

Supplementary Information

Application of [¹⁸F]FDG in radiolabeling reactions using microfluidic technology

Vincent R. Bouvet, Frank Wuest*

1- [¹⁸F]FDG-TATE : Aminoxy-functionalized TATE and its labeling using [¹⁸F]FDG.

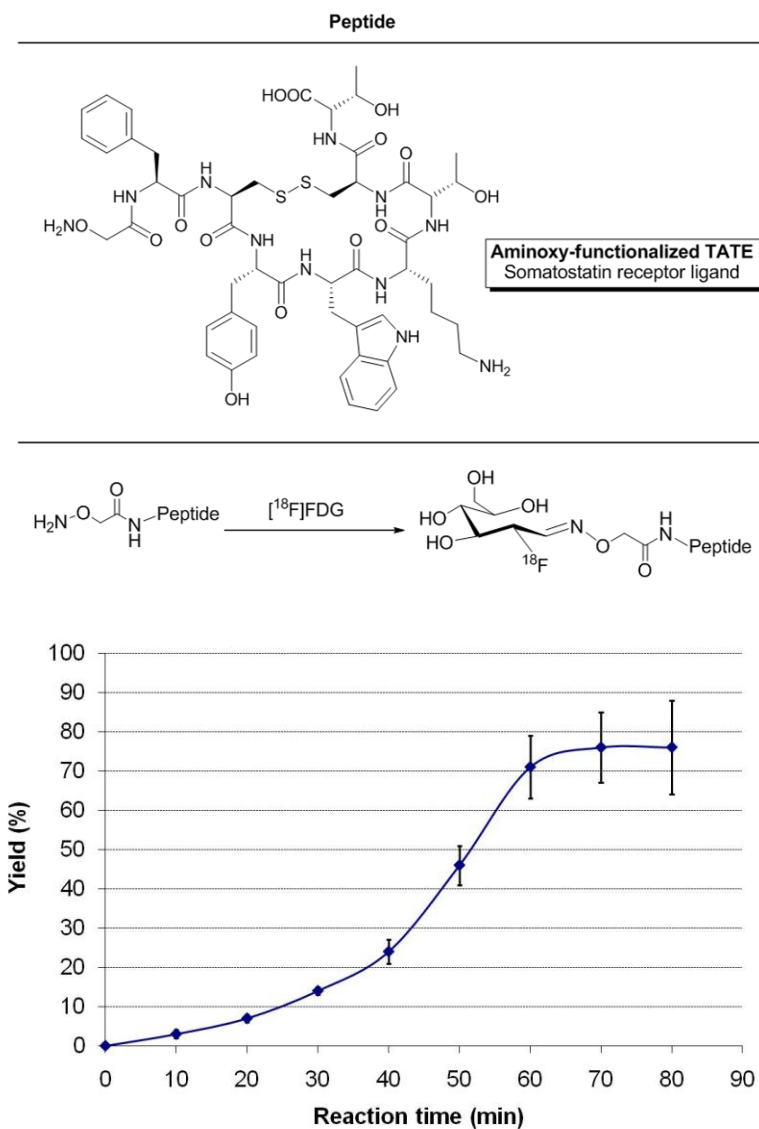


Figure S1. [¹⁸F]FDG-TATE synthesis using conventional methodology. Manual labeling of aminoxy-TATE was completed in 70 min. (3.6 μmol/mL, 90 °C) 4 mg/mL in methanol.

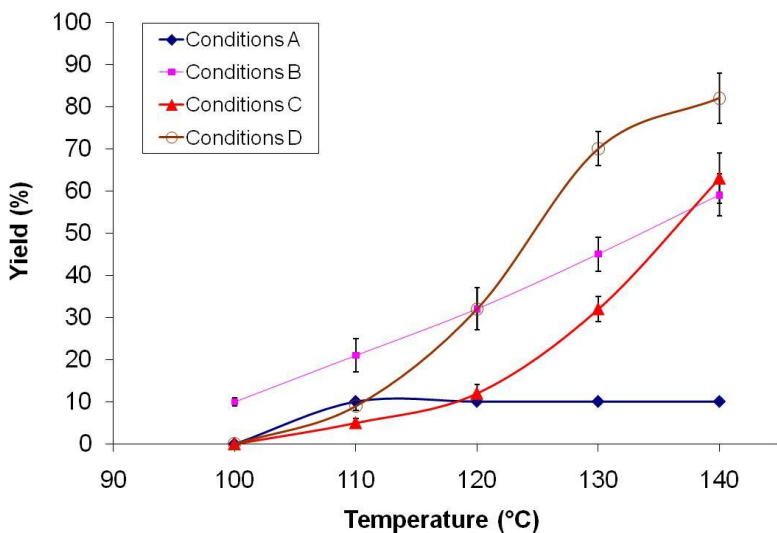


Figure S2. [^{18}F]FDG-TATE optimization using microfluidic methodology.

Condition A : 68 μg of precursor in 20 μL of MeOH, injection ratio 1, overall injection rate 10 $\mu\text{L}\cdot\text{min}^{-1}$, reactor 4 m, residency time = 3'12".

Condition B : 68 μg of precursor in 20 μL of MeOH, injection ratio 2, overall injection rate 12 $\mu\text{L}\cdot\text{min}^{-1}$, reactor 4 m, residency time = 2'40".

Condition C : 58 μg of precursor in 20 μL of MeOH, injection ratio 3, overall injection rate 16 $\mu\text{L}\cdot\text{min}^{-1}$, reactor 4 m, residency time = 2 min.

Condition D : 124 μg of precursor in 20 μL of MeOH, injection ratio 2, overall injection rate 12 $\mu\text{L}\cdot\text{min}^{-1}$, reactor 4 m, residency time = 2'40".

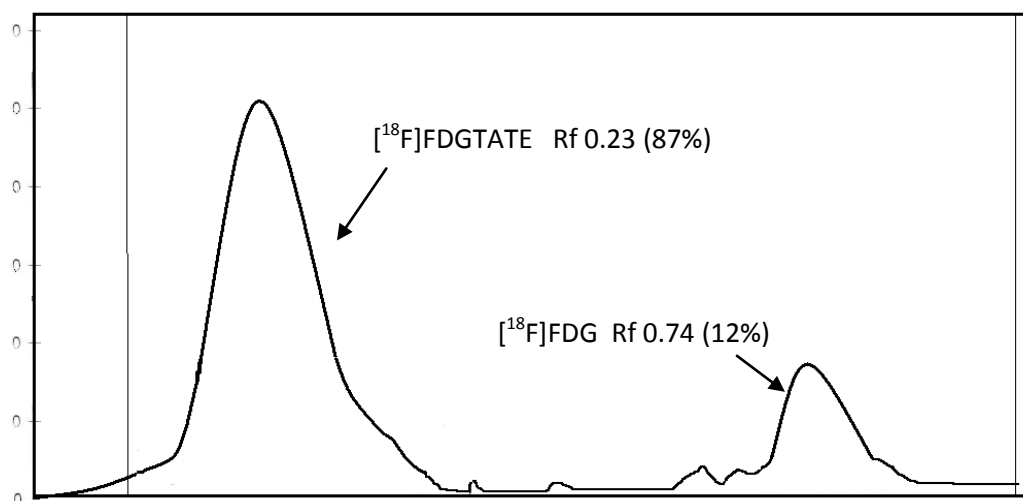


Figure S3. [^{18}F]FDG-TATE Radio-TLC. $\text{H}_2\text{O}/\text{TFA}/\text{CH}_3\text{CN}$ (80/0.1/20)

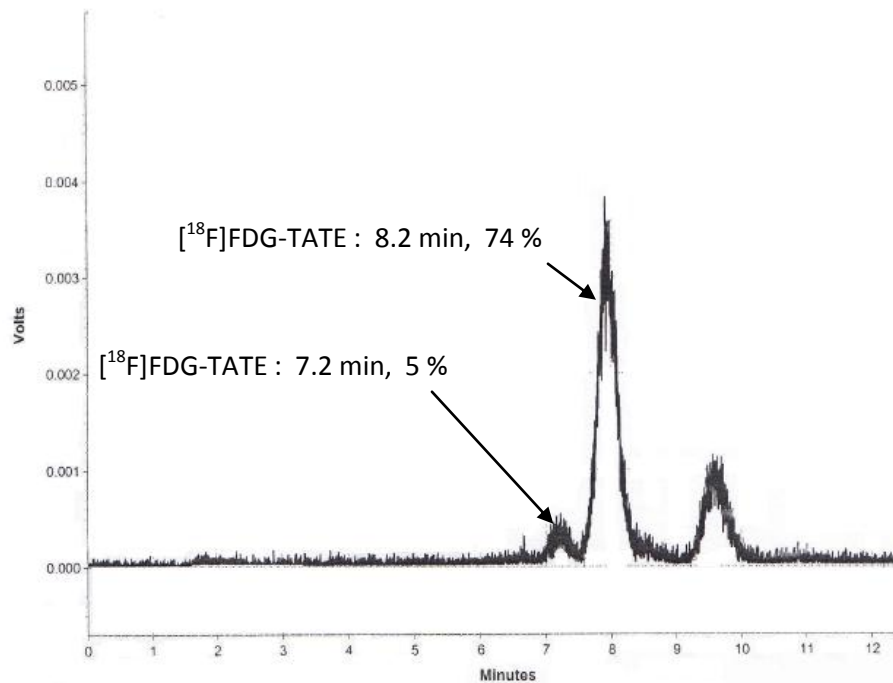
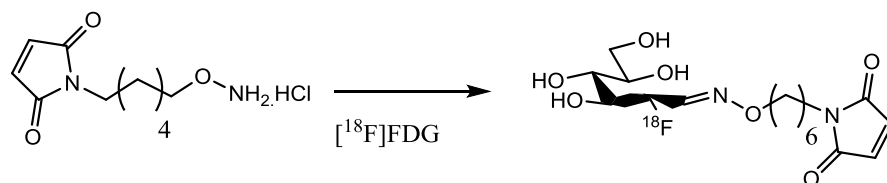


Figure S4. [^{18}F]FDG-TATE Radio-HPLC. [^{18}F]FDG-TATE was performed on a semi-preparative Luna C18 column (100 Å, 10 μm , 250 x 10 mm). The desired compound was eluted using $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ (25/75, v/v) for 20 min at a flow rate of 4 $\text{mL}\cdot\text{min}^{-1}$.

2- [^{18}F]FDG-MHO.



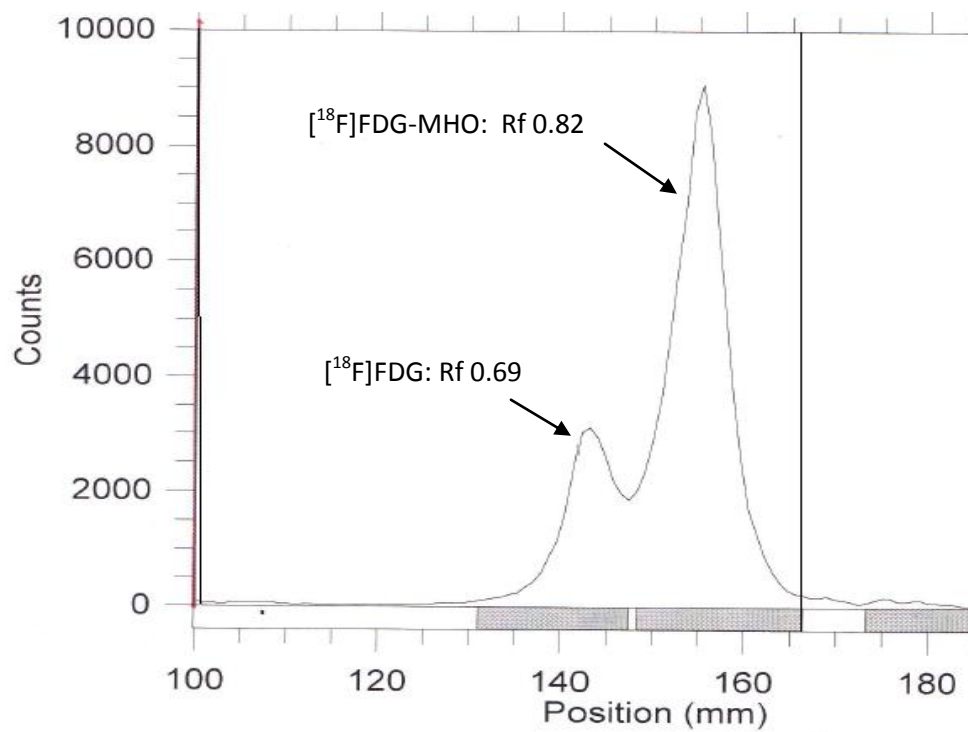


Figure S5. [¹⁸F]FDG-MHO Radio-TLC. CH₃CN/H₂O (95/5)

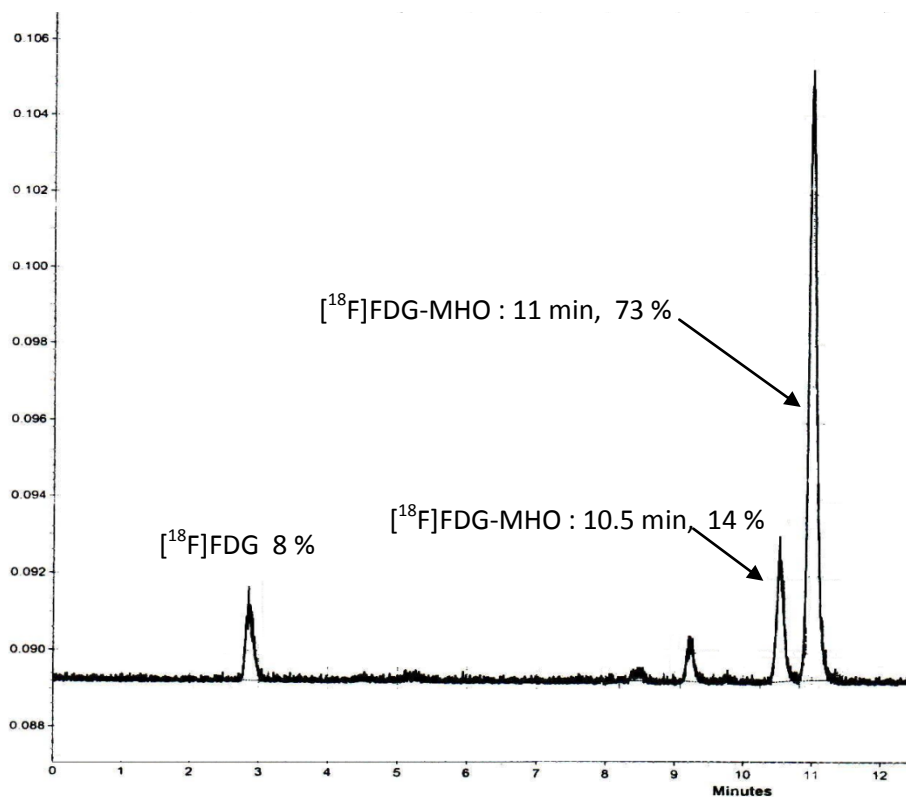


Figure S6. $[^{18}\text{F}]$ FDG-MHO Radio-HPLC. Luna C18 column (100 Å, 10 μm , 250 x 10 mm). The eluting solvent started with a $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ gradient from (15/85 to 48/52, v/v) for 12 min at a flow rate of 4 $\text{mL}\cdot\text{min}^{-1}$.

$[^{18}\text{F}]$ FDG-MHO Optimization Tables

Table S1: Influence of the reaction temperature on the $[^{18}\text{F}]$ FDG incorporation^a

Entry	Temperature ($^{\circ}\text{C}$)	Injection ratio ^b	Residency time (min)	Radiochemical yield (%) ^c
1	90	1	3'55"	16 \pm 3
2	100	1	3'55"	33 \pm 5
3	120	1	3'55"	37 \pm 2
4	130	1	3'55"	43 \pm 2 + degradations

^a All reactions were carried out using a flow rate of 8 $\mu\text{L}\cdot\text{min}^{-1}$, a reactor size of 4 m, and a labeling precursor concentration of 10.5 $\text{mg}\cdot\text{mL}^{-1}$.

^b Injection ratio = $V_{[\text{precursor}]} / V_{[^{18}\text{F}]}$

^c The radiochemical yields were determined by radio-TLC

Table S2 : Influence of the flow rate on the [¹⁸F]FDG incorporation^a

Entry	Injection ratio ^b	Flow rate (μL.min ⁻¹)	Reactor size (m)	Residency time (min)	Radiochemical yield (%) ^c
1	2	12	4	2'40''	32±4
2	2	24	8	2'40''	64±7

^a All reactions were carried out using a reaction temperature of 120 °C and a labeling precursor concentration of 13.75 mg.mL⁻¹

^b Injection ratio = $V_{[\text{precursor}]} / V_{[{}^{18}\text{F}]}$

^c The radiochemical yields were determined by radio-TLC

Table S3 : Influence of the injected volume ratio ($V_{\text{precursor}}/V_{[{}^{18}\text{F}]}$) between the labeling precursor and [¹⁸F]FDG on the radiochemical yield^a

Entry	Injection ratio ^b	Flow rate (μL.min ⁻¹)	Residency time (min)	Radiochemical yield (%) ^c
1	1	16	3'55''	52±8
2	2	15	4'11''	80±5
3	3	16	3'55''	83±1

^a All reactions were carried out using a reaction temperature of 120 °C, a labeling precursor **1** concentration of 13.75 mg.mL⁻¹, and a reactor size of 8 m.

^b Injection ratio = $V_{[\text{precursor}]} / V_{[{}^{18}\text{F}]}$

^c The radiochemical yields were determined by radio-TLC

Table S4 : Influence of the residency time on the [¹⁸F]FDG incorporation^a

Entry	Reactor size (m)	Residency time (min)	Radiochemical yield (%) ^b
1	4	2'40''	32±4
2	8	5'20''	86±2

^a All reactions were carried out using a reaction temperature of 120 °C, a labeling precursor concentration of 13.75 mg.mL⁻¹, an injection ratio of 2, and a flow rate of 12 μL.min⁻¹.

^b The radiochemical yields were determined by radio-TLC

Table S5 : Influence of the precursor concentration on the [¹⁸F]FDG incorporation^a

Entry	Labeling precursor concentration (mg.mL ⁻¹)	Radiochemical yield (%) ^b
1	1.25	0
2	5	5±3
3	10.5	35±3
4	13.75	56±6

^a All reactions were carried out using a reaction temperature of 120 °C, an injection ratio of 2, a flow rate of 12 μL.min⁻¹, and a reactor size of 4 m (reaction time of 2'40 sec).

^b The radiochemical yields were determined by radio-TLC.

[¹⁸F]FDG-MHO Reactivity Table

Table S6 : evaluation of the microfluidic [¹⁸F]FDG-MHO by coupling with GSH using a conventional manual set-up.

[¹⁸ F]FDG-MHO	GSH concentration						
	10 mg.mL ⁻¹	1 mg.mL ⁻¹	100 μg.mL ⁻¹	10 μg.mL ⁻¹	1 μg.mL ⁻¹	100 ng.mL ⁻¹	10 ng.mL ⁻¹
Ref. 14 HPLC pure ^a	>95%	>95%	>95%	>95%	>95%	92	47
Crude ^b	28	11	0	0	0	0	0
HPLC pure ^c	100	100	92	41	8	0	0
Purified [¹⁸ F]FDG+HPLC ^d	100	100	100	92	75	10	0

^a [¹⁸F]FDG-MHO HPLC purified, Data extracted from Ref 14. ([¹⁸F]FDG glucose amount reported (50 μg.mL⁻¹))

^b [¹⁸F]FDG-MHO isolated directly out of the microfluidic system. ([¹⁸F]FDG glucose amount (~ 500 μg.mL⁻¹))

^c [¹⁸F]FDG-MHO HPLC purified after synthesis using microfluidic methodology. ([¹⁸F]FDG-MHO and glucose-MHO were not separable in our conditions)

^d [¹⁸F]FDG is pre-purified using HPLC, prior to the synthesis using microfluidic methodology. ([¹⁸F]FDG and glucose were not fully separable in our conditions). Then [¹⁸F]FDG-MHO is HPLC purified after synthesis using microfluidic methodology.

3- $[^{18}\text{F}]\text{FDG-MHO-GSH}$

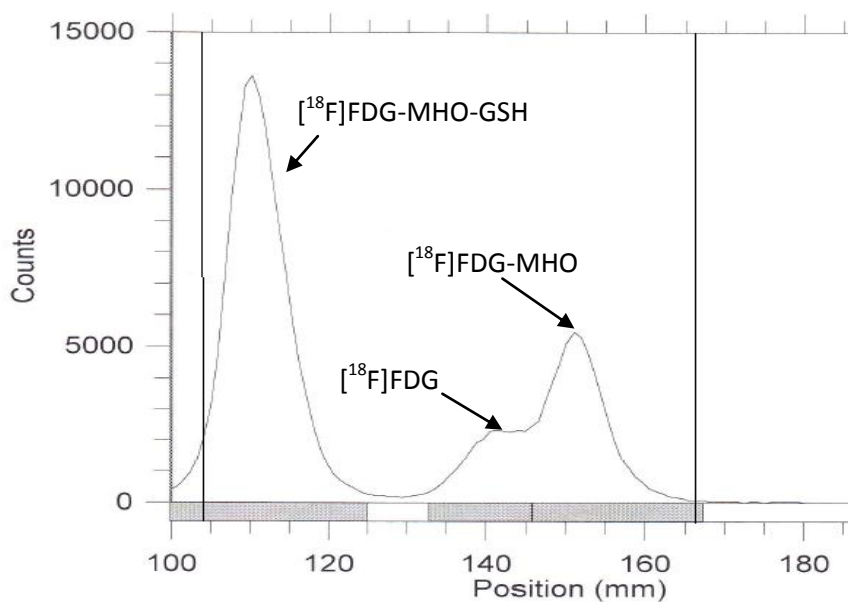


Figure S7. $[^{18}\text{F}]\text{FDG-MHO-GSH}$ Radio-TLC. $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ (95/5)

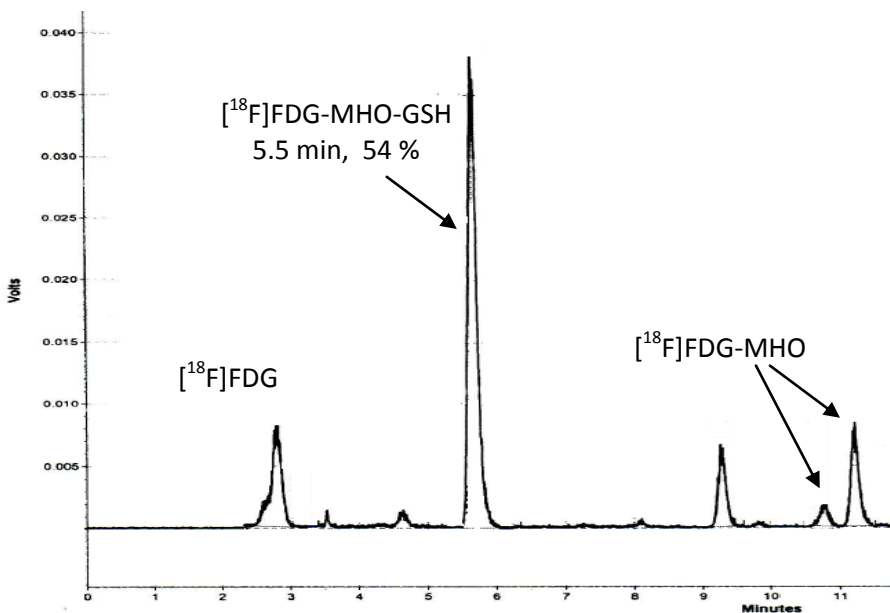


Figure S8. $[^{18}\text{F}]\text{FDG-MHO}$ Radio-HPLC. Luna C18 column (100 Å, 10 μm, 250 x 10 mm). The eluting solvent started with a $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ gradient from (15/85 to 48/52, v/v) for 12 min at a flow rate of 4 mL.min⁻¹.