

Supporting information for: Inkjet printing of specular holograms based on coffee-ring effect concave structure

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1. REFLECTIVE SPECTRA

The reflective spectra of TiO₂ films deposited on the surface of an uncolored PET substrate and glass were prepared using a Cary 8454 (Agilent Technologies) UV-Vis spectrophotometer with an adapted film holder. The reflective spectra of the films are shown in Figure S1.

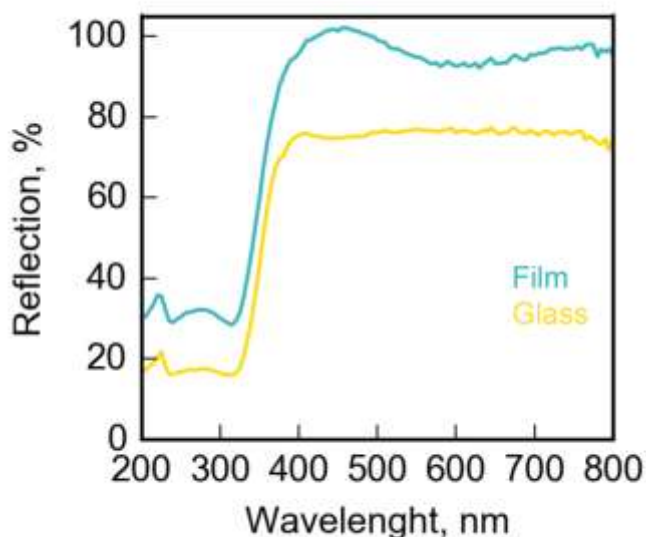


Fig. S1 - Reflective index thin films of titanium dioxide deposited on PET film and glass substrate.

2. DYNAMIC LIGHT SCATTERING (DLS) AGGREGATION MEASUREMENTS

The size distribution of TiO₂ sol and ink based on sol were prepared using a Photocor. Graph of the size distribution are shown in Figure S2.

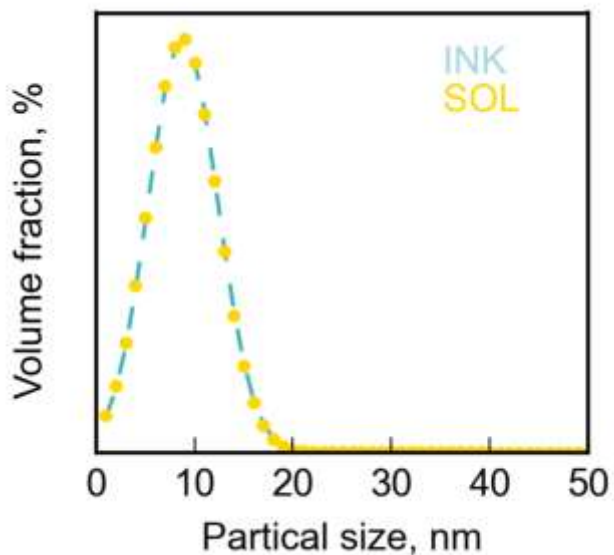


Fig. S2 – Size distribution of sol TiO₂ and ink based on sol.

3. TEM IMAGE

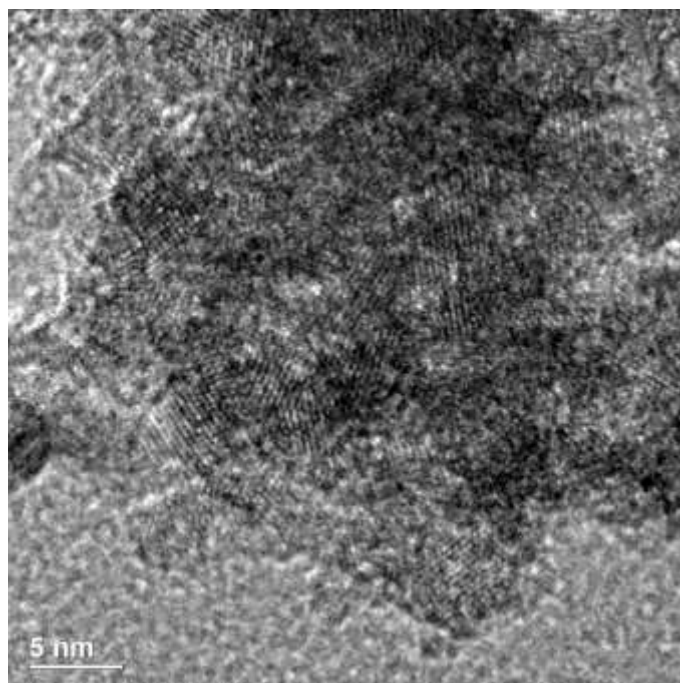


Fig. S3 - TEM image of titanium dioxide nanoparticles.

4. XRD

The X-ray of TiO₂ powder was prepared using a Rigaku Smart Lab 3 diffractometer. The diffraction pattern of the powder is shown in Figure S4.

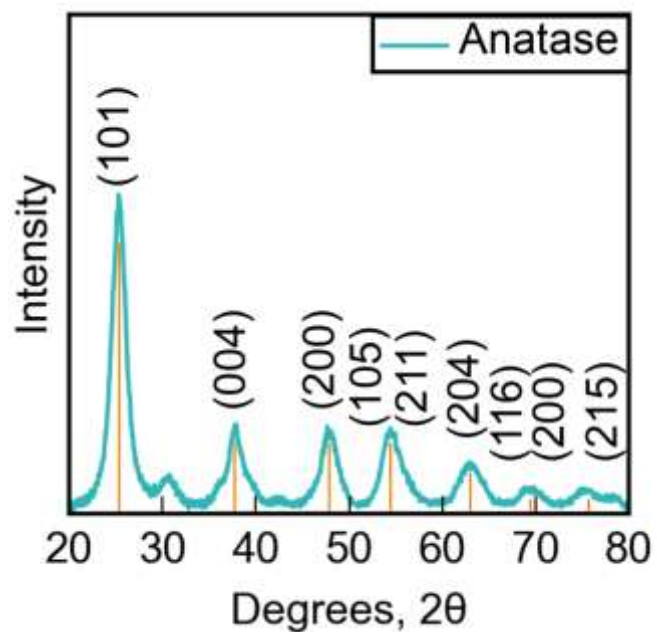


Fig. S4 - X-ray powder pattern of as synthesized TiO₂ nanoproducs with highlighted characteristic diffraction peak of anatase.

5. PRINTED SAMPLE

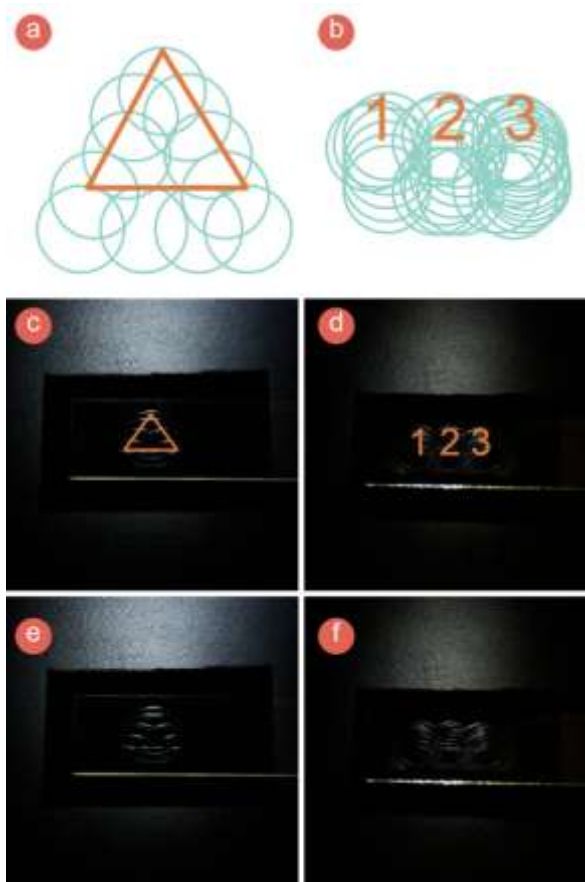


Fig. S5 – printed image. a, b – print pattern + encoded image; c, d – printed image + scheme; e, f - glare forming the coded image.

6. ADDITIONAL CHARACTERIZATION

The samples for transmission electron microscopy (TEM) were prepared by dispersing small amounts of samples in ethanol to form a homogeneous suspension. Photographs and video of the samples were taken by the camera Nikon D800 with lens AF-S NIKKOR 18-55 mm f\ 3.5 without using additional flash.

7. VIDEO LINKS

<https://youtu.be/nGrRzXkVzZY>

<https://youtu.be/p80ewWRhUCc>

<https://youtu.be/fFtNBepIK8I>