

Asymmetric copper-catalyzed fluorination of cyclic β -keto esters in a continuous-flow microreactor

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1. General information

Unless otherwise stated, all reagents were purchased from commercial suppliers and used without purifications. Indanone carboxylate **1** were synthesized according to the known method¹. Flash column chromatography was performed on silica-gel. ¹H and ¹³C NMR were recorded in CDCl₃ on Bruker AVANCE III. TMS served as internal standard (d= 0 ppm) for ¹H NMR and CDCl₃ was used as internal standard (d= 77.0 ppm) for ¹³C NMR; Chiral HPLC analyses were performed using JASCO LC-2000 Plus. Chiralpak AD-H, OB-H, OD-H, OJ-H and IC columns were purchased from Daicel Chemical Industries (Shanghai, China). The continuous synthesis was conducted using a commercially available continuous-flow system (syrris Asia), comprising (1) a corrosion-resistant dual pair syringe pump (one pair consists of a 50 μL and a 100 μL syringe), (2) a heater module, (3) a 250 μL internal volume borosilicate microreactor.

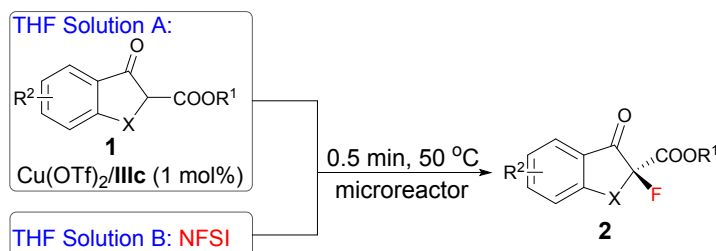


The microreactor system



The structure of the microreactor

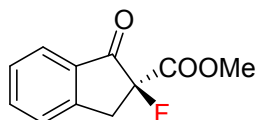
2. Typical experimental procedure for the enantioselective fluorination under continuous-flow conditions



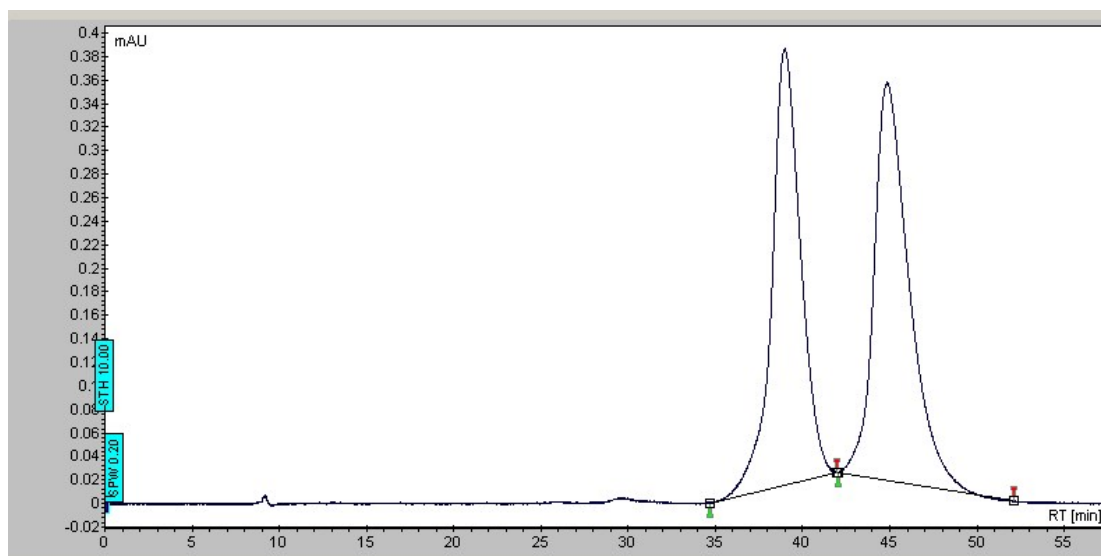
The fluorination reaction was conducted in a microreactor consisting of a 250 μL heated (50 °C) retention unit and two inlets. The solution A containing copper complex **IIIc**-Cu(OTf)₂ (0.01M), indanone carboxylate **1** (1.0 M) in THF and the solution B containing NFSI (1.2 M) in THF were prepared using standard volumetric techniques, and preheated to 50 °C. The two solutions were introduced separately from the two inlet at the same flow rate of 250 μL min⁻¹. Total output was 500 μL min⁻¹ (0.5 min of residence time). Typically, the reaction sample was collected for 2 mL. The reaction mixture was concentrated under reduced pressure. The crude product was purified by flash column chromatography eluting with ethyl acetate (EtOAc) and petroleum ether (PE) to afford the resulting product. The enantiomeric excess was determined by HPLC using a Chiralpak AD-H, OB-H, OD-H, OJ-H or IC columns.

3. Characterization and NMR spectra of resulting products

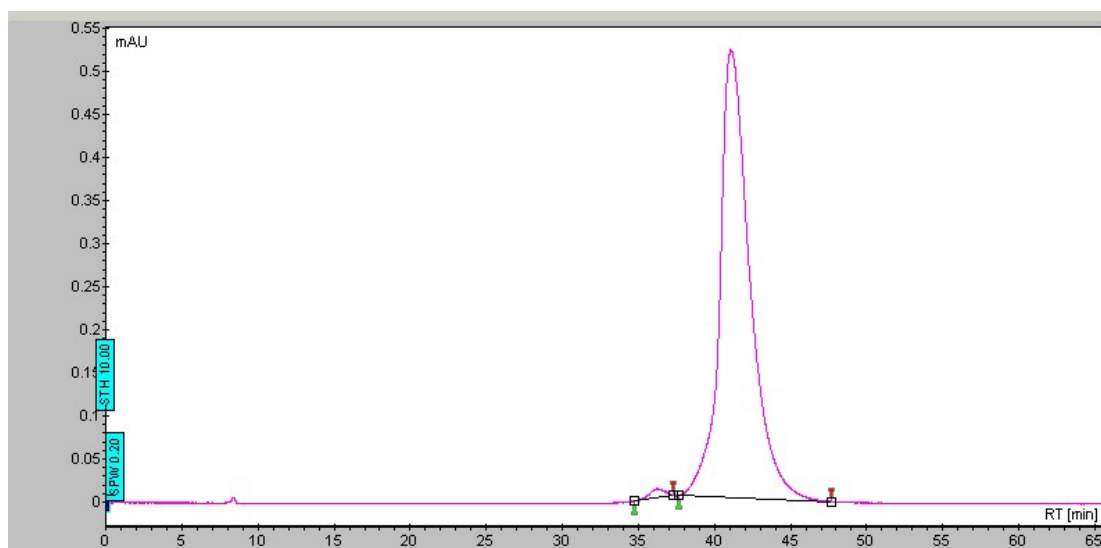
methyl (S)-2-fluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2a)



Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid. (99% yield, 206.0 mg) ^1H NMR (500 MHz, CDCl_3) δ 7.77 (d, $J = 7.7$ Hz, 1H), 7.64 (td, $J = 7.5, 1.2$ Hz, 1H), 7.48 – 7.36 (m, 2H), 3.74 (s, 4H), 3.79 – 3.67 (m, 1H), 3.37 (dd, $J = 23.3, 17.6$ Hz, 1H). ^{13}C NMR (126 MHz, CDCl_3) δ 195.08 (d, $J = 18.4$ Hz), 167.72 (d, $J = 27.8$ Hz), 150.82 (d, $J = 3.8$ Hz), 136.76, 133.23, 128.67, δ 126.64 – 126.55 (m) 125.68, 94.61 (d, $J = 201.6$ Hz), 53.24, 38.26 (d, $J = 23.8$ Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak OB-H column at 254 nm (n-hexane/*i*-PrOH = 70/30), 1.0 mL/min; Major enantiomer: $t_{\text{R}} = 41.05$ min, minor enantiomer: $t_{\text{R}} = 36.23$ min. 98% *ee*.

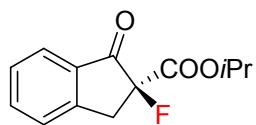


#	Name	Start [Min]	Time [Min]	End [Min]	Ret. time Offset	Quantity [% Area]	Height [mAU]	Area [mAU.Min]	Area % [%]
1	UNKNOWN	34.688	38.971	41.961	0.000	47.29	0.4	0.7	47.291
2	UNKNOWN	42.041	44.863	52.112	0.000	52.71	0.3	0.8	52.709
Total						100.00	0.7	1.5	100.000

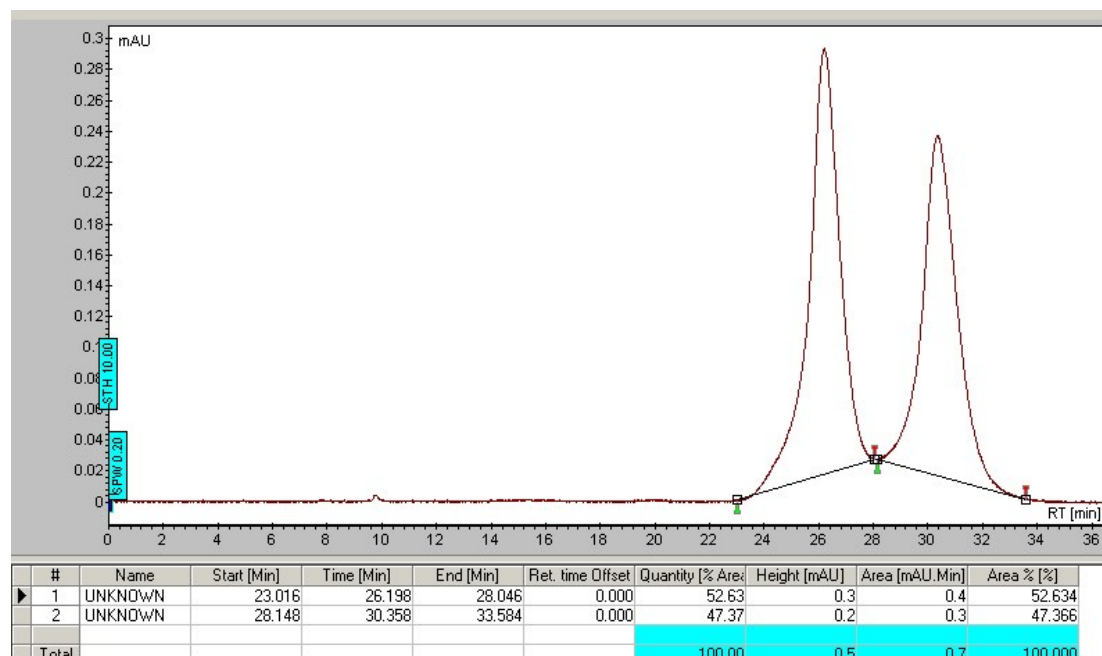


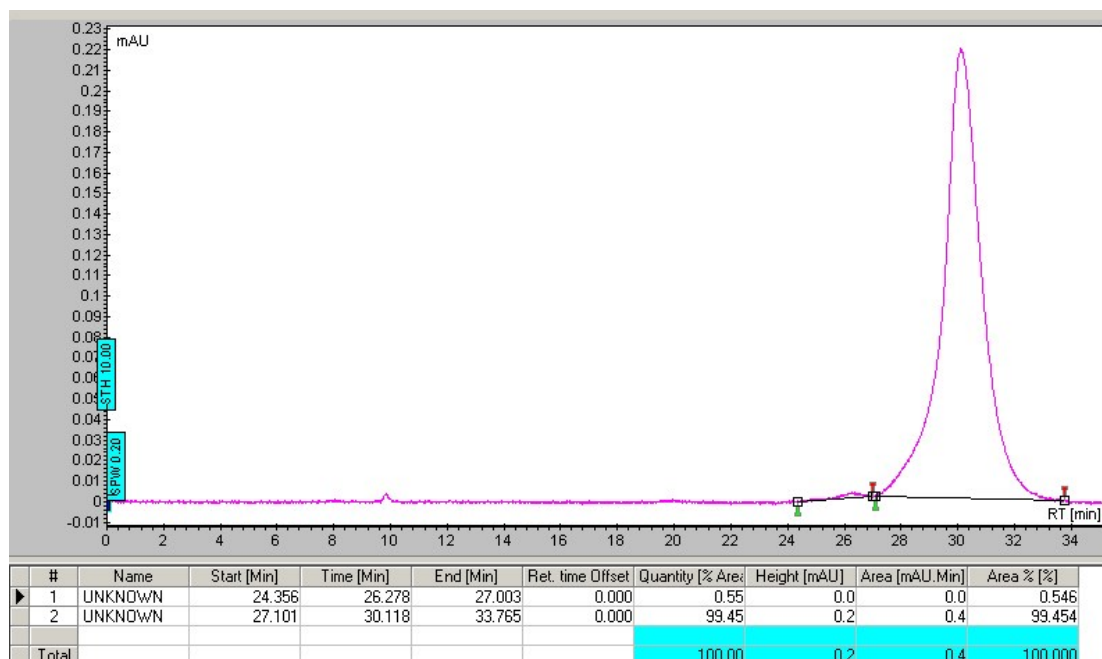
#	Name	Start [Min]	Time [Min]	End [Min]	Ret. time Offset	Quantity [% Area]	Height [mAU]	Area [mAU.Min]	Area % [%]
1	UNKNOWN	34.732	36.227	37.285	0.000	0.90	0.0	0.0	0.902
2	UNKNOWN	37.649	41.052	47.677	0.000	99.10	0.5	1.2	99.098
Total						100.00	0.5	1.2	100.000

isopropyl (S)-2-fluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2b)

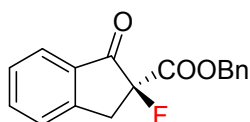


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid (97% yield, 229.0 mg). ¹H NMR (500 MHz, CDCl₃) δ 7.74 (d, *J* = 7.7 Hz, 1H), 7.65 – 7.58 (m, 1H), 7.43 (d, *J* = 7.7 Hz, 1H), 7.37 (t, *J* = 7.5 Hz, 1H), 5.05 (h, *J* = 6.2 Hz, 1H), 3.69 (dd, *J* = 17.6, 11.8 Hz, 1H), 3.33 (dd, *J* = 23.3, 17.6 Hz, 1H), 1.15 (ddd, *J* = 13.6, 6.3, 1.0 Hz, 6H). ¹³C NMR (126 MHz, CDCl₃) δ 195.27 (d, *J* = 18.4 Hz), 166.74 (d, *J* = 27.6 Hz), 150.86 (d, *J* = 3.5 Hz), 136.54, 133.20, 128.45, 126.49, 125.37, 94.32 (d, *J* = 201.1 Hz), 70.55, 38.13 (d, *J* = 24.1 Hz), 21.37 (d, *J* = 13.8 Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak OB-H column at 254 nm (n-hexane/*i*-PrOH = 90/10), 1.0 mL/min; Major enantiomer: *t*_R = 30.12 min, minor enantiomer: *t*_R = 26.28 min. 99% *ee*.

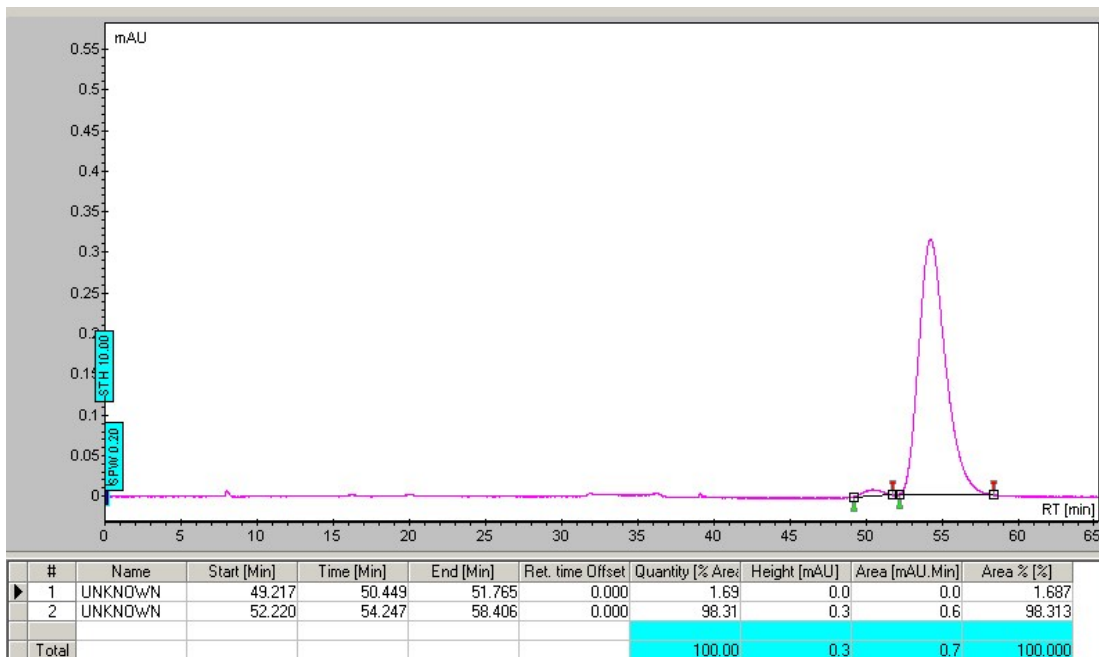
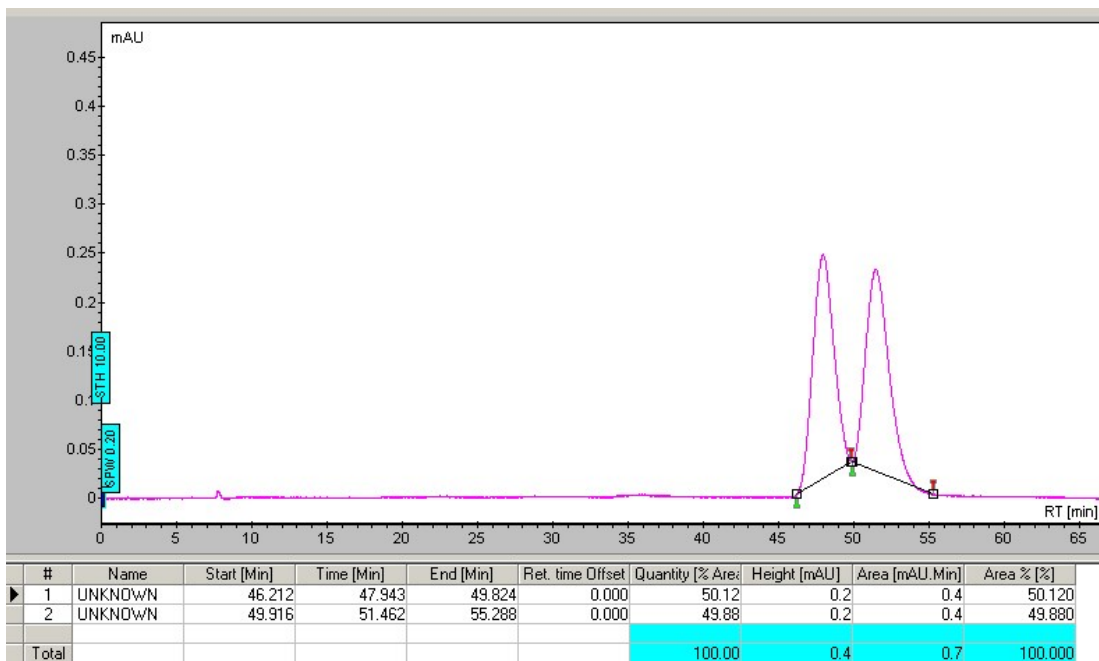




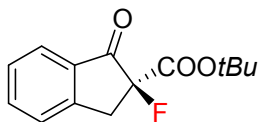
benzyl (S)-2-fluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2c)



Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid (94% yield, 267.0 mg). ¹H NMR (600 MHz, CDCl₃) δ 7.95 (dd, *J* = 8.3, 1.5 Hz, 1H), 7.79 (d, *J* = 7.7 Hz, 1H), 7.66 (td, *J* = 7.5, 1.3 Hz, 1H), 7.54 (t, *J* = 8.0 Hz, 1H), 7.48 – 7.39 (m, 2H), 7.32 – 7.25 (m, 3H), 5.30 – 5.15 (m, 2H), 3.79 – 3.73 (m, 1H), 3.45 – 3.35 (m, 1H). ¹³C NMR (151 MHz, CDCl₃) δ 195.15 (d, *J* = 18.2 Hz), 167.16 (d, *J* = 28.2 Hz), 150.88 (d, *J* = 3.7 Hz), 136.85, 135.97, 134.72, 133.22, 129.75, 129.54, 128.70, 128.64, 128.55, 126.71 (d, *J* = 1.2 Hz), 125.54, 94.69 (d, *J* = 201.4 Hz), 67.79, 38.23 (d, *J* = 24.1 Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 97/3), 1.0 mL/min; Major enantiomer: *t*_R = 54.25 min, minor enantiomer: *t*_R = 50.45 min. 97% *ee*.

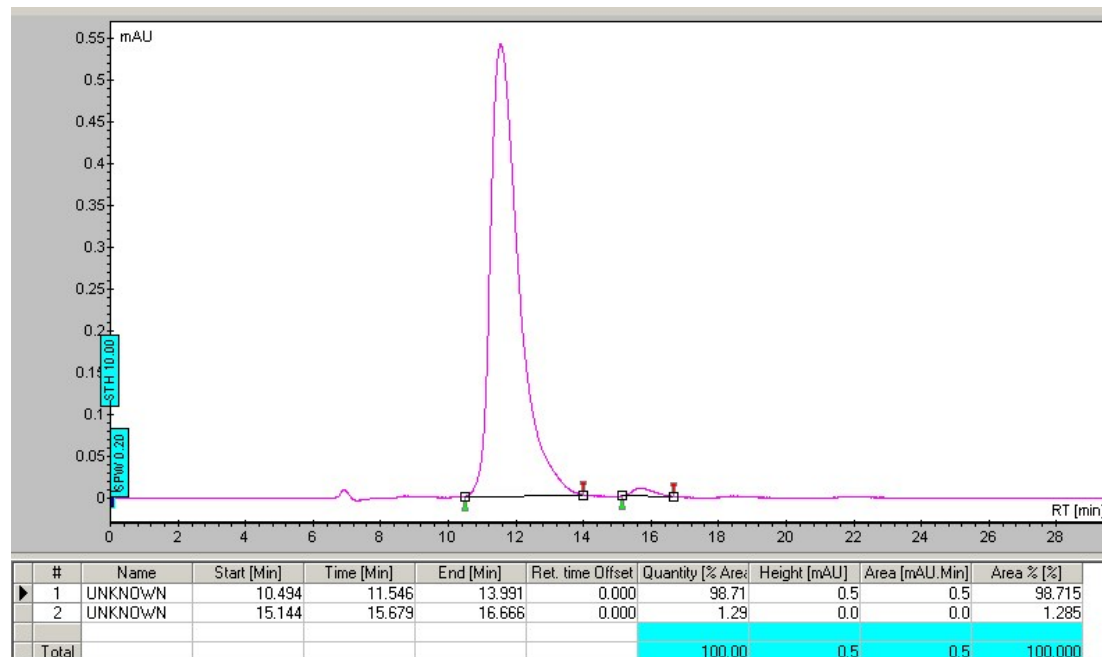
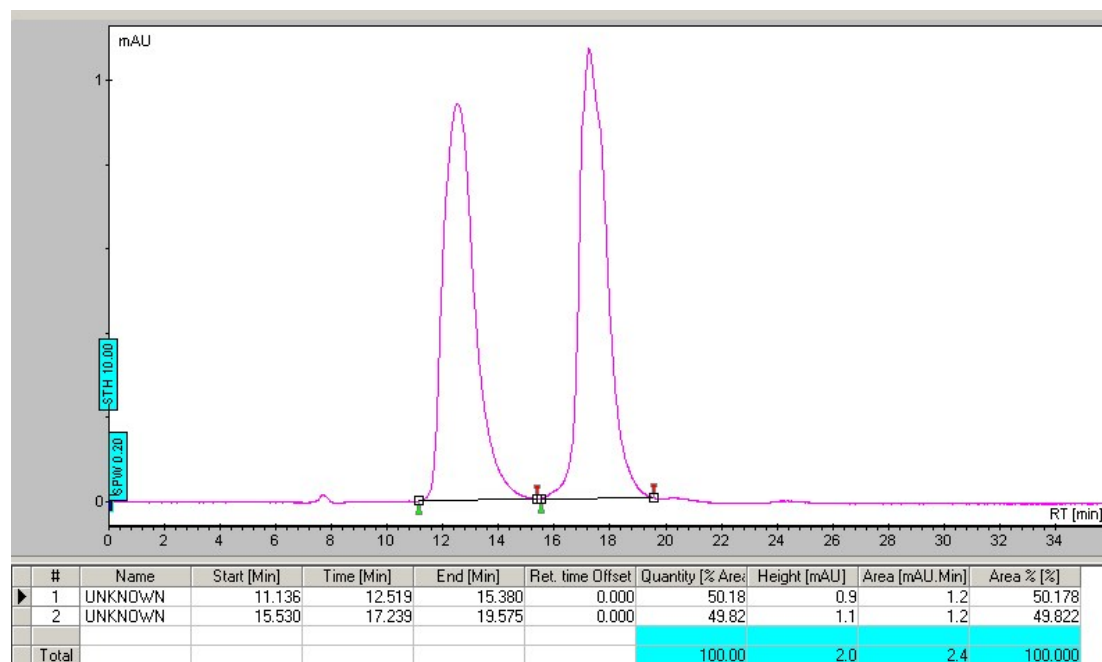


tert-butyl (S)-2-fluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2d)

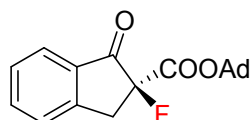


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid (97% yield, 242.6 mg). ¹H NMR (500 MHz, CDCl₃) δ 7.75 (dd, *J* = 7.8, 0.6 Hz, 1H), 7.61 (td, *J* = 7.5, 1.2 Hz, 1H), 7.42 (dt, *J* = 7.8, 0.9 Hz, 1H), 7.38 (ddd, *J* = 8.0, 7.2, 0.9 Hz, 1H), 3.71 – 3.58 (m, 1H), 3.32 (ddd, *J* = 22.9, 17.4, 1.0 Hz, 1H), 1.36 (s, 9H). ¹³C NMR (126 MHz, CDCl₃) δ 195.97 (d, *J* = 18.5 Hz), 166.44 (d, *J* = 27.7 Hz), 151.16 (d, *J* = 3.9 Hz), 136.64, 133.78, 128.66, 126.68, 125.61, 94.58 (d, *J* = 201.7 Hz), 84.31, 38.54 (d, *J* = 24.2 Hz), 28.02. The enantiomers were analyzed by HPLC using Daicel Chiralpak OB-H column at 254 nm (n-hexane/*i*-PrOH = 70/30), 1.0 mL/min; Major

enantiomer: $t_R = 11.55$ min, minor enantiomer: $t_R = 15.68$ min. 97% *ee*.

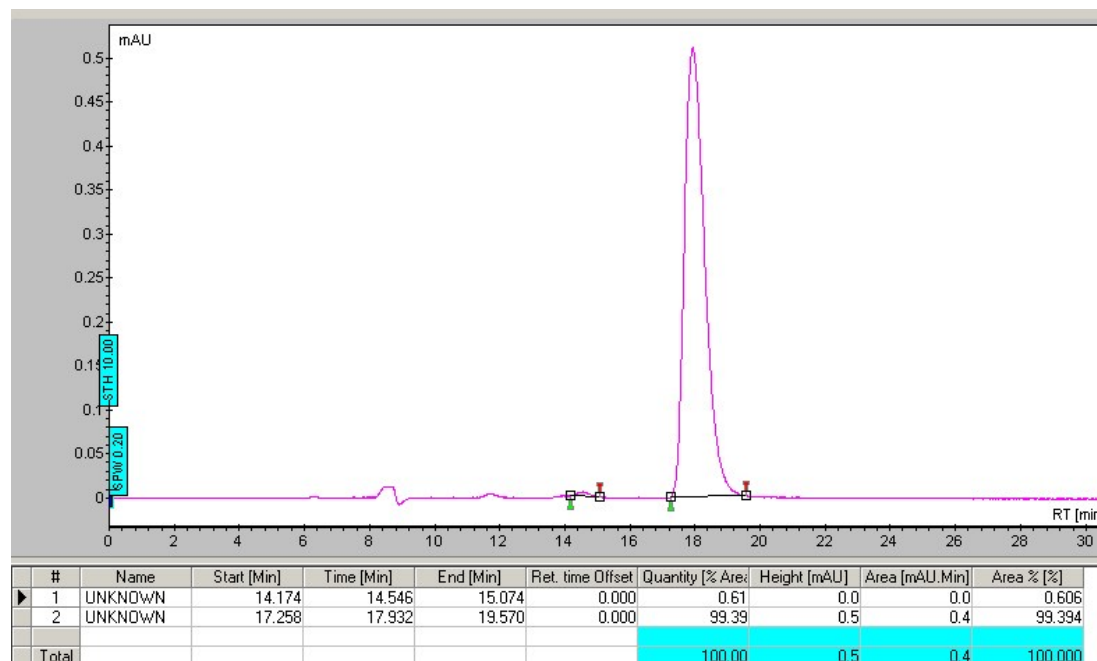
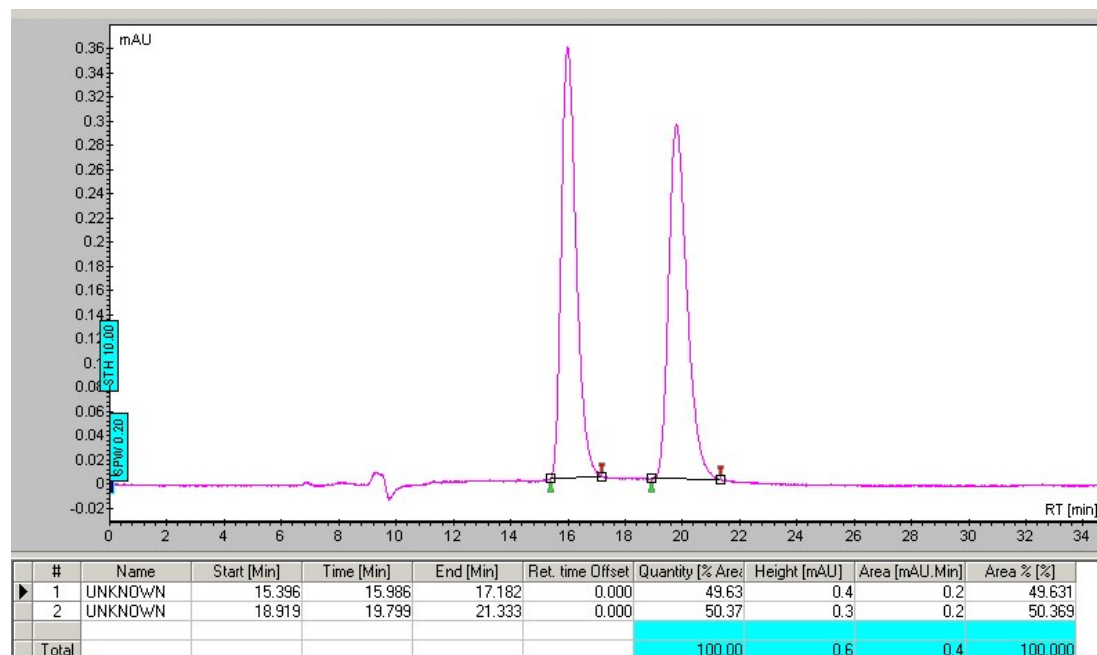


(3*R*,5*R*,7*R*)-Adamantan-1-yl (*S*)-2-fluoro-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate(2c)

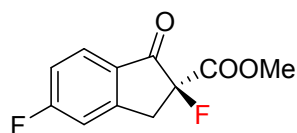


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/10 (v/v) as white solid (80% yield, 262.5 mg). ^1H NMR (600 MHz, CDCl_3) δ 7.73 (d, $J = 7.8$ Hz, 1H), 7.60 (t, $J = 7.5$ Hz, 1H), 7.42 (d, $J = 7.8$ Hz, 1H), 7.36 (t, $J = 7.5$ Hz, 1H), 3.65 (dd, $J = 17.5, 10.6$ Hz, 1H), 3.30 (dd, $J = 22.9, 17.4$ Hz, 1H), 2.04 (s, 3H), 1.95 (s, 6H), 1.52 (s, 6H). ^{13}C NMR (151 MHz, CDCl_3) δ 195.70 (d, $J = 18.3$ Hz), 165.62 (d, $J = 28.0$ Hz), 150.84 (d, $J = 4.0$ Hz), 136.30, 133.41, 128.27, 126.34 (d, $J = 1.4$ Hz), 125.14, 94.14 (d, $J = 201.4$ Hz), 83.90, 40.86, 38.26 (d, $J = 23.9$ Hz), 35.71, 30.69. The

enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 90/10), 1.0 mL/min; Major enantiomer: $t_R = 17.93$ min, minor enantiomer: $t_R = 14.55$ min. 99% *ee*.

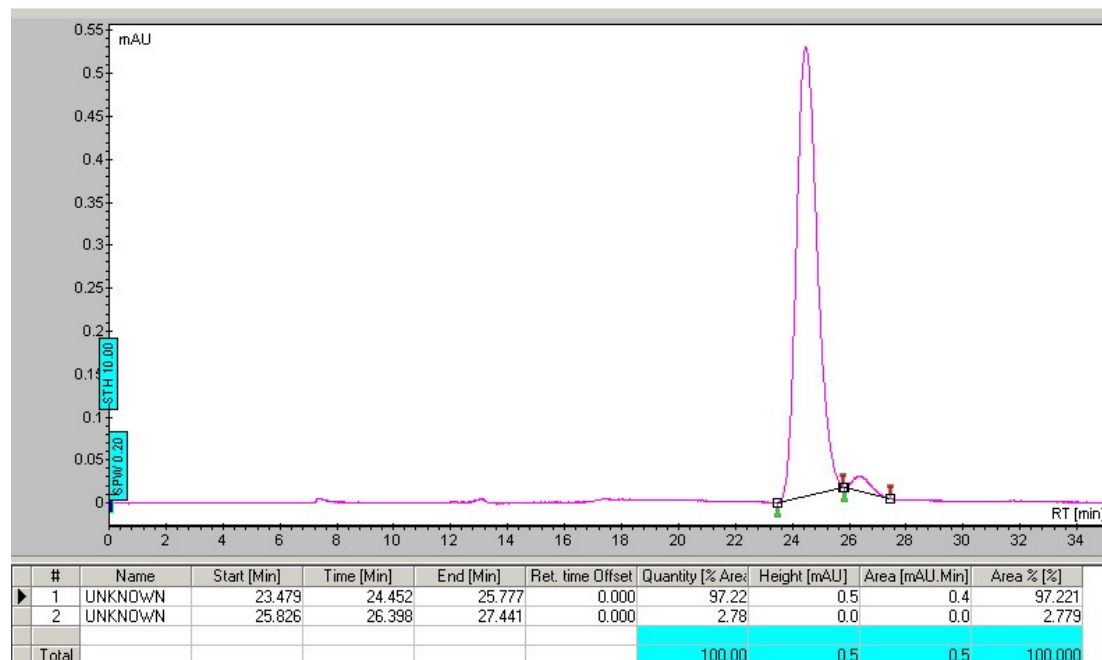
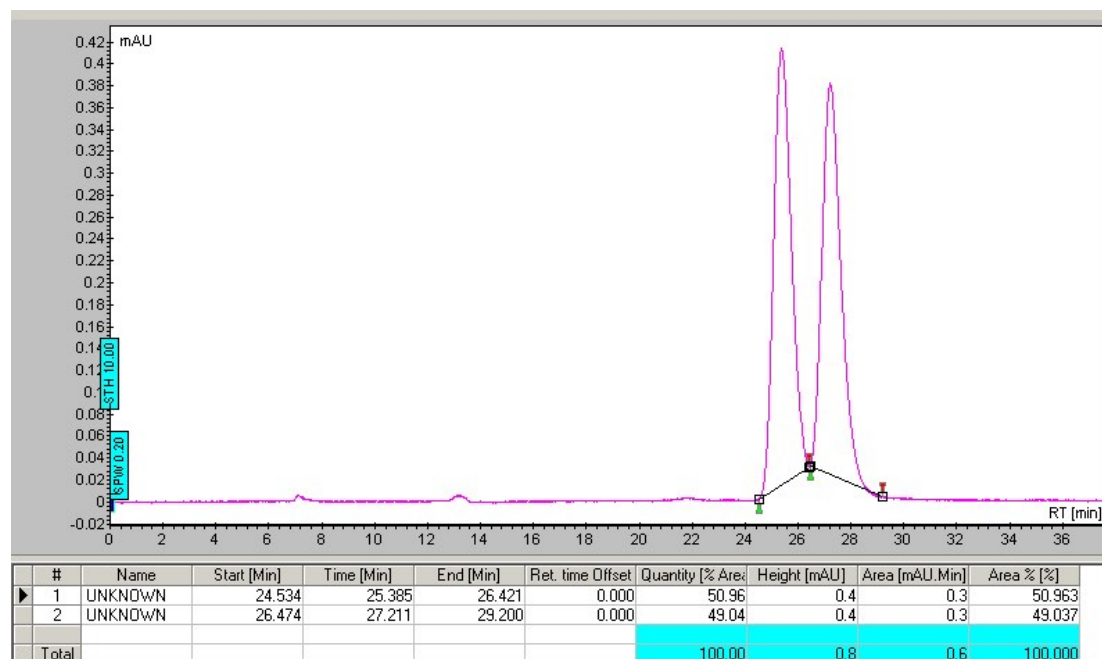


methyl (S)-2,5-difluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2f)

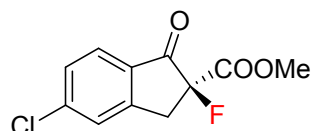


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid (95% yield, 214.7 mg). ^1H NMR (600 MHz, CDCl_3) δ 8.02 – 7.95 (m, 1H), 7.63 – 7.55 (m, 1H), 7.21 – 7.16 (m, 1H), 3.80 (dd, $J = 16.8, 10.8$ Hz, 1H), 3.81 (s, 3H), 3.43 (ddd, $J = 23.0, 18.0, 1.2$ Hz, 1H). ^{13}C NMR (151 MHz, CDCl_3) δ 193.21 (d, $J = 18.2$ Hz), 169.04, 167.51, 167.32, 153.91 (dd, $J = 10.6, 3.9$ Hz), 128.16 (d, $J = 10.7$ Hz), 117.19 (d, $J = 23.8$ Hz), 113.60 (d, $J = 23.0$ Hz), 94.62 (d, J

= 202.3 Hz), 53.29, 38.08 (dd, $J = 24.4, 2.3$ Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak OB-H column at 254 nm (n-hexane/*i*-PrOH = 90/10), 1.0 mL/min; Major enantiomer: $t_R = 24.45$ min, minor enantiomer: $t_R = 26.40$ min. 94% *ee*.

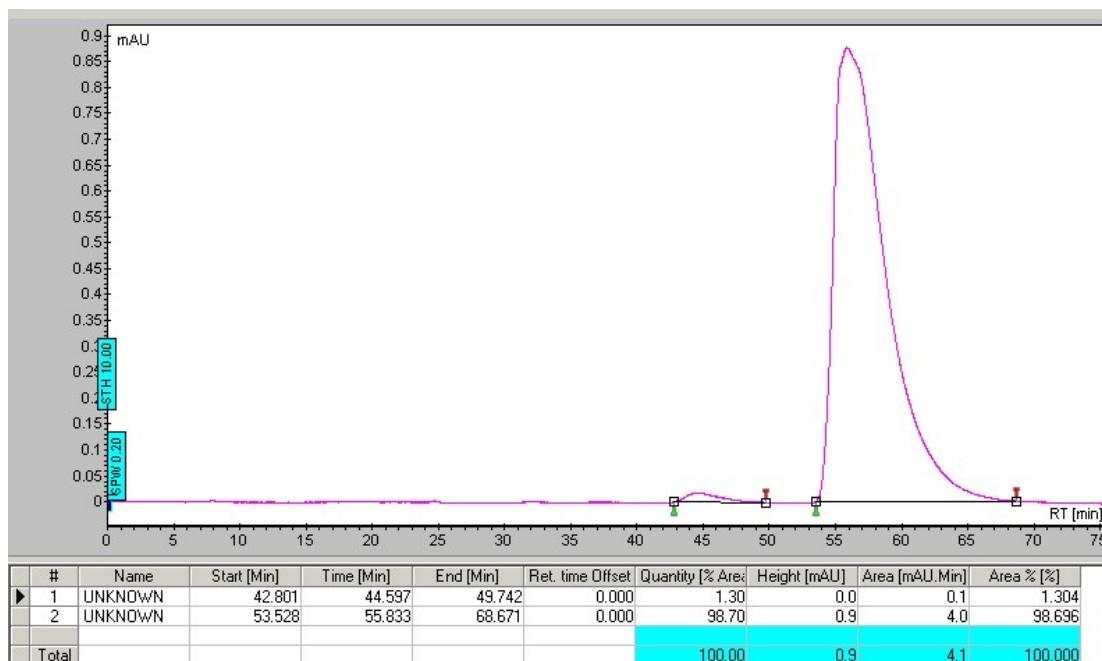
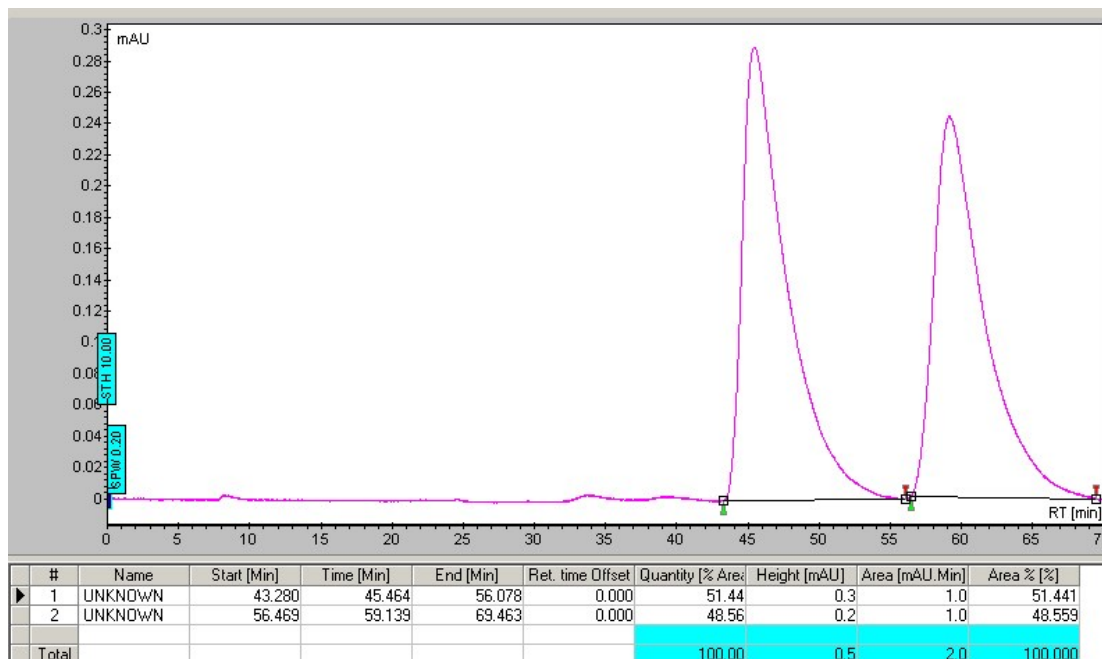


methyl (*S*)-5-chloro-2-fluoro-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (2g)

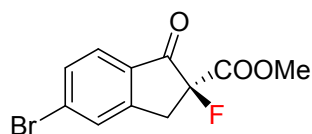


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as white solid (91% yield, 220.2 mg). ^1H NMR (400 MHz, CDCl_3) δ 7.68 (d, $J = 8.2$ Hz, 1H), 7.46 – 7.42 (m, 1H), 7.37 (dd, $J = 8.2, 1.7$ Hz, 1H), 3.73 (s, 3H), 3.71 (dd, $J = 18.0, 10.9$ Hz, 1H), 3.34 (dd, $J = 23.0, 17.9$ Hz, 1H). ^{13}C NMR (101 MHz, CDCl_3) δ 193.73 (d, $J = 18.3$ Hz), 167.32 (d, $J = 28.0$ Hz), 152.24 (d,

$J = 3.9$ Hz), 143.48, 131.59 (d, $J = 1.3$ Hz), 129.54 (d, $J = 5.5$ Hz), 126.92 (d, $J = 1.4$ Hz), 126.68 (d, $J = 1.3$ Hz), 94.50 (d, $J = 202.4$ Hz), 53.37, 37.91 (d, $J = 24.2$ Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak OD-H column at 254 nm (n-hexane/*i*-PrOH = 99/1), 1.0 mL/min; Major enantiomer: $t_R = 55.83$ min, minor enantiomer: $t_R = 44.60$ min. 97% *ee*.

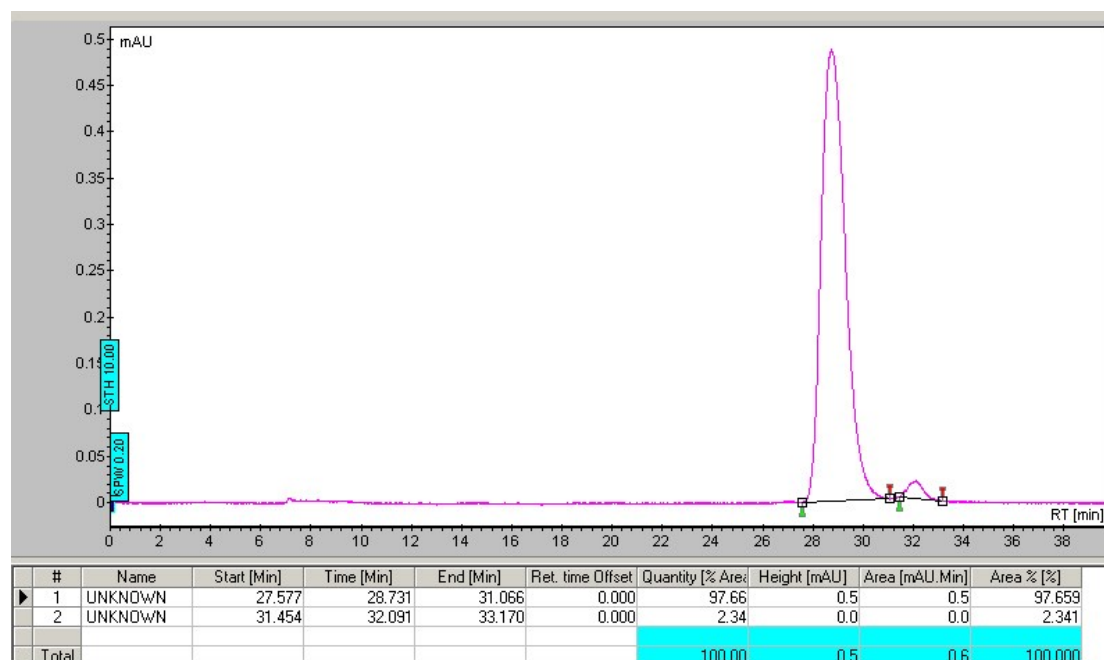
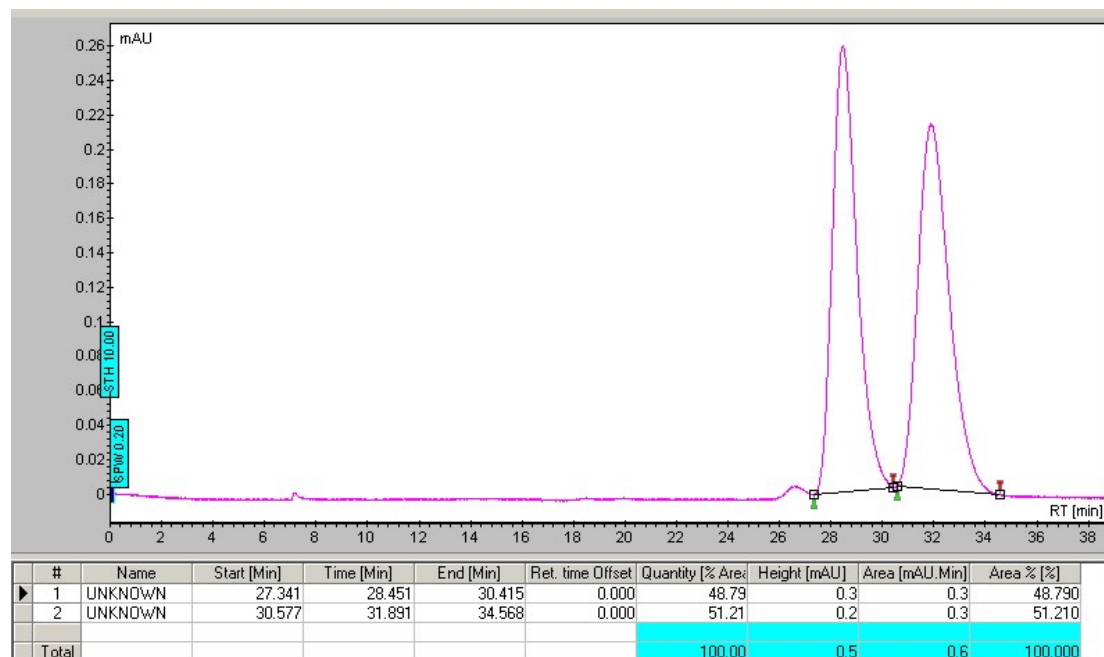


methyl (*S*)-5-bromo-2-fluoro-1-oxo-2,3-dihydro-1H-indene-2-carboxylate (2h)

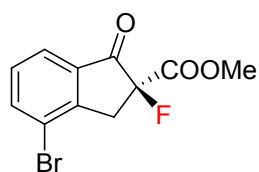


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow solid (97% yield, 277.4 mg). ^1H NMR (600 MHz, CDCl_3) δ 7.62 (d, $J = 8.6$ Hz, 1H), 7.54 (d, $J = 8.4$ Hz, 1H), 3.74 (s, 3H), 3.77 – 3.67 (m, 1H), 3.35 (dd, $J = 23.0, 17.8$ Hz, 1H). ^{13}C NMR (151 MHz,

CDCl₃) δ 193.91 (d, $J = 18.3$ Hz), 167.29 (d, $J = 28.1$ Hz), 152.20 (d, $J = 3.9$ Hz), 132.43, 129.99, 129.81, 129.48, 126.70, 94.41 (d, $J = 202.8$ Hz) 53.36, 37.85 (d, $J = 24.3$ Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 97/3), 1.0 mL/min; Major enantiomer: $t_R = 28.73$ min, minor enantiomer: $t_R = 32.09$ min. 95% *ee*.

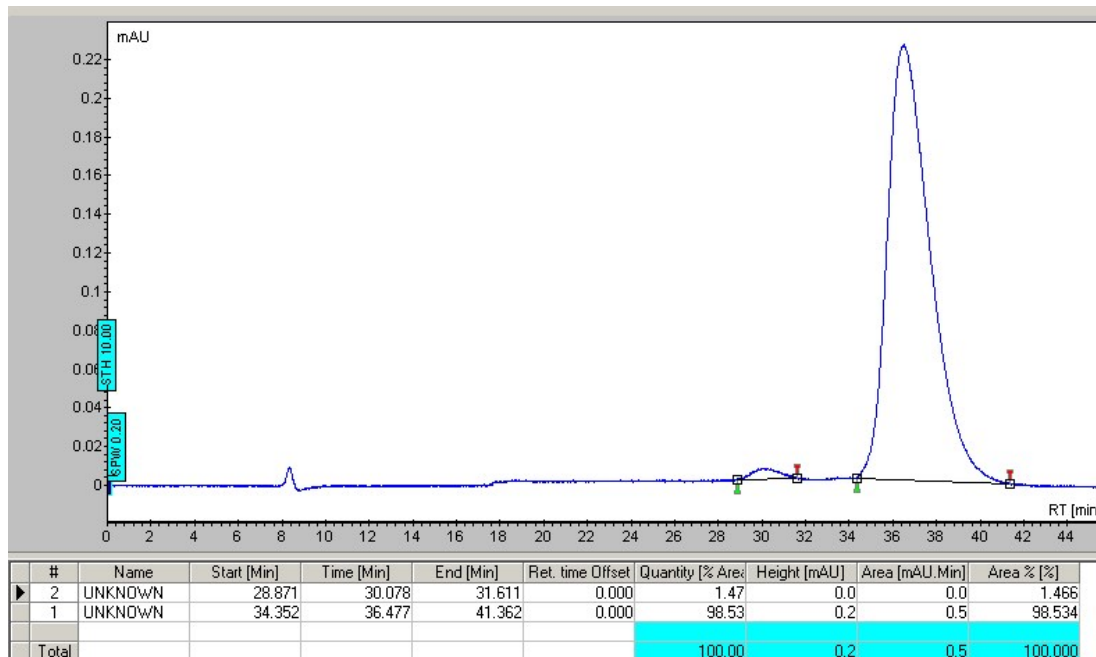
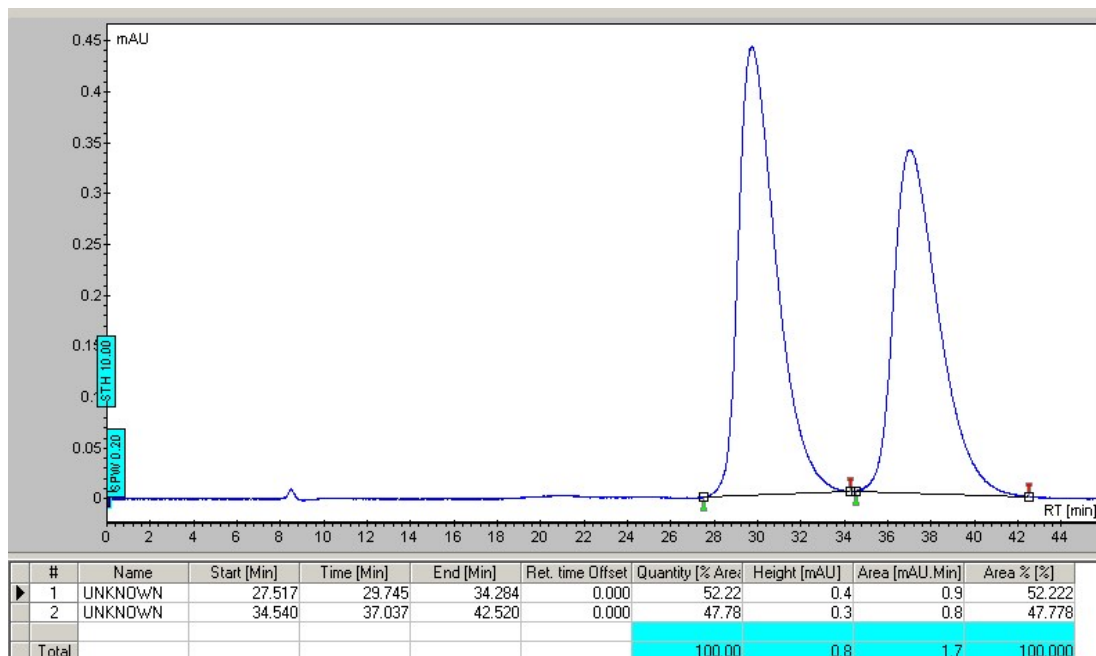


methyl (S)-4-bromo-2-fluoro-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (2i)

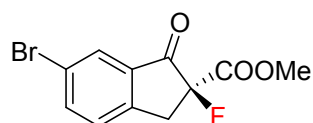


Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow solid (87% yield, 249.5 mg). ¹H NMR (500 MHz, CDCl₃) δ 7.86 (dd, $J = 7.8, 1.0$ Hz, 1H),

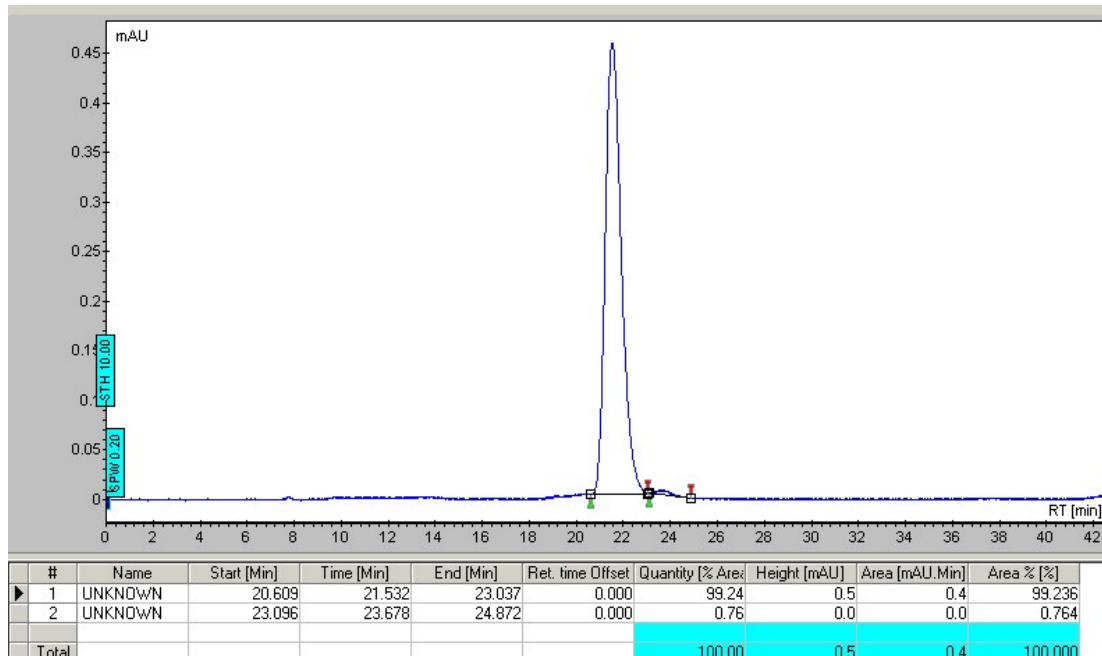
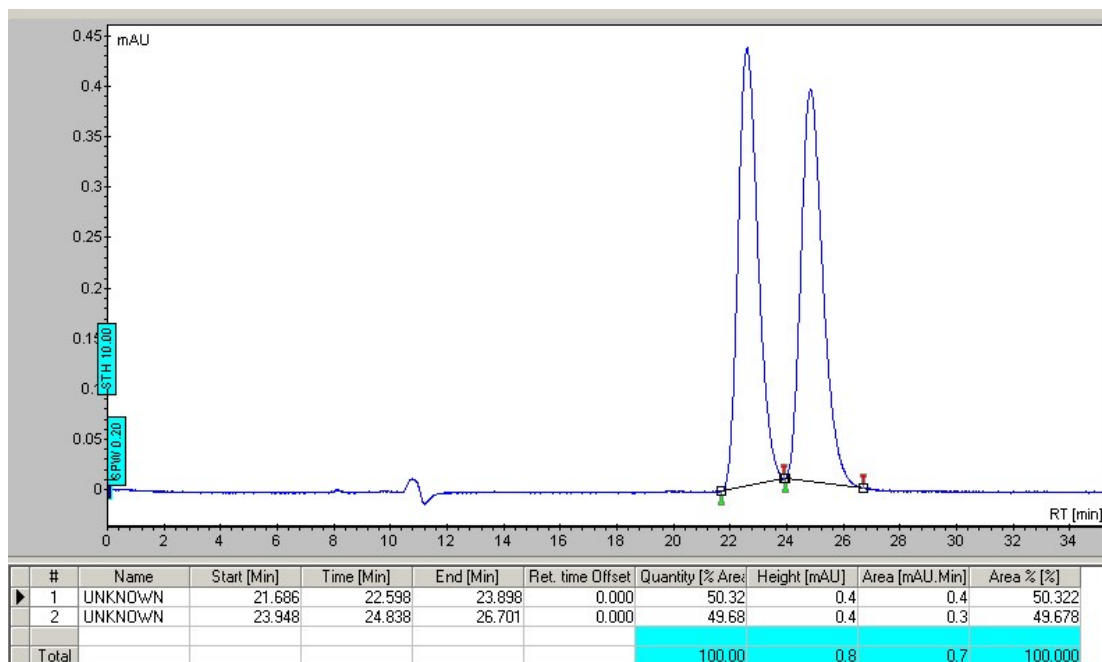
7.78 (d, $J = 7.6$ Hz, 1H), 7.38 (t, $J = 7.7$ Hz, 1H), 3.81(s, 3H)3.76 (dd, $J = 18.0, 11.5$ Hz, 1H), 3.35 (dd, $J = 23.3, 18.1$ Hz, 1H). ^{13}C NMR (126 MHz, CDCl_3) δ 194.40 (d, $J = 18.4$ Hz), 167.16 (d, $J = 27.8$ Hz), 150.55 (d, $J = 4.0$ Hz), 139.33, 135.04, 130.34, 124.29, 121.76, 93.98 (d, $J = 202.3$ Hz), 53.30, 39.22 (d, $J = 24.8$ Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak OB-H column at 254 nm (n-hexane/*i*-PrOH = 70/30), 1.0 mL/min; Major enantiomer: $t_{\text{R}} = 36.48$ min, minor enantiomer: $t_{\text{R}} = 30.08$ min. 97% ee.



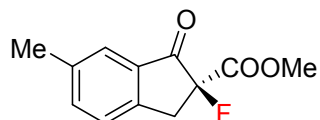
methyl (*S*)-6-bromo-2-fluoro-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (**2j**)



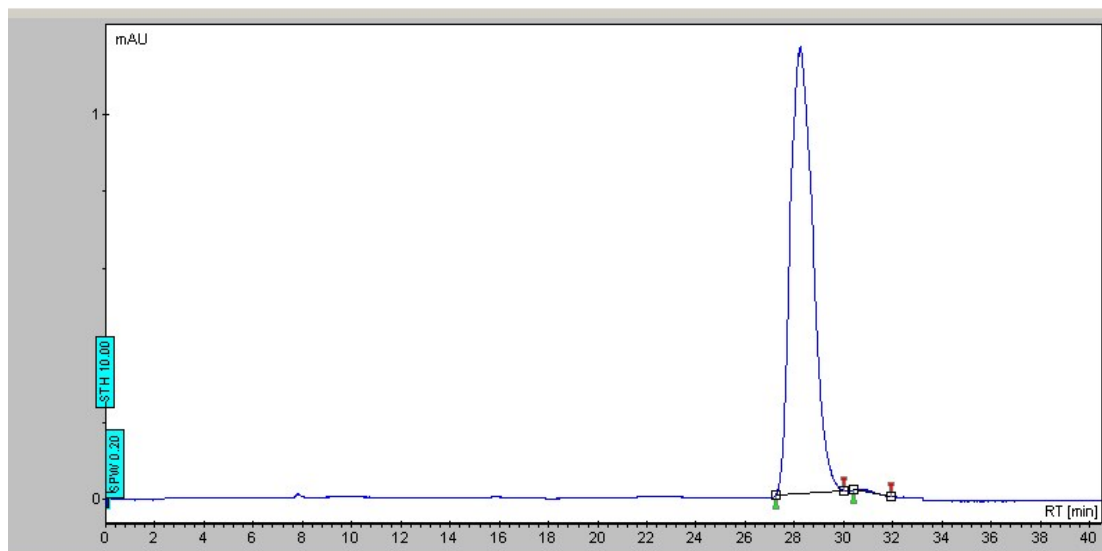
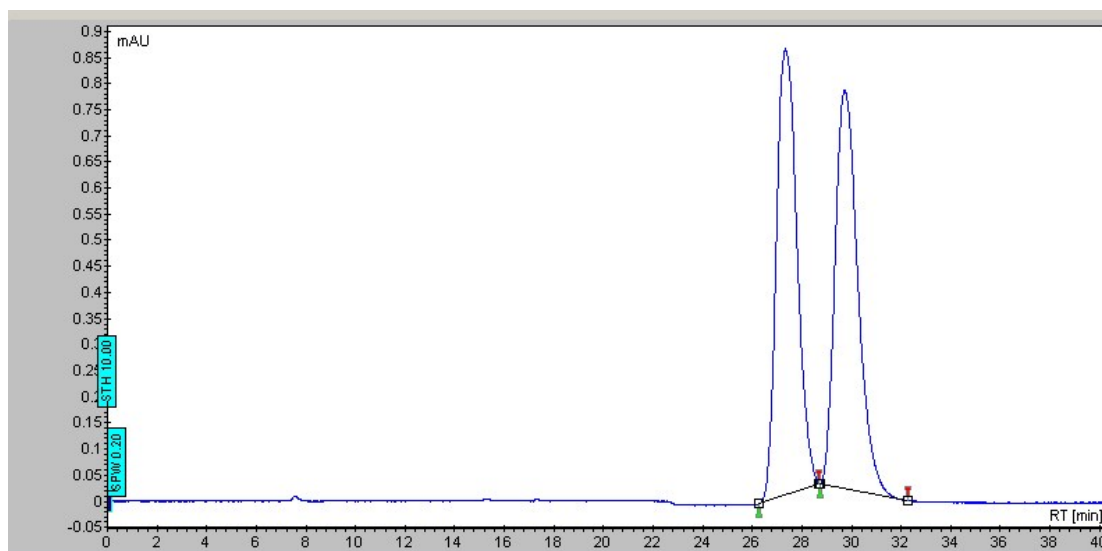
Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow solid (91% yield, 260.2 mg). ¹H NMR (600 MHz, CDCl₃) δ 7.97 (d, *J* = 1.9 Hz, 1H), 7.82 (dd, *J* = 8.2, 2.0 Hz, 1H), 7.42 (d, *J* = 8.2 Hz, 1H), 3.83 (s, 3H), 3.76 (dd, *J* = 17.7, 10.8 Hz, 1H), 3.40 (dd, *J* = 22.9, 17.7 Hz, 1H). ¹³C NMR (151 MHz, CDCl₃) δ 193.80 (d, *J* = 18.4 Hz), 167.25 (d, *J* = 27.9 Hz), 149.30 (d, *J* = 3.9 Hz), 139.52, 134.94, 128.41, 128.13, 122.83, 94.61 (d, *J* = 202.9 Hz), 53.39, 37.92 (d, *J* = 24.2 Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 90/10), 1.0 mL/min; Major enantiomer: *t*_R = 21.53 min, minor enantiomer: *t*_R = 23.68 min. 98% *ee*.



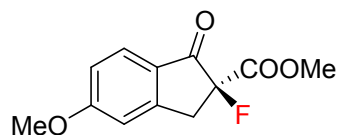
methyl (*S*)-2-fluoro-6-methyl-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (2k)



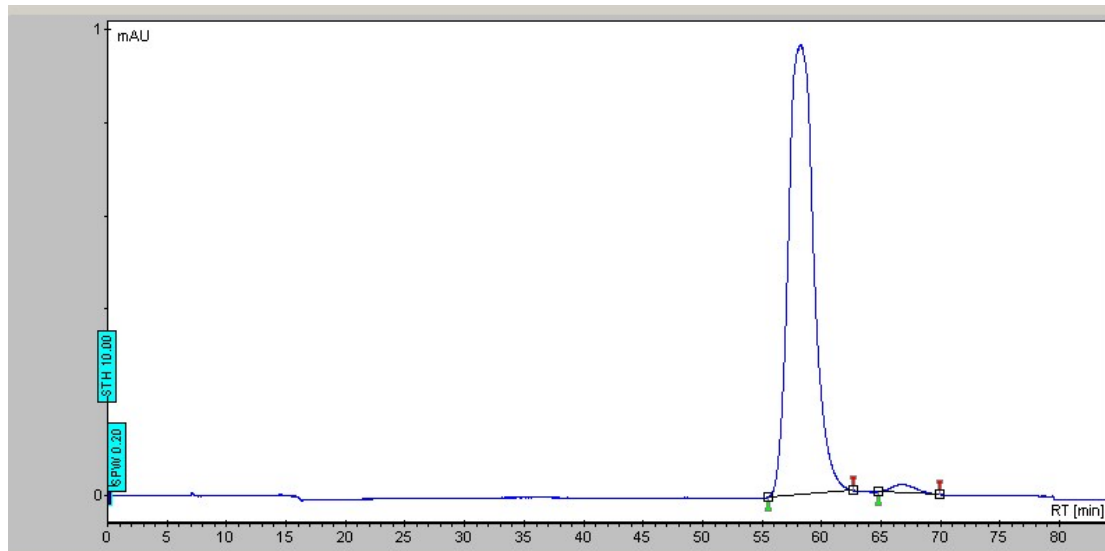
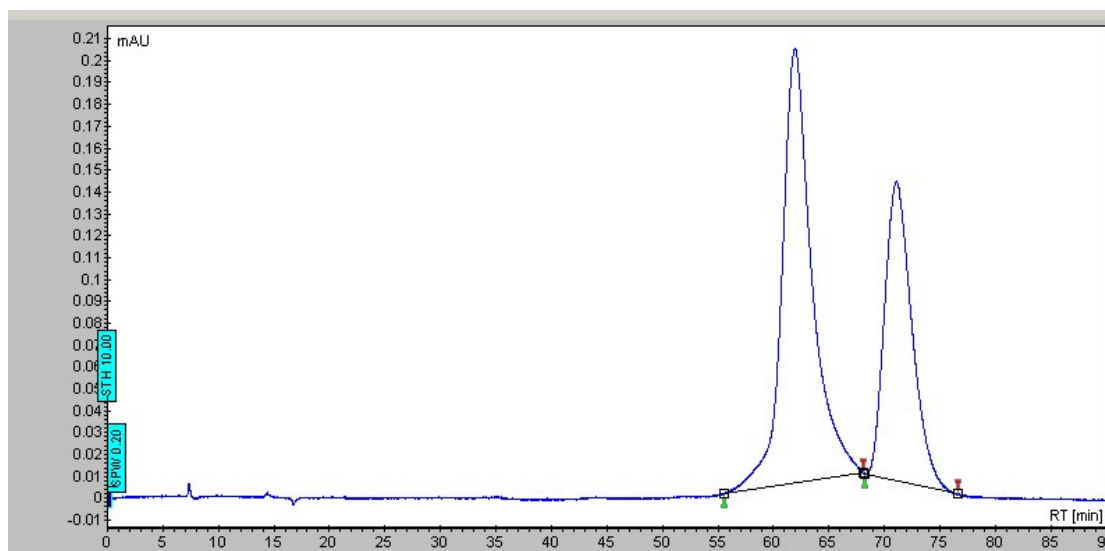
Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow solid (82% yield, 182.1 mg). ¹H NMR (600 MHz, CDCl₃) δ 7.55 (d, *J* = 1.6 Hz, 1H), 7.45 (dd, *J* = 7.8, 1.7 Hz, 1H), 7.32 (d, *J* = 7.9 Hz, 1H), 3.72 (s, 3H), 3.67 (dd, *J* = 17.5, 11.0 Hz, 1H), 3.31 (dd, *J* = 23.3, 17.4 Hz, 1H), 2.35 (s, 3H). ¹³C NMR (151 MHz, CDCl₃) δ 195.10 (d, *J* = 18.2 Hz), 167.76 (d, *J* = 28.2 Hz), 148.22 (d, *J* = 3.7 Hz), 138.80, 138.02, 133.30, 126.21, 125.41, 94.93 (d, *J* = 201.3 Hz), 53.13, 37.88 (d, *J* = 23.8 Hz). 21.02. The enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 97/3), 1.0 mL/min; Major enantiomer: *t*_R = 28.25 min, minor enantiomer: *t*_R = 30.81 min. 99% *ee*.



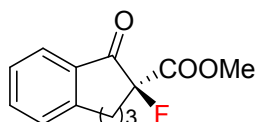
methyl (S)-2-fluoro-5-methoxy-1-oxo-2,3-dihydro-1*H*-indene-2-carboxylate (21)



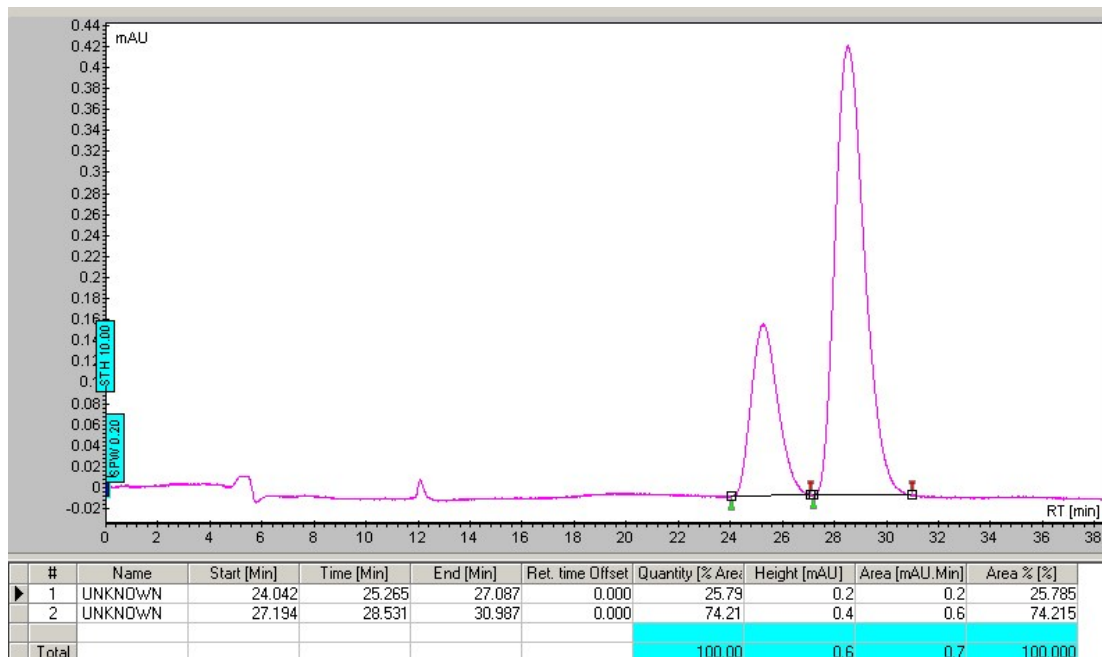
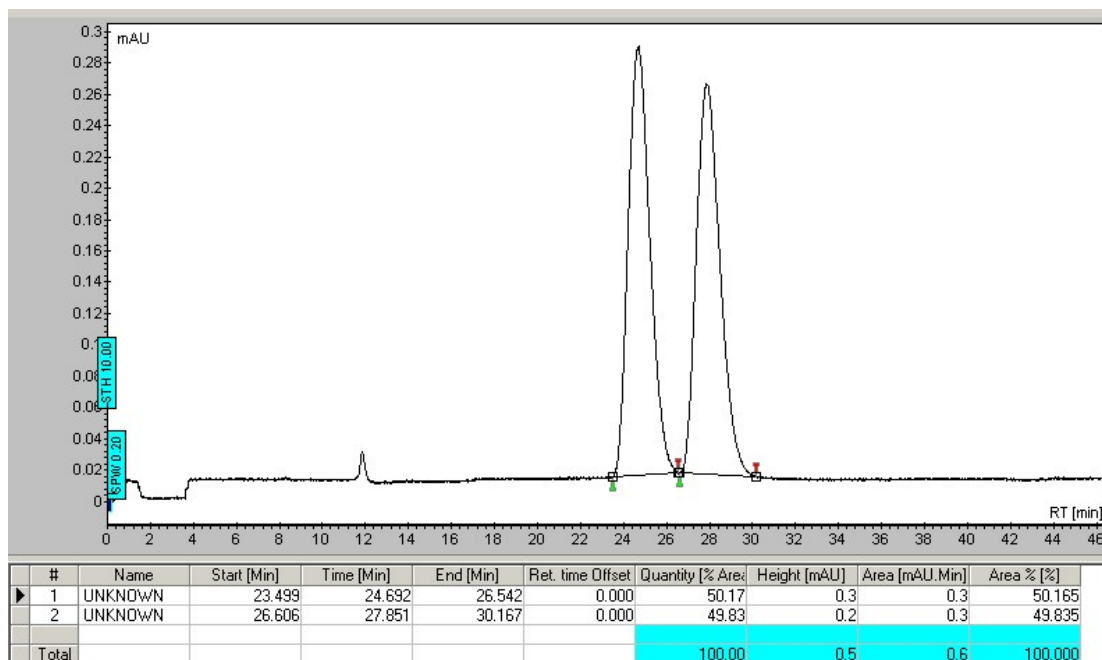
Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow solid (97% yield, 230.9 mg). ¹H NMR (600 MHz, CDCl₃) δ 7.66 (dd, *J* = 8.5, 2.1 Hz, 1H), 6.89 (dd, *J* = 8.7, 2.3 Hz, 1H), 6.84 (d, *J* = 2.3 Hz, 1H), 3.83 (d, *J* = 1.8 Hz, 3H), 3.72 – 3.70 (m, 3H), 3.66 (dd, *J* = 17.7, 11.1 Hz, 1H), 3.28 (dd, *J* = 23.1, 17.6 Hz, 1H). ¹³C NMR (151 MHz, CDCl₃) δ 192.88 (d, *J* = 18.3 Hz), 167.84 (d, *J* = 28.2 Hz), 166.83, 153.99 (d, *J* = 4.0 Hz), 127.29, 126.05, 116.73, 109.65, 94.95 (d, *J* = 200.7 Hz), 55.81, 53.04, 38.07 (d, *J* = 24.1 Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak AD-H column at 254 nm (n-hexane/*i*-PrOH = 97/3), 1.0 mL/min; Major enantiomer: *t*_R = 58.19 min, minor enantiomer: *t*_R = 66.83 min. 96% *ee*.



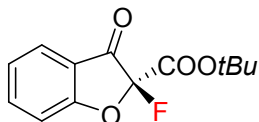
methyl (S)-6-fluoro-5-oxo-6,7,8,9-tetrahydro-5H-benzo[7]annulene-6-carboxylate (2m)



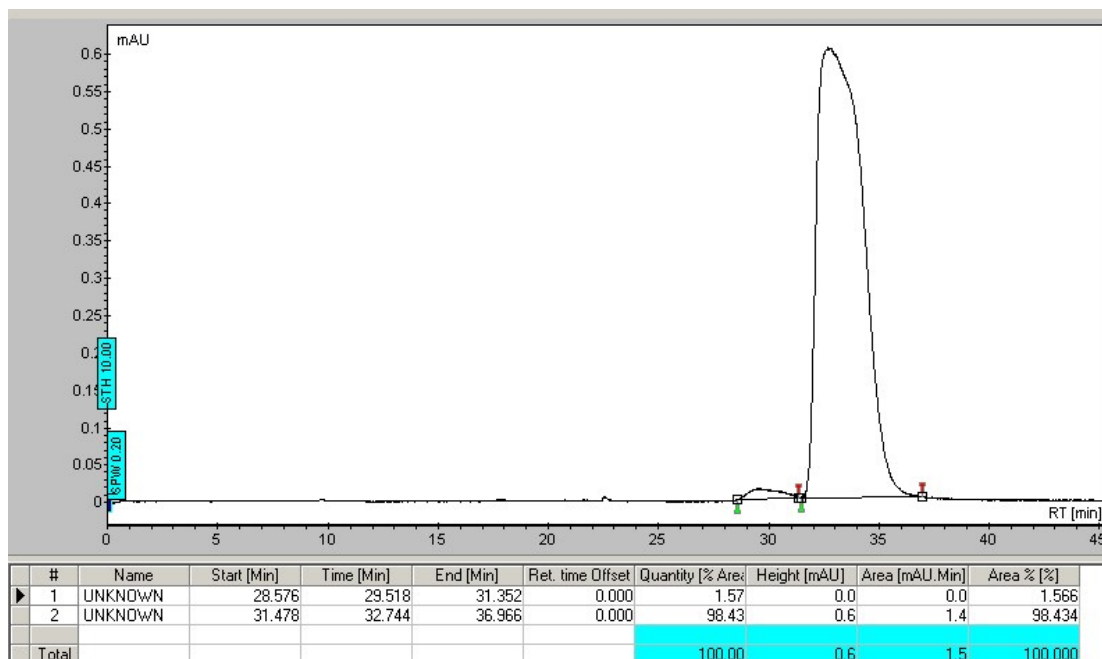
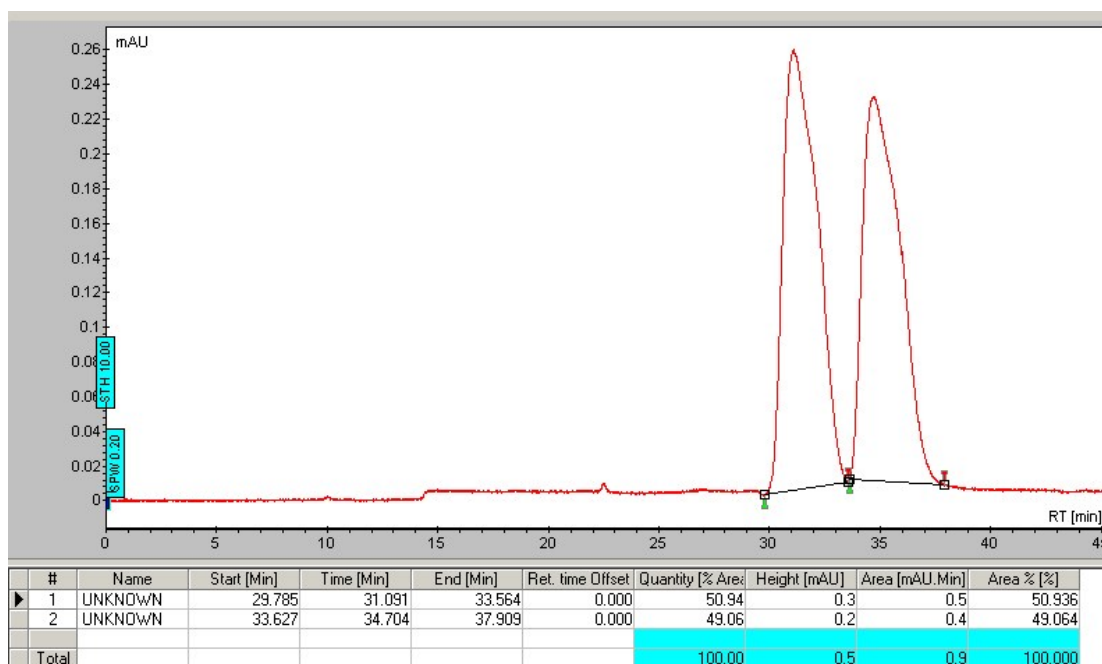
Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow oil (48% yield, 113.3 mg). ¹H NMR (600 MHz, CDCl₃) δ 7.56 (dd, *J* = 7.7, 1.4 Hz, 1H), 7.45 (td, *J* = 7.5, 1.4 Hz, 1H), 7.32 (td, *J* = 7.6, 1.1 Hz, 1H), 7.23 (d, *J* = 7.6 Hz, 1H), 3.84 (s, 3H), 3.13 (ddd, *J* = 16.0, 10.4, 3.0 Hz, 1H), 2.95 (ddt, *J* = 16.0, 7.7, 2.4 Hz, 1H), 2.63 (dddd, *J* = 35.8, 15.2, 7.3, 5.3 Hz, 1H), 2.30 (tdd, *J* = 15.2, 8.2, 5.2 Hz, 1H), 2.16 (dtdd, *J* = 15.4, 7.8, 5.1, 3.0 Hz, 1H), 1.93 (dtdd, *J* = 12.9, 10.8, 5.3, 2.7 Hz, 1H). ¹³C NMR (151 MHz, CDCl₃) δ 198.73 (d, *J* = 27.0 Hz), 167.69 (d, *J* = 25.2 Hz), 140.73, 136.38, 132.37, 129.63, 129.35, 126.70, 99.22 (d, *J* = 195.8 Hz), 53.11, 33.44 (d, *J* = 1.9 Hz), 32.70 (d, *J* = 22.0 Hz). The enantiomers were analyzed by HPLC using Daicel Chiralpak IC column at 254 nm (n-hexane/*i*-PrOH = 90/10), 1.0 mL/min; Major enantiomer: *t*_R = 28.53 min, minor enantiomer: *t*_R = 25.27 min. 48% *ee*.

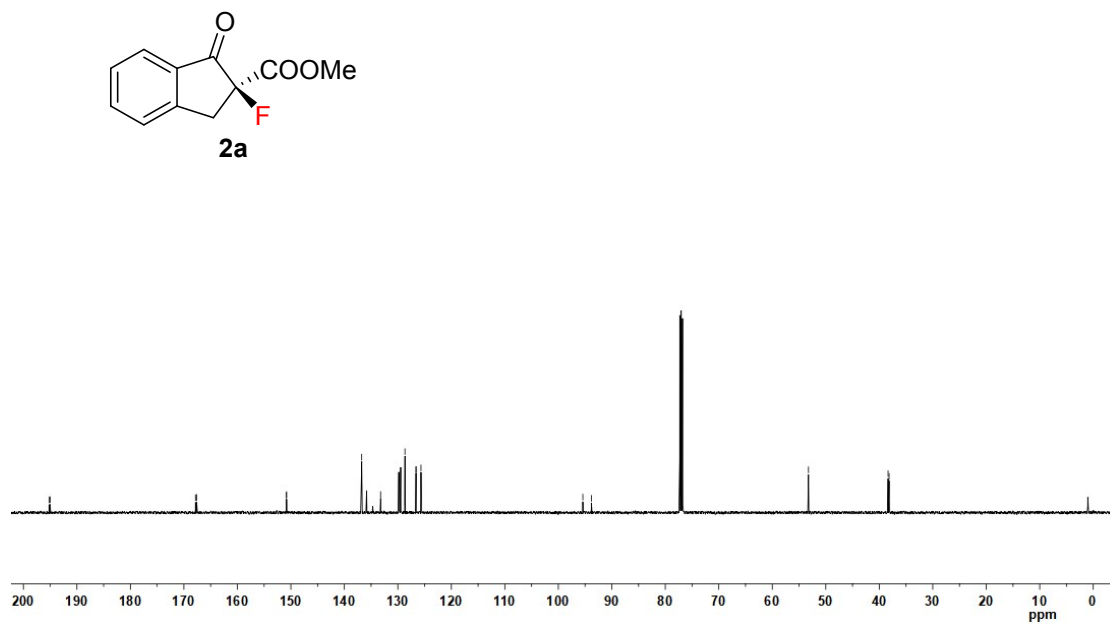
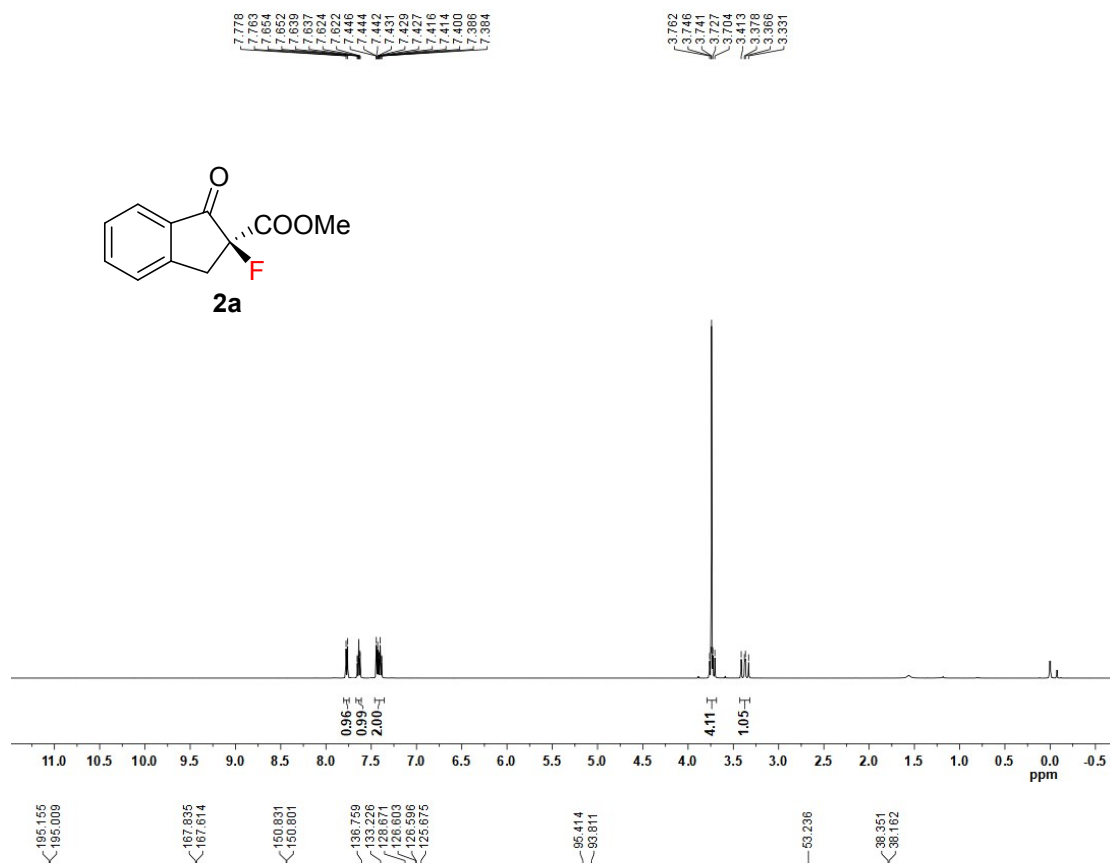


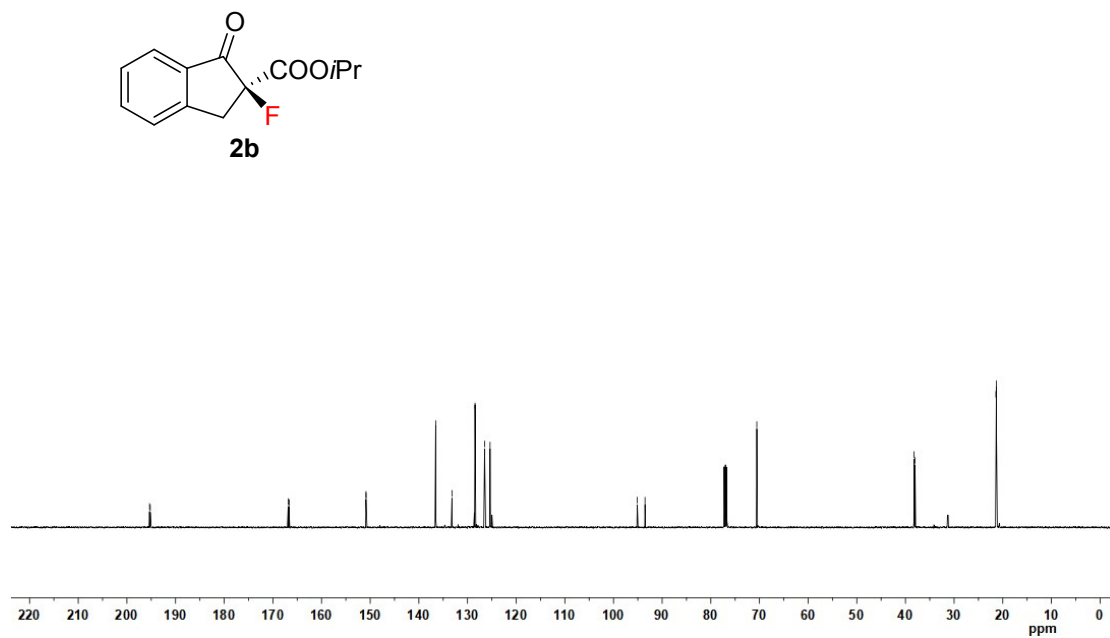
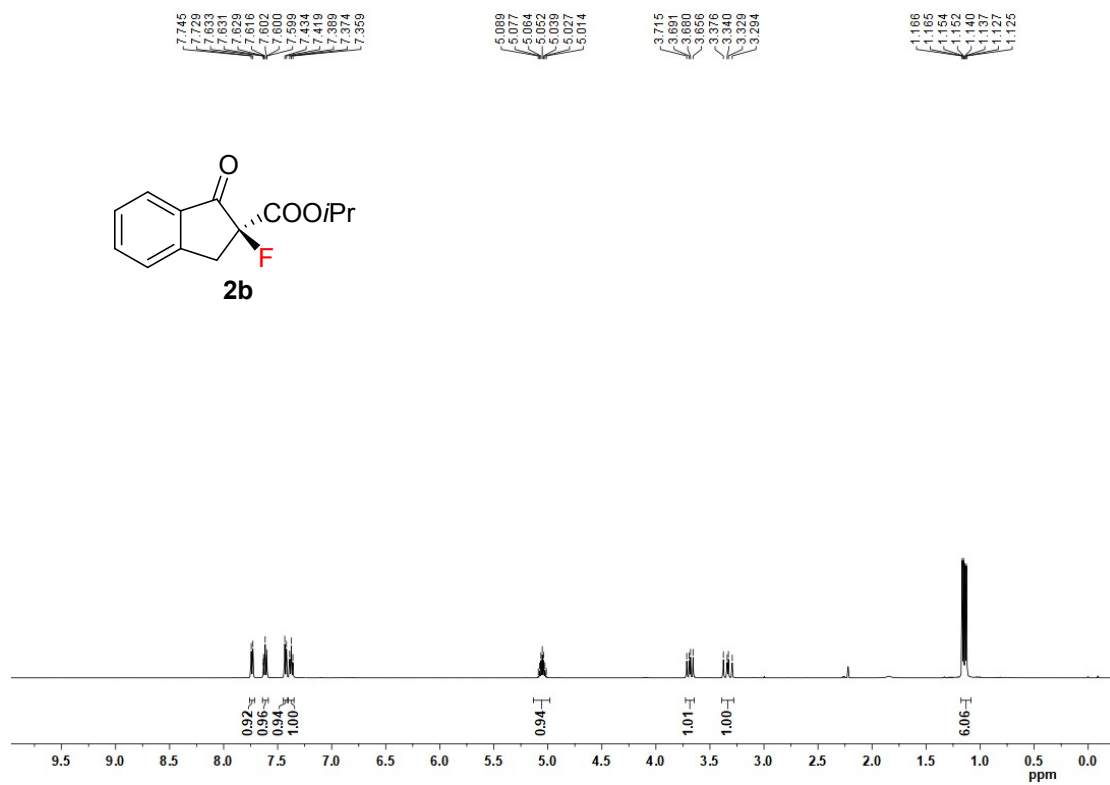
tert-butyl (*S*)-2-fluoro-3-oxo-2,3-dihydrobenzofuran-2-carboxylate (2n)

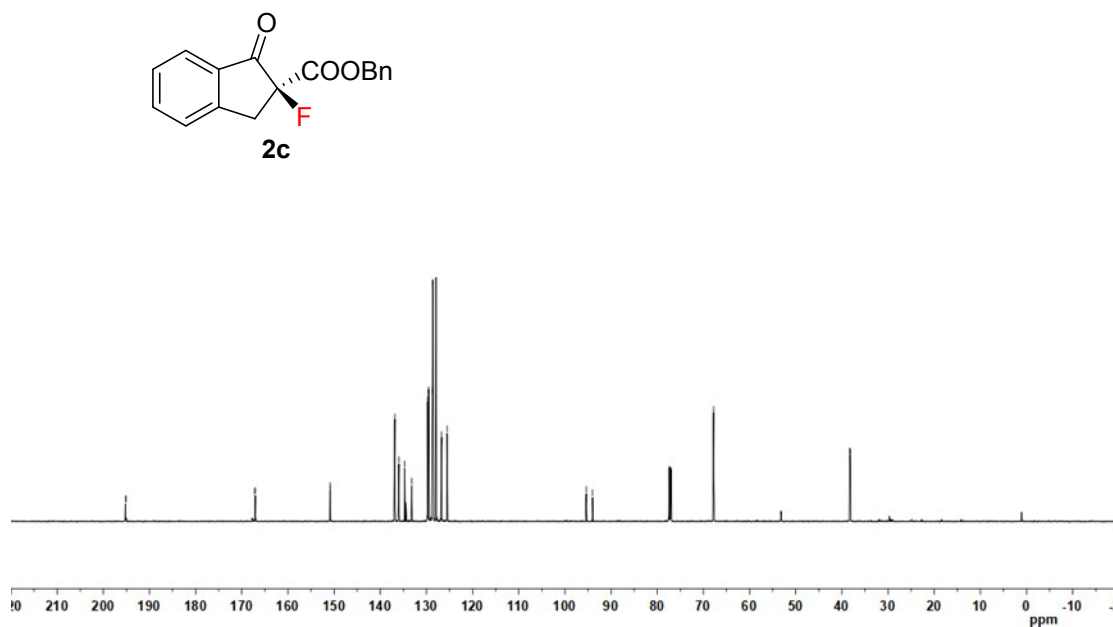
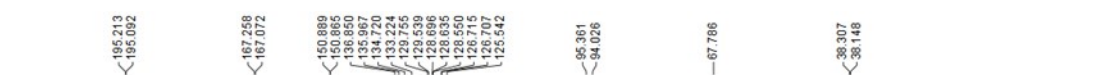
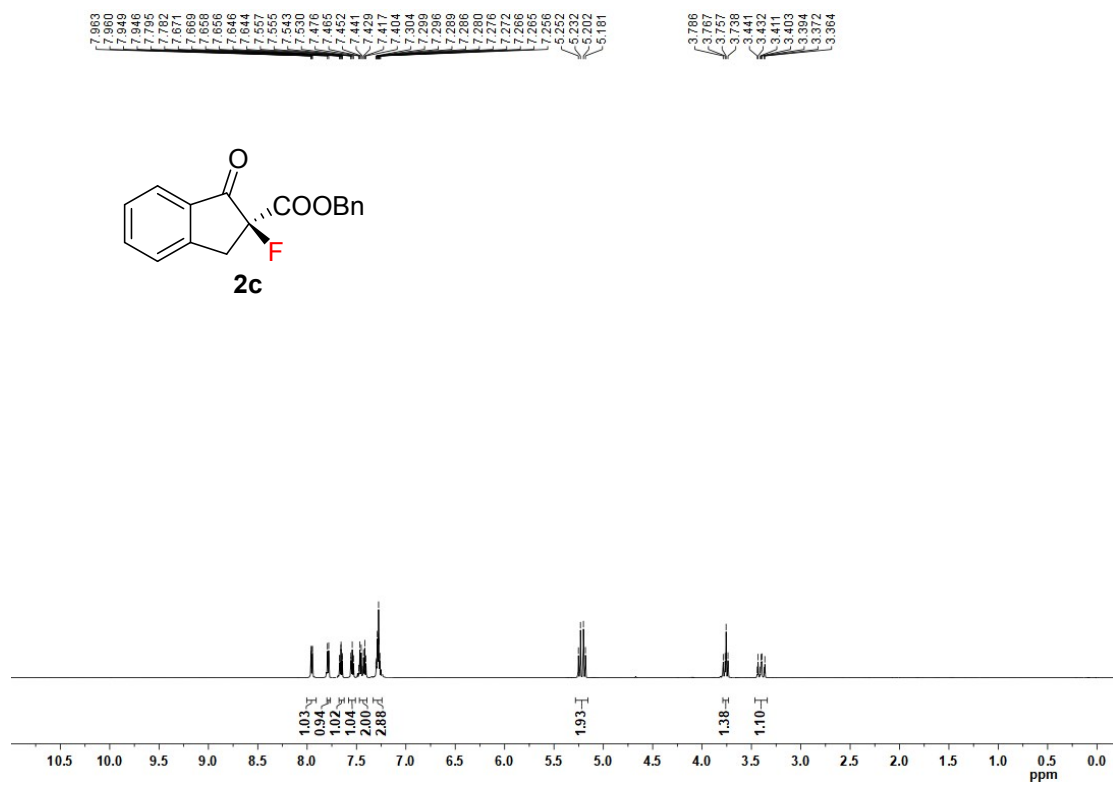


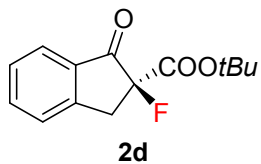
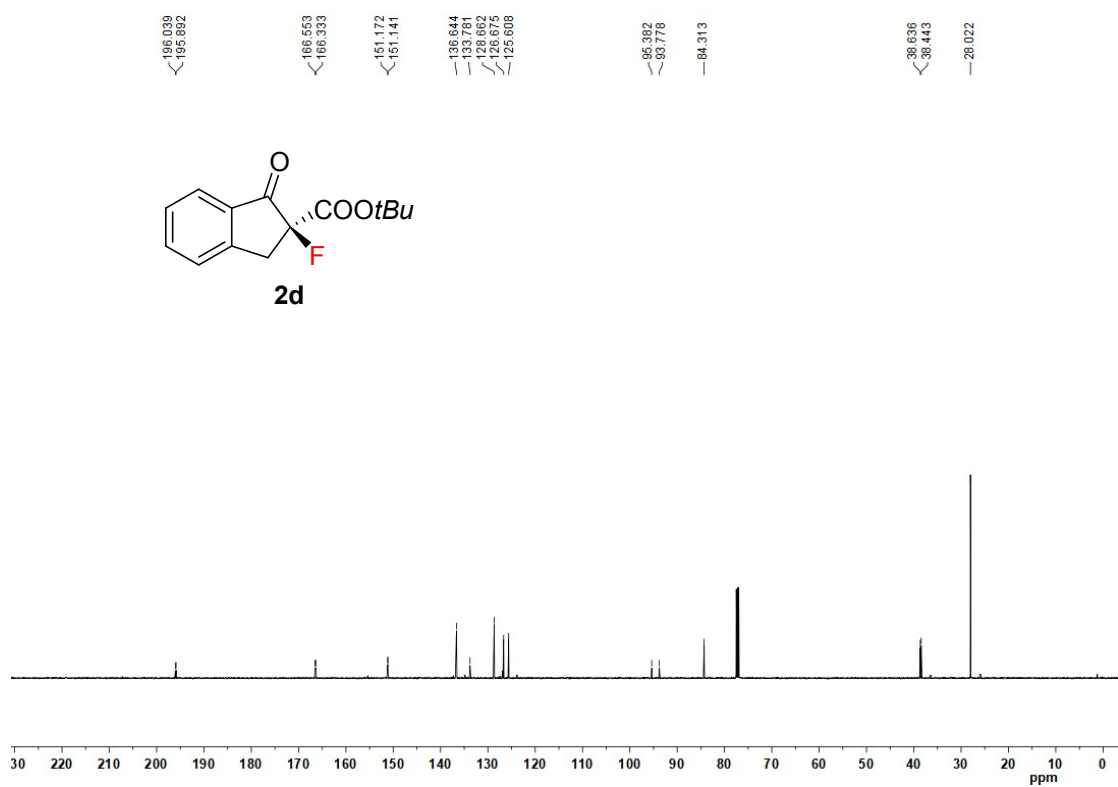
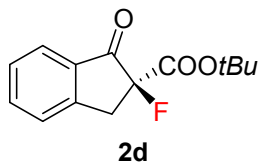
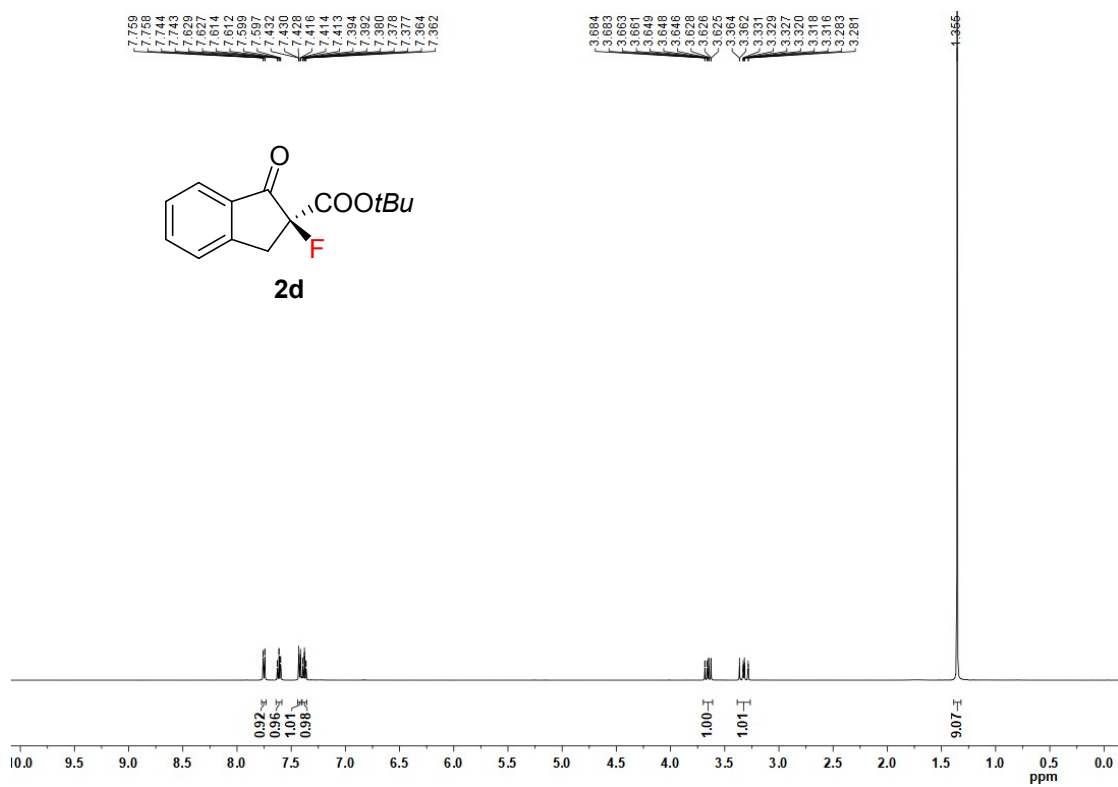
Purified by flash chromatography on silica gel, eluting with ethyl acetate/petroleum ether 1/30 (v/v) as yellow oil (84% yield, 211.7 mg). ^1H NMR (400 MHz, CDCl_3) δ 7.97 – 7.51 (m, 2H), 7.35 – 6.87 (m, 2H), 1.48 (d, $J = 1.1$ Hz, 9H). ^{13}C NMR (101 MHz, CDCl_3) δ 190.36 (d, $J = 18.3$ Hz), 171.28 (d, $J = 1.6$ Hz), 161.10 (d, $J = 36.0$ Hz), 139.55, 125.66, 124.26, 117.58, 113.51, 103.18 (d, $J = 250.1$ Hz) 85.64, 27.69. The enantiomers were analyzed by HPLC using Daicel Chiralpak OJ-H column at 254 nm (n-hexane/*i*-PrOH = 99/1), 1.0 mL/min; Major enantiomer: $t_R = 32.74$ min, minor enantiomer: $t_R = 29.52$ min. 97% *ee*.

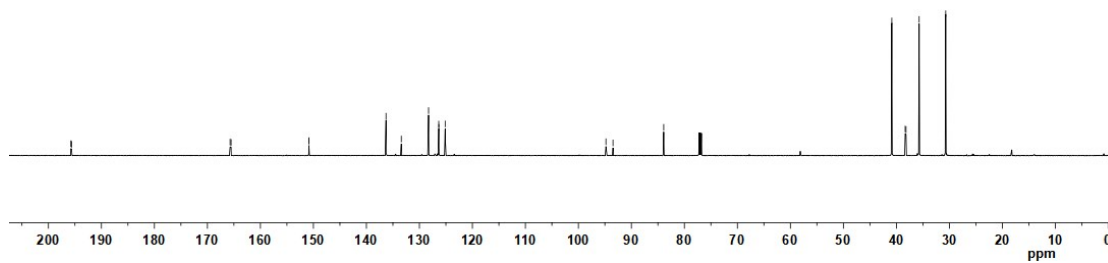
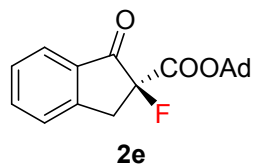
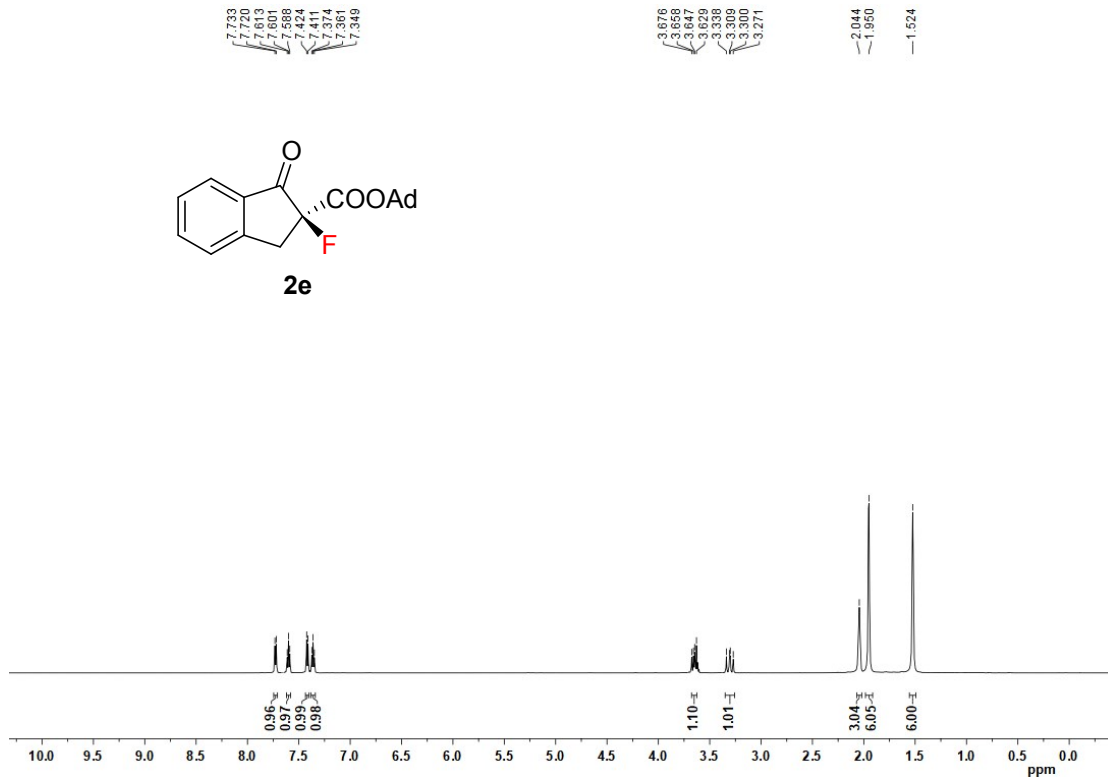
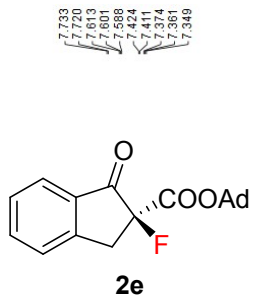


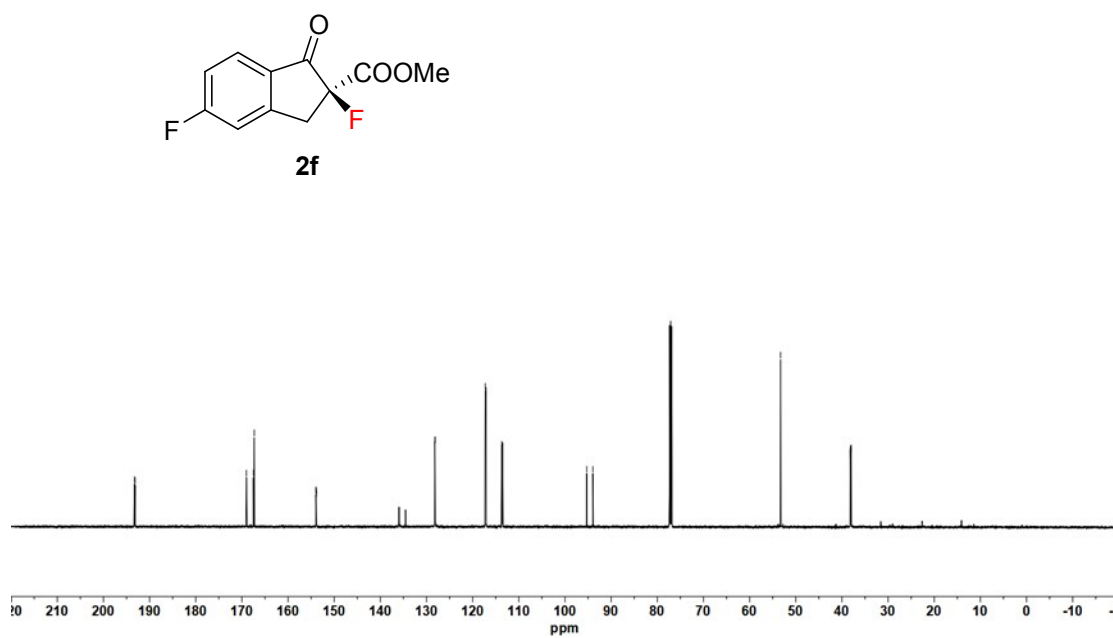
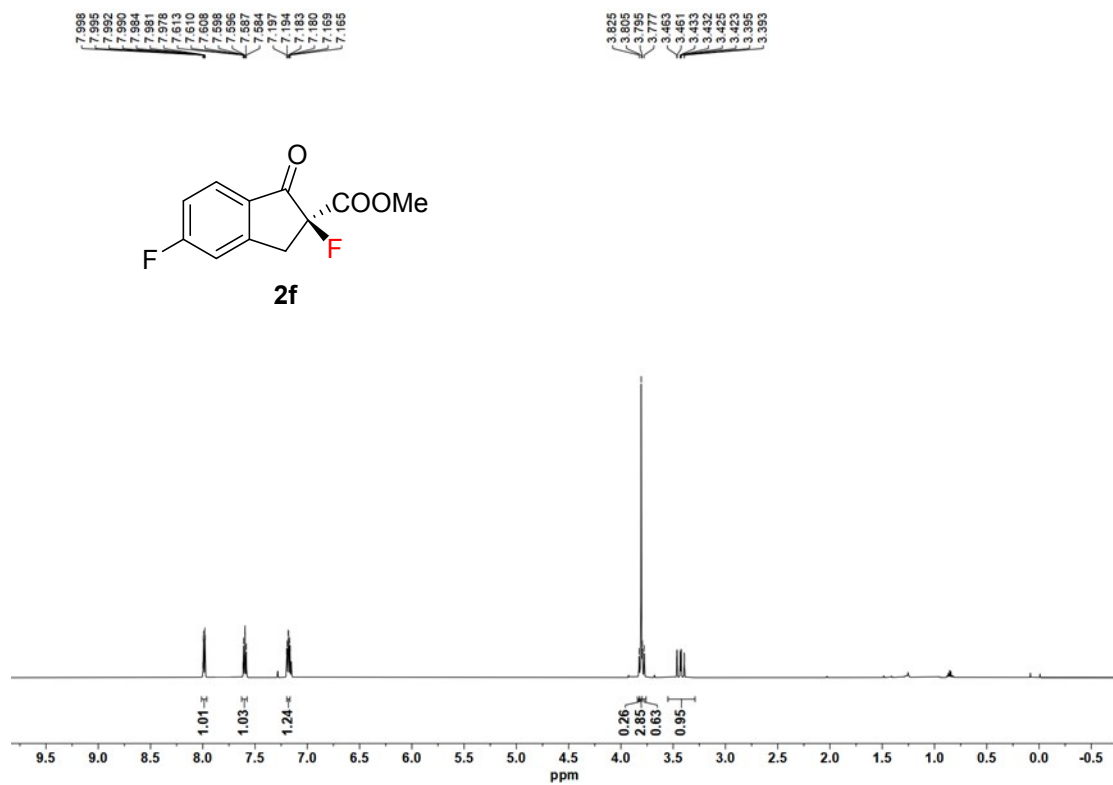


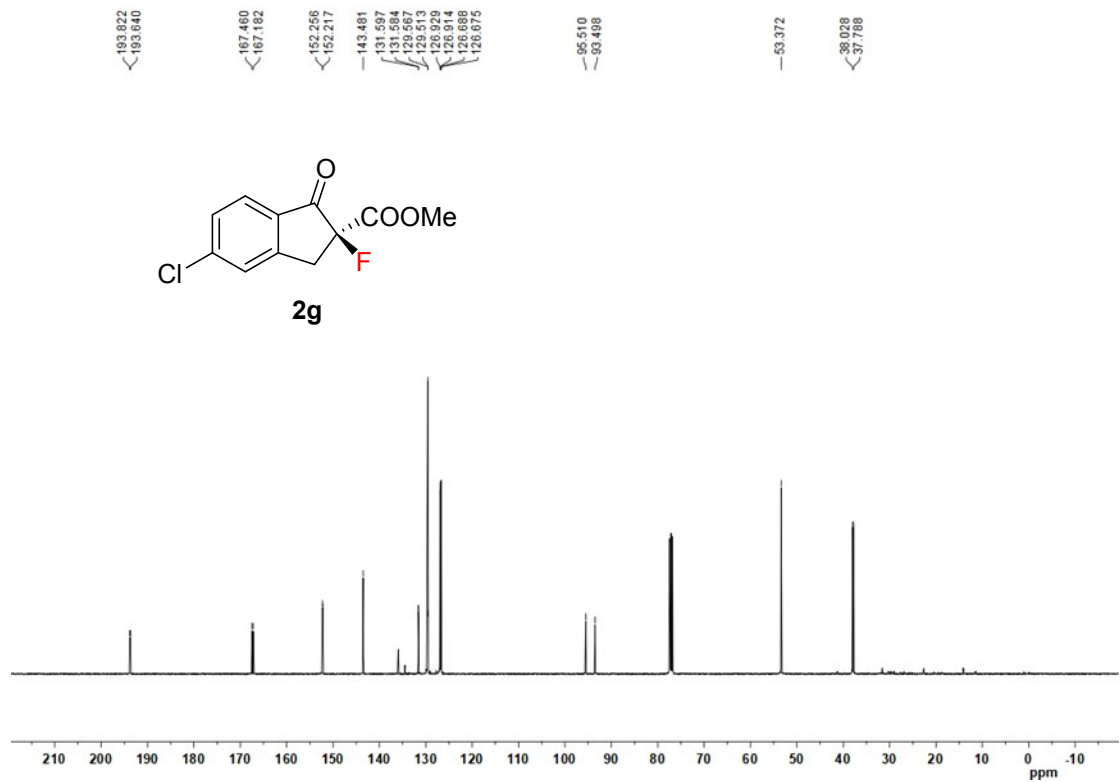
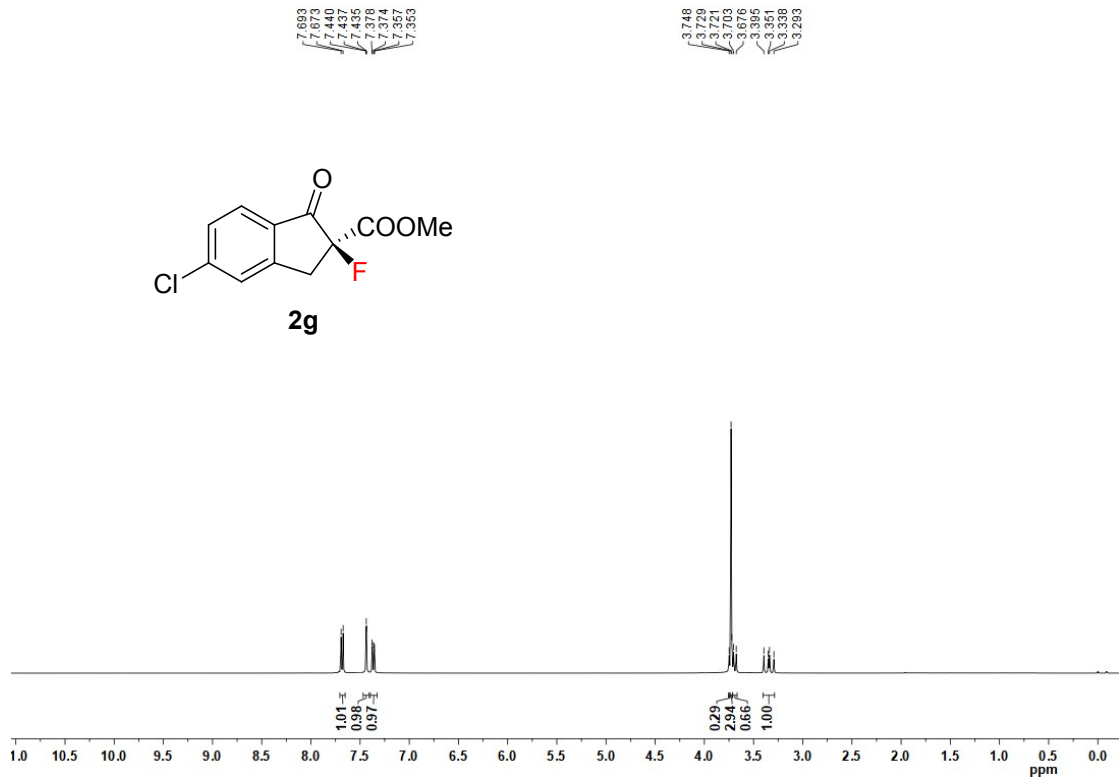


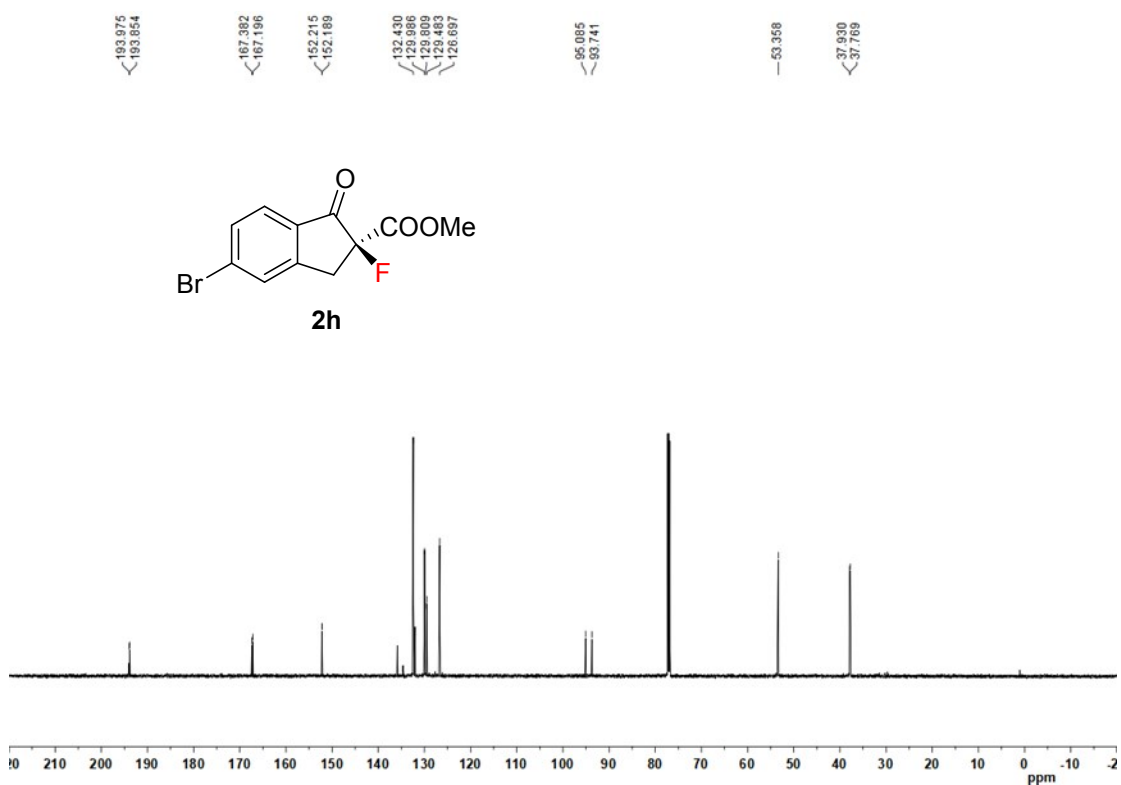
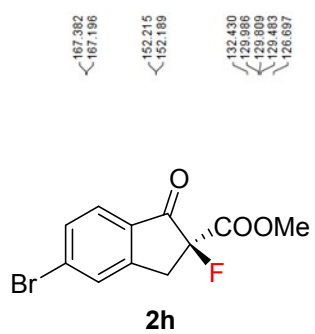
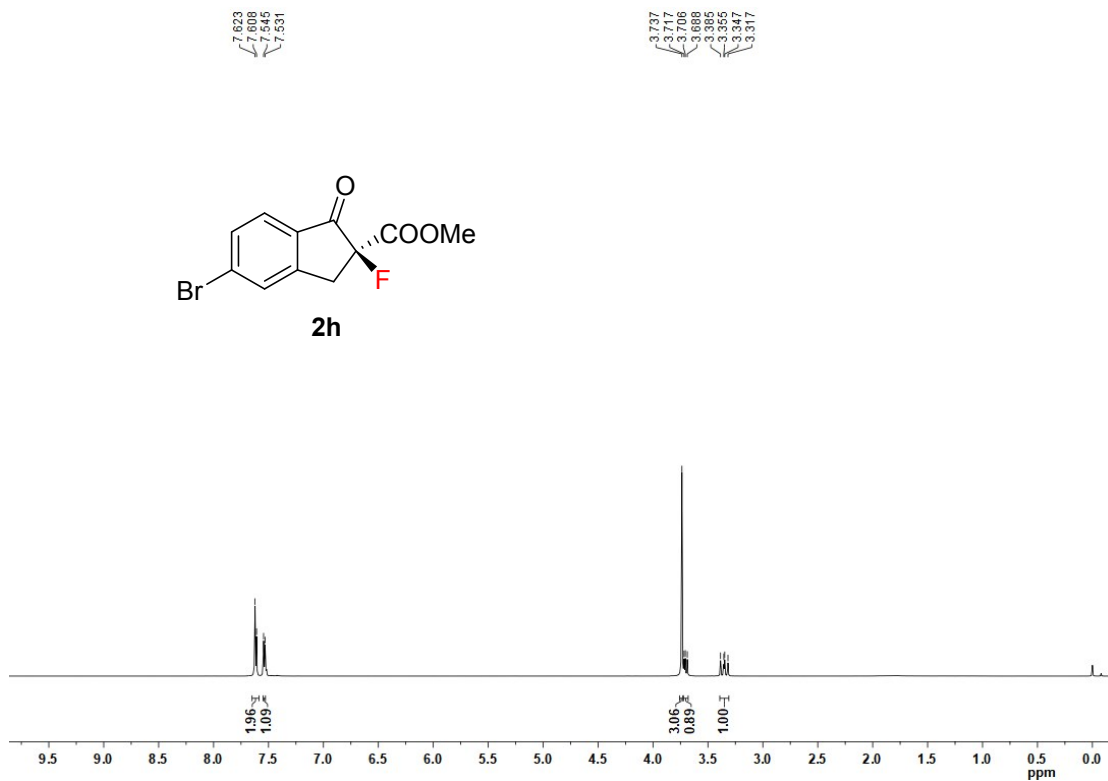
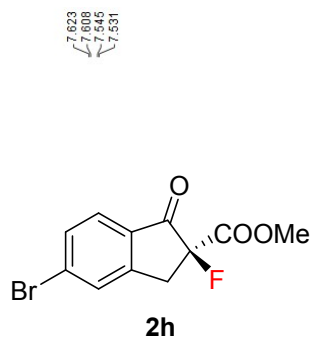


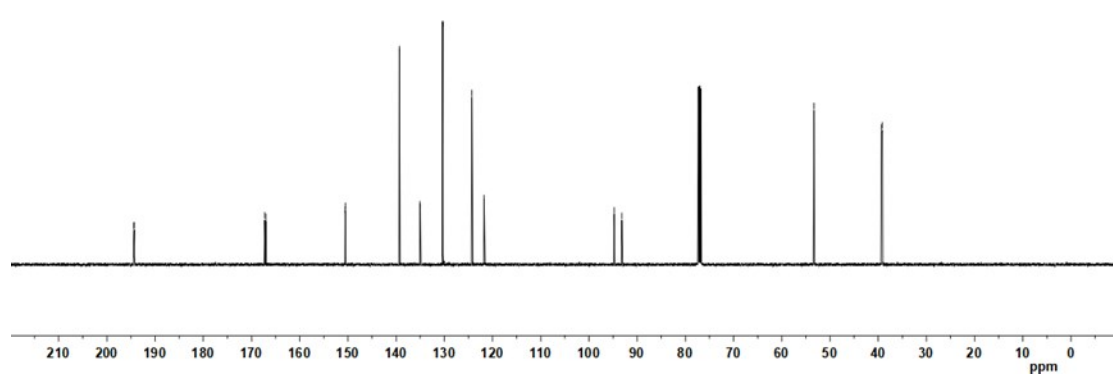
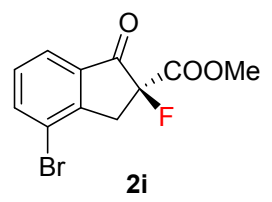
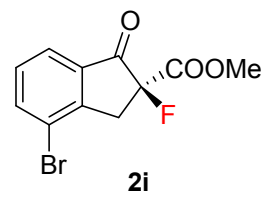
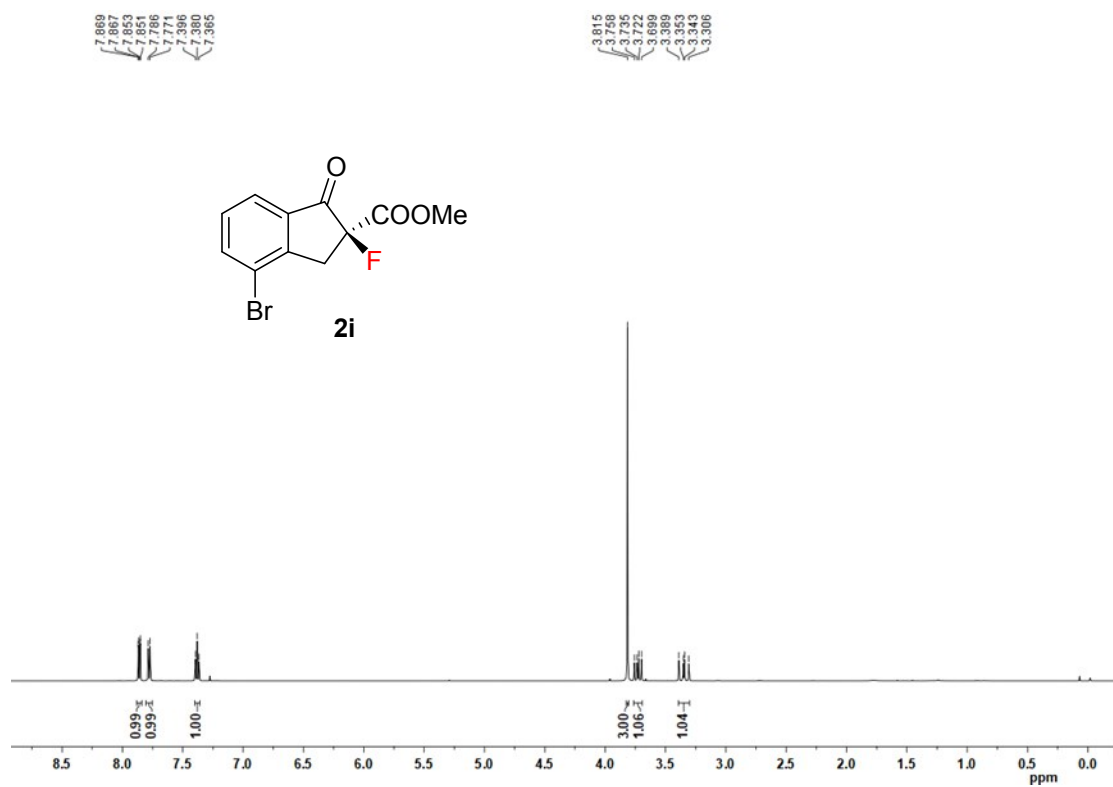






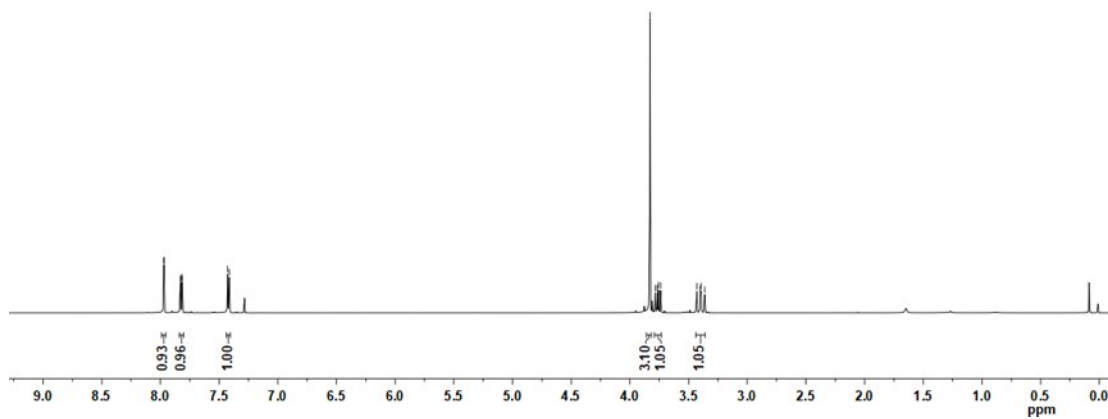
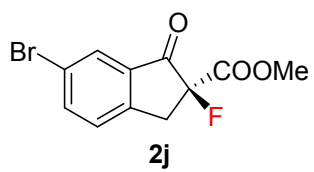






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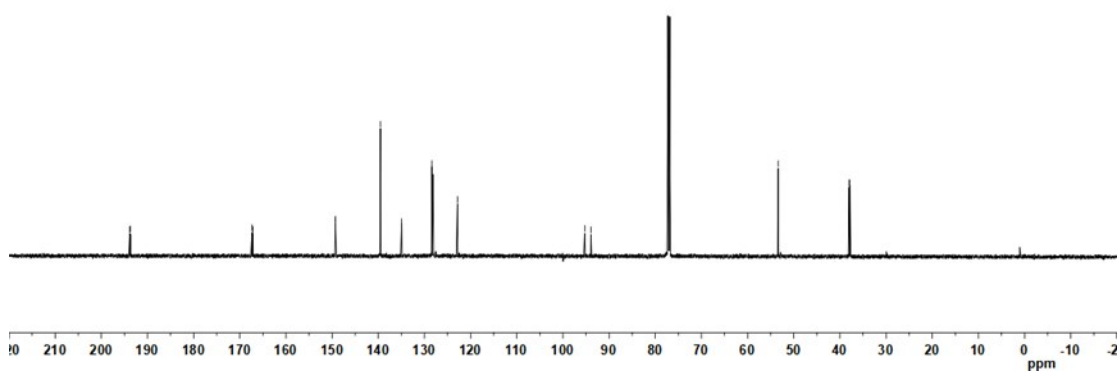
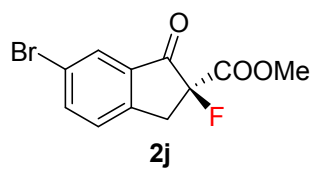
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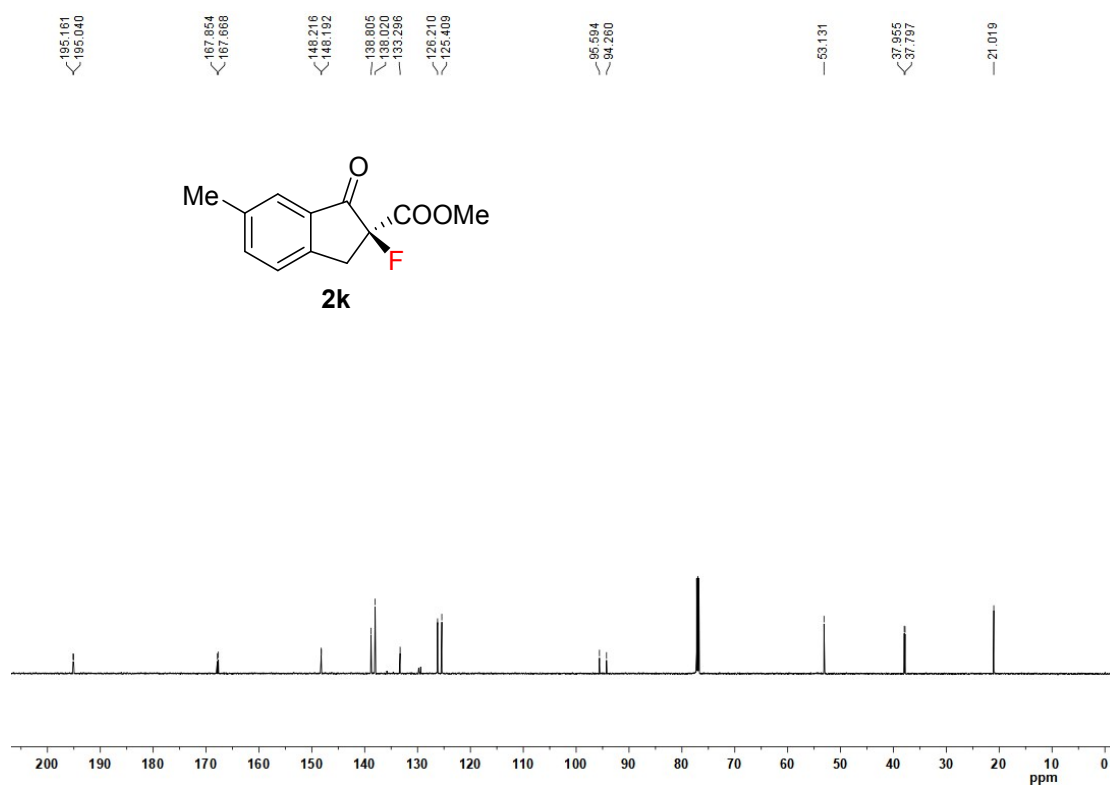
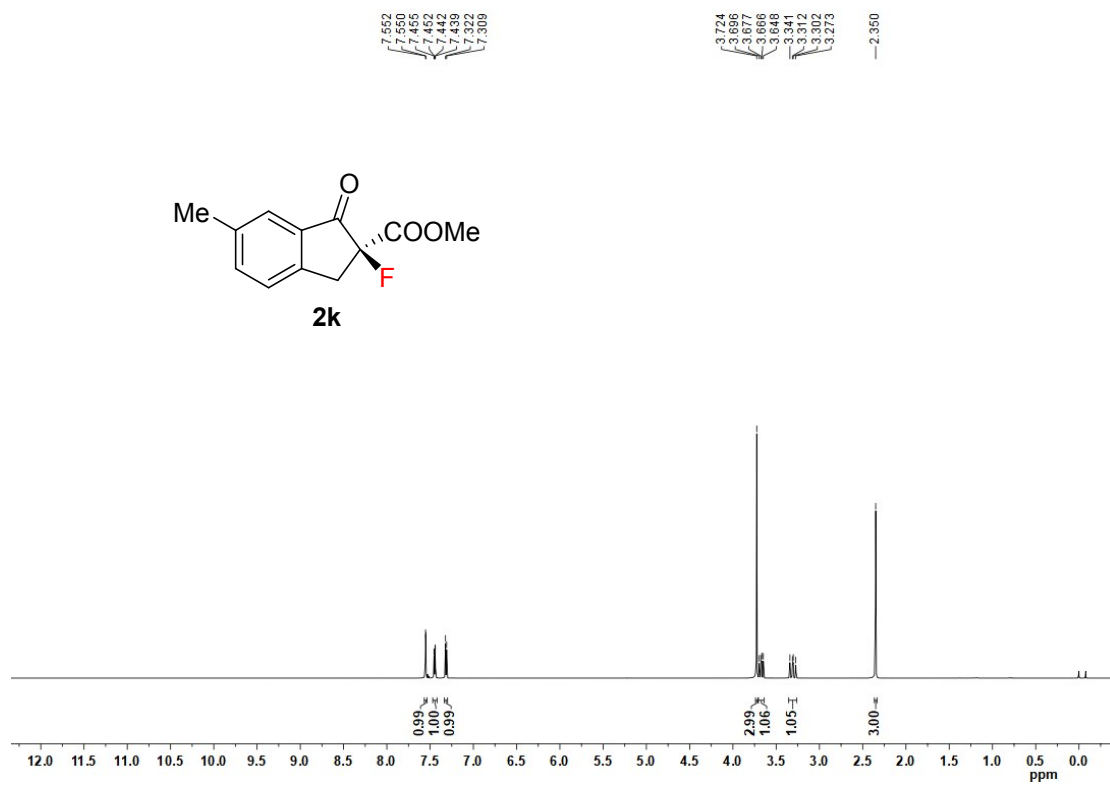
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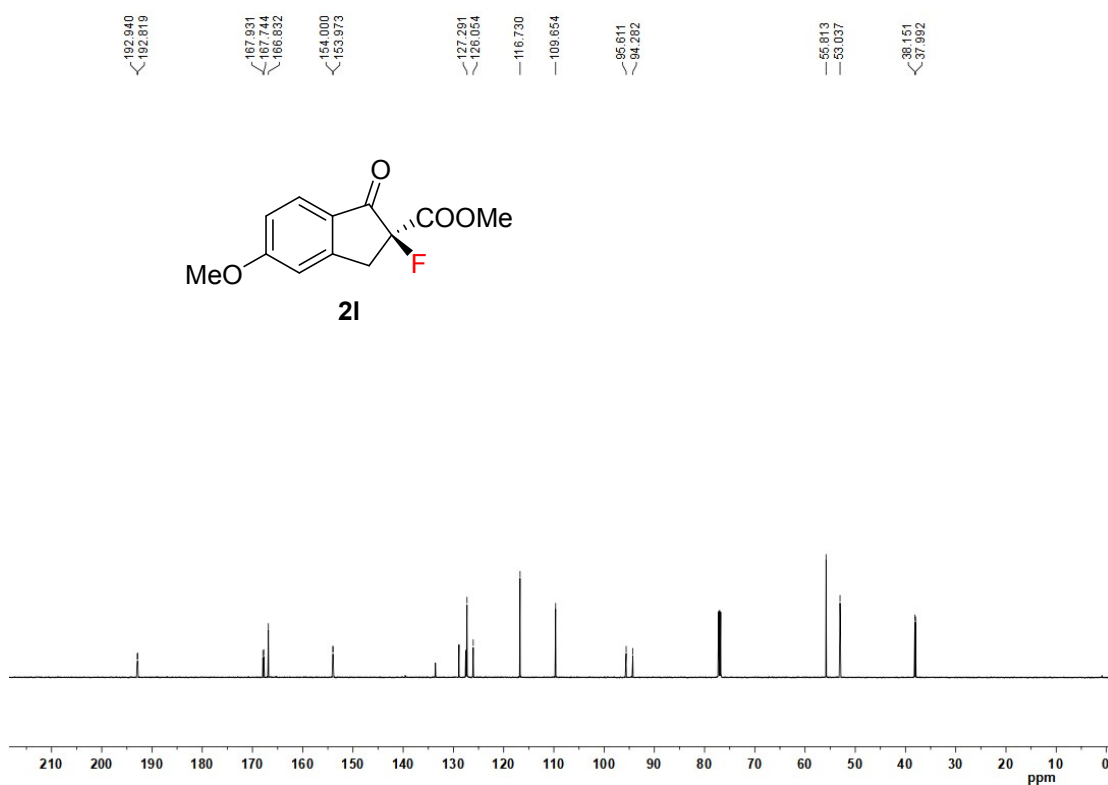
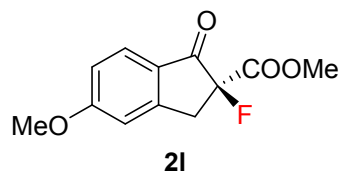
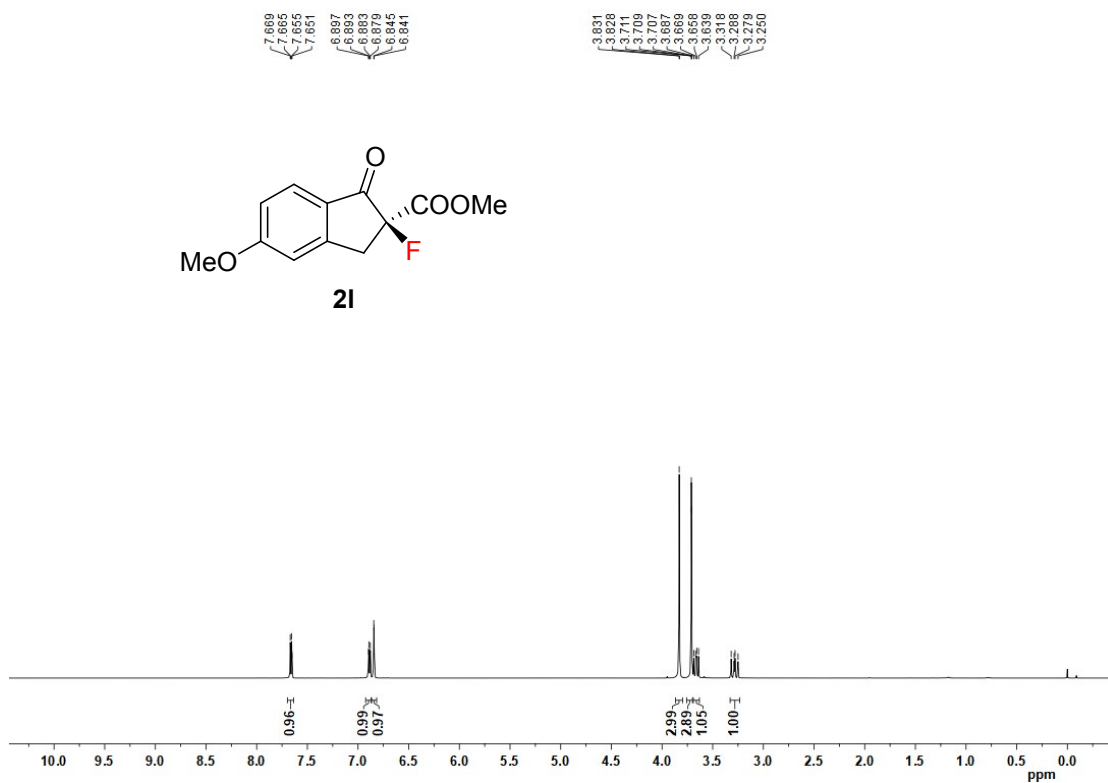
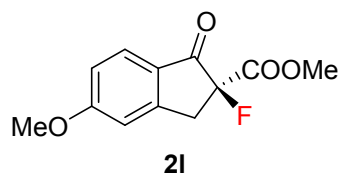
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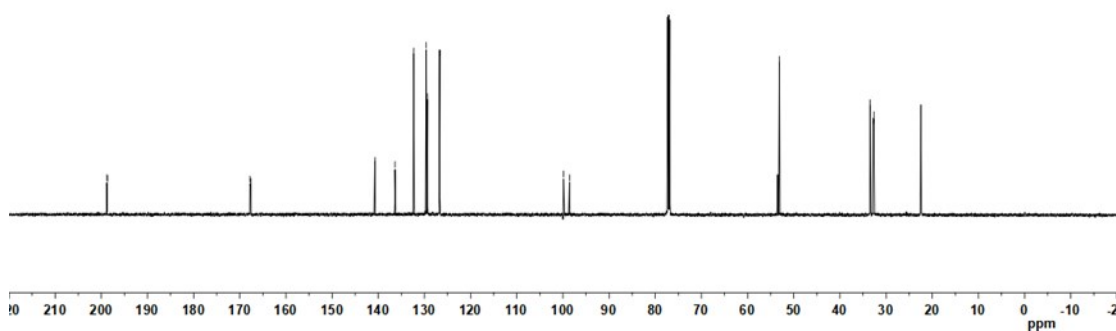
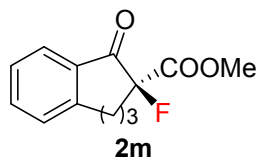
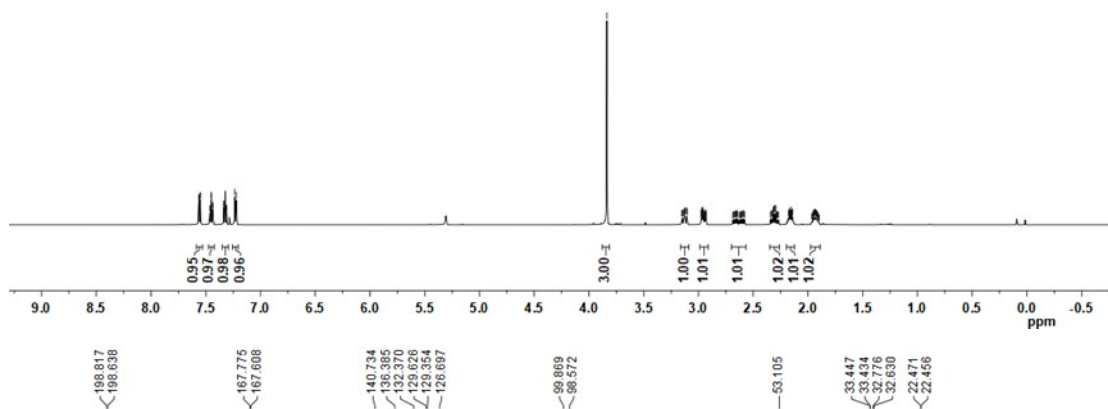
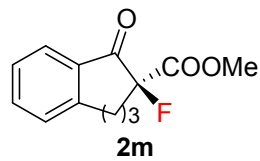
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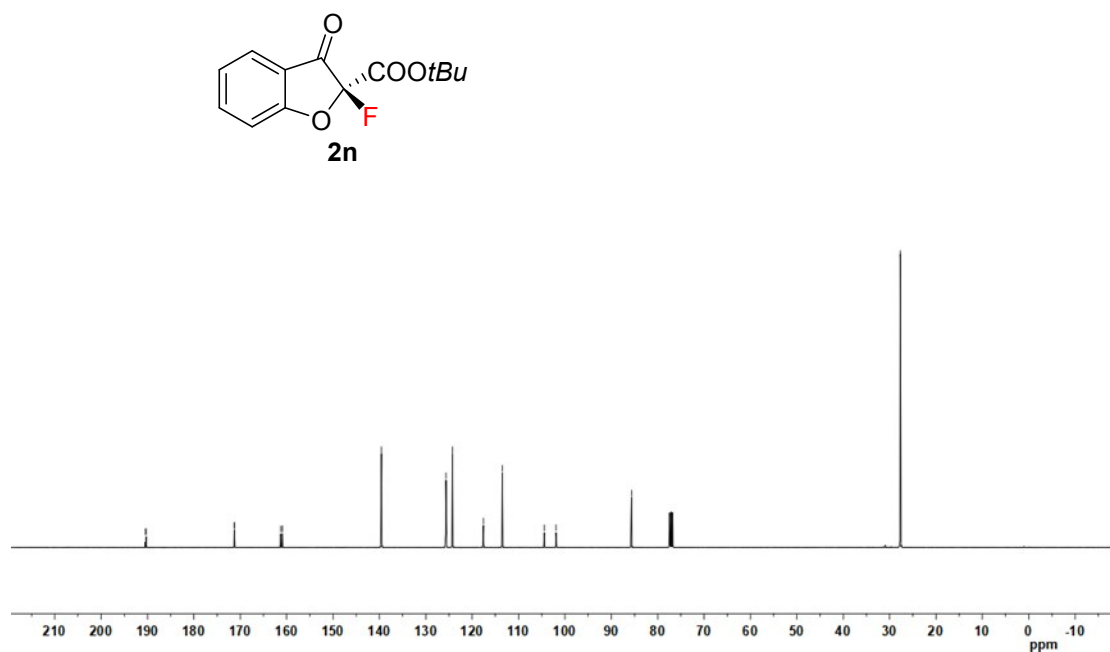
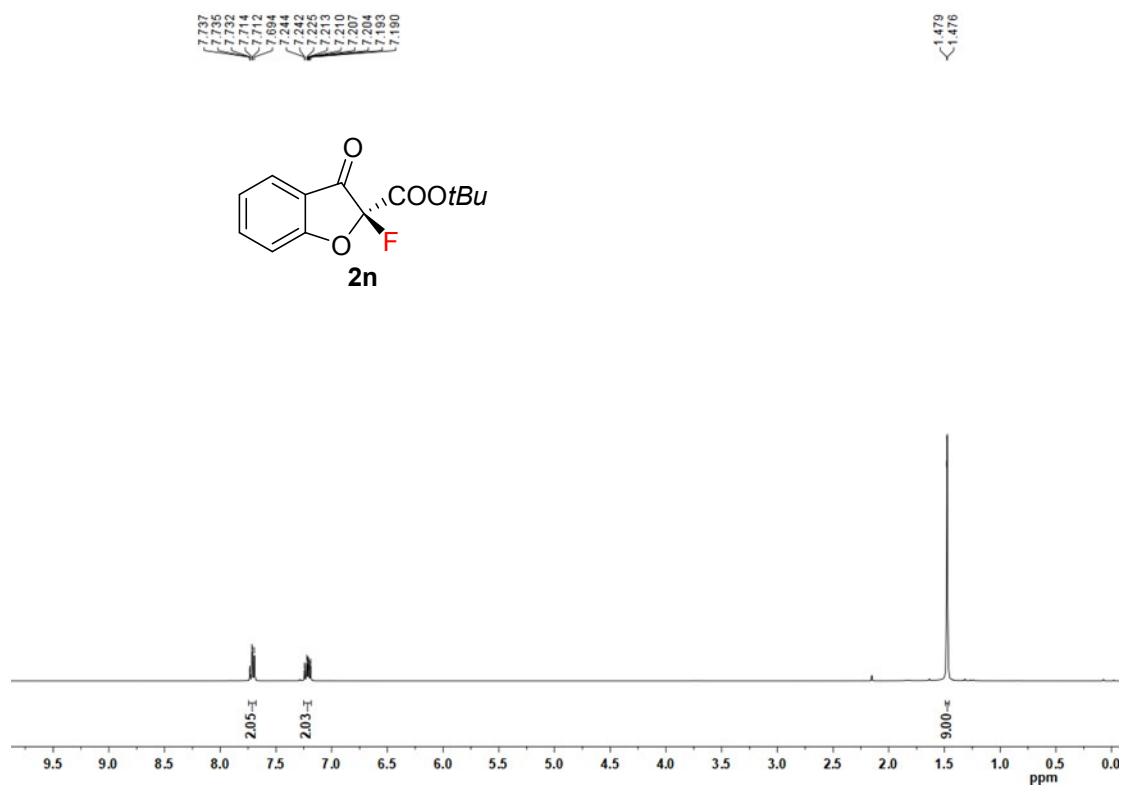






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1.919





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