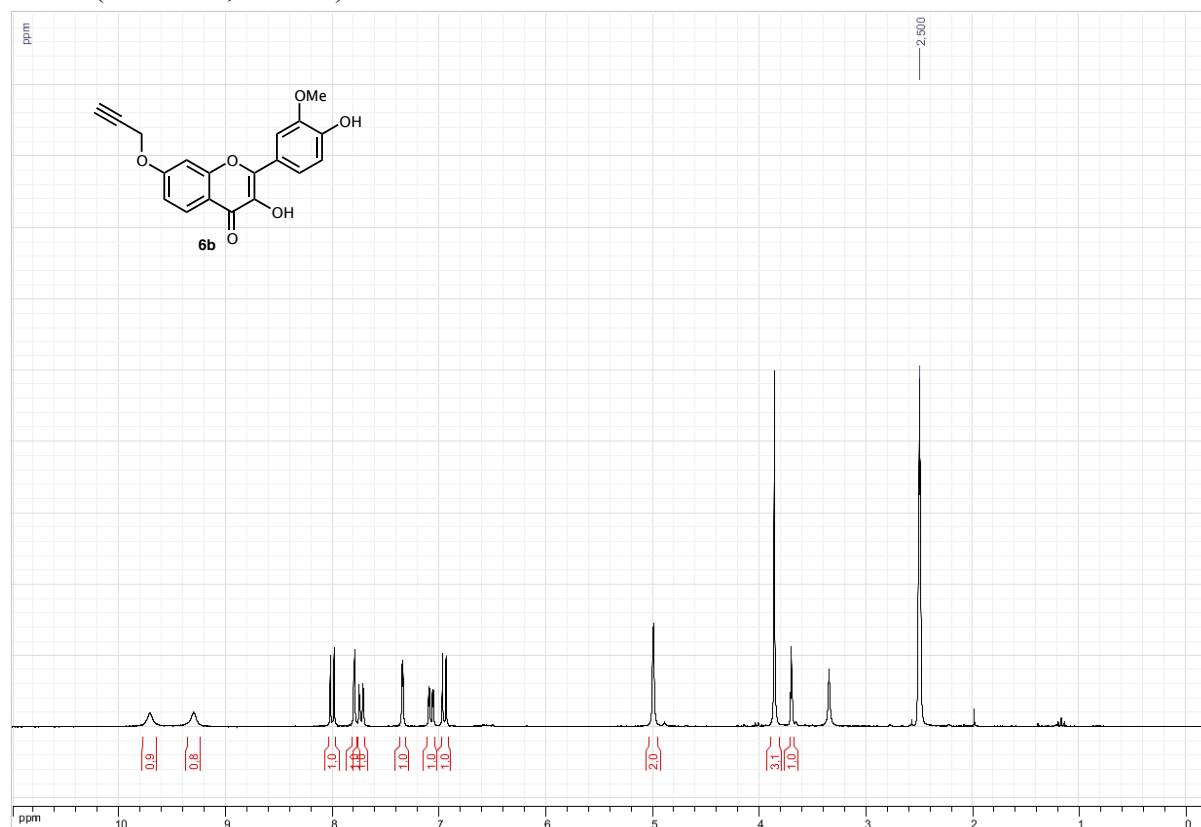


¹³C-NMR (90.6 MHz; DMSO)

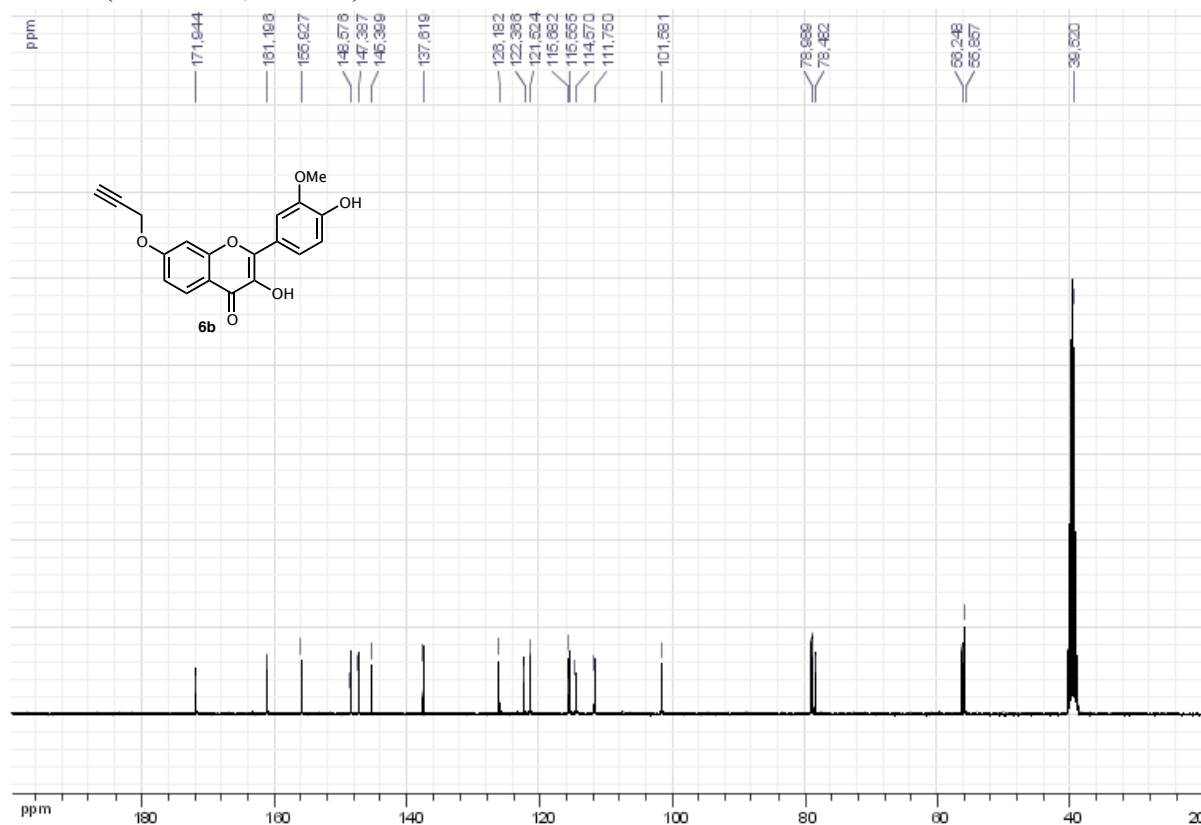


4'-hydroxy-3'-methoxy-7-propargyloxyflavonol 6b.

$^1\text{H-NMR}$ (360 MHz; DMSO)

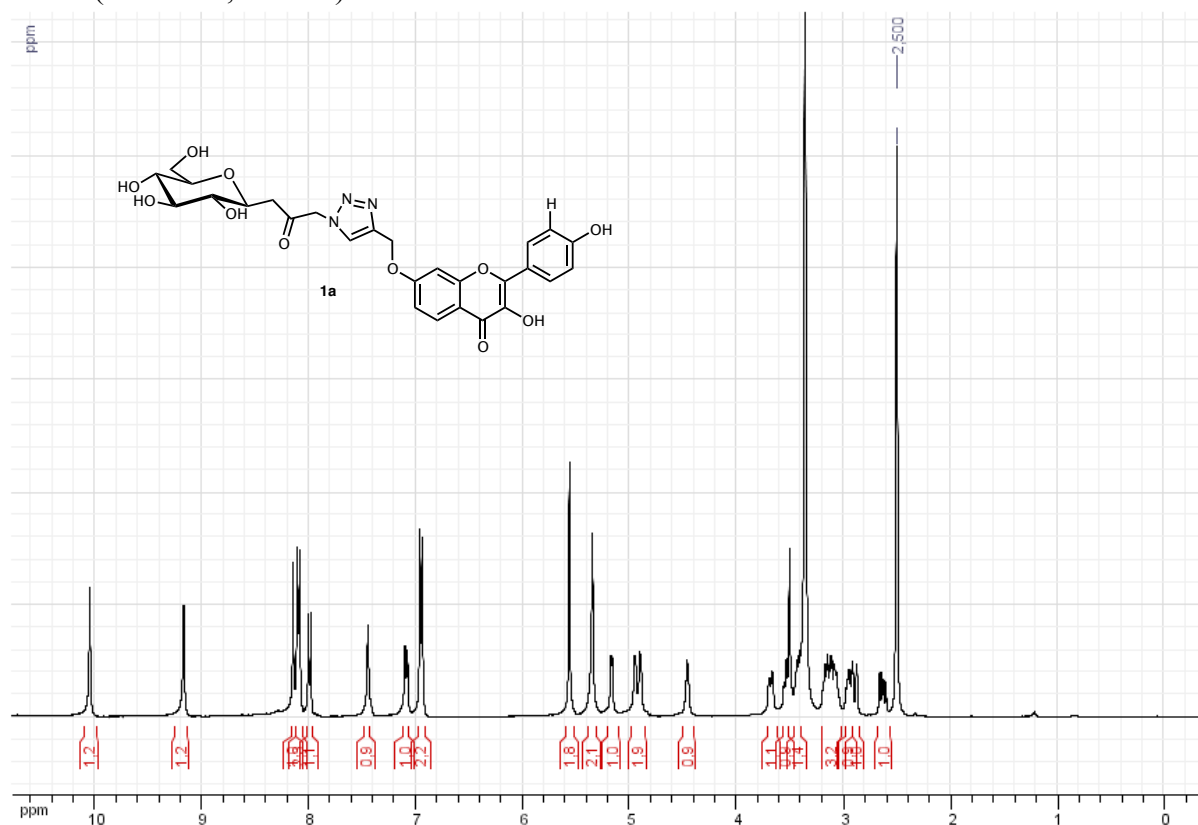


$^{13}\text{C-NMR}$ (90.6 MHz; DMSO)

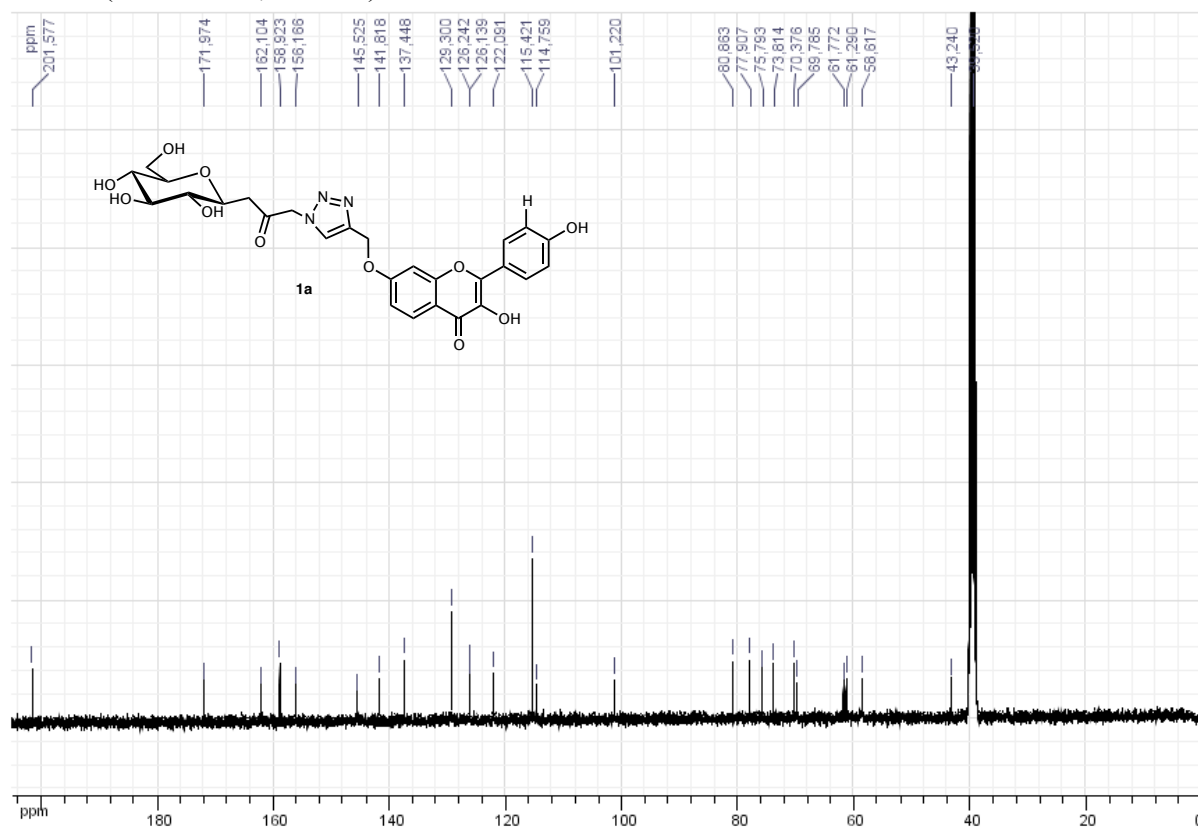


Triazole-linked flavonoid-sugar 1a.

¹H-NMR (400 MHz; DMSO)

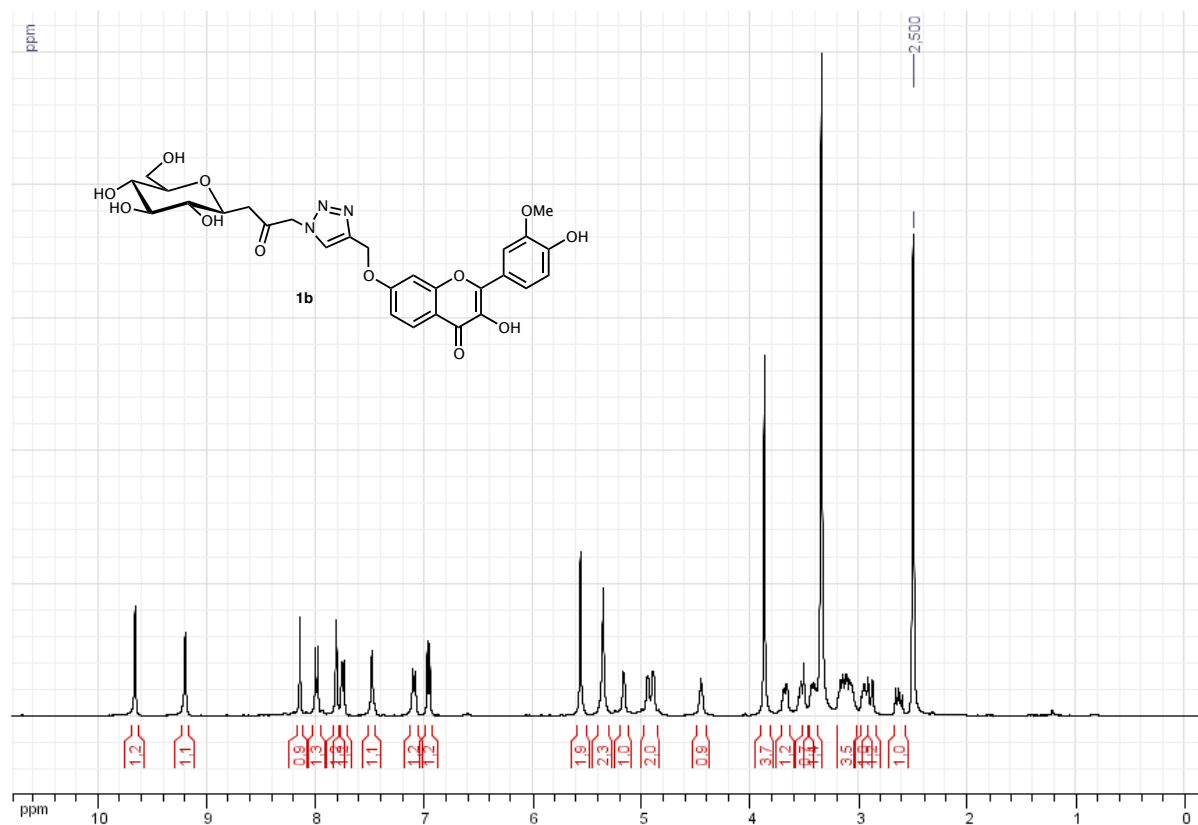


¹³C-NMR (100.6 MHz; DMSO)



Triazole-linked flavonoid-sugar 1b.

¹H-NMR (400 MHz; DMSO)



¹³C-NMR (100.6 MHz; DMSO)

