

Supporting Information

Side-chain-type Anion Exchange Membranes for Vanadium Flow Battery: Properties and Degradation Mechanism

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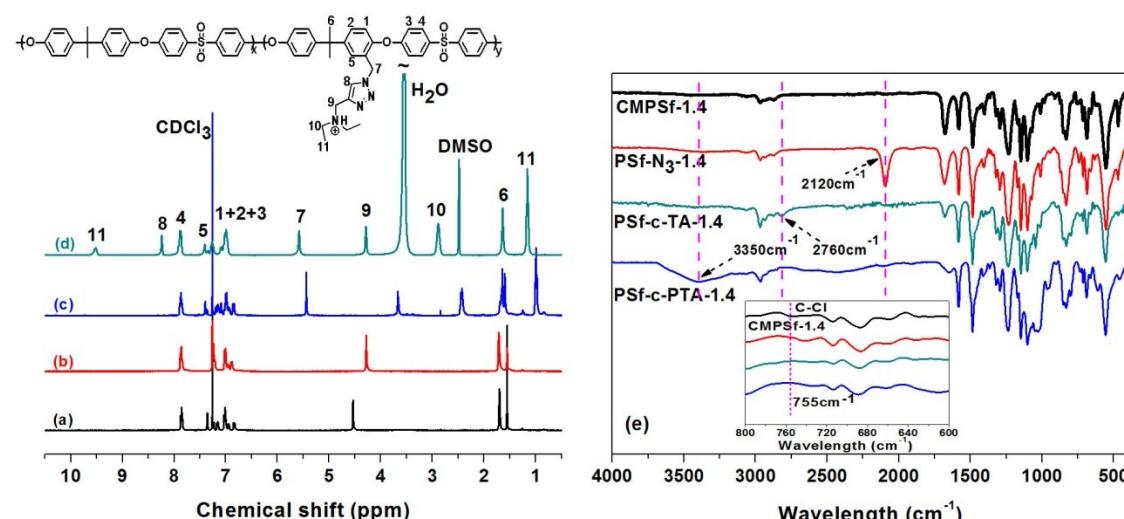


Figure S1. ¹H NMR spectra of (a) CMPSf-1.4, (b) PSf-N₃-1.4 and (c) PSf-c-PTA-1.4 copolymers in CDCl₃, and (d) PSf-c-PTA-1.4 membrane after protonating in DMSO-d₆ and (e) corresponding ATR-IR spectrum.

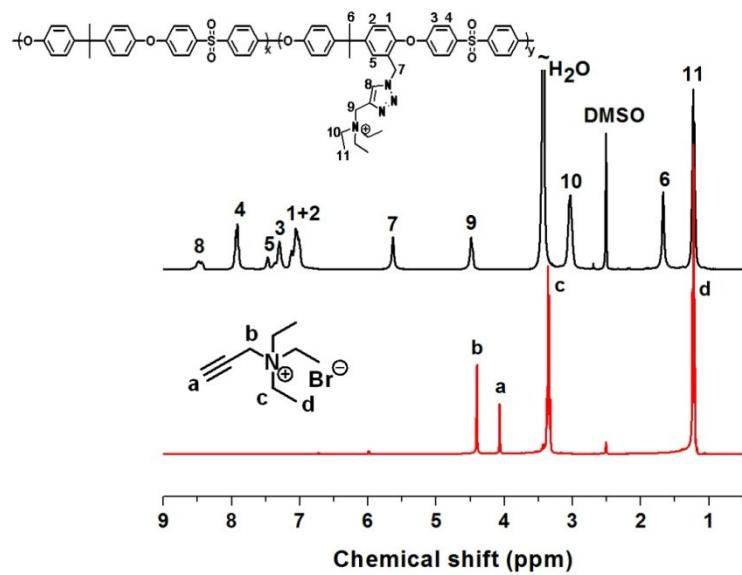


Figure S2. ^1H NMR spectra of TEPA salt and PSf-c-QA-1.2 copolymer in the bromine from in DMSO-d_6 .

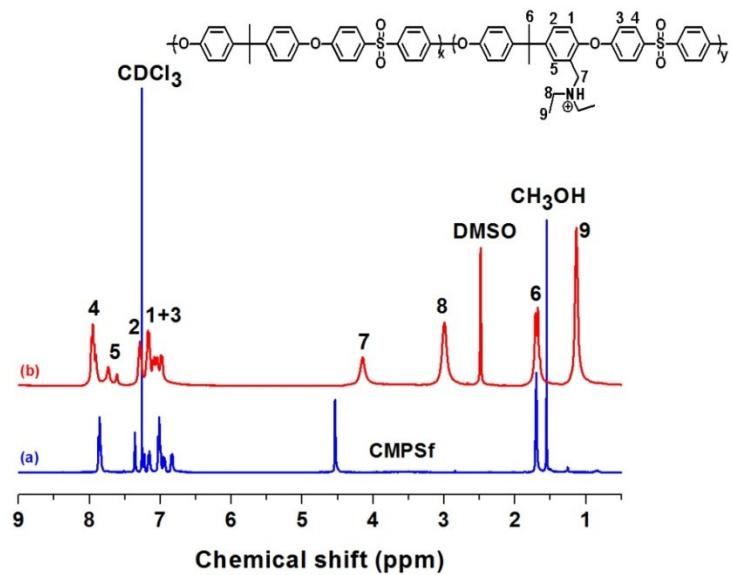


Figure S3. ^1H NMR spectra of (a) CMPsf-1.4 and (b) PSf-PTA-1.4 copolymer in CDCl_3 .

Table S1. Solubility of membranes before and after protonation^a

Membrane	PSf-PTA-1.4		PSf-c-PTA-1.4		PSf-c-QA-1.2	
	Before	After	Before	After	Before	After
THF	—	—	—	—	—	—
Acetone	—	—	—	—	—	—
Chloroform	+	—	+	—	—	—
DMF	+	+/-	+	+/-	+	+/-
NMP	+	+/-	+	+/-	+/-	+/-
DMSO	+/-	+	+/-	+	+	+
H ₂ O	—	—	—	—	—	—

^a The AEMs immersed in 0.5 M H₂SO₄ for 48 h; ^b +, soluble; —, insoluble; +/-, partially soluble.

Table S2. Water uptake and swelling ratio of the prepared AEMs at 20 °C

Sample	IEC _W ^a (meq g ⁻¹)	WU ^b (wt%)	WU ^c (wt%)	SR ^b (%)	SR ^c (%)
PSf-PTA-1.2	1.81	28.4	22.5	9.5	9.1
PSf-PTA-1.4	2.01	54.3	38.8	17.2	10.0
PSf-PTA-1.6	2.18	71.4	40.7	26.3	13.1
PSf-c-PTA-1.2	1.56	48.6	33.3	10.1	9.8
PSf-c-PTA-1.4	1.70	76.7	55.1	20.5	12.2
PSf-c-PTA-1.6	1.83	89.6	58.1	26.7	15.3
PSf-c-QA-1.0	1.36	68.6	41.8	18.3	11.9
PSf-c-QA-1.2	1.51	106.7	59.3	36.3	18.7
PSf-c-QA-1.4	1.65	160.0	79.2	44.6	27.2
Nafion 115	0.89	17.2	12.1	6.6	4.5

^a meq g⁻¹, AEMs in sulfate or hydrogen sulfate ion form, and calculated from ¹H NMR spectra. ^b

wt%, measured in deionized water at 20 °C. ^c Measured in 0.5 M H₂SO₄ at 20 °C.

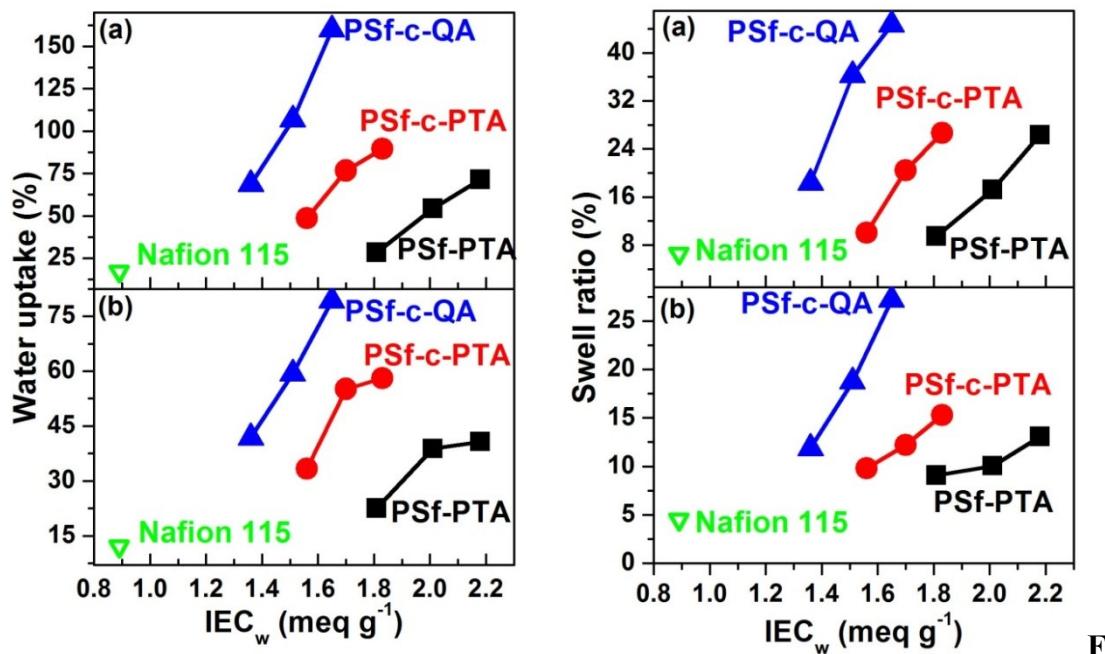


figure S4. Water uptake and swell ratio of membranes in (a) Water and (b) 0.5 M H₂SO₄ at 20 °C as a function of IEC.

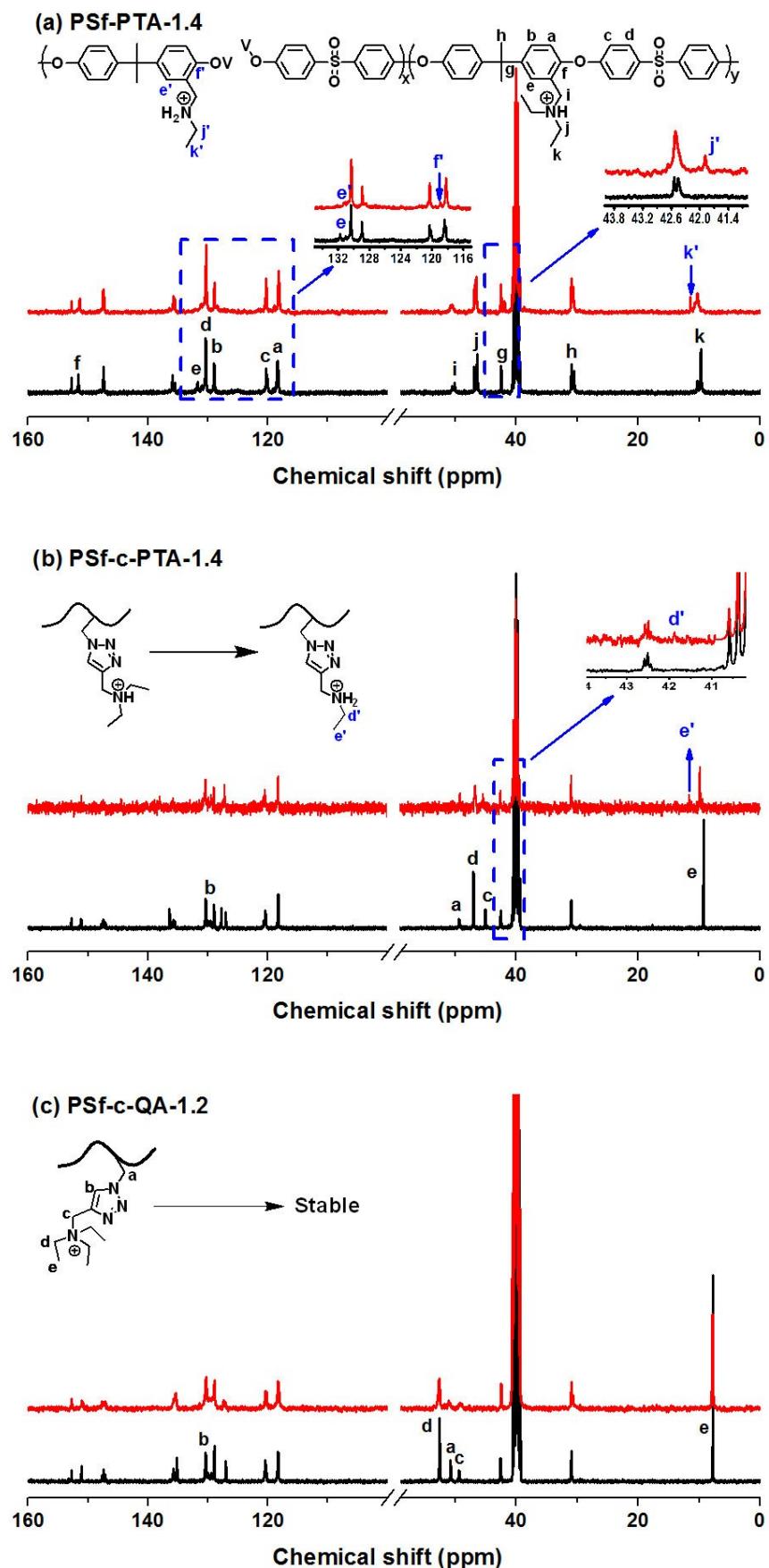


Figure S5. ^{13}C NMR spectra of AEMs before (black) and after (red) exposure to 1.5 M VO_2^+ [V(V)] in 3 M H_2SO_4 at 40 °C for 30 days.

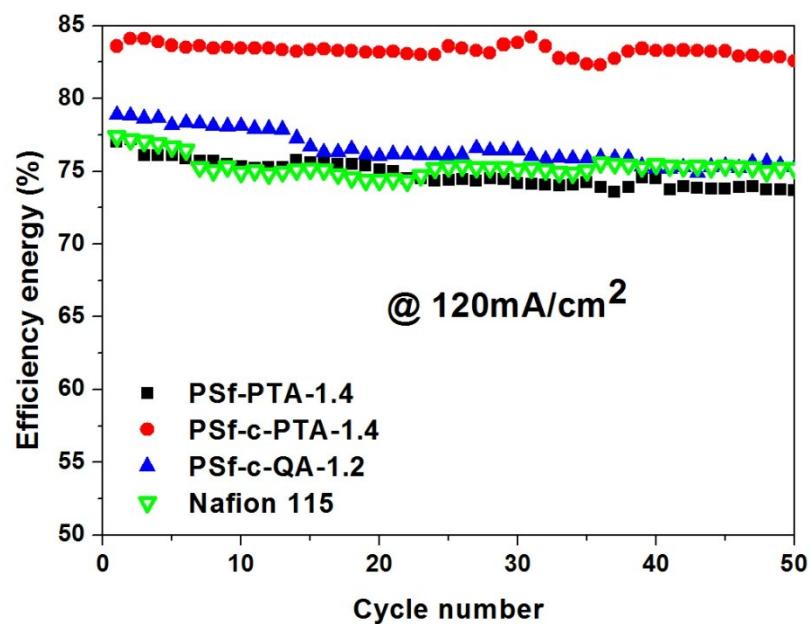


Figure S6. Cycling performance for VFBs assembled with the prepared AEMs and Nafion 115 at a current density of 120 mA/cm².



Figure S7. Images of AEMs after long-term charge-discharge cycles testing: (a) PSf-PTA-1.4, (b) PSf-c-PTA-1.4 and (c) PSf-c-QA-1.2.

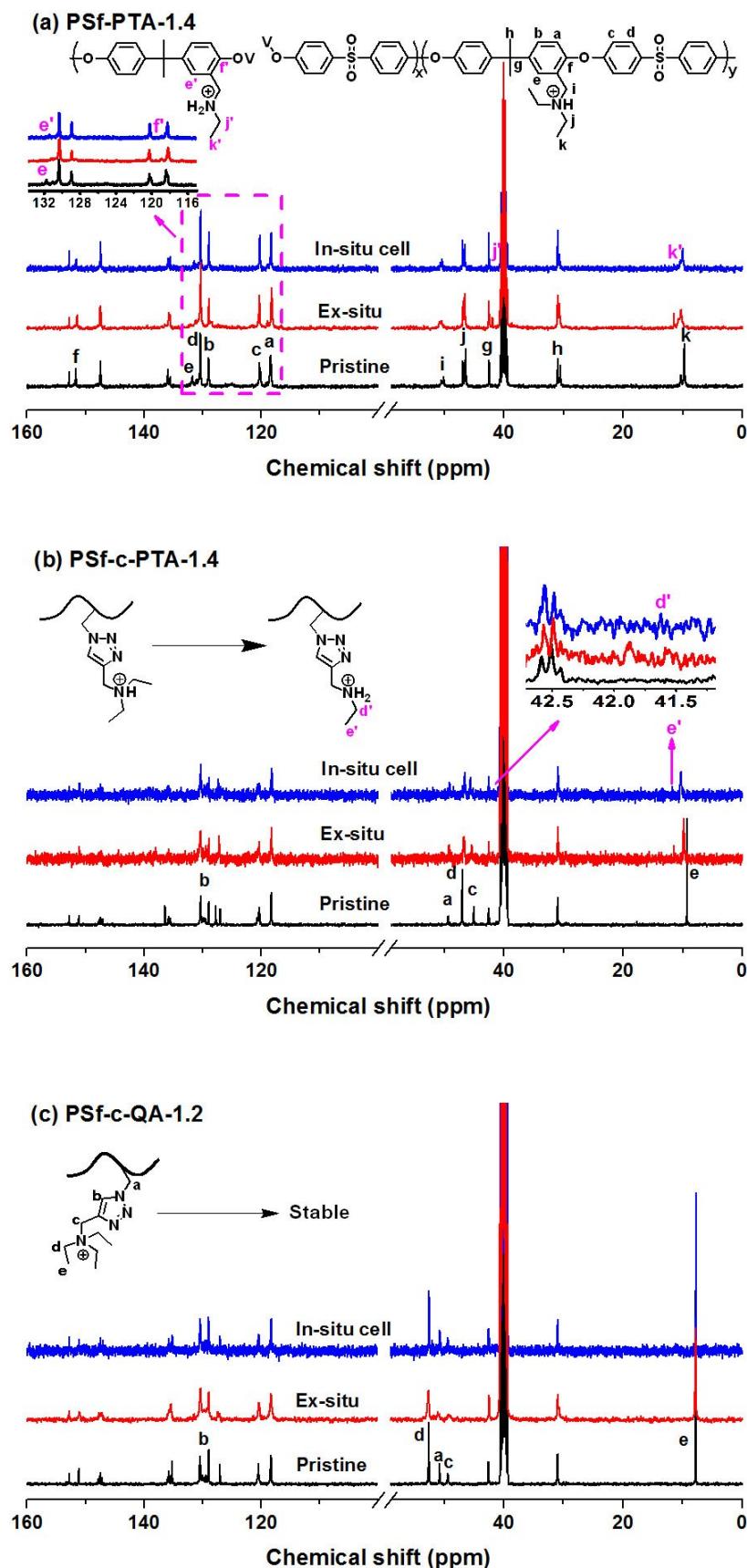


Figure S8. ^{13}C NMR spectra of pristine membranes (black), after 1.5 M VO_2^+ /3M H_2SO_4 at 40 °C for 30 days (red) and in situ VFB durability testing (blue).

Table S3 Properties of reported AEMs for VFBs

sample	cations	IEC _W ^a (meq g ⁻¹)	WU ^b (wt%)	Area resistivity [Ω cm ²]	Ref.
Nafion 115	sulfonate	0.89	32.1	0.95	1
QAPPEK-5	trimethylammonium	1.64	24.7	0.88	2
PyPPEKK-4	pyridinium	1.55	16.5	0.6	3
VBC-co-St-co-HEA	trimethylammonium	1.18	40.2	1.9	4
QADMPEK-3	trimethylammonium	1.75	18.8	0.49	5
QPBPPEK80	trimethylammonium	1.53	23.8	0.58	6
CMPSF-72	imidazolium	1.51	3.3 ^c	1.22	7
CMPSF-0.9	4,4'-bipyridinium	1.54	11.9	0.18	8
PSf-TA-1.4	triethylammonium	2.01	29.6	1.3	this work
PSf-c-TA-1.4	triethylammonium	1.70	36.7	0.6	this work
PSf-c-QA-1.2	tetraethylammonium	1.51	53.0	0.5	this work

^a Calculated from ¹H NMR spectra, meq g⁻¹. ^b Measured at room temperature in water, wt %. ^c Swelling, measured at room temperature in water, %.

Table S4 Mechanical Properties of AEMs at 20 °C

Sample	Tensile strength (MPa)		Elongation at break (%)	
	dry ^a	wet ^b	dry ^a	wet ^b
PSf-PTA	41.6	33.0	12	23.4
PSf-c-PTA	32.5	20.7	8.0	23.3
PSf-c-QA	20.2	13.7	5.6	27.4

^aAt 40% RH.^bAt 95 % RH.

References

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