

## SUPPORTING INFORMATION

**E-factor minimized protocols for the Polystyryl-BEMP catalyzed conjugate additions of various nucleophiles to  $\alpha,\beta$ -unsaturated carbonyl compounds**

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## Experimental section

All chemicals were purchased and used without any further purification.

GC analyses were performed by using Hewett-Packard HP 5890 series II equipped with a capillary column SPB-5 (30 m, 0.25 mm), a FID detector and hydrogen as gas carrier. GC-EIMS analyses were carried out by using a Hewett-Packard HP 6890 Series GC system/5973 Mass Selective Detector equipped with a electron impact ionizer at 70 eV. All  $^1\text{H}$  NMR and  $^{13}\text{C}$  NMR spectra were recorded at 200 MHz or 400 MHz, and at 50.3 or 100.6 MHz respectively, using a Bruker DRX-ADVANCE 200 MHz and a Bruker DRX-ADVANCE 400 MHz spectrometers. Deuterated solvents were used with the residual peak as internal standard, or TMS in the case of  $\text{CDCl}_3$ . Chemical shift was reported in ppm and coupling constants in Hertz. All melting points were measured with Buchi Melting Point 510 apparatus and are uncorrected. Microanalyses were realized by using a Carlo Erba Elemental analyzer mod. 1106. Thin Layer Chromatography analyses were performed on silica gel on aluminum plates and UV and/or  $\text{KMnO}_4$  were used as revealing systems. Column chromatographies were performed by using silica gel 230-400 mesh and eluting as reported below. PS-BEMP was purchased from Aldrich.

Compounds **4**,<sup>1</sup> **5**,<sup>2</sup> **7**,<sup>1</sup> **8**,<sup>2</sup> **11**,<sup>3</sup> **12**,<sup>4</sup> **14**,<sup>5</sup> **16**,<sup>6</sup> **17**,<sup>7</sup> **18**,<sup>8</sup> **19**,<sup>9</sup> **21a-b**,<sup>10</sup> **22**,<sup>11</sup> **24a-b**,<sup>12</sup> **26**<sup>13</sup> are known compounds, compounds **10**, **23**, **27a-b**, **28a**, **29** have been already prepared but spectroscopic data have not been reported, while compounds **6**, **9**, **15**, **25**, **28b** are new compounds. Characterization data ( $^1\text{H}$  NMR,  $^{13}\text{C}$  NMR, GC-EIMS, mp, and elemental analyses) for compounds **6**, **9**, **10**, **15**, **23**, **25**, **27a**, **27b**, **28a**, **28b**, **29** are reported below.

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### Representative experimental procedure.

In a screw capped vial equipped with a magnetic stirrer PS-BEMP (**1**) (0.048 g, 0.1 mmol, 2.1 mmol/g), *trans*-4-phenyl-3-buten-2-one (**2a**) (0.292 g, 2.0 mmol) and dimethylmalonate (**3a**) (0.229 ml, 2.0 mmol) were consecutively added and the resulting mixture was left under vigorous stirring at 60 °C. After 24 h, methanol was added, the catalyst was recovered by filtration and the organic solvent was evaporated under vacuum to give pure dimethyl-2-(1'-phenyl-3'-oxo-butyl)malonate (**4**) as a colourless oil (0.541 g, 97 % yield).

## E-factor calculation (Waste produced (g)/ Product (g))

Batch conditions:

Table 2, entry 1: reaction of **2a** with **3a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.132 \text{ g (3a)} + 1.58 \text{ g (MeOH)} - 0.270 \text{ g (isolated 4)}] / 0.270 \text{ g} = \mathbf{5.97}$$

Table 2, entry 2: reaction of **2a** with **3b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.133 \text{ g (3b)} + 2.37 \text{ g (MeOH)} - 0.265 \text{ g (isolated 5)}] / 0.265 \text{ g} = \mathbf{9.0}$$

Table 2, entry 3: reaction of **2a** with **3c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.128 \text{ g (3c)} + 1.58 \text{ g (MeOH)} - 0.247 \text{ g (isolated 6)}] / 0.247 \text{ g} = \mathbf{6.5}$$

Table 2, entry 4: reaction of **2b** with **3a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.132 \text{ g (3a)} + 2.37 \text{ g (MeOH)} - 0.217 \text{ g (isolated 7)}] / 0.217 \text{ g} = \mathbf{11.0}$$

Table 2, entry 5: reaction of **2b** with **3b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.133 \text{ g (3b)} + 1.58 \text{ g (MeOH)} - 0.213 \text{ g (isolated 8)}] / 0.213 \text{ g} = \mathbf{7.5}$$

Table 2, entry 6: reaction of **2b** with **3c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.128 \text{ g (3c)} + 2.37 \text{ g (MeOH)} - 0.211 \text{ g (isolated 9)}] / 0.211 \text{ g} = \mathbf{11.3}$$

Table 2, entry 7: reaction of **2c** with **3a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.396 \text{ g (3a)} + 1.58 \text{ g (MeOH)} - 0.186 \text{ g (isolated 10)}] / 0.186 \text{ g} = \mathbf{10.1}$$

Table 2, entry 8: reaction of **2c** with **3b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.399 \text{ g (3b)} + 1.58 \text{ g (MeOH)} - 0.197 \text{ g (isolated 11)}] / 0.197 \text{ g} = \mathbf{9.5}$$

Table 2, entry 9: reaction of **2c** with **3c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.128 \text{ g (3c)} + 2.37 \text{ g (MeOH)} - 0.197 \text{ g (isolated 12)}] / 0.197 \text{ g} = \mathbf{12.1}$$

Table 3, entry 1: reaction of **2a** with **13a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.110 \text{ g (13a)} + 1.42 \text{ g (MeOH)} - 0.249 \text{ g (isolated 14)}] / 0.249 \text{ g} = \mathbf{5.7}$$

Table 3, entry 2: reaction of **2a** with **13b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.090 \text{ g (13b)} + 1.42 \text{ g (MeOH)} - 0.225 \text{ g (isolated 15)}] / 0.225 \text{ g} = \mathbf{6.4}$$

Table 3, entry 3: reaction of **2b** with **13a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.110 \text{ g (13a)} + 1.42 \text{ g (MeOH)} - 0.190 \text{ g (isolated 16)}] / 0.190 \text{ g} = \mathbf{7.6}$$

Table 3, entry 4: reaction of **2b** with **13b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.090 \text{ g (13b)} + 1.42 \text{ g (MeOH)} - 0.179 \text{ g (isolated 17)}] / 0.179$$

g= **8.0**

Table 3, entry 5: reaction of **2c** with **13a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.110 \text{ g (13a)} + 1.42 \text{ g (MeOH)} - 0.188 \text{ g (isolated 18)}] / 0.188$$

g= **7.6**

Table 3, entry 6: reaction of **2c** with **13b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.090 \text{ g (13b)} + 1.42 \text{ g (MeOH)} - 0.164 \text{ g (isolated 19)}] / 0.164$$

g= **8.8**

Table 4, entry 1: reaction of **2a** with **20a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.119 \text{ g (20a)} + 2.37 \text{ g (MeOH)} - 0.252 \text{ g (isolated 21)}] / 0.252$$

g= **9.5**

Table 4, entry 2: reaction of **2a** with **20b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.146 \text{ g (20b)} + 2.37 \text{ g (MeOH)} - 0.219 \text{ g (isolated 22)}] / 0.219$$

g= **11.2**

Table 4, entry 3: reaction of **2a** with **20c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.146 \text{ g (2a)} + 0.087 \text{ g (20c)} + 2.37 \text{ g (MeOH)} - 0.198 \text{ g (isolated 23)}] / 0.198$$

g= **12.2**

Table 4, entry 4: reaction of **2b** with **20a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.119 \text{ g (20a)} + 2.37 \text{ g (MeOH)} - 0.198 \text{ g (isolated 24)}] / 0.198$$

g= **12.1**

Table 4, entry 5: reaction of **2b** with **20b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.146 \text{ g (20b)} + 2.37 \text{ g (MeOH)} - 0.220 \text{ g (isolated 25)}] / 0.220$$

g= **10.9**

Table 4, entry 6: reaction of **2b** with **20c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.096 \text{ g (2b)} + 0.087 \text{ g (20c)} + 2.37 \text{ g (MeOH)} - 0.186 \text{ g (isolated 26)}] / 0.186$$

g= **12.7**

Table 4, entry 7: reaction of **2c** with **20a** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.086 \text{ g (2c)} + 0.119 \text{ g (20a)} + 2.37 \text{ g (MeOH)} - 0.193 \text{ g (isolated 27)}] / 0.193$$

g= **12.4**

Table 4, entry 8: reaction of **2c** with **20b** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.258 \text{ g (2c)} + 0.146 \text{ g (20b)} + 2.37 \text{ g (MeOH)} - 0.223 \text{ g (isolated 28)}] / 0.223$$

g= **11.5**

Table 4, entry 9: reaction of **2c** with **20c** (calculated for 1.0 mmol):

$$\text{E-factor} = [0.172 \text{ g (2c)} + 0.087 \text{ g (20c)} + 1.58 \text{ g (MeOH)} - 0.171 \text{ g (isolated 29)}] / 0.171$$

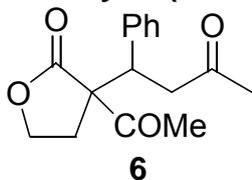
g= **9.8**

Cyclic continuous-flow conditions for the reaction of **2c** with **3c** (calculated for 50.0 mmol):

$$\mathbf{E\text{-factor}} = [4.3 \text{ g (2c)} + 6.4 \text{ g (3c)} + 4.75 \text{ g (MeOH)} - 10.17 \text{ g (isolated 12)}] / 10.17 \text{ g} = \mathbf{0.52}$$

## Characterization data

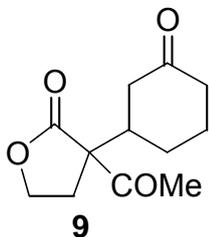
### 3-Acetyl-3-(3'-oxo-1'-phenyl-butyl)-dihydro-furan-2-one (6)



**6**

Diastereisomeric mixture isolated in 90% overall yield. Diastereoisomer A:  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 1.92-1.98 (m, 1H), 2.08 (s, 3H), 2.38-2.44 (m, 1H), 3.07-3.10 (m, 1H), 3.12-3.21 (m, 1H), 3.30-3.34 (m, 1H), 3.47-3.52 (m, 1H), 4.12-4.16 (m, 1H), 7.27-7.35 (m, 5H).  $^{13}\text{C-NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 193.6, 174.0, 164.5, 138.9, 129.0, 128.3, 124.2, 66.5, 57.4, 48.8, 35.6 (2 carbons), 29.5, 28.4, 24.3. Diastereoisomer B:  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 2.07 (s, 3H), 2.23-2.38 (m, 2H), 2.74-2.76 (m, 2H), 3.83-3.90 (m, 2H), 4.17-4.23 (m, 1H), 7.22-7.33 (m, 5H).  $^{13}\text{C-NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 195.3, 175.6, 163.3, 138.4, 128.7, 127.9, 124.3, 65.7, 59.1, 45.9, 44.5, 33.9, 29.3, 28.0, 24.6. GC-EIMS (m/z, %) diastereoisomer A: 258 (13), 126 (100), 115 (77), 91 (40); diastereoisomer B: 256 (94), 210 (100), 128 (96), 115 (100), 91 (83).

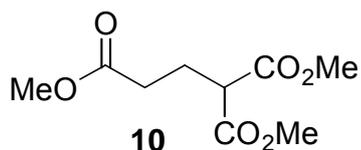
### 3-Acetyl-3-(3'-oxo-cyclohexyl)-dihydro-furan-2-one (9)



**9**

Isolated in 94% overall yield as a colourless oil.  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 1.60-1.80 (m, 2H), 2.00-2.80 (m, 1H), 2.00-2.32 (m, 4H), 2.28 (s, 3H), 2.40-2.50 (m, 2H), 2.68-2.85 (m, 1H), 2.85-2.98 (m, 1H), 4.05-4.20 (m, 1H), 4.20-4.40 (m, 1H).  $^{13}\text{C-NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 208.3, 201.3, 201.0, 173.7, 66.2, 66.2, 65.9, 65.5, 43.2, 42.5, 41.5, 41.1, 40.8, 40.7, 26.5, 26.3, 25.4, 25.0, 24.5, 24.3, 24.0. Anal. Calc. for  $\text{C}_{12}\text{H}_{16}\text{O}_4$  (FW 224): C, 64.27; H, 7.19; O, 28.54. Found: C, 64.01; H, 7.16. GC-EIMS (m/z, %) diastereoisomer A: 181 ( $\text{M}^+$ , 22), 112 (47), 97 (38), 43 (100); diastereoisomer B: 181 ( $\text{M}^+$ , 63), 112 (46), 97 (36), 43 (100).

### 2-Methoxycarbonyl-pentandioic acid dimethylester (10)



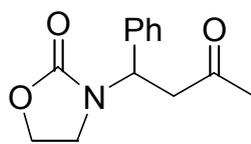
Isolated by column chromatography (petroleum ether/ethyl acetate = 95/5) in 85% yield. Colourless oil.  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 2.15-2.27 (m, 2H), 2.36-2.43 (m, 2H), 3.48 (t,  $J$  = 7.3 Hz, 1H), 3.67 (s, 3H), 3.73 (s, 6H).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 172.7, 169.3, 52.6, 51.7, 50.4, 31.1, 23.7. Anal. calc. for  $\text{C}_9\text{H}_{14}\text{O}_6$  (FW 218): C, 49.54; H, 6.47. Found: C, 48.62; H 6.44. GC-EIMS ( $m/z$ , %) 187 (28), 158 (54), 155 (100), 145 (24), 132 (43), 126 (29), 113 (83), 100 (30), 59 (100), 55 (55), 43 (13).

#### 4-(Butylthio)-4-phenylbutan-2-one (15)



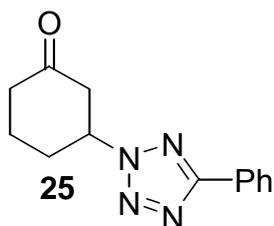
Isolated in 95% yield. Yellowish oil.  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 0.83 (t,  $J$  = 7.3 Hz, 3H), 1.20-1.40 (m, 2H), 1.40-1.53 (m, 2H), 2.09 (s, 3H), 2.19-2.40 (m, 2H), 2.96 (d,  $J$  = 7.3 Hz, 2H), 4.31 (t,  $J$  = 7.3 Hz, 1H), 7.15-7.40 (m, 5H).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 205.6, 142.0, 128.5, 127.7, 127.2, 50.1, 44.1, 31.2, 31.0, 30.7, 21.9, 13.6. Anal. calc. for  $\text{C}_{14}\text{H}_{20}\text{OS}$  (FW 236): C, 71.14; H, 8.53; S, 13.57. Found: C, 70.8; H 8.57; S 13.52. GC-EIMS ( $m/z$ , %) 236 ( $\text{M}^+$ , 28), 179 (26), 148 (41), 104 (31), 43 (100).

#### 3-(3'-Oxo-1'-phenyl-butyl)-oxazolidin-2-one (23)



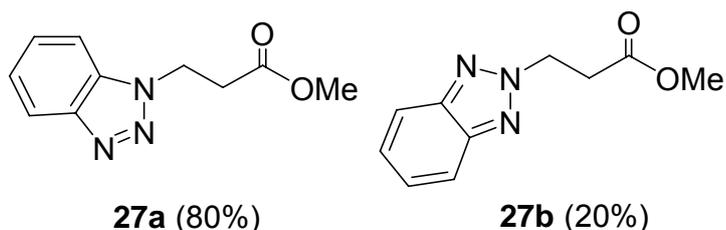
Isolated in 72% yield. Yellowish oil.  $^1\text{H}$  NMR ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 2.23 (s, 3H), 3.01 (dd,  $J$  = 5.7, 16.1 Hz, 1H), 3.35 (dd,  $J$  = 8.2, 16.4 Hz, 1H), 3.40-3.58 (m, 2H), 4.24 (t,  $J$  = 8.0, 2H), 5.23 (dd,  $J$  = 5.7, 9.7 Hz, 1H), 7.26-7.45 (m, 5H).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 205.6, 157.6, 137.9, 128.8, 128.1, 127.0, 61.8, 53.7, 45.2, 42.3, 29.6. Anal. calc. for  $\text{C}_{13}\text{H}_{15}\text{NO}_3$  (FW 233): C, 66.94; H, 6.48; N, 6.00. Found: C, 66.62; H, 6.45; N, 6.03.

#### 3-(5'-Phenyl-tetrazol-2'-yl)-cyclohexanone (25)



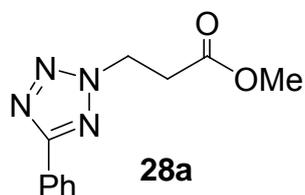
Isolated in 91% overall yield as a yellow solid (m.p. = 63-65 °C).  $^1\text{H-NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 1.78-2.00 (m, 1H), 2.10-2.25 (m, 1H), 2.35-2.63 (m, 4H), 3.02 (dd,  $J$  = 5.0, 14.8 Hz, 1H), 3.16 (dd,  $J$  = 9.9, 14.8 Hz, 1H), 5.15-5.35 (m, 1H), 7.45-7.60 (m, 3H), 8.10-8.25 (m, 2H).  $^{13}\text{C-NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 205.8, 165.0, 130.4, 128.9, 127.2, 126.8, 61.5, 46.2, 40.4, 30.8, 21.3. Anal. Calc. for  $\text{C}_{13}\text{H}_{14}\text{N}_4\text{O}$  (FW 242): C, 64.45; H, 5.82; N, 23.23; O, 6.60. Found: C, 64.76; H, 5.84; N, 23.04. GC-EIMS (m/z, %) 103 (100), 76 (38).

### 3-Benzotriazol-1-yl-propionic acid methyl ester (27a)/3-Benzotriazol-2-yl-propionic acid methyl ester (27b)



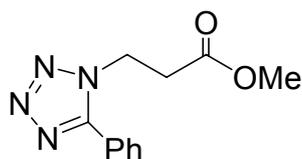
Mixture of two regioisomeric products (27a:27b=4:1 from  $^1\text{H-NMR}$ ). Isolated in 94% overall yield. Yellow oil.  $^1\text{H NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 3.13 (t,  $J$  = 6.7 Hz, 2H, A), 3.20 (t,  $J$  = 7.0 Hz, 2H, B), 3.67 (s, 3H, A), 3.73 (s, 3H, B), 4.93 (t,  $J$  = 6.8 Hz, 2H, A), 5.05 (t,  $J$  = 7.0 Hz, 2H, B), 7.35-7.42 (m, 1H A + 1H B), 7.52 (t,  $J$  = 7.6 Hz, 1H, A), 7.62 (d,  $J$  = 8.3 Hz, 1H, A), 7.82-7.95 (m, 2H, B), 8.06 (d,  $J$  = 8.3 Hz, 1H, A).  $^{13}\text{C NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 171.0 (A+B), 145.8 (A), 144.3 (B), 133.1 (A), 127.5 (A); 126.4 (B), 124.0 (A), 119.9 (A), 118.0 (B), 109.5, (A), 52.1 (A+B), 51.6 (B), 43.3 (A), 34.1 (A), 33.9 (B). Anal. calc. for  $\text{C}_{10}\text{H}_{11}\text{N}_3\text{O}_2$  (FW 205): C, 58.53; H, 5.40; N, 20.48. Found: C, 58.27; H 5.41; N 20.56. GC-EIMS (m/z, %) A: 205 ( $\text{M}^+$ , 44), 104 (99), 91 (57), 87 (32), 77 (90), 64 (41), 59 (100), 51 (35); B: 205 ( $\text{M}^+$ , 57), 146 (100), 91 (47), 77 (31), 64 (31), 59 (40), 55 (36).

### 3-(5'-Phenyl-tetrazol-2'-yl)-propionic acid methyl ester (28a)



Mixture of two regioisomeric products (**28a**:**28b**=89:11 from  $^1\text{H-NMR}$ ). Isolated by column chromatography (petroleum ether/ethyl acetate = 3/1) in 96% overall yield. **28a**: white solid.  $^1\text{H NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 3.14 (t,  $J$  = 7.0 Hz, 2H), 3.74 (s, 3H), 4.96 (t,  $J$  = 7.0 Hz, 2H), 7.45-7.60 (m, 3H), 8.10-8.25 (m, 2H).  $^{13}\text{C NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 170.1, 165.2, 130.4, 128.9, 127.2, 126.8, 52.3, 48.4, 33.3. Anal. Calc. for  $\text{C}_{11}\text{H}_{12}\text{N}_4\text{O}_2$  (FW 232): C, 56.89; H, 5.21; N, 24.12; O, 13.78. Found: C, 57.13; H, 5.19; N, 24.23. GC-EIMS ( $m/z$ , %) 232 ( $\text{M}^+$ , 11), 159 (100), 131 (20).

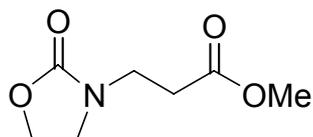
### 3-(5'-Phenyl-tetrazol-1'-yl)-propionic acid methyl ester (**28b**)



**28b**

Mixture of two regioisomeric products (**28a**:**28b**=89:11 from  $^1\text{H-NMR}$ ). Isolated by column chromatography (petroleum ether/ethyl acetate = 3/1) in 96% overall yield. **28b**: colourless oil.  $^1\text{H NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 3.10 (t,  $J$  = 6.8 Hz, 2H), 3.66 (s, 3H), 4.67 (t,  $J$  = 6.8 Hz, 2H), 7.50-7.65 (m, 3H), 7.65-7.80 (m, 2H).  $^{13}\text{C NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 170.2, 154.6, 131.3, 129.3, 128.8, 123.7, 52.3, 43.4, 33.3. Anal. Calc. for  $\text{C}_{11}\text{H}_{12}\text{N}_4\text{O}_2$  (FW 232): C, 56.89; H, 5.21; N, 24.12; O, 13.78. Found: C, 57.13; H, 5.19; N, 24.23. GC-EIMS ( $m/z$ , %) 232 ( $\text{M}^+$ , 43), 131 (27), 118 (31), 104 (69), 89 (47), 77 (78), 63 (37), 59 (100), 55 (43), 51 (31).

### 3-(2'-Oxo-oxazolidin-3'-yl)-propionic acid methyl ester (**29**)



**29**

Isolated in 99% yield. Colourless oil.  $^1\text{H NMR}$  ( $\text{CDCl}_3$ , 400 MHz)  $\delta$  = 2.61 (t,  $J$  = 6.6 Hz, 2H), 3.54 (t,  $J$  = 6.6 Hz, 2H), 3.61 (t,  $J$  = 8.5 Hz, 2H), 3.68 (s, 3H), 4.29 (t,  $J$  = 8.0 Hz, 2H).  $^{13}\text{C NMR}$  ( $\text{CDCl}_3$ , 100.6 MHz)  $\delta$  = 171.9, 158.3, 61.8, 51.8, 45.2, 40.1, 32.5. Anal. calc. for  $\text{C}_7\text{H}_{11}\text{NO}_4$  (FW 173): C, 48.55; H, 6.40; N, 8.09. Found: C, 48.33; H 6.37; N 8.12. GC-EIMS ( $m/z$ , %) 142 (15), 129 (20), 113 (20), 100 (39), 70 (27), 56 (100), 43 (13).

# $^1\text{H}$ and $^{13}\text{C}$ -NMR Spectra

