Electronic Supplementary Information (ESI)

High-performance Thermal Conductive and Electromagnetic Interference Shielding Composites from Multilayer Plastic Packaging Waste and Expanded Graphite

Shuangqiao Yanga, Wenfeng Duanb, Shibing Bai*, Qi Wanga

aState Key Laboratory of Polymer Materials Engineering, Polymer Research Institute of Sichuan University, No.24 South Section 1, Yihuan Road, Chengdu 610065, China

bBeijing Oriental Yuhong Waterproof Technology Co., Ltd, State Key Laboratory of Special Functional Waterproof Materials, No.2 Shaling Section, Shunping Road, Beijing 100020, China

*Corresponding author: E-mail: baishiping@scu.edu.cn
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Fig. S1 present the EMI shielding measurement setup. The electromagnetic shielding characteristics of MPW/EG-PM and LLDPE/EG composite were determined using a precision coaxial test cell (APC-7 connector) with a two ports Agilent N5230 vector network analyzer, according to ASTM ES7-83. In order to measure the scattering parameters ($S_{11}$ and $S_{21}$), circular samples with 12 mm in diameter and 1.5mm in thickness were prepared to fix in the axially connected specimen holder and were connected through the Agilent N5230 coaxial line to ports of vector network analyzer. When the waveguide scattered after interaction with the sample, the scattering signal was recorded in in term of scattering parameters. The measured scattering parameters ($S_{11}$ and $S_{21}$) were used to calculate the power coefficients of reflectivity ($R$), transmissivity ($T$), and absorptivity ($A$). Then the EMI SE including the total SE (SE), reflection shielding (SE$_R$), absorption shielding (SE$_A$) and multiple reflection (SE$_M$) can be obtained using the following equations

$$R = |S_{11}|^2$$  \hspace{1cm} (1)  \\
$$A = |S_{21}|^2$$  \hspace{1cm} (2)  \\
$$A = 1 - R - T$$  \hspace{1cm} (3)  \\
$$SE_R = -10 \log_{10}(1 - R)$$  \hspace{1cm} (4)  \\
$$SE_A = -10 \log_{10}(T/(1 - R))$$  \hspace{1cm} (5)  \\
$$SE = SE_A + SE_R + SE_M$$  \hspace{1cm} (6)  \\
SE$_M$ usually can be neglected when $SE > 10$-15dB$^{1-4}$. 

Fig S1 A demonstration of shielding measurement setup and specimen
Fig S2 Comparison of SE, SE\textsubscript{A}, and SE\textsubscript{R} at the frequency of 8.2 GHz for MPW/EG-PM and LLDPE/EG composites with various filler contents
**Fig S3** SEM micrograph of fracture surface of (a) MPW/EG-PM composites and (b) LLDPE/EG composites
Table S1 Major parameters used in the simulation

<table>
<thead>
<tr>
<th>Parameters</th>
<th>LLDPE</th>
<th>MPW</th>
<th>EG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal conductivity (W/(m K))</td>
<td>0.39</td>
<td>0.41</td>
<td>139</td>
</tr>
<tr>
<td>Specific heat capacity (J/(g K))</td>
<td>2300</td>
<td>2100</td>
<td>710</td>
</tr>
<tr>
<td>Density (kg/m³)</td>
<td>940</td>
<td>960</td>
<td>2250</td>
</tr>
</tbody>
</table>

Note: in a 2D analysis type only isotropic thermal conductivity can be defined
REFERENCES


