

Electronic Supplementary Information

MCM-41 support to ultrasmall γ -Fe₂O₃ nanoparticles for H₂S removal

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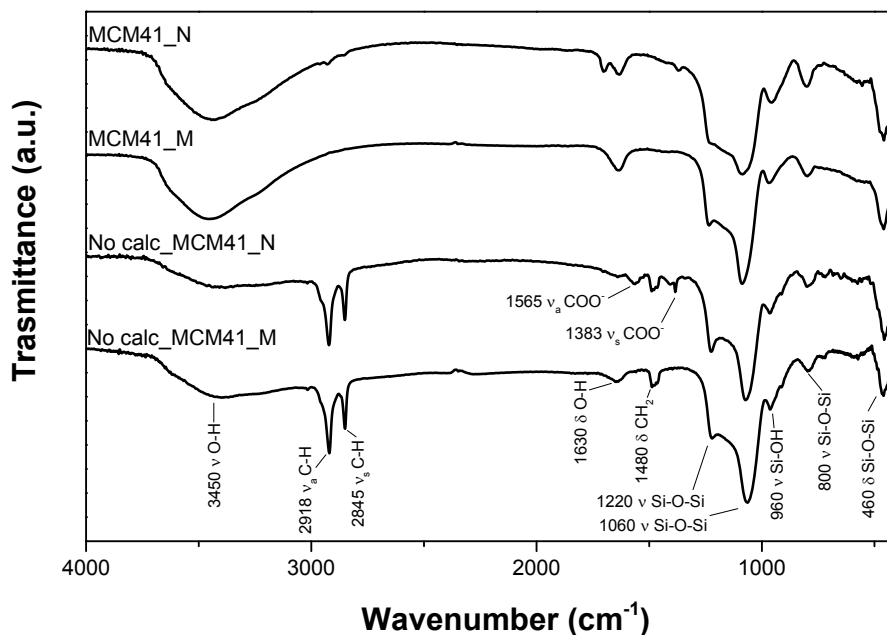


Figure 1S: FTIR spectra of samples before (No calc_MCM41_M and No calc_MCM41_N) and after calcination (MCM41_M and MCM41_N).

Figure 1S reports FTIR spectra of the supports before and after calcination. Both samples before calcination exhibit different vibrational modes attributable to the presence of CTAB: asymmetric and symmetric C-H stretching (2918 cm^{-1} and 2845 cm^{-1}), bending (1450 cm^{-1}), and rocking ($1400\text{--}720\text{ cm}^{-1}$) modes of CH_2 group. Two additional peaks at 1585 cm^{-1} and 1383 cm^{-1} are present in MCM41_N sample synthesized using ethyl acetate as a growth inhibitor agent of the particles. These peaks should be attributed to asymmetric and symmetric COO^- stretching modes due to the formation of acetate formed by the hydrolysis of ethyl acetate.

Table 1S: Two-Solvents impregnation conditions and %w/w of iron oxide in each sorbent.

Sample	Pore volume (cm^3g^{-1})	Amount of aqueous solution (μL)	Concentration of $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ solution	Real Amount of Fe_2O_3 (% w/w)
MCM41_M	0.76	83	1.5	9.6
MCM41_N	0.80	98	1.3	9.6
SBA15	1.10	125	1.1	10.0

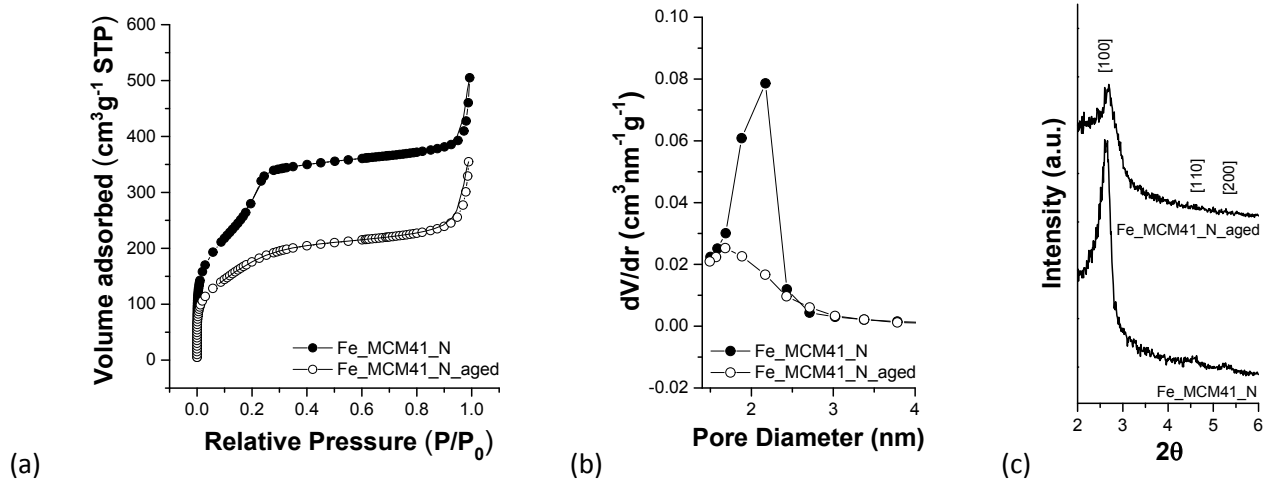


Figure 2S: N₂ adsorption- desorption isotherm (a), pore size distribution (b) and Low angle (c) of Fe_MCM41_N and Fe_MCM41_N_aged.

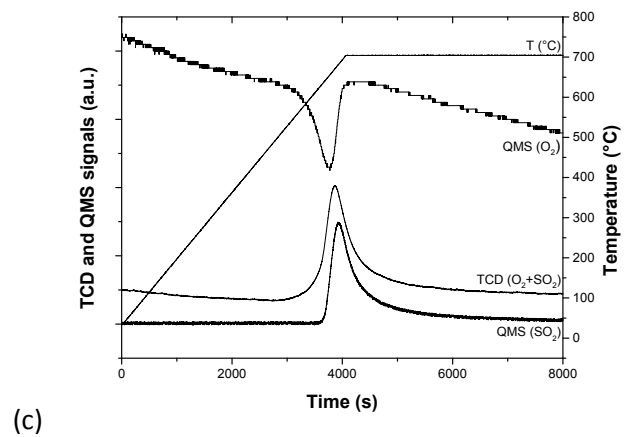
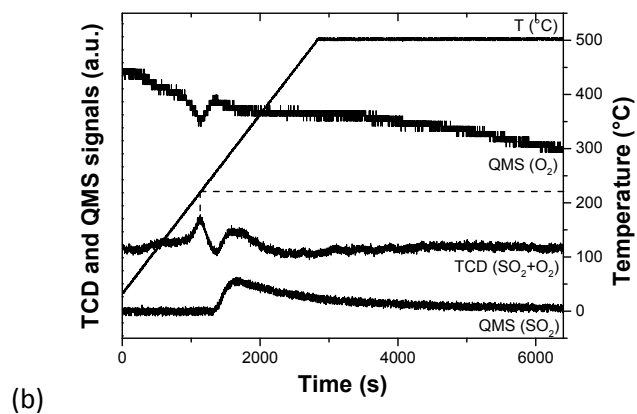
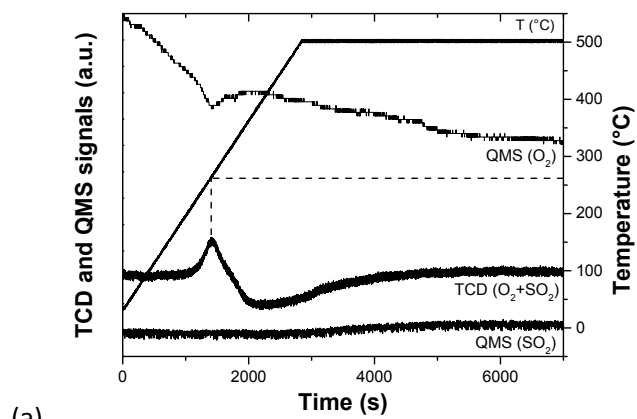


Figure 3S: TPD profile and SO₂ and O₂ Quadrupole Mass Spectrometer (QMS) signals of Fe_MCM41_N (a), Fe_SBA15 (b) and Katalco_{JM} 32-5 (c).

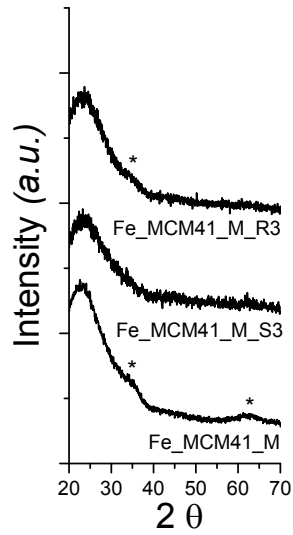


Figure 4S: Wide angle XRD patterns of fresh (Fe_MCM41_M), sulphidated (Fe_MCM41_M_S3) and regenerated (FeMCM41_M_R3) Fe_MCM41_M.

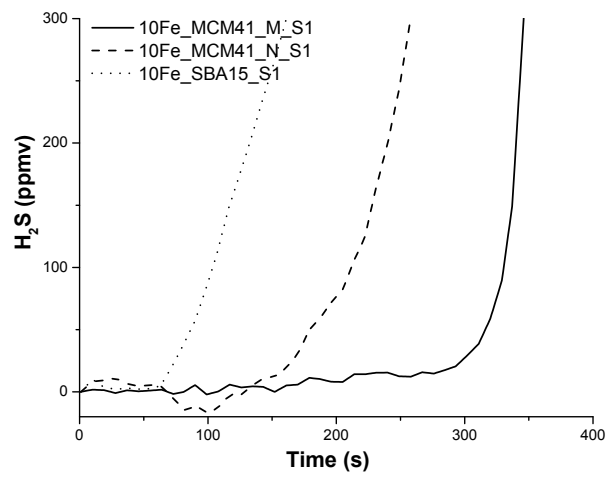
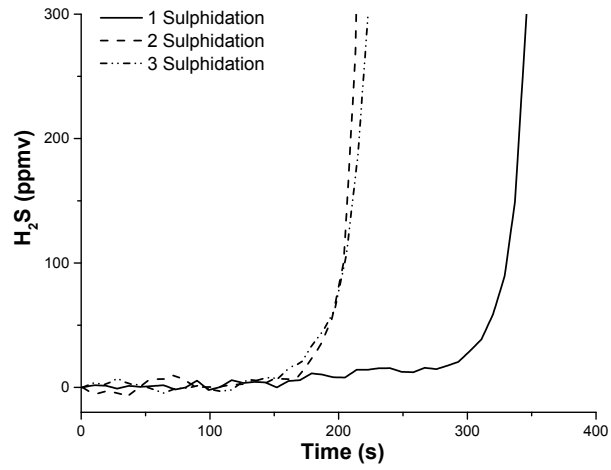
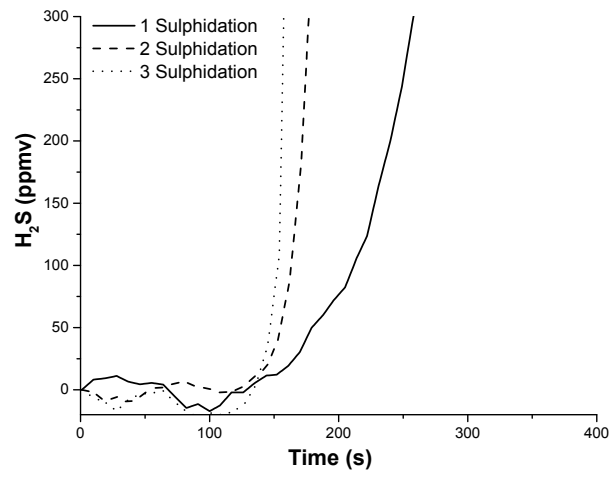


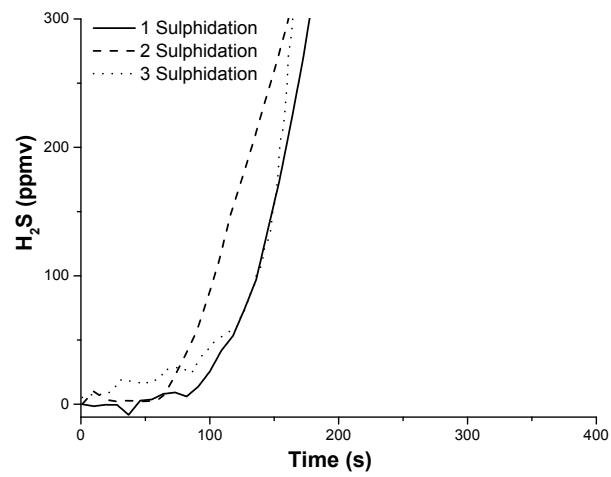
Figure 5S: H₂S breakthrough curves of the first sulphidation for the samples Fe_MCM41_M_1S, Fe_MCM41_N_1S and 10Fe_SBA15_1S.



(a)



(b)



(c)

Figure 6S: H₂S breakthrough curves upon three sulphidation–regeneration cycles for the sample Fe_MCM41_M (a), Fe_MCM41_N (b) and Fe_SBA15 (c).