

Synthesis and characterization of di-nuclear bis(benzotriazole iminophenolate) cobalt complexes: catalysis for copolymerization of carbon dioxide with epoxides

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Fig. S1 UV–Vis spectra of complexes **1–6** in CH₂Cl₂ ([M]₀ = 20 μM) at 25 °C.

Fig. S2 Mass spectrum of di-cobalt complex **1** was obtained using positive electron spray ionization (ESI⁺) technique.

Fig. S3 Mass spectrum of di-cobalt complex **6** was obtained using positive electron spray ionization (ESI⁺) technique.

Fig. S4 ORTEP drawing of complex **2** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity.

Fig. S5 ORTEP drawing of complex **3** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity.

Fig. S6 ORTEP drawing of complex **4** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity.

Fig. S7 ORTEP drawing of complex **5** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity.

Fig. S8 Plot of M_n (■) and PDI (▲) (determined from GPC analysis) *versus* CHO conversion for the copolymerization of CO₂ and CHO using di-cobalt complex **1** as the catalyst ([CHO]₀/[**1**]₀ = 1600) at 110 °C and 3.45 MPa CO₂.

Fig. S9 GPC traces for the produced PCHC with a bimodal molecular weight distribution catalyzed by di-cobalt **1** (Table 2, entry 6).

Fig. S10 GPC traces for the produced PCHC polyol with a unimodal molecular weight distribution catalyzed by di-cobalt **1** (Table 2, entry 15).

Fig. S11 ^1H NMR spectrum of the purified copolymer produced by utilizing di-cobalt complex **1** (Table 2, entry 16) in CDCl_3 . Peak at δ 4.5–4.9 ppm is assigned to the methine protons in PVCHC, and no significant signal at 3.4–3.8 ppm suggests >99% carbonate repeated units in PVCHC.

Fig. S12 ^1H NMR spectrum of the crude product (Table 2, entry 18) from the reaction mixture of CPO/ CO_2 copolymerization by using di-Co complex **1** in CDCl_3 .

Fig. S13 ^1H NMR spectrum of the purified copolymer afforded by utilizing di-cobalt complex **1** (Table 2, entry 17) in CDCl_3 . Peak at δ = 4.93 ppm is assigned to the methine protons in PCPC, and no obvious signal at 3.6–4.0 ppm confirms >99% carbonate linkages in PCPC.

Fig. S14 GPC traces for the produced PCHC polyol with a unimodal molecular weight distribution catalyzed by di-Co **1** in the presence of neopentyl glycol as the CTA (Table 3, entry 2).

Fig. S15 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of neopentyl glycol as the CTA (Table 3, entry 2).

Fig. S16 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of BDO as the CTA (Table 3, entry 1).

Fig. S17 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of BDO as the CHD (Table 3, entry 3).

Fig. S18 ^1H NMR spectrum (CDCl_3) of the purified PCHC polyol catalyzed by di-cobalt complex **1** in the presence of BDO (Table 3, entry 1).

Fig. S19 ^1H NMR spectrum (CDCl_3) of the purified PCHC polyol catalyzed by di-cobalt complex **1** in the presence of CHD (Table 3, entry 3).

Fig. S20 GPC traces of PCHC polyol samples produced by di-Co complex **1** on increasing the

[neopentyl glycol]₀/[**1**]₀ ratio in a range of 40-150.

Table S1 Key absorbance characteristics for UV–Vis spectra of complexes **1–6** in CH₂Cl₂

([M]₀ = 20 μM) at 25 °C

Table S2 Crystallographic data of complexes **1-6**

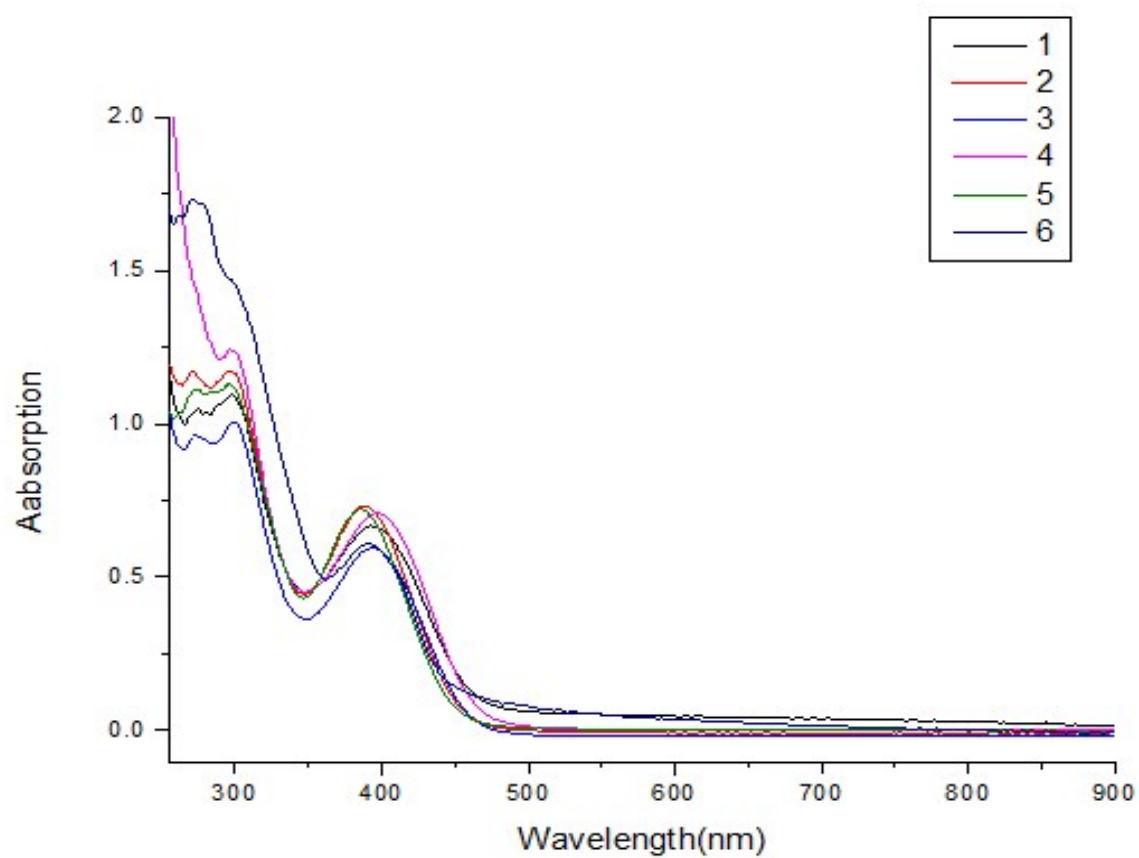


Fig. S1 UV-Vis spectra of complexes **1–6** in CH_2Cl_2 ($[\text{M}]_0 = 20 \mu\text{M}$) at 25°C .

16-CoBA #1-30 RT: 0.00-0.09 AV: 30 NL: 8.41E5
T: ITMS + c ESI Full ms [150.00-2000.00]

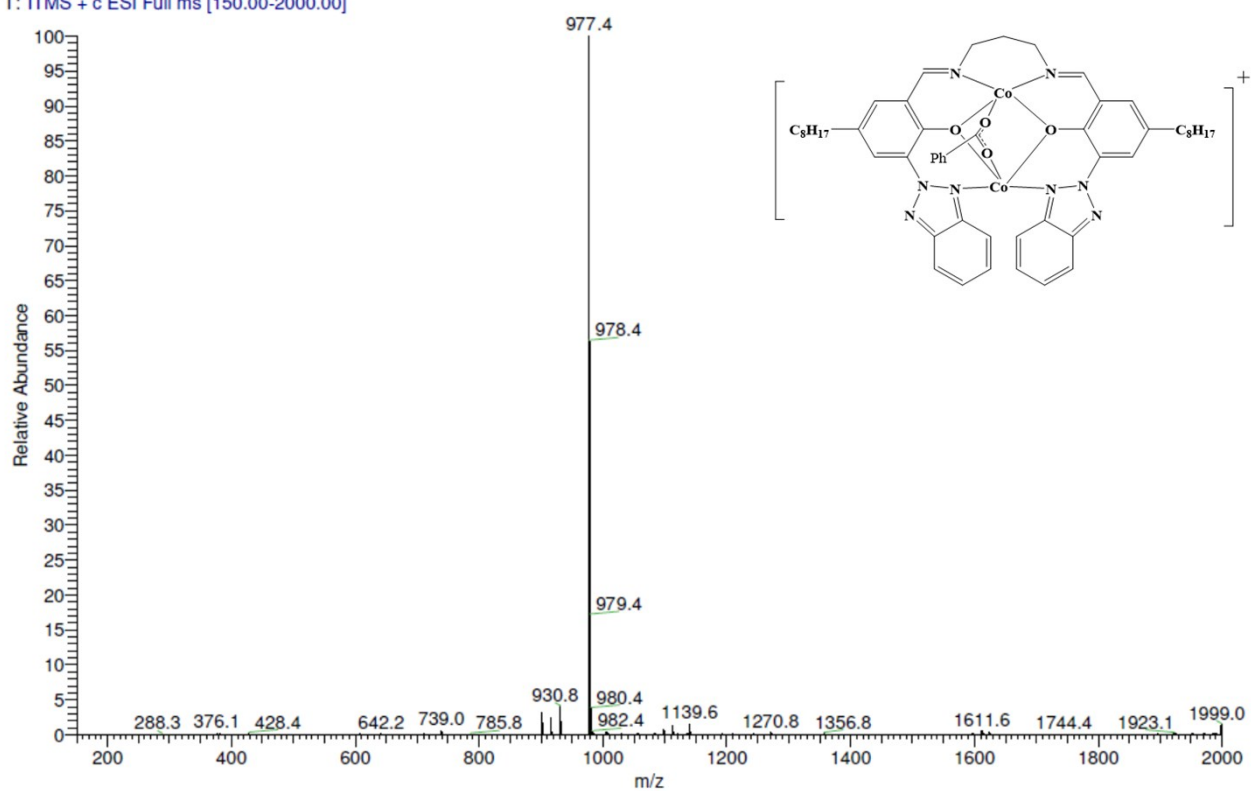


Fig. S2 Mass spectrum of di-cobalt complex **1** was obtained using positive electron spray ionization (ESI⁺) technique.

59-C83CBACIO4 #1-20 RT: 0.00-0.06 AV: 20 NL: 2.02E6
T: ITMS + c ESI Full ms [150.00-2000.00]

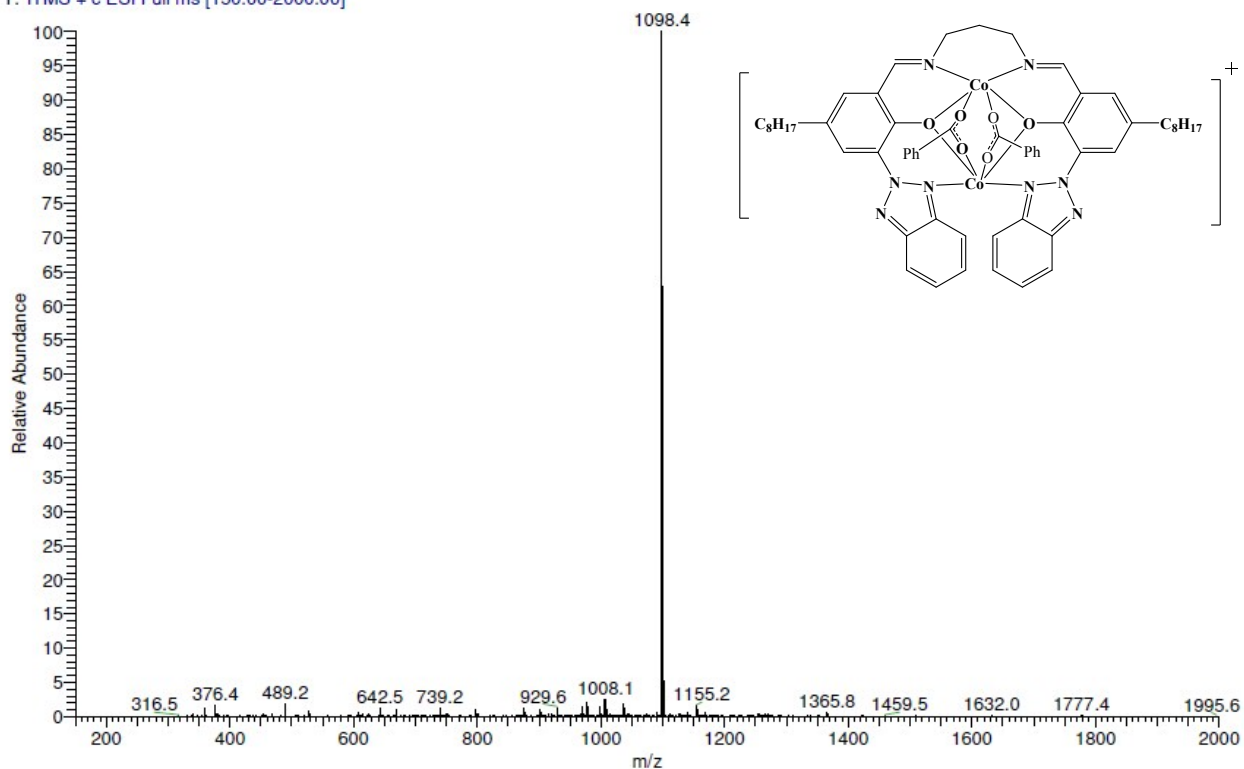


Fig. S3 Mass spectrum of di-cobalt complex **6** was obtained using positive electron spray ionization (ESI⁺) technique.

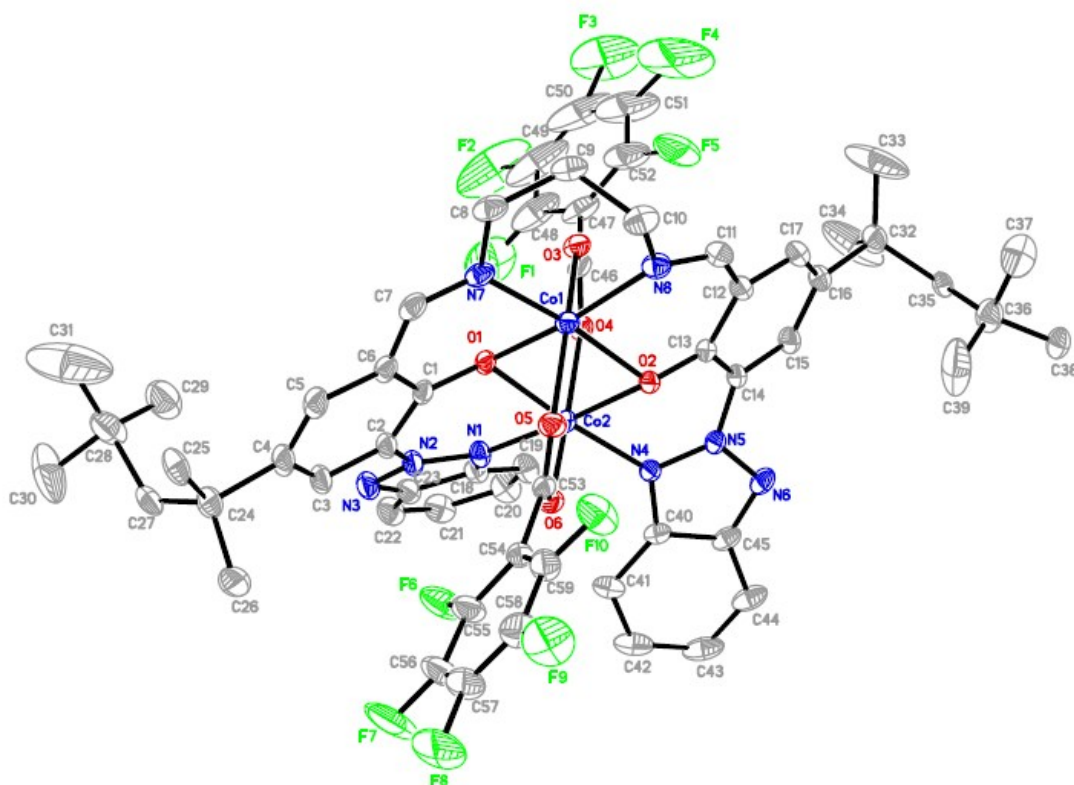


Fig. S4 ORTEP drawing of complex **2** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity. Selected bond lengths (Å) and angles (deg): Co(1)-O(1) 2.0557(15), Co(1)-N(8) 2.0667(19), Co(1)-O(2) 2.0699(13), Co(1)-N(7) 2.0846(17), Co(1)-O(5) 2.1297(14), Co(1)-O(3) 2.1730(14), Co(2)-O(2) 2.0692(14), Co(2)-O(1) 2.0730(13), Co(2)-N(4) 2.0832(16), Co(2)-N(1) 2.0937(17), Co(2)-O(6) 2.0991(14), Co(2)-O(4) 2.1148(15), O(1)-Co(1)-N(8) 169.08(6), O(1)-Co(1)-O(2) 93.69(5), N(8)-Co(1)-O(2) 85.45(6), O(1)-Co(1)-N(7) 86.83(6), N(8)-Co(1)-N(7) 95.75(7), O(2)-Co(1)-N(7) 170.87(6), O(1)-Co(1)-O(5) 85.66(6), N(8)-Co(1)-O(5) 105.03(7), O(2)-Co(1)-O(5) 83.53(6), N(7)-Co(1)-O(5) 87.42(6), O(1)-Co(1)-O(3) 81.12(6), N(8)-Co(1)-O(3) 87.96(7), O(2)-Co(1)-O(3) 86.55(5), N(7)-Co(1)-O(3) 102.52(6), O(5)-Co(1)-O(3) 162.92(6), O(2)-Co(2)-O(1) 93.20(5), O(2)-Co(2)-N(4) 83.33(6), O(1)-Co(2)-N(4) 175.32(6), O(2)-Co(2)-N(1) 175.08(6), O(1)-Co(2)-N(1) 81.90(6), N(4)-Co(2)-N(1) 101.59(7), O(2)-Co(2)-O(6) 84.85(6), O(1)-Co(2)-O(6) 86.10(5), N(4)-Co(2)-O(6) 96.68(6), N(1)-Co(2)-O(6) 94.33(6), O(2)-Co(2)-O(4) 85.79(6), O(1)-Co(2)-O(4) 84.50(5), N(4)-Co(2)-O(4) 92.09(6), N(1)-Co(2)-O(4) 94.15(6), O(6)-Co(2)-O(4) 166.34(6).

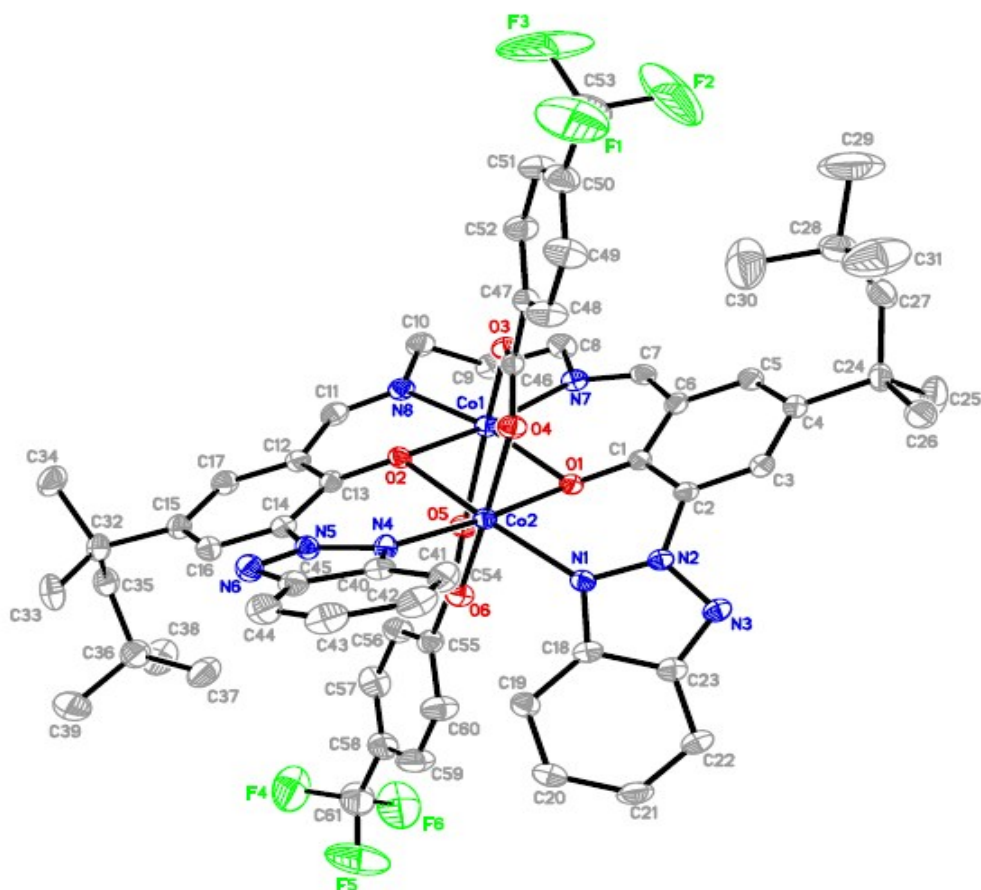


Fig. S5 ORTEP drawing of complex **3** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity. Selected bond lengths (Å) and angles (deg): Co(1)-O(1) 2.0401(16), Co(1)-O(2) 2.0414(16), Co(1)-N(8) 2.075(2), Co(1)-N(7) 2.092(2), Co(1)-O(3) 2.1843(17), Co(1)-O(5) 2.2338(17), Co(2)-O(6) 2.0434(17), Co(2)-O(4) 2.0449(17), Co(2)-O(2) 2.0771(16), Co(2)-O(1) 2.0945(16), Co(2)-N(4) 2.095(2), Co(2)-N(1) 2.100(2), O(1)-Co(1)-O(2) 93.98(6), O(1)-Co(1)-N(8) 166.09(7), O(2)-Co(1)-N(8) 87.39(7), O(1)-Co(1)-N(7) 86.33(7), O(2)-Co(1)-N(7) 169.35(7), N(8)-Co(1)-N(7) 94.87(8), O(1)-Co(1)-O(3) 86.28(6), O(2)-Co(1)-O(3) 80.98(6), N(8)-Co(1)-O(3) 107.60(7), N(7)-Co(1)-O(3) 88.42(7), O(1)-Co(1)-O(5) 80.32(6), O(2)-Co(1)-O(5) 83.09(6), N(8)-Co(1)-O(5) 86.12(7), N(7)-Co(1)-O(5) 107.42(7), O(3)-Co(1)-O(5) 158.37(6), O(6)-Co(2)-O(4) 170.00(7), O(6)-Co(2)-O(2) 86.88(6), O(4)-Co(2)-O(2) 6.29(6), O(6)-Co(2)-O(1) 86.82(7), O(4)-Co(2)-O(1) 86.06(6), O(2)-Co(2)-O(1) 91.36(6), O(6)-Co(2)-N(4) 92.82(7), O(4)-Co(2)-N(4) 93.51(7), O(2)-Co(2)-N(4) 82.51(7), O(1)-Co(2)-N(4) 173.87(7), O(6)-Co(2)-N(1) 90.28(7), O(4)-Co(2)-N(1) 95.59(7), O(2)-Co(2)-N(1) 172.41(7), O(1)-Co(2)-N(1) 81.46(7), N(4)-Co(2)-N(1) 104.67(8).

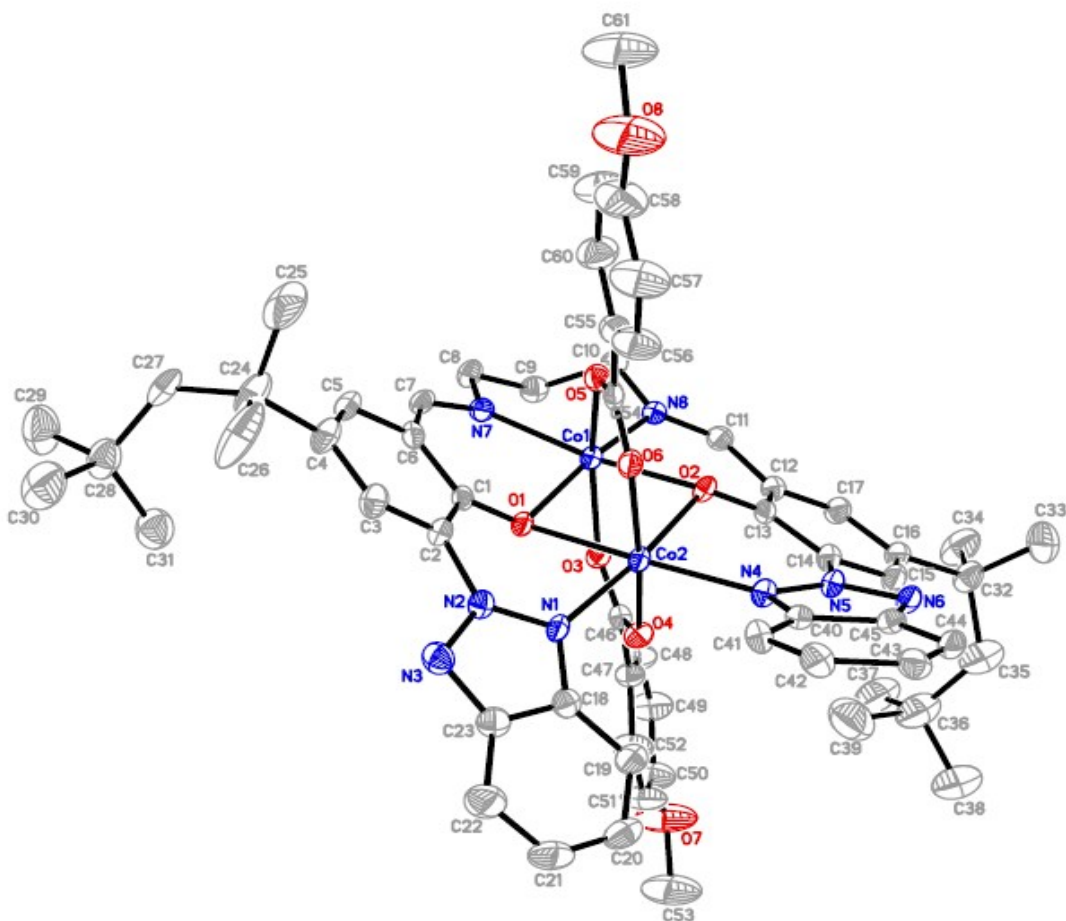


Fig. S6 ORTEP drawing of complex **4** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity. Selected bond lengths (Å) and angles (deg): Co(1)-O(1) 2.056(2), Co(1)-O(2) 2.064(2), Co(1)-N(8) 2.074(3), Co(1)-N(7) 2.093(3), Co(1)-O(5) 2.147(2), Co(1)-O(3) 2.158(2), Co(2)-O(4) 2.059(2), Co(2)-O(6) 2.065(2), Co(2)-O(2) 2.070(2), Co(2)-N(1) 2.084(3), Co(2)-O(1) 2.112(2), Co(2)-N(4) 2.126(3), O(1)-Co(1)-O(2) 95.57(8), O(1)-Co(1)-N(8) 167.38(9), O(2)-Co(1)-N(8) 86.06(9), O(1)-Co(1)-N(7) 85.67(9), O(2)-Co(1)-N(7) 169.20(9), N(8)-Co(1)-N(7) 95.08(10), O(1)-Co(1)-O(5) 86.02(8), O(2)-Co(1)-O(5) 81.97(8), N(8)-Co(1)-O(5) 106.59(10), N(7)-Co(1)-O(5) 87.42(9), O(1)-Co(1)-O(3) 82.29(8), O(2)-Co(1)-O(3) 85.02(8), N(8)-Co(1)-O(3) 85.39(9), N(7)-Co(1)-O(3) 105.77(9), O(5)-Co(1)-O(3) 161.57(8), O(4)-Co(2)-O(6) 168.20(9), O(4)-Co(2)-O(2) 87.08(8), O(6)-Co(2)-O(2) 85.60(9), O(4)-Co(2)-N(1) 92.80(9), O(6)-Co(2)-N(1) 93.45(9), O(2)-Co(2)-N(1) 173.63(9), O(4)-Co(2)-O(1) 86.20(8), O(6)-Co(2)-O(1) 85.05(8), O(2)-Co(2)-O(1) 93.71(8), N(1)-Co(2)-O(1) 79.93(9), O(4)-Co(2)-N(4) 92.90(9), O(6)-Co(2)-N(4) 95.40(9), O(2)-Co(2)-N(4) 83.09(9), N(1)-Co(2)-N(4) 103.28(10), O(1)-Co(2)-N(4) 176.72(9).

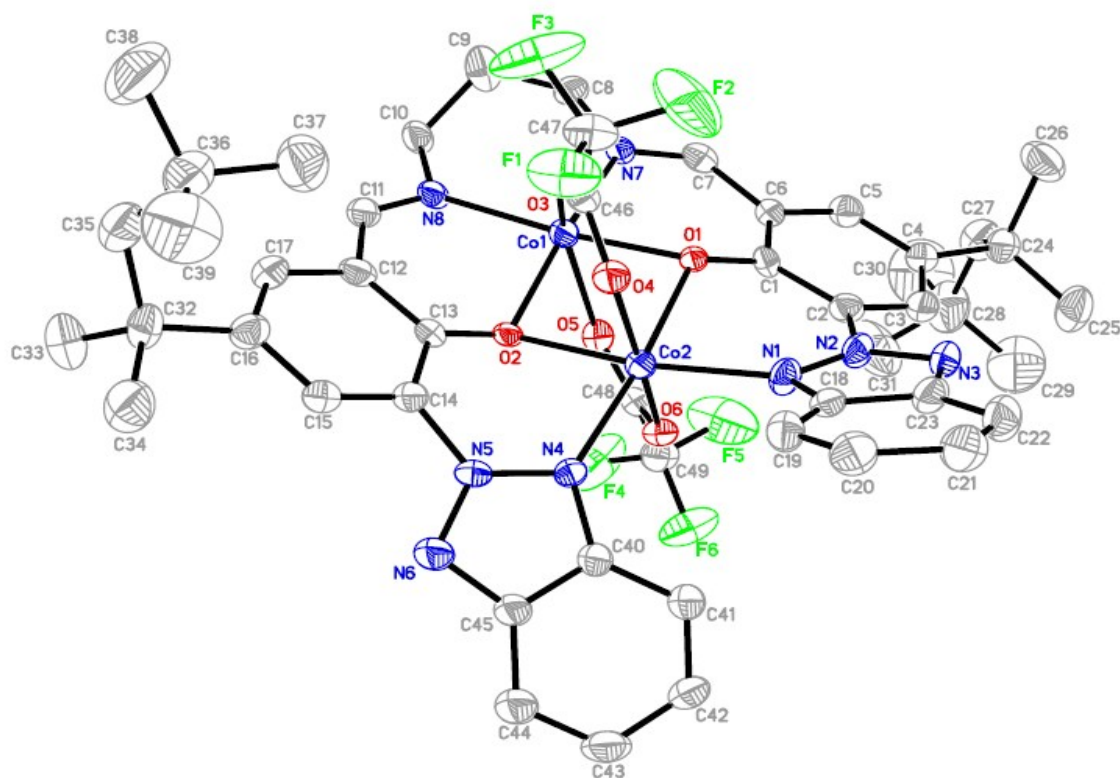


Fig. S7 ORTEP drawing of complex **5** with probability ellipsoids drawn at level 50%. Hydrogen atoms are omitted for clarity. Selected bond lengths (Å) and angles (deg): Co(1)-O(1) 2.042(4), Co(1)-O(2) 2.045(3), Co(1)-N(7) 2.066(4), Co(1)-N(8) 2.074(5), Co(1)-O(3) 2.263(4), Co(1)-O(5) 2.266(4), Co(2)-O(2) 2.073(4), Co(2)-O(4) 2.078(4), Co(2)-O(1) 2.084(3), Co(2)-O(6) 2.085(4), Co(2)-N(4) 2.100(4), Co(2)-N(1) 2.107(5), O(1)-Co(1)-O(2) 92.02(14), O(1)-Co(1)-N(7) 88.38(16), O(2)-Co(1)-N(7) 170.17(17), O(1)-Co(1)-N(8) 169.78(17), O(2)-Co(1)-N(8) 87.92(16), N(7)-Co(1)-N(8) 93.42(18), O(1)-Co(1)-O(3) 80.48(15), O(2)-Co(1)-O(3) 83.96(14), N(7)-Co(1)-O(3) 105.79(17), N(8)-Co(1)-O(3) 89.35(17), O(1)-Co(1)-O(5) 82.30(14), O(2)-Co(1)-O(5) 80.90(15), N(7)-Co(1)-O(5) 89.42(17), N(8)-Co(1)-O(5) 107.76(17), O(3)-Co(1)-O(5) 156.58(14), O(2)-Co(2)-O(4) 86.46(15), O(2)-Co(2)-O(1) 90.03(14), O(4)-Co(2)-O(1) 87.51(15), O(2)-Co(2)-O(6) 88.11(15), O(4)-Co(2)-O(6) 171.94(15), O(1)-Co(2)-O(6) 86.55(15), O(2)-Co(2)-N(4) 84.03(15), O(4)-Co(2)-N(4) 92.70(17), O(1)-Co(2)-N(4) 174.03(16), O(6)-Co(2)-N(4) 92.65(17), O(2)-Co(2)-N(1) 171.28(16), O(4)-Co(2)-N(1) 91.27(18), O(1)-Co(2)-N(1) 81.46(16), O(6)-Co(2)-N(1) 93.22(18), N(4)-Co(2)-N(1) 104.50(18).

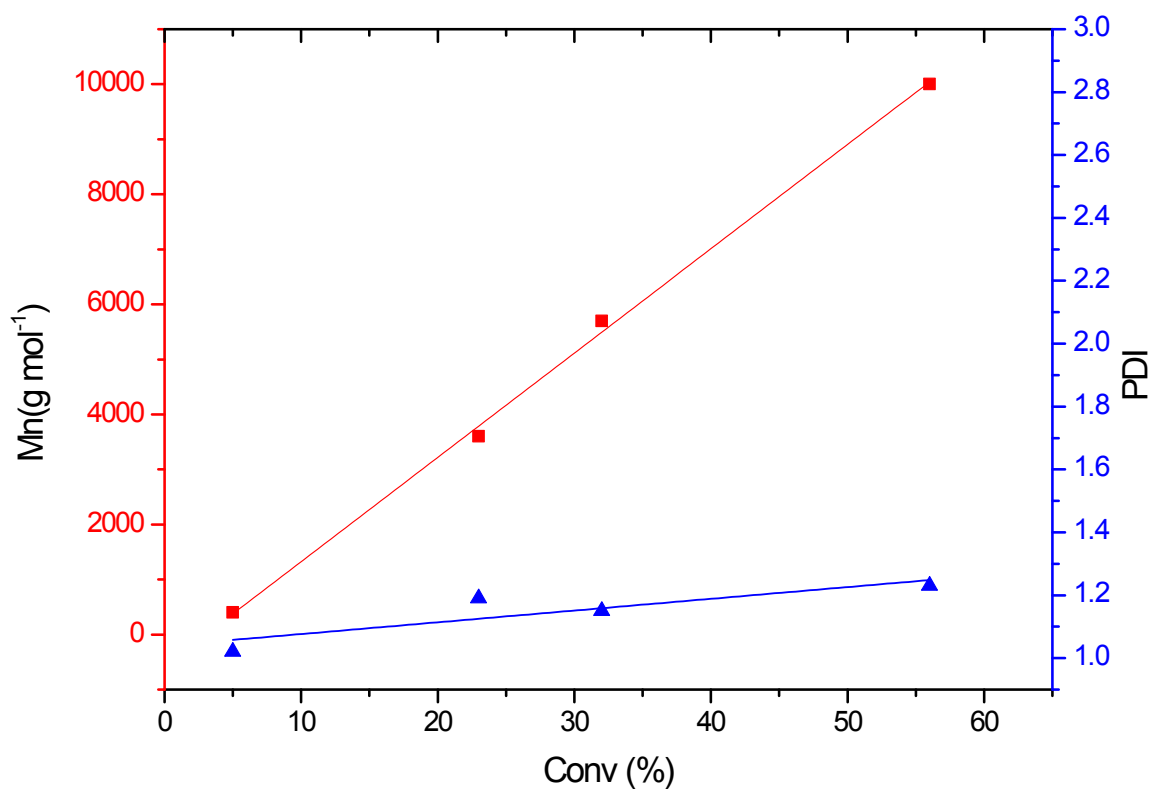


Fig. S8 Plot of M_n (■) and PDI (▲) (determined from GPC analysis) *versus* CHO conversion for the copolymerization of CO₂ and CHO using di-cobalt complex **1** as the catalyst ([CHO]₀/[**1**]₀ = 1600) at 110 °C and 3.45 MPa CO₂.

平均分子量值
 Mn (數平均分子量值) = 24662
 Mw (重量平均分子量值) = 30441
 Mz (Z 平均分子量值) = 37536
 Mv (黏度平均分子量值) = 30441
 I.V (固有黏度) = 30441
 Dispersity 和 其它比值
 Mw/Mn= 1.2343 Mz/Mn= 1.5220 Mv/Mn= 1.2343

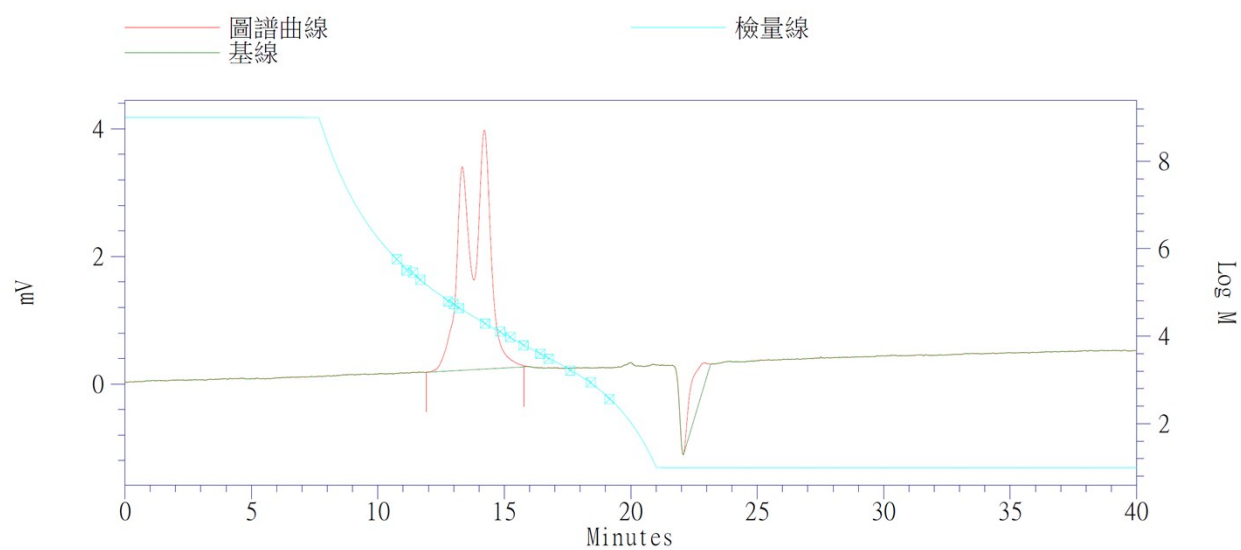


Fig. S9 GPC traces for the produced PCHC with a bimodal molecular weight distribution catalyzed by di-cobalt **1** (Table 2, entry 6).

平均分子量值
 Mn (數平均分子量值) = 1453
 Mw (重量平均分子量值) = 1650
 Mz (Z 平均分子量值) = 1826
 Mv (黏度平均分子量值) = 1650
 I.V (固有黏度) = 1650
 Dispersity 和 其它比值
 Mw/Mn= 1.1351 Mz/Mn= 1.2569 Mv/Mn= 1.1351

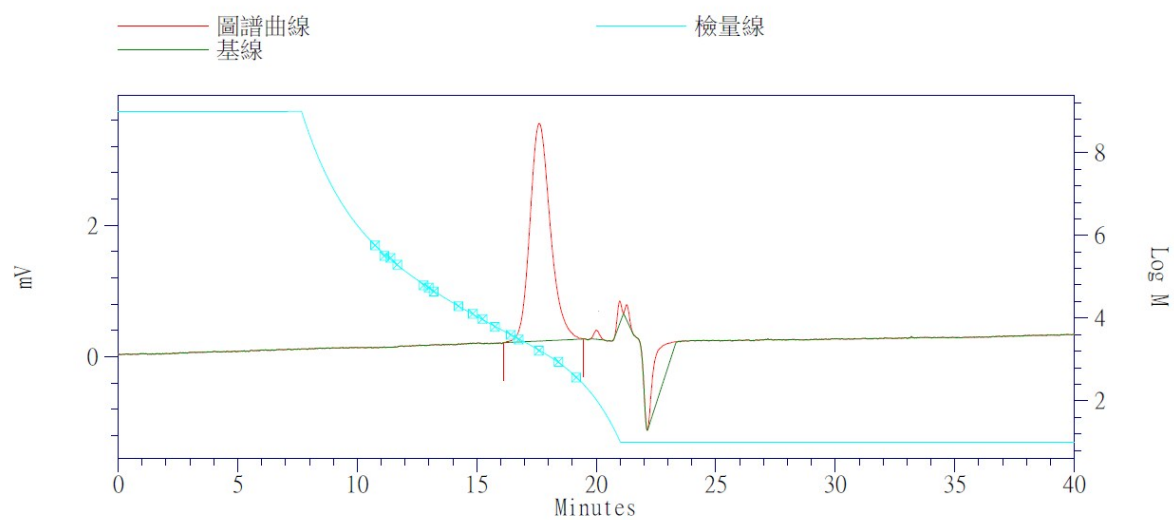


Fig. S10 GPC traces for the produced PCHC polyol with a unimodal molecular weight distribution catalyzed by di-cobalt **1** (Table 2, entry 15).

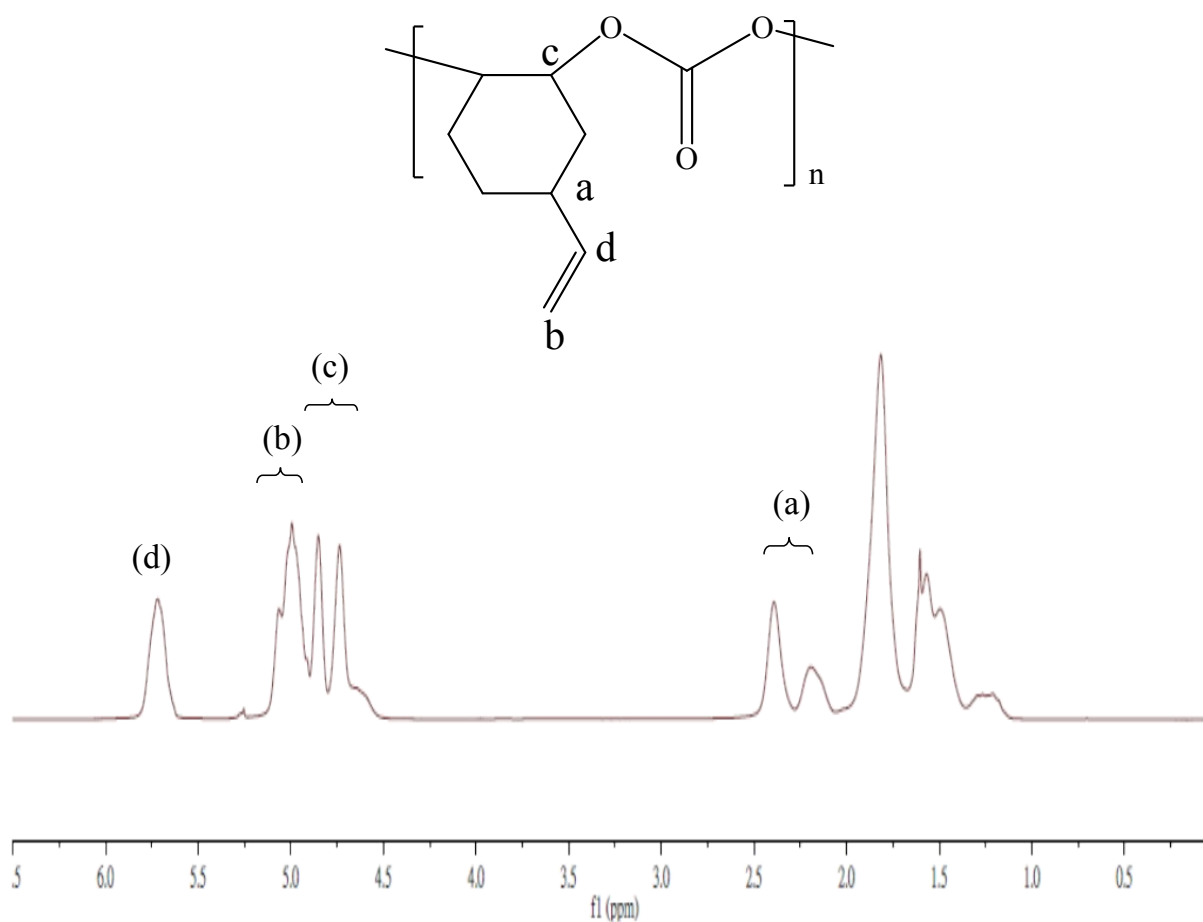


Fig. S11 ^1H NMR spectrum of the purified copolymer produced by utilizing di-cobalt complex **1** (Table 2, entry 16) in CDCl_3 . Peak at δ 4.5–4.9 ppm is assigned to the methine protons in PVCHC, and no significant signal at 3.4–3.8 ppm suggests >99% carbonate repeated units in PVCHC.

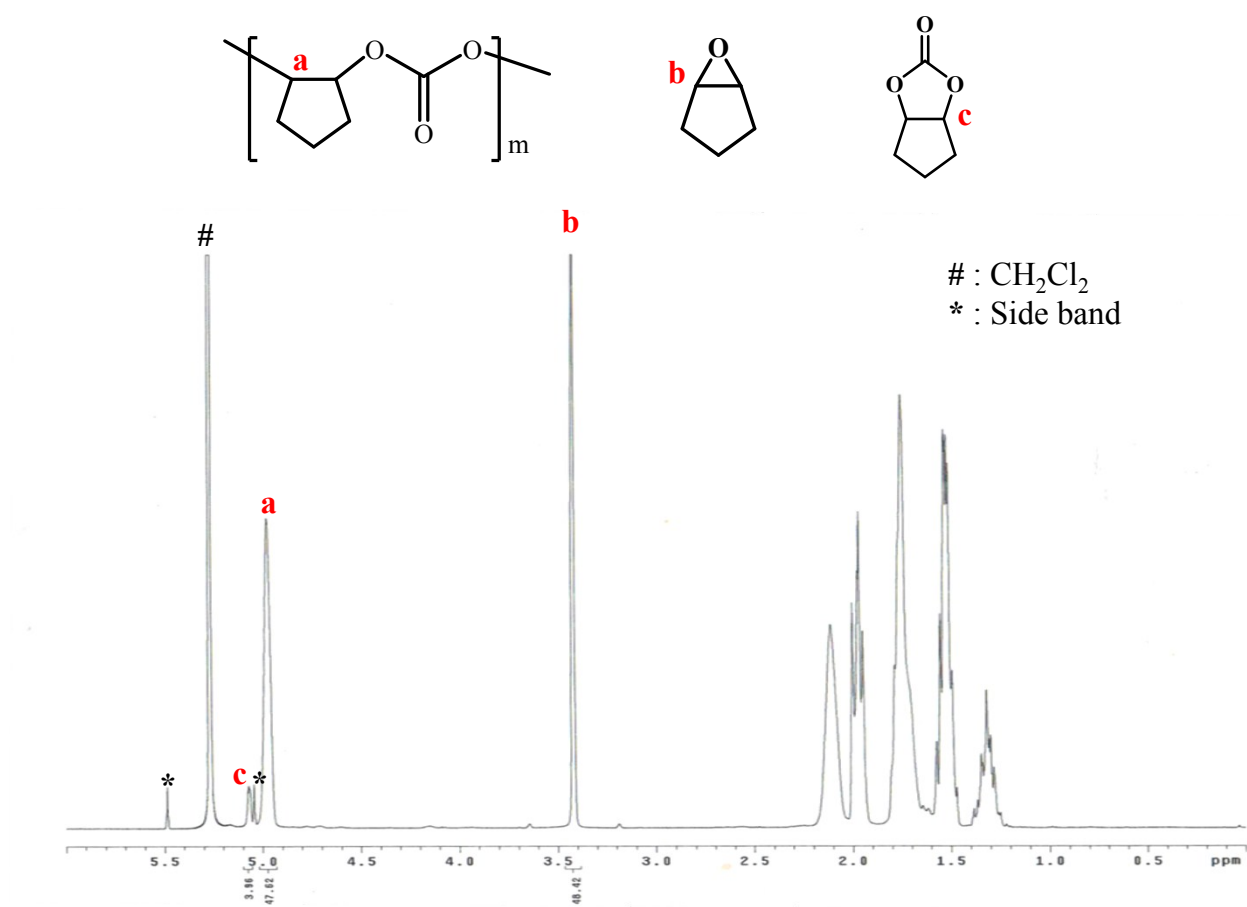


Fig. S12 ^1H NMR spectrum of the crude product (Table 2, entry 18) from the reaction mixture of CPO/ CO_2 copolymerization by using di-Co complex **1** in CDCl_3 .

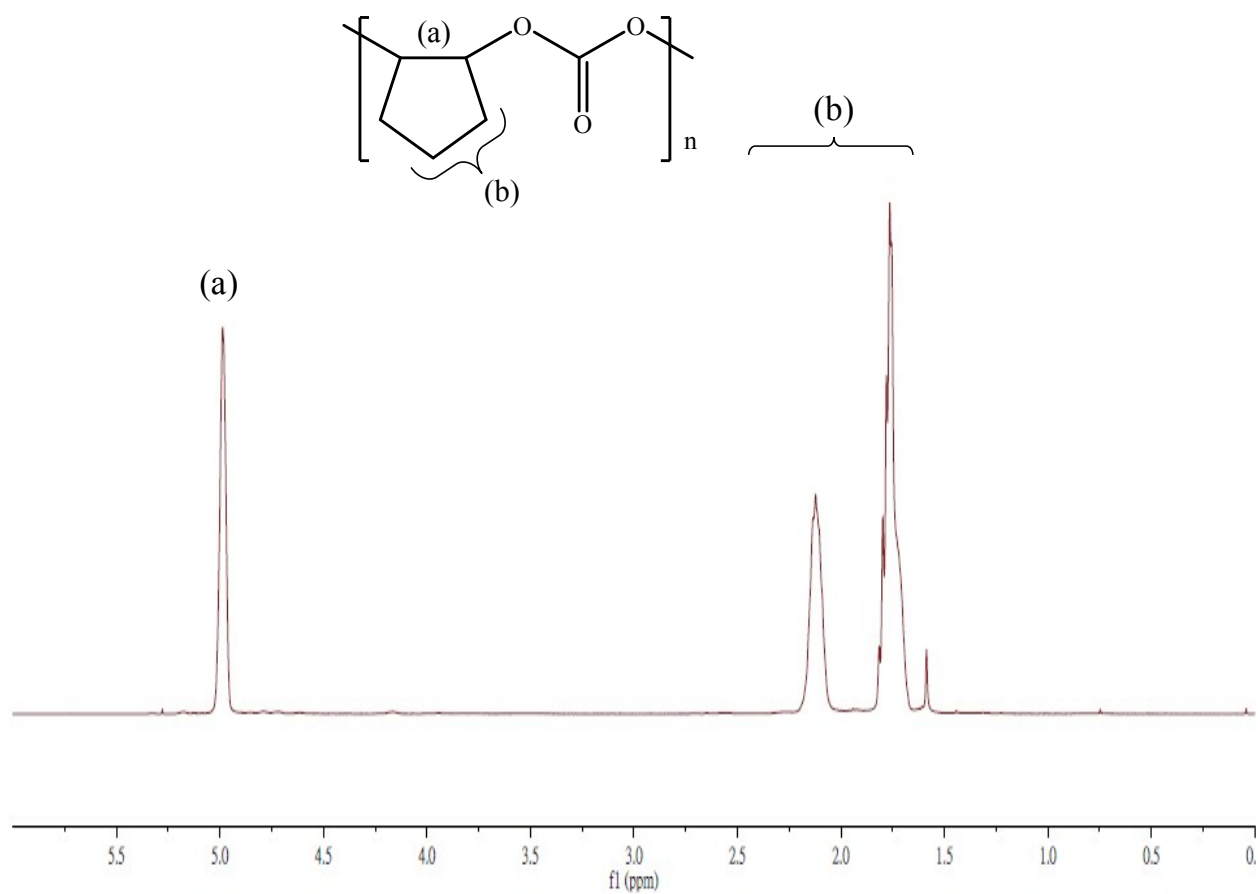


Fig. S13 ¹H NMR spectrum of the purified copolymer afforded by utilizing di-cobalt complex **1** (Table 2, entry 17) in CDCl₃. Peak at $\delta = 4.93$ ppm is assigned to the methine protons in PCPC, and no obvious signal at 3.6–4.0 ppm confirms >99% carbonate linkages in PCPC.

平均分子量值
Mn (數平均分子量值) = 2625
Mw (重量平均分子量值) = 2868
Mz (Z 平均分子量值) = 3073
Mv (黏度平均分子量值) = 2868
I.V (固有黏度) = 2868

Dispersity 和其它比值
Mw/Mn= 1.0923 Mz/Mn= 1.1705 Mv/Mn= 1.0923

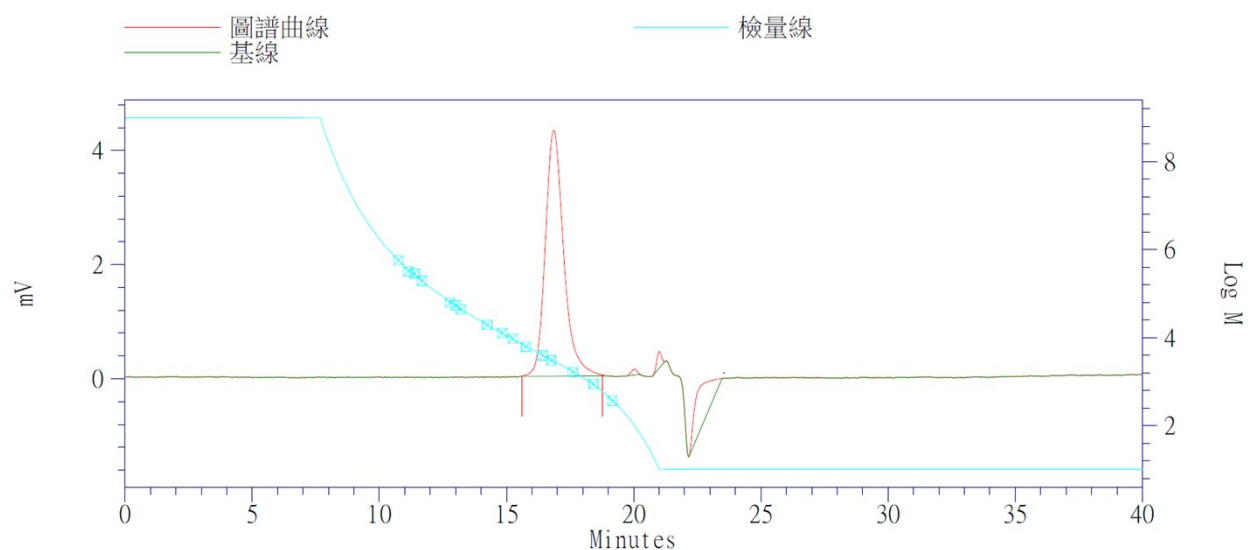
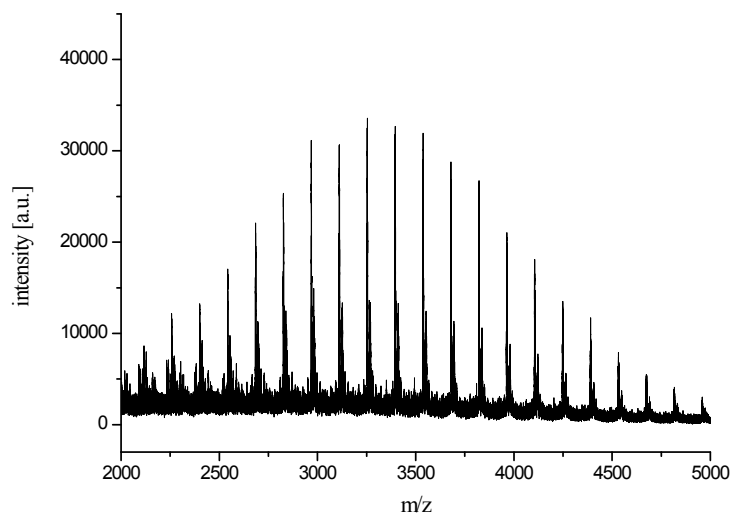


Fig. S14 GPC traces for the produced PCHC polyol with a unimodal molecular weight distribution catalyzed by di-Co **1** in the presence of neopentyl glycol as the CTA (Table 3, entry 2).

(a)



(b)

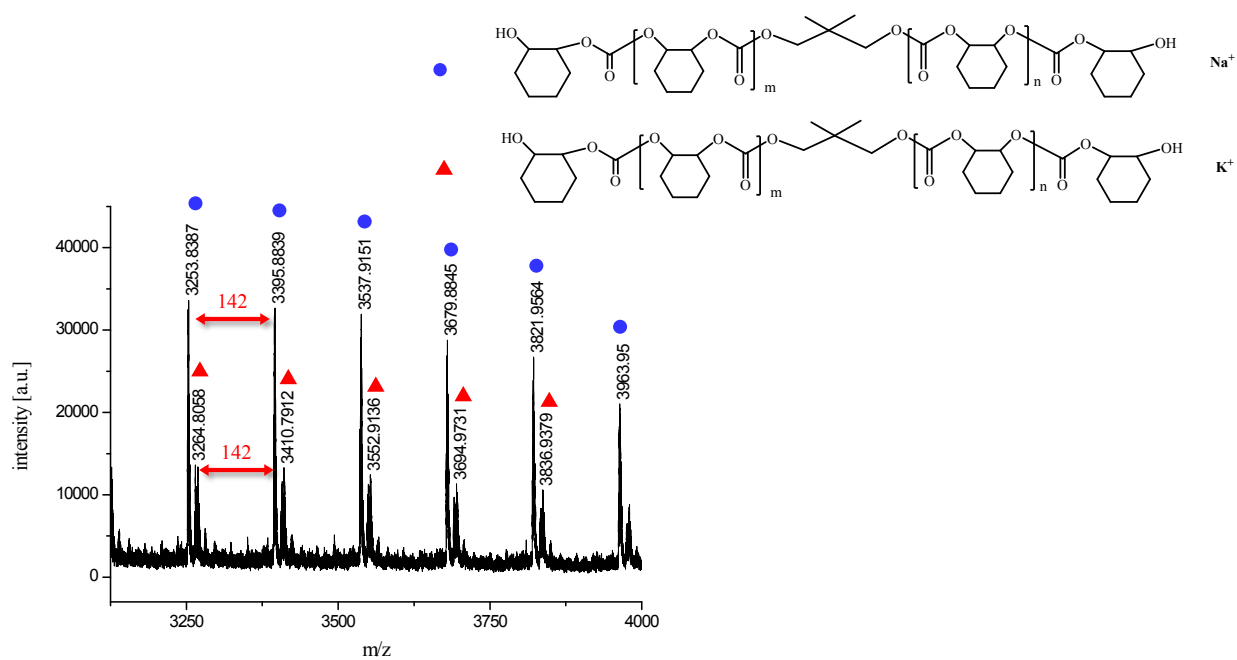
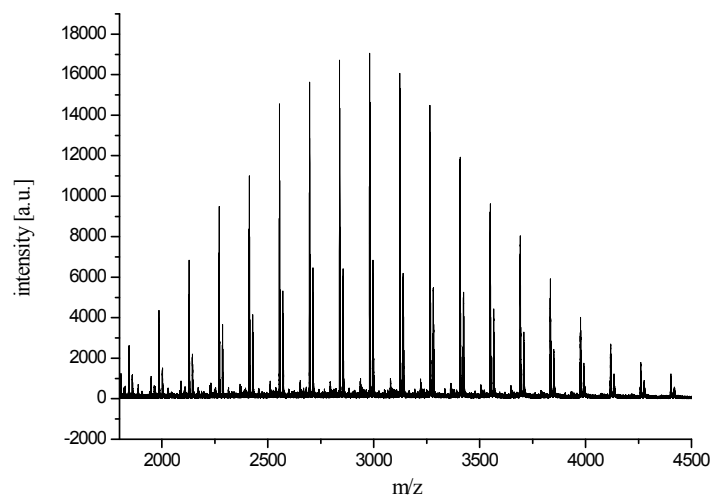


Fig. S15 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of neopentyl glycol as the CTA (Table 3, entry 2).

(a)



(b)

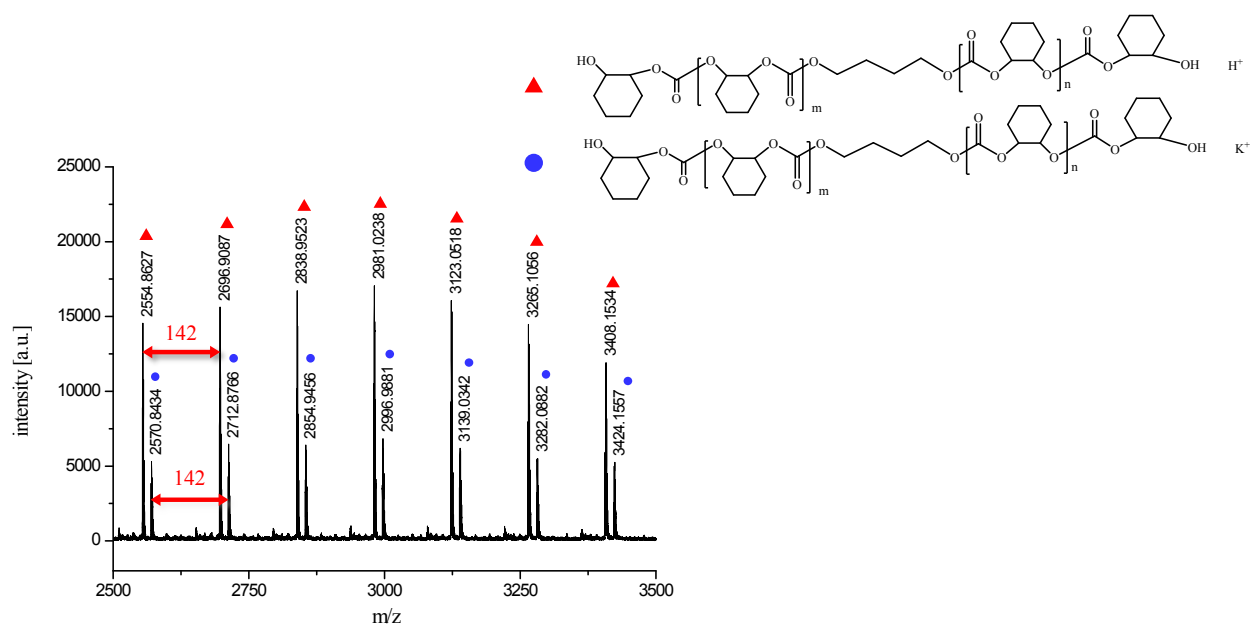
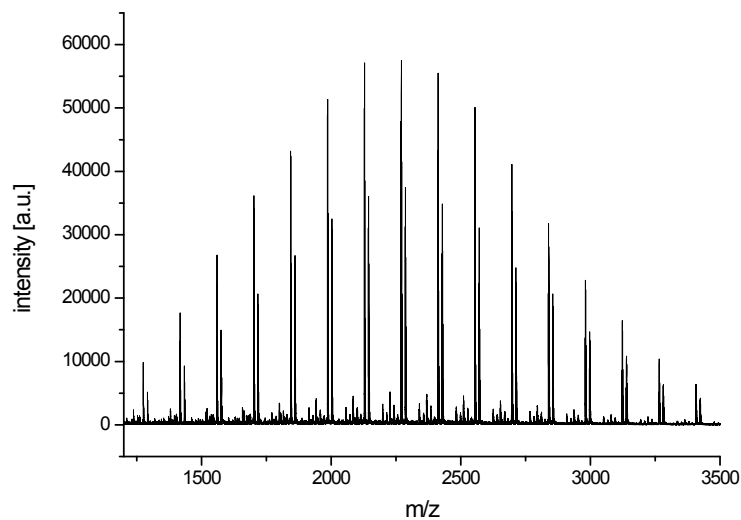


Fig. S16 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of BDO as the CTA (Table 3, entry 1).

(a)



(b)

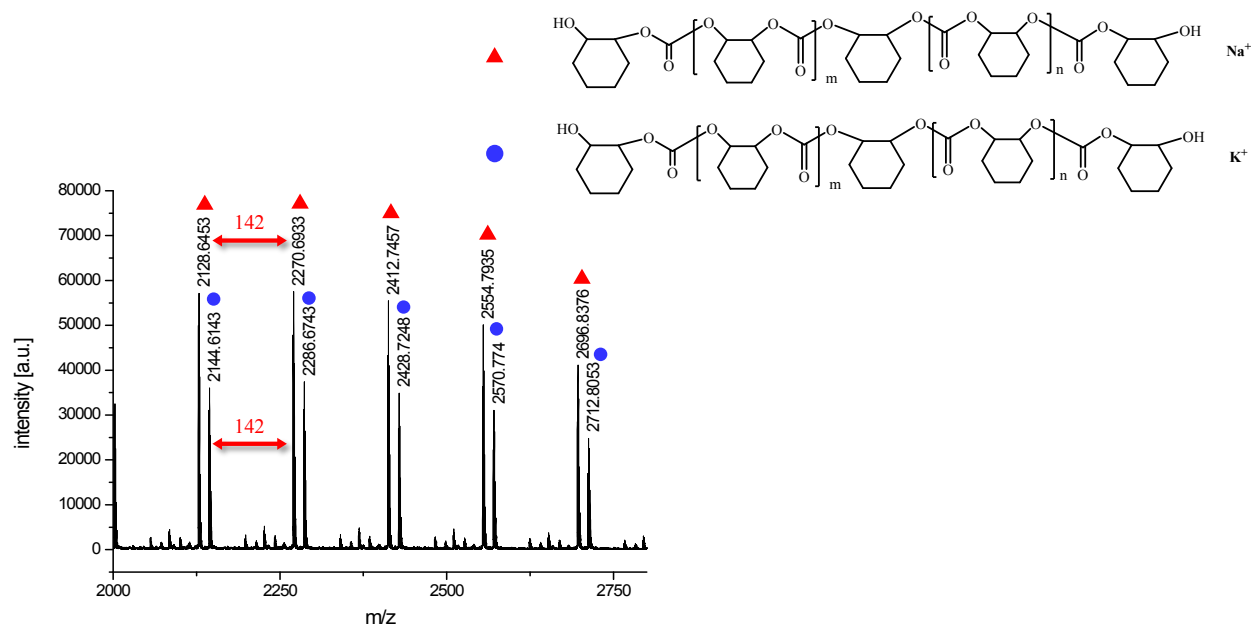


Fig. S17 MALDI-TOF spectrum of the produced PCHC polyol catalyzed by di-Co complex **1** in the presence of BDO as the CHD (Table 3, entry 3).

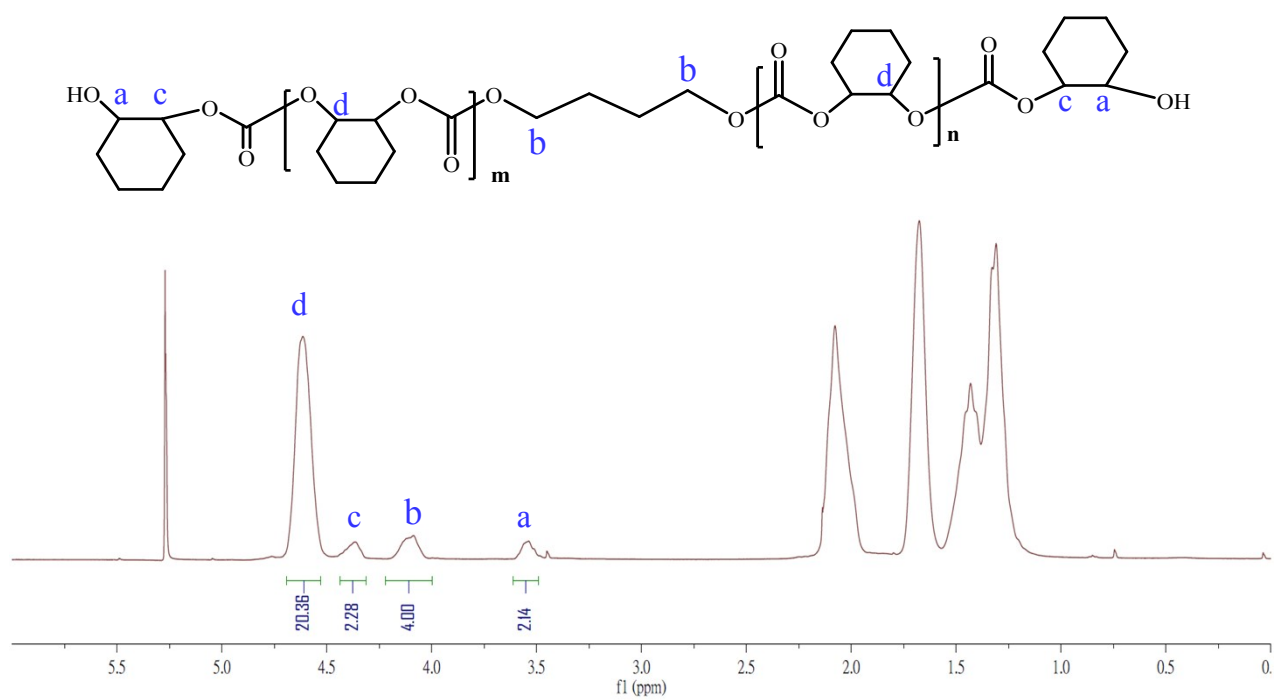


Fig. S18 ¹H NMR spectrum (CDCl₃) of the purified PCHC polyol catalyzed by di-cobalt complex **1** in the presence of BDO (Table 3, entry 1).

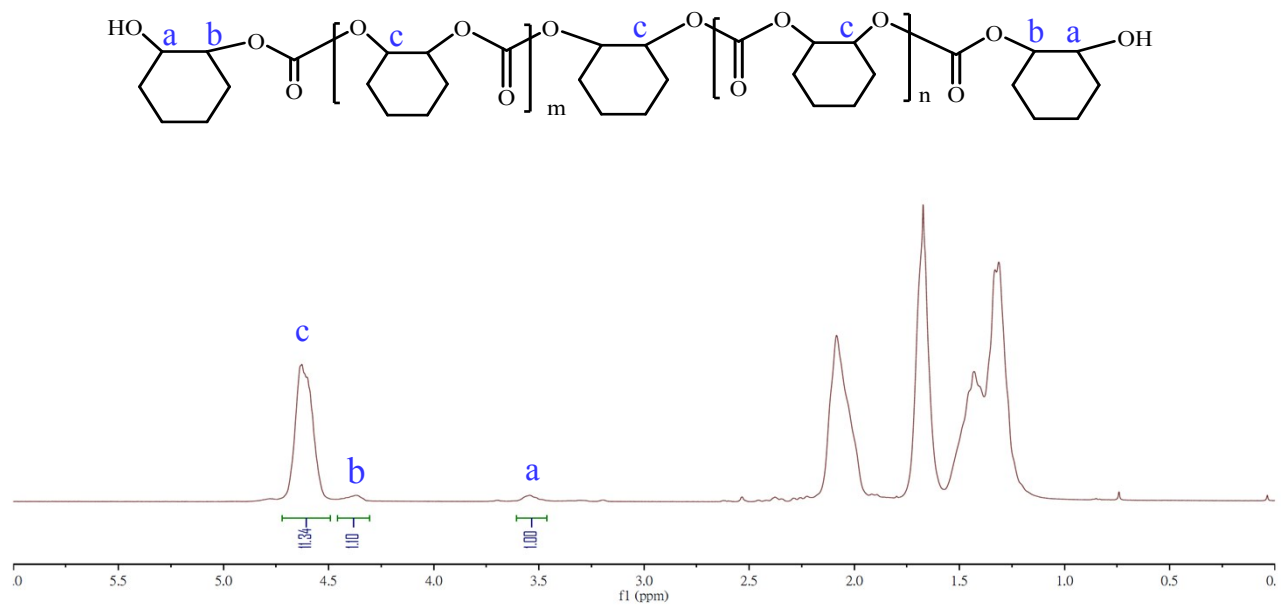


Fig. S19 ^1H NMR spectrum (CDCl_3) of the purified PCHC polyol catalyzed by di-cobalt complex **1** in the presence of CHD (Table 3, entry 3).

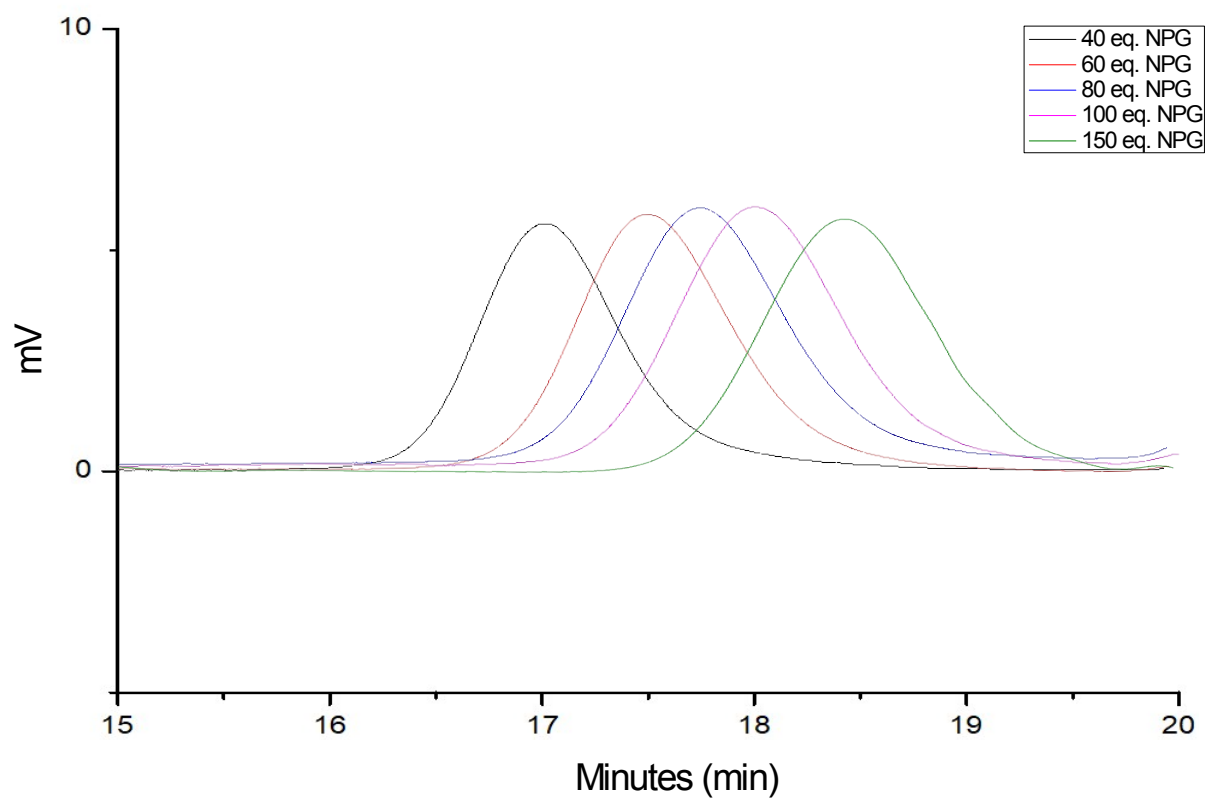


Fig. S20 GPC traces of PCHC polyol samples produced by di-Co complex **1** on increasing the [neopentyl glycol]₀/[**1**]₀ ratio in a range of 40-150.

Table S1 Key absorbance characteristics for UV–Vis spectra of complexes **1–6** in CH₂Cl₂ ([M]₀ = 20 μM) at 25 °C

Complex	Abs, λ_{max} (nm)($\epsilon/10^4 \text{ M}^{-1} \text{ cm}^{-1}$)
1	273(5.24), 297(5.49), 395(3.33)
2	271(5.88), 296(5.86), 388(3.67)
3	279(4.78), 300(5.02), 393(2.98)
4	294(6.14), 397(3.54)
5	272(5.56), 295(5.65), 384(3.60)
6	272(8.63), 301(7.22), 389(3.05)

Table S2 Crystallographic data of complexes **1-6**

	1·2CH₂Cl₂	2·CH₃OH	3·3C₄H₈O
formula	C ₆₁ H ₆₈ Cl ₄ Co ₂ N ₈ O ₆	C ₆₀ H ₅₄ Co ₂ F ₁₀ N ₈ O ₇	C ₇₃ H ₈₆ Co ₂ F ₆ N ₈ O ₉
Formula weight	1268.90	1306.97	1451.36
Temp (K)	150(2) K	150(2) K	150(2) K
Crystal system	Triclinic	Triclinic	Triclinic
Space group	<i>P</i> -1	<i>P</i> -1	<i>P</i> -1
a (Å)	12.5748(7)	13.7628(7)	11.5855(6)
b (Å)	15.9583(10)	14.4760(7)	18.1113(8)
c (Å)	17.0631(12)	17.2399(8)	18.4431(9)
α (deg)	62.939(7)	106.910(2)	75.961(2)
β (deg)	80.725(5)	108.275(2)	80.041(2)
γ (deg)	75.961(5)	104.721(2)	71.644(2)
<i>V</i> (Å ³)	2953.0(4)	2886.2(2)	3543.6(3)
<i>Z</i>	2	2	2
<i>D</i> _{calc} (Mg/m ³)	1.425	1.504	1.360
μ (Mo K α)(mm ⁻¹)	0.801	0.668	0.546
<i>F</i> (000)	1316	1340	1520
Reflections collected	26147	138341	72409
No. of parameters	740	861	883
Indep. reflns (<i>R</i> _{int})	10343 (0.0439)	22506 (0.0389)	13902 (0.0504)
<i>R</i> 1 [<i>I</i> > 2 σ (<i>I</i>)]	0.0510	0.0587	0.0455
w <i>R</i> 2 [<i>I</i> > 2 σ (<i>I</i>)]	0.1419	0.1600	0.1089
Goodness-of-fit on <i>F</i> ²	0.754	1.028	1.011

Table S2 Crystallographic data of complexes **1-6** (Cont'd)

	4	5	6
formula	C ₆₁ H ₆₈ Co ₂ N ₈ O ₈	C ₄₉ H ₅₄ Co ₂ F ₆ N ₈ O ₆	C ₅₉ H ₆₄ ClCo ₂ N ₈ O ₁₀
Formula weight	1159.09	1082.86	1198.49
Temp (K)	150(2) K	150(2) K	150(2) K
Crystal system	Triclinic	Triclinic	Triclinic
Space group	<i>P</i> -1	<i>P</i> -1	<i>P</i> 1
a (Å)	12.7268(4)	11.9469(9)	10.7521(4)
b (Å)	15.9231(6)	15.2398(11)	11.9322(6)
c (Å)	16.6055(5)	15.5352(12)	14.3164(7)
α (deg)	107.835(3)	111.573(2)	106.321(2)
β (deg)	102.906(3)	97.145(3)	97.244(2)
γ (deg)	105.922(3)	95.552(3)	106.744(2)
<i>V</i> (Å ³)	2901.65(17)	2578.6(3)	1644.59(13)
<i>Z</i>	2	2	1
<i>D</i> _{calc} (Mg/m ³)	1.327	1.395	1.210
μ (Mo K α) (mm ⁻¹)	0.633	0.720	0.602
<i>F</i> (000)	1216	1120	625
Reflections collected	49549	37795	49742
No. of parameters	724	650	707
Indep. reflns (<i>R</i> _{int})	11399 (0.0503)	10471 (0.0556)	15907 (0.0314)
<i>R</i> 1 [<i>I</i> > 2 σ (<i>I</i>)]	0.0541	0.0859	0.0374
w <i>R</i> 2 [<i>I</i> > 2 σ (<i>I</i>)]	0.1339	0.2006	0.0989
Goodness-of-fit on <i>F</i> ²	1.027	1.004	0.860