

Catalytic transfer hydrogenation of biomass-derived 5-hydroxymethylfurfural into 2,5-bis(hydroxymethyl)furan over tunable Zr-based bimetallic catalyst

Junnan Wei, Xuejuan Cao, Ting Wang, Huai Liu, Xing Tang*, Xianhai Zeng, Yong Sun, Tingzhou Lei, Shijie Liu, Lu Lin*

MS patterns

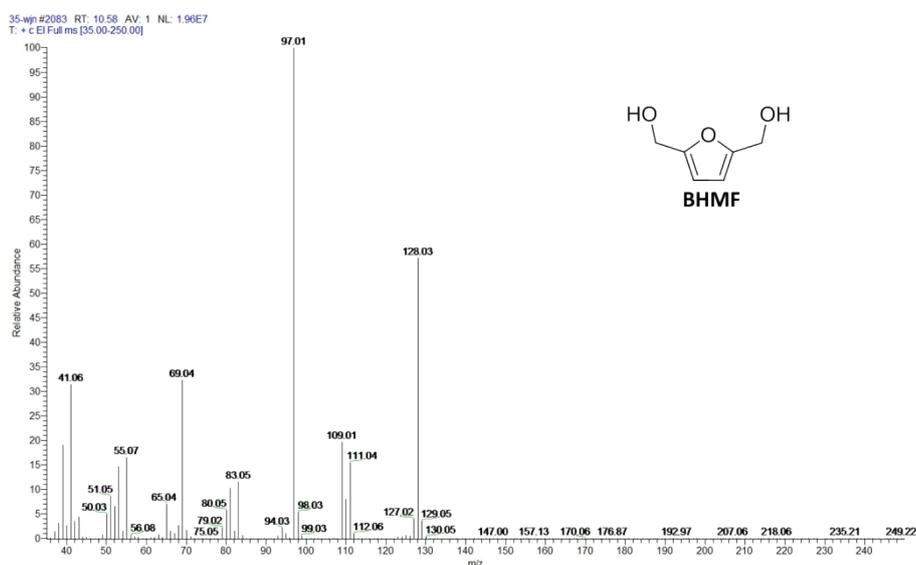


Figure S1. MS pattern of BHMf.

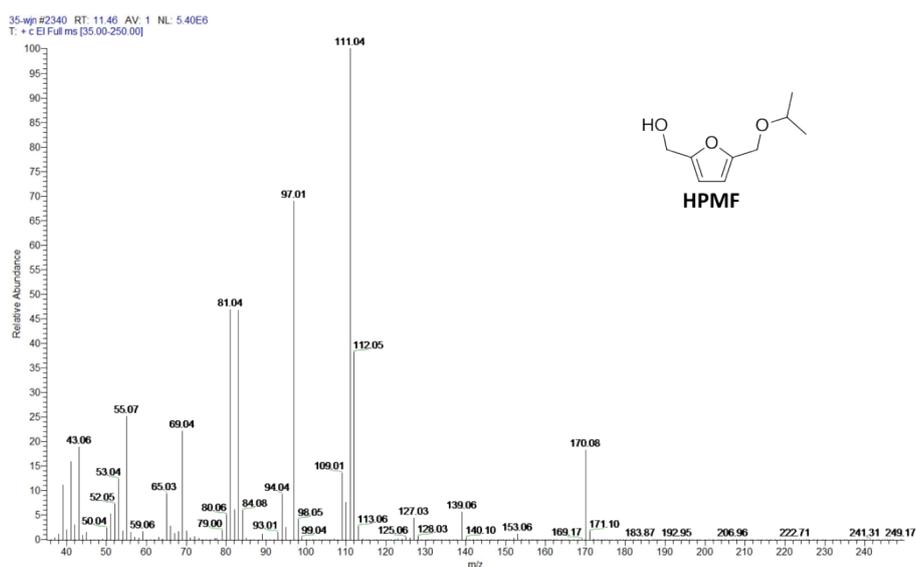


Figure S2. MS pattern of HPMf.

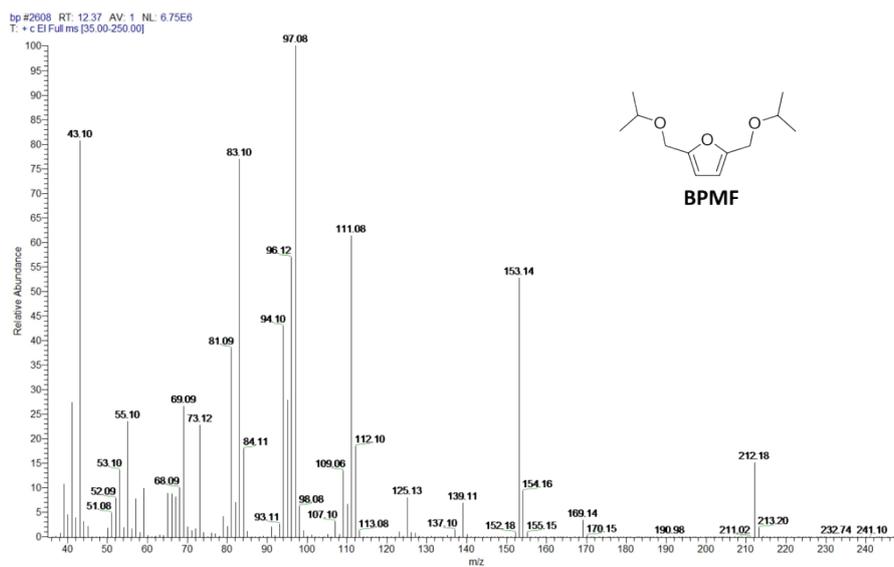


Figure S3. MS pattern of BPMF.

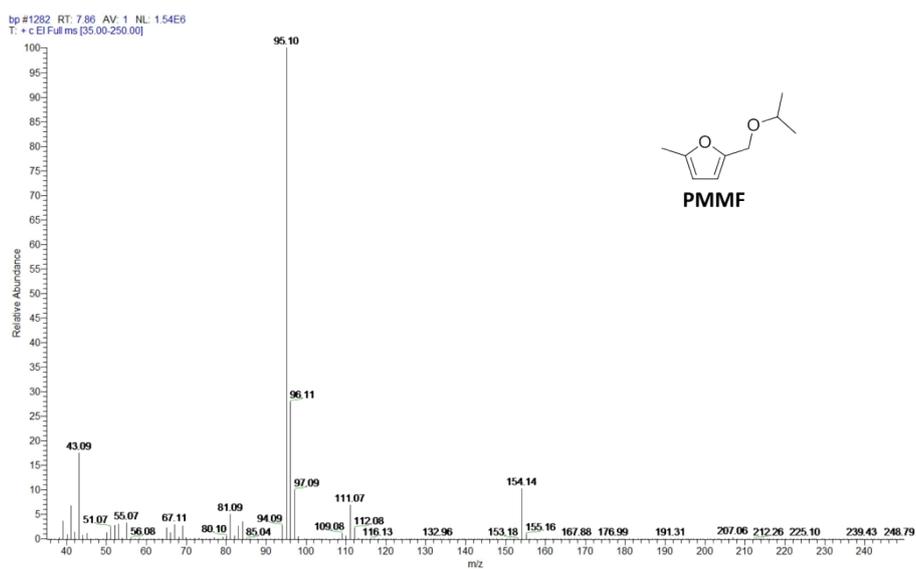


Figure S4. MS pattern of MPMF.

312-2wjnusy #2305 RT: 11.34 AV: 1 NL: 1.00E7
T: + c EI Full ms (35.00-250.00)

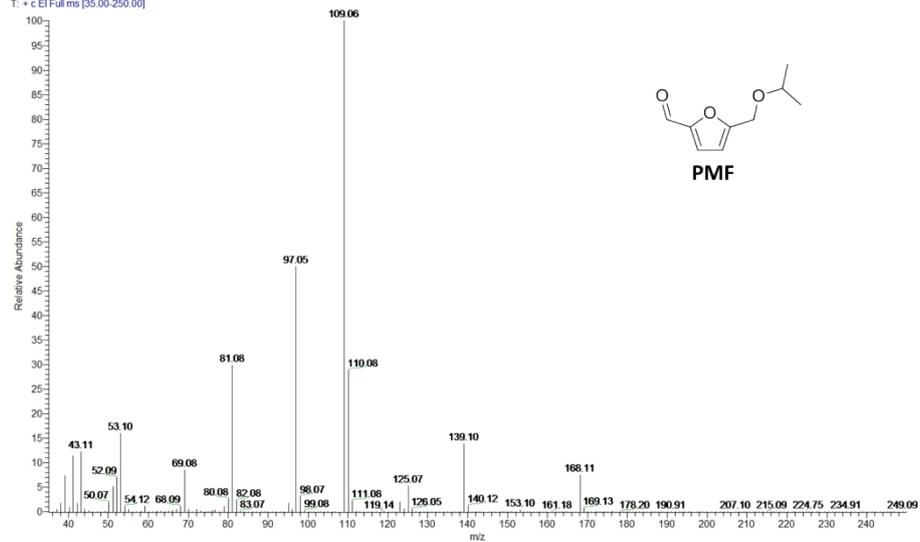


Figure S5. MS pattern of PMF.

Basic/acidic sites

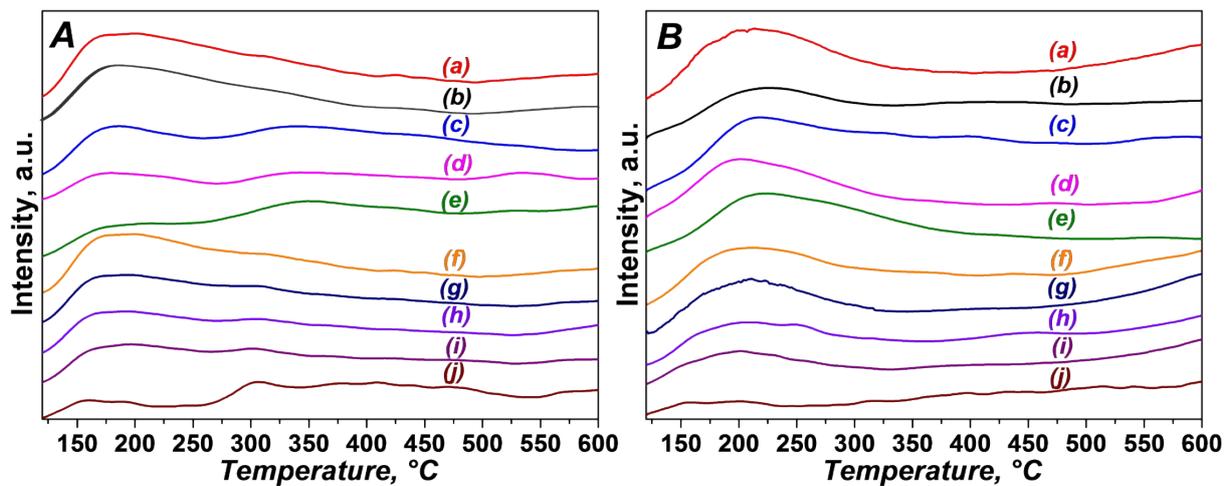


Figure S6. CO₂-TPD (A) and NH₃-TPD (B) profiles for Zr-SBA (a), Zr₂₀-SBA (b), ZrAl(1)-SBA (c), ZrCa(1)-SBA (d), ZrZn(1)-SBA (e), ZrBa(5)-SBA (f), ZrBa(3)-SBA (g), ZrBa(1)-SBA (h), ZrBa(1/3)-SBA (i) and Ba-SBA (j).

Table S1. Composition and acidic properties of Zr-SBA and ZrBa(3)-SBA.

| Entry | Catalyst | Lewis sites ^[a] , μmol/g | Brønsted sites ^[b] , μmol/g | L/B ^[c] |
|-------|-------------|-------------------------------------|--|--------------------|
| 1 | Zr-SBA | 67.7 | 6.0 | 11.3 |
| 2 | ZrBa(3)-SBA | 25.3 | 0.7 | 36.1 |

[a] Calculated by fitting deconvolution of peaks around at 1446 cm⁻¹ in Figure 2. [b] Calculated by fitting deconvolution of peaks around at 1546 cm⁻¹ in Figure 2. [c] The ratio of Lewis sites and Brønsted sites.

The role of the second metal oxide in Zr-based bimetallic catalysts

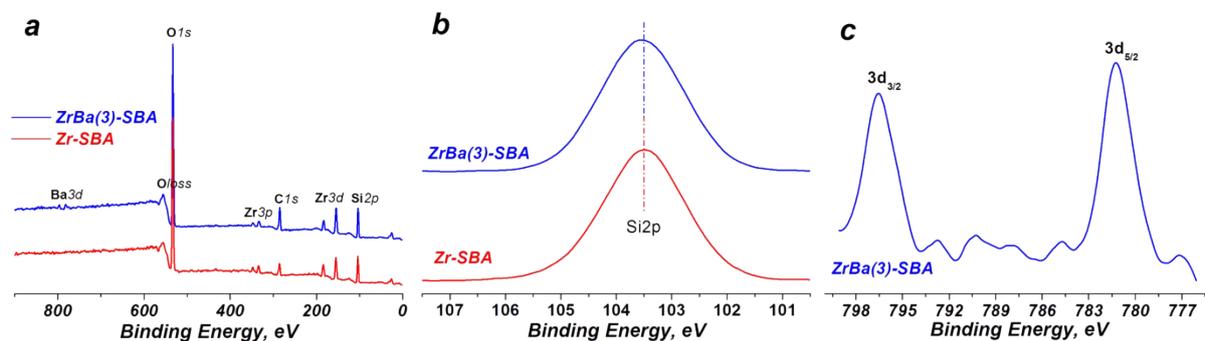


Figure S7. XPS spectra of ZrBa(3)-SBA and Zr-SBA: survey scan (a), high-resolution Si 2p (b) and Ba 3d (c).

In Figure S7, Zr-SBA and ZrBa(3)-SBA showed the same Si 2p binding energy (BE) value around at 103.5 eV. For ZrBa(3)-SBA, BE values centered at 781.3 and 796.5 eV were attributed to 3d_{5/2} and 3d_{3/2} spin-orbit components of Ba 3d, respectively.

The other physicochemical properties of ZrBa-SBA catalysts

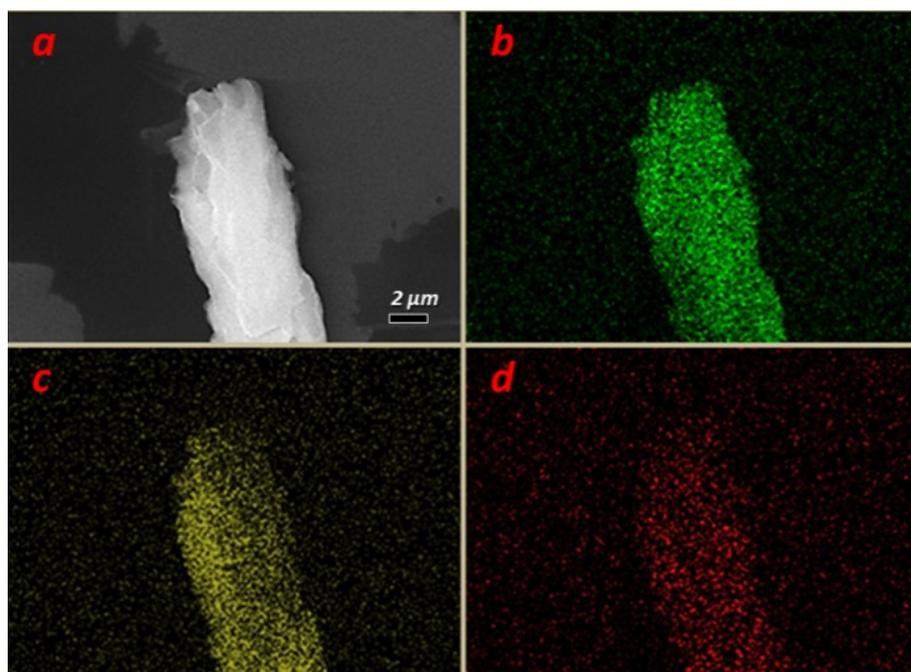


Figure S8. Electronic image (a), and O (b), Zr (c) and Ba (d) elemental mappings of ZrBa(3)-SBA.

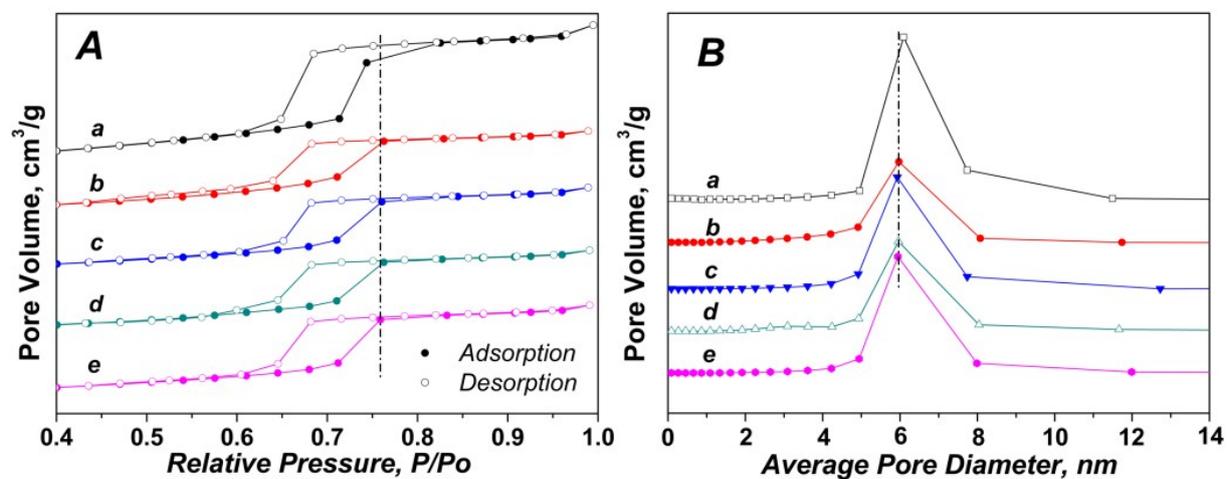


Figure S9. N_2 adsorption-desorption isotherms (A) and pore size distribution (B) of SBA-15 zeolite and various Zr-based catalysts: SBA-15 (a), Zr-SBA (b), ZrBa(1)-SBA (c), ZrBa(1/3)-SBA (d) and ZrBa(3)-SBA (e).

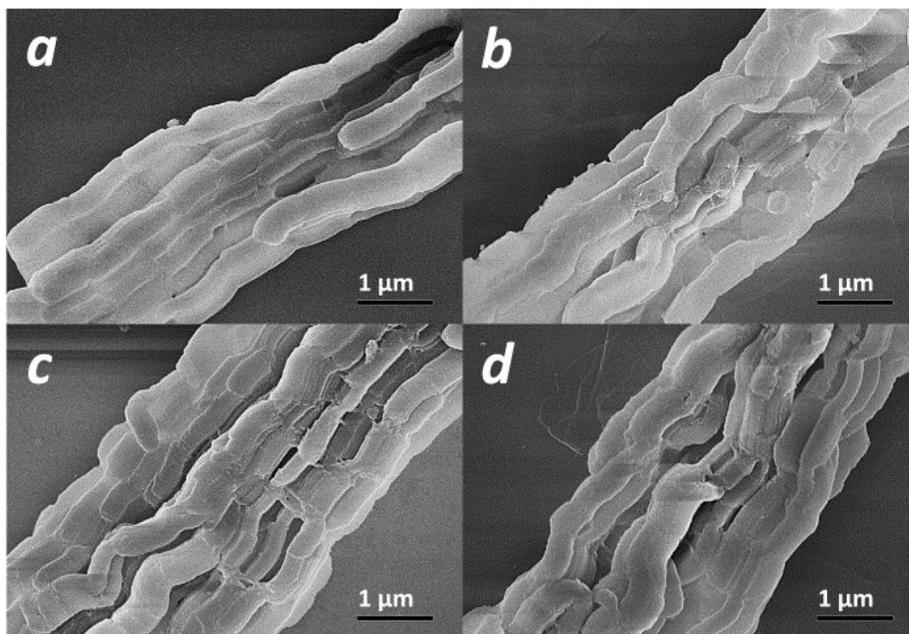


Figure S10. SEM images for SBA-15 zeolite (a), ZrBa(1/3)-SBA (b), ZrBa(1)-SBA (c) and ZrBa(3)-SBA (d).

Repeatability of experiments

Table S2. Repeatability tests of optimal results for yielding BPMF and BHMF.

| Entry | Catalyst | T, °C | T, h | X _{HMF} , % | Selectivity of products, % | | | |
|-------|-------------|-------|------|----------------------|----------------------------|------|------|------|
| | | | | | BHMF | HPMF | BPMF | MPMF |
| 1 | Zr-SBA | 180 | 4 | 100 | nd | nd | 87.6 | 7.8 |
| 2 | Zr-SBA | 180 | 4 | 100 | nd | 2.2 | 85.7 | 7.4 |
| 3 | Zr-SBA | 180 | 4 | 100 | nd | nd | 87.2 | 8.1 |
| 4 | ZrBa(3)-SBA | 150 | 2.5 | 98.3 | 92.2 | 7.1 | nd | nd |
| 5 | ZrBa(3)-SBA | 150 | 2.5 | 94.3 | 91.9 | 7.5 | nd | nd |
| 6 | ZrBa(3)-SBA | 150 | 2.5 | 96.6 | 91.3 | 7.6 | nd | nd |

Reaction conditions: 0.2 g HMF, 0.1 g catalyst for entries 1-3 or 0.2 g catalyst for entries 4-6, 19.8 g

isopropanol and N₂ at atmospheric conditions; nd: not detected.

Characterizations for the spent catalysts

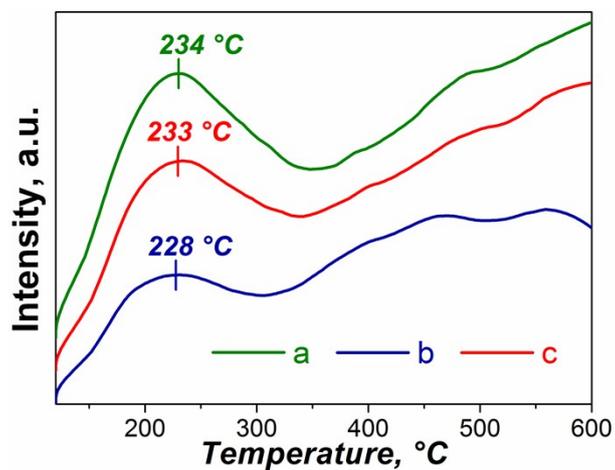


Figure S11. NH₃-TPD profile for the spent ZrBa(3)-SBA after the cycle 1 (a), the spent ZrBa(3)-SBA after the cycle 5 (b) and the regenerated ZrBa(3)-SBA(c).

Table S3. Various properties of the fresh, spent and regenerated catalysts.

| Cycle | Fresh | 1 | 5 | Regenerated |
|---|-------|------|------|-------------|
| V _{pore} ^[a] , cm ³ /g | 0.50 | 0.47 | 0.45 | 0.47 |
| D _{pore} ^[b] , nm | 5.7 | 5.7 | 5.6 | 5.7 |

[a] Total pore volume measured at P/P₀= 0.9999. [b] Average pore width calculated by BJH method.

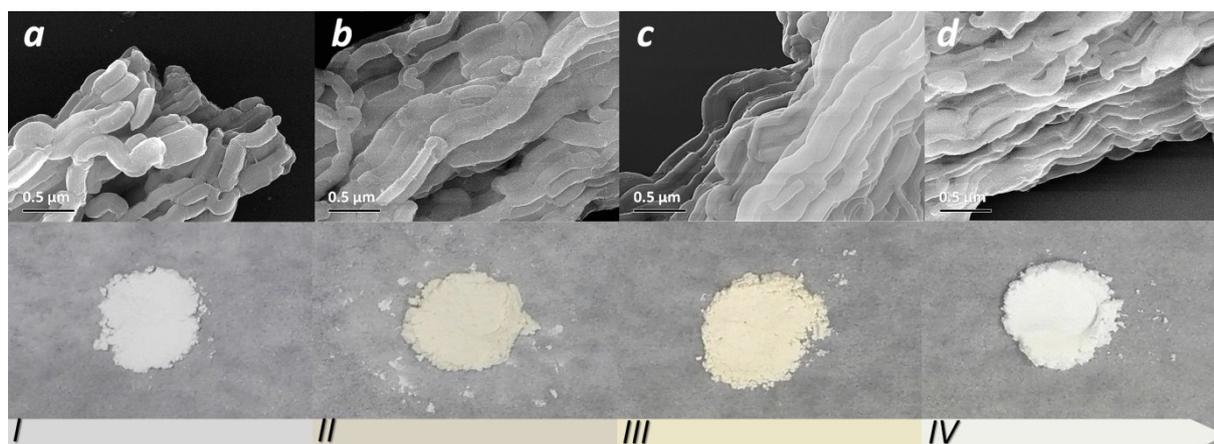


Figure S12. SEM images for the fresh ZrBa(3)-SBA (a), the spent ZrBa(3)-SBA after cycle 1 (b), the spent ZrBa(3)-SBA after cycle 5 (c) and the regenerated ZrBa(3)-SBA after cycle 5 (d).

NMR of purified BPMF

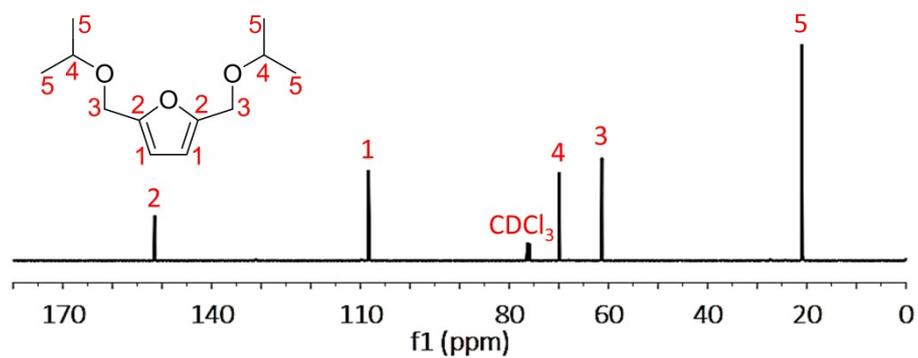


Figure S13. ¹³C NMR (CDCl₃) of purified BPMF.

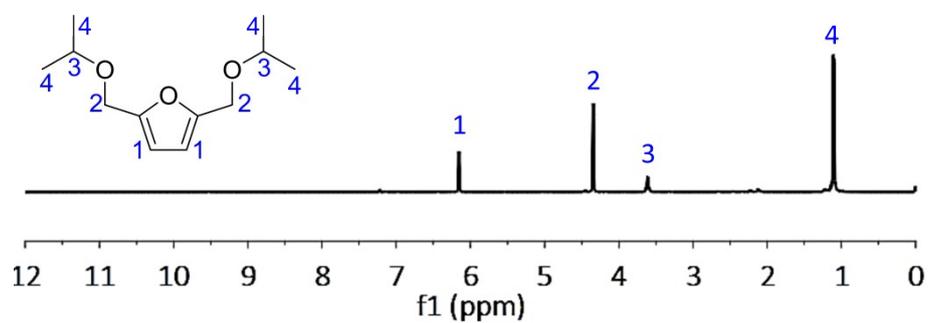


Figure S14. ¹H NMR (CDCl₃) of purified BPMF.