

Supporting Information

Remarkable Catalytic Activity of Sulfonated Mesoporous Polymer (MP-SO₃H) for the Synthesis of Solketal at Room Temperature

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Table S1. Physiochemical properties of various solid acid catalysts

Sample	S _{BET} (m ² g ⁻¹)	S _{Meso} ^a (m ² g ⁻¹)	Pore size (nm) ^b	Average Pore size ^b (nm)	S content (mmol/g) ^c	Acidity (mmol/g) ^d
Amberlyst-15	39	-	23.3	16.1	4.3	4.7
H-ZSM-5	425 ^e	-	-	-	-	2.0 ^f
H-Beta	465	-	-	-	-	1.5 ^f
Montmorillonite K-10	250 ^e	-	-	-	-	1.1
MoO ₃ /SiO ₂	180 ^g	-	-	-	-	1.6 ^f
SO ₄ ²⁻ /ZrO ₂	57	-	-	3.2	-	1.1 ^f

a = from t-plot method

b = Pore size distribution by BJH method

c = Measured by elemental analysis

d = Measured by acid-base titration

e = from the manufacturer

f = from TPD-NH₃

g= from reference [1]

Table S2.Comparison of TOF of various catalysts

MP-SO₃H-24 catalyst outperformed other screened catalysts and showed higher TOF of 5682/h. The high activity of MP-SO₃H-24 catalyst is attributed to its easy accessibility of active sites due to the presence of the mesoporous nature and high surface area.

Catalyst ^[a]	Glycerol conversion (wt %)	Solketal selectivity (wt %)	TOF/h ^[b]
A-15	15.0	78	689
MoO ₃ /SiO ₂	0.5	70	68
K-10	1.2	81	236
H-ZSM-5	1.0	80	108
H-Beta	11.5	76	1656
MP-SO ₃ H-24	60.5	97.5	5682
SO ₄ ²⁻ /ZrO ₂	3.5	89.6	687

^[a] Reaction conditions: Glycerol = 2.5g, Acetone = 1.6g, Glycerol: acetone = 1:1, catalyst = 0.1wt% (referred to glycerol weight), reaction temperature = 30 °C, time = 30 min.

^[b] TOF = TON^[c]/ Time (h)

^[c] TON = moles of glycerol converted per mole of active sites

Fig. S1. Nitrogen adsorption-desorption isotherm of unmodified and sulfonated mesoporous polymer

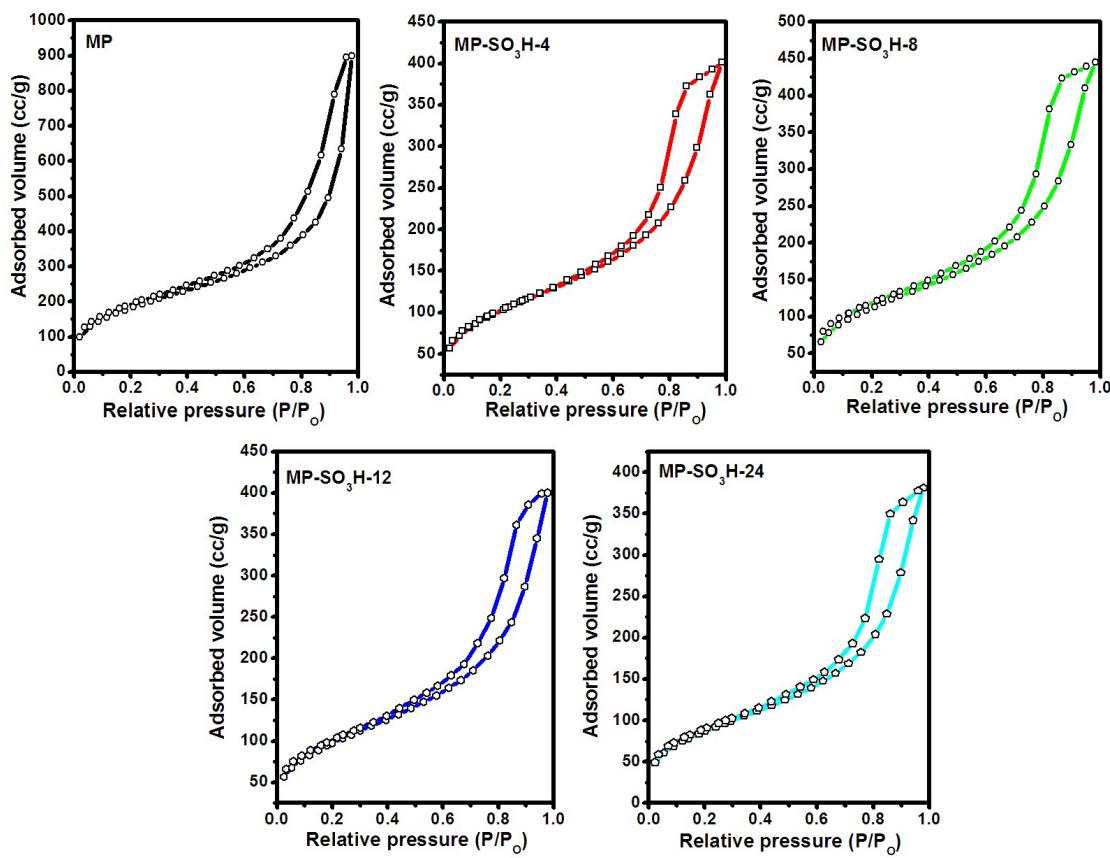


Fig. S2. Pore size distribution of unmodified and sulfonated mesoporous polymer

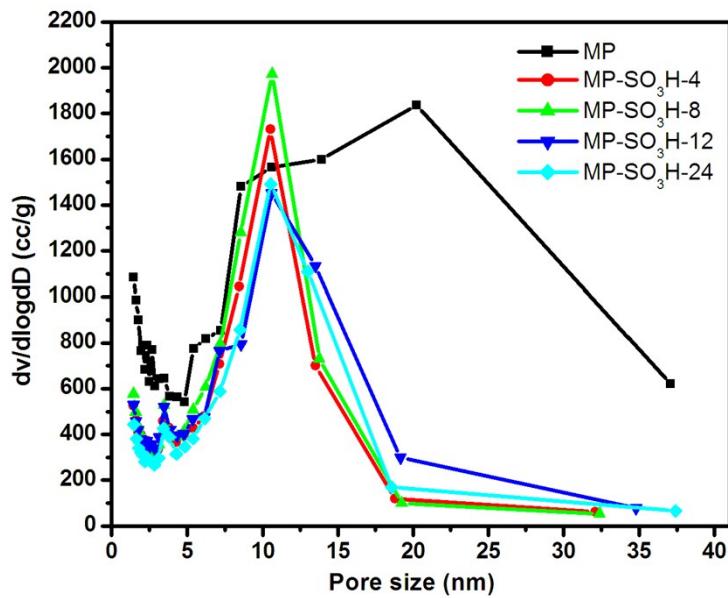
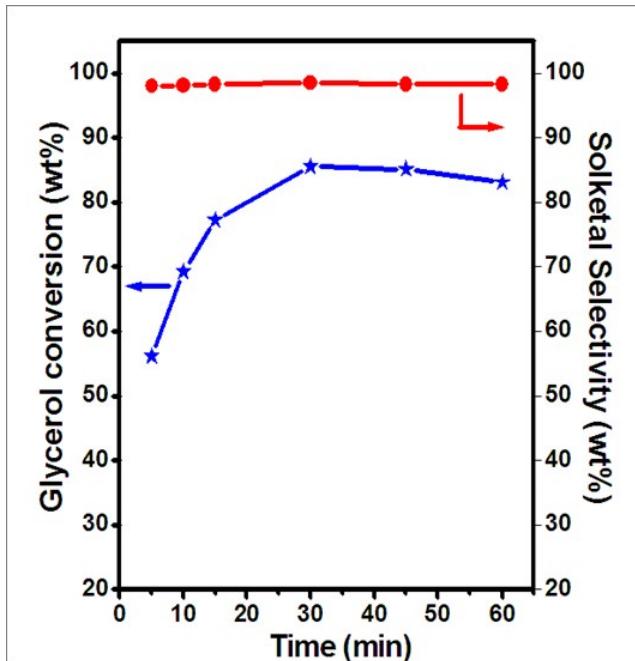


Fig. S3: Effect of reaction time



Reaction condition: Glycerol: acetone = 1:2, Catalyst = 0.5wt% (referred to glycerol wt), reaction temperature = 30 °C.

Reference

- [1] A. P. Amrute, A. Bordoloi, N. Lucas, K. Palraj, S. Halligudi, *Catalysis letters* **2008**, *126*, 286-292.