Supporting information

Direct Synthesis of Acrylate Monomers in Heterogeneous Continuous Flow Processes

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NMR spectra of products

Octyl acrylate, purity 99 %

![NMR spectrum of Octyl acrylate](image-url)
Terpinyl acrylate, purity 99 %
4-hydroxybenzaldehyde acrylate, purity 96 %
Citronellyl acrylate, purity 95 %
2-methyl butyl acrylate, purity 90 %
Stearyl acrylate, purity 80 %
Octyl methacrylate, purity 93%

Methacryloyl chloride contains depending on commercial batch a significant impurity of acid chloride dimer, which lowers overall crude yield.