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Supporting Information

A Biocatalytic Approach Towards the Stereoselective Synthesis of Protected Inositols

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General Experimental

Infrared (IR) spectra were recorded on a Shimadzu IRAffinity-1 FTIR spectrometer, using attenuated total reflectance (ATR) as the sampling technique. Absorption maxima are reported in wave numbers (cm⁻¹).

¹H NMR spectra were recorded on Bruker Avance 300 (300.1 MHz), Bruker Avance II 400 (400.1 MHz) or Bruker Avance III 500 (500.1 MHz) instruments, and referenced to deuterated solvent; CDCl₃ = 7.26 ppm; D₂O = 4.79 ppm. Chemical shifts (δ) are reported in parts per million (ppm, δ_{TMS} = 0). For each resonance; the number of protons, multiplicity pattern, coupling constants (*J*) and interpretation are reported. ¹³C NMR spectra were recorded on Bruker Avance 300 (75 MHz) or Bruker Avance III 500 (126 MHz) instruments. The chemical shifts were recorded in ppm on the δ scale (δ_{TMS} = 0) and referenced using deuterated chloroform to 77.00 ppm. The coupling constant (*J*) is measured in Hz and reported to the nearest 0.1 Hz. ³¹P NMR spectra were recorded on a Bruker Avance III 500 (202 MHz) instrument using broadband proton decoupling pulse sequences and deuterium internal lock. The chemical shifts were recorded in ppm on the δ scale (δ_{TMS} = 0).

Optical Rotation were recorded using a Perkin Elmer Model 341 automatic polarimeter instrument and 589 nm (sodium D line), in a cell with a path length of 1 dm and are reported as: $\left[\alpha\right]_{D}^{20}$, concentration (*c* in g / 100 mL) and solvent.

High Resolution Mass Spectrometry (HRMS) were recorded by the EPSRC National Mass Spectrometry Service at Swansea on a Thermo Fisher LTQ Orbitrap XL mass spectrometer using the Electrospray Ionisation (ES) technique.

Analytical Thin Layer Chromatography (TLC) used pre-coated (25 μ m) Merck Kieselgel 60 F₂₅₄ plates with visualization by ultraviolet (UV) light at 254 nm and/or heating the plate after staining with a solution of 20 % ceric ammonium molybdate w/v in water. Purification by flash column chromatography was conducted on Merck Silica gel 60 (40-63 μ m) under a positive pressure of compressed air.

All reagents/solvents were purchased from Sigma Aldrich UK, Alfa Aesar UK, Acros Organics UK or TCI Europe and were used as received, unless otherwise stated. Diethyl ether (Et₂O), dichloromethane (DCM) and tetrahydrofuran (THF) were dried by passage through two columns of alumina using a MBRAUN SPS-800 solvent purification system. Methanol and acetonitrile were distilled from calcium hydride in a recycling still under argon. Pyridine was

purchased from Fisher Scientific and dried by distillation from 4 Å molecular sieves. Dimethylsulfoxide (DMSO) was dried over calcium hydride, distilled under high vacuum and stored over 4 Å molecular sieves Reactions were performed under anhydrous conditions under a positive pressure of argon. Room temperature (RT) refers to a temperature of approximately 20 °C. The term "brine" refers to a saturated aqueous solution of sodium chloride in deionized water.

Experimental Procedures

*IMPase assay for batch reaction conversion*¹

A sample from the *Tb*INO1 reaction mixture was added to a solution containing Tris-acetate (50 mM, pH 8.0), 1.25 mU of IMPase from bovine brain (Sigma) and MgCl₂ (4 mM). The reaction was incubated at 37 °C for 3 hours. The amount of free phosphate was determined by the malachite green method² and compared with a standard curve of KH_2PO_4 solution.

Batch reaction conversion of G6P to IP



To water (70 μ L) were added solutions of ammonium bicarbonate (500 mM, pH 8.5, 15 μ L), D-glucose 6-phosphate (**1**, 100 mM, 15 μ L), NAD⁺ (20 mM, 15 μ L), DTT (10 mM, 15 μ L) and *Tb*INO1 (4.35 μ g / μ L, 20 μ L) in order. The mixture was incubated at 37 °C overnight. The IMPase assay determined the conversion of the reaction as 92 %.

10 mg Scale

To D-glucose 6-phosphate (**1**, 10 mg, 38 μ mol) in water (458 μ L) were added solutions of ammonium bicarbonate (500 mM, pH 8.5, 60 μ L), NAD⁺ (200 mM, 6 μ L), DTT (100 mM, 6 μ L) and *Tb*INO1 (4.35 μ g / μ L, 70 μ L) in order. The mixture was incubated at 37 °C overnight. The IMPase assay determined the conversion of the reaction as 98 %.

100 mg Scale

To D-glucose 6-phosphate (**1**, 100 mg, 384 μ mol) in water (1664 μ L) were added solutions of ammonium bicarbonate (500 mM, pH 8.5, 240 μ L), NAD⁺ (200 mM, 48 μ L), DTT (100 mM, 24 μ L) and *Tb*INO1 (4.35 μ g / μ L, 400 μ L) in order. The mixture was incubated for 6 days with shaking at 37 °C in the dark and under an argon atmosphere. The IMPase assay determined the conversion of the reaction as 76 %.

2,4,6-Triisopropylbenzenesulfonyl hydrazide (**S1**)³



To a stirred solution of 2,4,6-triisopropylbenzenesulfonyl chloride (2.00 g, 6.60 mmol) in THF (10 mL) was added hydrazine monohydrate (0.64 mL, 13.21 mmol, 2 equiv.) slowly dropwise at 0 °C. The reaction was stirred for 4 hours at this temperature. The precipitate was dissolved by addition of water (20 mL) and the product was extracted in diethyl ether (2 x 30 mL). The organic phases were combined and washed with water (30 mL) and brine (30 mL) before being dried over magnesium sulfate, filtered and concentrated under reduced pressure to give hydrazide **S1** as a white solid (1.88 g, 6.28 mmol, 95 %). ¹H **NMR** (300 MHz, CDCl₃) δ 7.20 (2H, s, H-3), 5.49 (1H, s, H-6), 4.17 (2H, septet, *J* = 6.8 Hz, H-4), 3.66 (2H, br. s, H-7), 2.92 (1H, septet, *J* = 7.0 Hz, H-2), 1.27 (12H, d, *J* = 6.8 Hz, H-5) and 1.26 (6H, d, *J* = 7.0 Hz, H-1); ¹³C **NMR** (75 MHz, CDCl₃) δ 154.0, 152.0, 128.7, 124.2, 122.9, 34.4, 30.0, 25.1 and 23.7.

N'-Benzylidine-2,4,6-triisopropylbenzenesulfonyl hydrazide (S2)^{4,5}



To a solution of 2,4,6-triisopropylbenzenesulfonyl hydrazide (**S1**, 1.50 g, 5.03 mmol) in methanol (20 mL) was added benzaldehyde (0.51 mL, 5.03 mmol, 1 equiv.). The reaction

was stirred at room temperature for 30 minutes before being stirred at 4 °C for 16 hours. The precipitate was collected and washed with ice-cold methanol before dried *in vacuo*. Recrystallisation in ethanol furnished pure hydrazide **S2** (1.77 g, 4.59 mmol, 91 %). ¹H NMR (300 MHz, CDCl₃) δ 7.85 (1H, br. s, H-7), 7.60-7.50 (2H, m, H-9), 7.41-7.29 (3H, m, H-8 and H-10), 7.18 (2H, s, H-3), 4.27 (2H, septet, *J* = 6.8 Hz, H-4), 2.89 (1H, septet, *J* = 6.9 Hz, H-2), 1.31 (12H, d, J = 6.8 Hz, H-5) and 1.24 (6H, d, *J* = 6.9 Hz, H-1); ¹³C NMR (75 MHz, CDCl₃) δ 153.5, 151.4, 146.4, 130.3, 128.6, 127.3, 123.9, 34.2, 30.1, 24.9 and 23.5.

Phenyldiazomethane⁵

To a stirred suspension of *N'*-benzylidene-2,4,6-triisopropylbenzenesulfonyl hydrazide (**S2**, 1.78 g, 4.61 mmol) in methanol (30 mL) was added potassium hydroxide (0.52 g, 9.22 mmol, 2 equiv.) and the mixture heated to reflux for 30 minutes in apparatus with flame-polished joints. The reaction was allowed to cool to room temperature before ice-cold water (30 mL) was added. The product was extracted into diethyl ether (3 x 30 mL) and subsequently washed with sodium bicarbonate solution (sat., aq., 30 mL), water (30 mL) and brine (30 mL) in glassware with flame-polished joints. The phenyldiazomethane was then used as an ethereal solution in further reactions.

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¹H and ¹³C NMR Spectra







¹³C NMR of L-*myo*-Inositol 1-phosphate (2)



¹H NMR of 1-Bis(benzyloxy)phosphoryl L-*myo*-inositol (4)



¹³C NMR of 1-Bis(benzyloxy)phosphoryl L-*myo*-inositol (4)



¹H NMR of 2,3,4,5,6-Penta-O-acetyl 1-bis(benzyloxy)phosphoryl L-*myo*-inositol (12)



¹³C NMR of 2,3,4,5,6-Penta-O-acetyl 1-bis(benzyloxy)phosphoryl L-myo-inositol (12)



¹H NMR of 2,3,4,5,6-penta-O-acetyl L-myo-inositol (5)



¹³C NMR of 2,3,4,5,6-penta-*O*-acetyl L-myo-inositol (5)