

Supporting information

Inkjet Fabrication of Highly Efficient Luminescent Eu-Doped ZrO₂ Nanostructures

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Table S1-Comparison of ⁵D₀-⁷F₂ peak intensity depending on duration of synthesis

| sample | λ_{ex} , nm | ⁵ D ₀ - ⁷ F ₂ , nm | Intensity, a.u. |
|--------------------------|---------------------|--|-----------------|
| 2 days | 240 | 612 | 977 |
| 3 days | 240 | 612 | 967 |
| 6 days | 240 | 611 | 1000 |
| ZrO ₂ mixedEu | 250 | 614 | 113 |

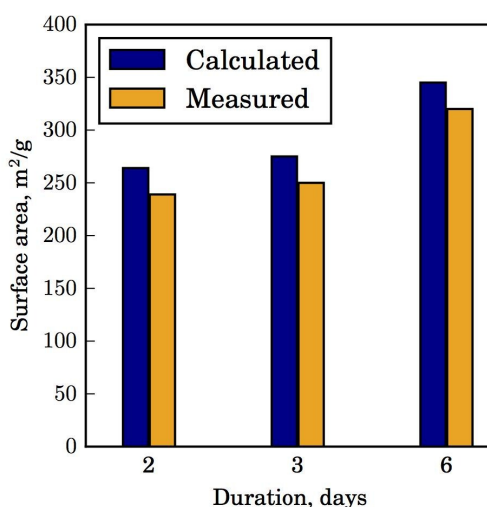


Figure S1 - Specific surface area (SSA) of powders obtained after the synthesis, depending on the duration of treatment. The calculated SSA was performed for spherical particles via $SSA_{\text{calculated}} = 6/(d_{\text{xrd}} \times \rho_p)$, where d_{xrd} is diameter of individual NP savailable from XRD data and ρ_p is the density of tetragonal phase ZrO₂, 6.1 g/cm³. The measured surface area (SSA_{BET}) was obtained from BET results. Assuming monodisperse spherical particles, the BET

equivalent average particle diameter, d_{BET} , is calculated by $d_{BET} = 6 / (\rho_p \times SSA_{BET})$, where ρ_p is the density of ZrO_2 , (6.1 g/cm^3).

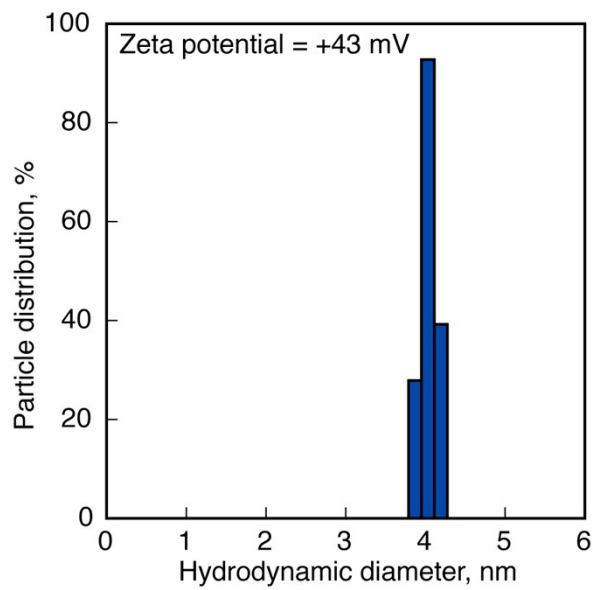


Figure S2 - Dynamic light scattering particle size distribution and zeta-potential of Eu-doped ZrO_2 NPs in water after acidic treatment.

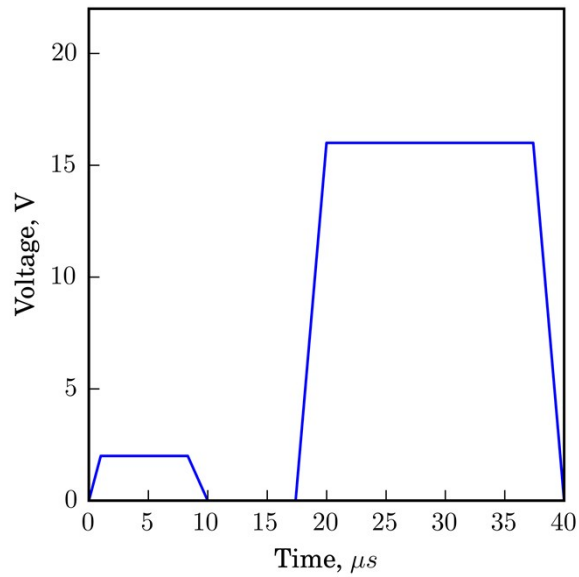


Figure S3- Voltage Curve on printing head in Dimatix Material Printer.

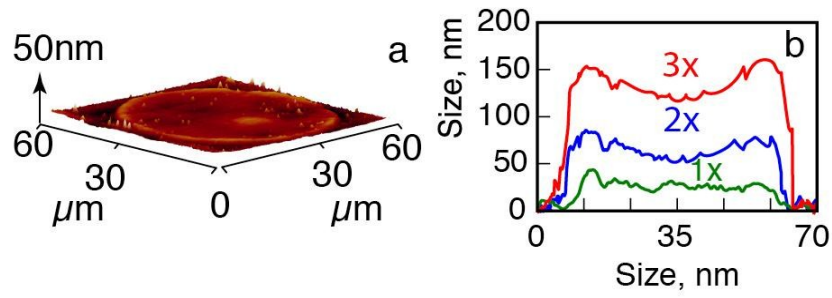


Figure S4 - a) Atomic Force Microscopy topography of Eu-doped zirconia inkjet printed drops on glass surface; b) Thickness progression with applied layers on glass.

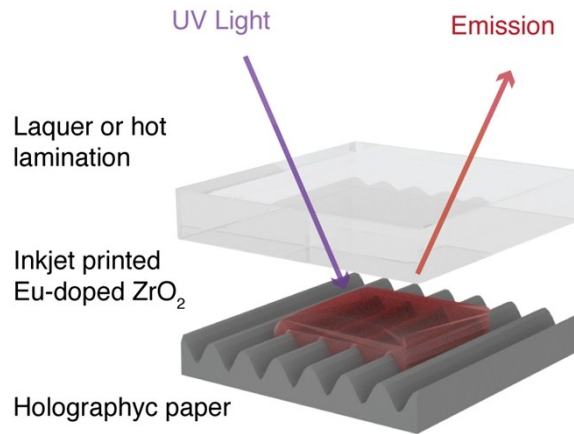


Figure S5 - Monolayer luminescent-protected holography principle. Inkjet printing on holographic paper Eu-doped ZrO₂ and masking by low refractive index layer.

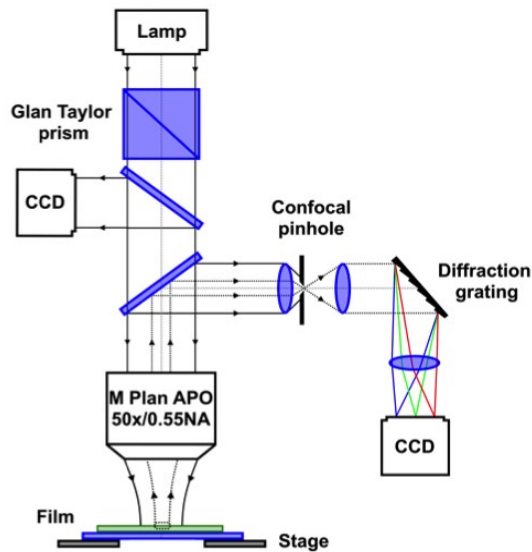


Figure S6 - Reflectance spectroscopy setup for optical characterization of a inkjet printed Eu-doped zirconia doped thin film.