Supplementary Information

585 Experimental section

Chemicals / reagents

Tetramethylammonium hydroxide (TMAOH, 26 wt%), chromium nitrate nonahydrate (Cr(NO₃)₃·9H₂O), phenyl acetonitrile were purchased from Wako Pure Chemical Industries Ltd. (Wako). Cetyltrimethylammonium bromide (CTAB), fumed silica (SiO₂), silica gel grade 62 (pore diameter 15 nm) were purchased from Sigma-Aldrich. All chemicals were used as received.

590

Preparation of the catalysts

CrMCM-41 catalyst was prepared as described previously with slight modification in gel composition. Typically, 3.0 g SiO₂ is slowly added to a mixture of 2.63 g of aqueous TMAOH and 0.3 g NaOH dissolved in 28.0 g distilled water under vigorous stirring for 30 min. Subsequently, an aqueous suspension of CTAB (4.92 g in 14 g distilled water) is added to the above mixture. Finally, an aqueous ⁵⁹⁵ solution of 0.4 g Cr(NO₃)₃·9H₂O is slowly added to the above synthesis gel and stirred for another 1 h. The final molar gel composition was SiO₂: 0.27 CTAB: 0.15 TMAOH: 0.15 NaOH: 60 H₂O: 0.01 Cr₂O₃. The resulting gel is transferred into Teflon-lined stainless steel autoclaves (ca. 100 ml), which are kept in an air oven at 100 °C for 24 h. The solid product obtained, designated as as-synthesized CrMCM-41 is filtered off, washed with distilled water and dried at 80 °C for 12 h. The as-synthesized sample is then calcined to remove the surfactant at 550 °C for 8 h in air. The catalyst was characterized by various techniques, XRD (Rigaku: RINT 2200); TEM (Tecnai 20 ST, FEG 200kV); N₂ adsorption (BEL SORP 28SA, BEL Japan); DR-UVVIS (Perkin-Elmer, Lambda 35). The chromium content is determined by ICP-AES (SPS 7800 plasma spectrometer, Seiko Instruments, Japan) and the chromium content was 2.0 wt.%. The chromium detection level is 5 bpp.

Similarly, CoMCM-41 and MnMCM-41 were prepared according to the procedure described above with cobalt nitrate hexahydrate (Co(NO₃)₂·6H₂O) and manganese nitrate hexahydrate (Mn(NO₃)₂·6H₂O) as metal precursor. The cobalt and manganese content was 1.9 ⁶⁰⁵ wt.% and 1.8 wt.%, respectively.

The microporous catalysts, CoMFI¹ and CrAPO-5² were prepared according to the literature procedure with slight modification. The metal content in CoMFI and CrAPO-5 was 1.2 wt.% and 1.5 wt.%, respectively. The measured XRD patterns for microporous catalysts were matched with those reported in the Collection of Simulated XRD patterns for Zeolites.³

The macroporous catalyst Cr/SiO_2 having 2.0 wt.% chromium was prepared by incipient wetness impregnation method described 610 elsewhere.⁴ Firstly, chromium nitrate (0.02 g) is dissolved in 2 ml distilled water and then preactivated silica gel grade 62 (1g) is added. The mixture is stirred gently at room temperature for 4 h. The solid product is obtained by drying at 80 °C for 12 h. Finally, it is calcined at 550 °C for 12 h in air and designated as Cr_xO_y/SiO_2 for simplicity Cr/SiO_2 .

All prepared catalysts were dried in air at 150 °C for 2 h before catalytic experiments. The weight loss due to drying was determined by thermogravimetric analysis (TG-DTA 2010 SAT) and used to calculate the dry mass of the catalyst.

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Characterization of the catalysts

Figure 1 shows the powder XRD patterns of various metal containing MCM-41 catalysts. It can be seen from figure that XRD patterns for Cr, Co and MnMCM-41 shows three reflections at (100), (110), and (200), respectively. This is characteristic of hexagonal mesoporous MCM-41 structure.⁵ Figure 2 shows N₂ adsorption isotherm for the CrMCM-41 catalyst before and after the reaction. It is a ⁶²⁰ typical reversible type IV adsorption isotherm as defined by IUPAC for mesoporous materials.⁶ Specific surface area, pore volume and pore diameter as determined from nitrogen adsorption isotherms of the CrMCM-41 before reaction were, $A_{BET} = 1150 \text{ m}^2 \text{ g}^{-1}$, $d_p = 2.4 \text{ nm}$, $V_p = 0.98 \text{ cm}^3 \text{g}^{-1}$ and after reaction 1020 m² g⁻¹, $d_p = 2.4 \text{ nm}$, $V_p = 0.92 \text{ cm}^3 \text{g}^{-1}$, respectively. Though slight reduction of specific surface area and pore volume was noticed for the catalyst after reaction but values are in tandem with those typical for mesoporous

materials.⁵ HR-TEM image of CrMCM-41 catalyst before reaction showed a regular hexagonal array of uniform channels of MCM-41-



Figure 1. XRD of transition metal containing MCM-41 catalysts. Figure 2. N_2 adsorption of CrMCM-41: (a) before reaction and (b) after the reaction.



Figure 3. HR-TEM of CrMCM-41 before the reaction.

⁶³⁵ DRUV-VIS studies of as-synthesized CrMCM-41 showed bands around 620, 440 and 270 nm, corresponding to ${}^{4}A_{2g}(F) \rightarrow {}^{4}T_{2g}(F)$, ${}^{4}A_{2g}(F) \rightarrow {}^{4}T_{1g}(F)$ and ${}^{4}A_{2g}(F) \rightarrow {}^{4}T_{1g}(P)$ transitions, respectively, typical of trivalent chromium in octahedral coordination.⁷ The calcined and recycled CrMCM-41 catalyst showed strong charge transfer (O \rightarrow Cr(VI)) bands around 375 nm and a weak shoulder at 445 nm assigned to monochromate and/or polychromate like species in tetrahedrally coordinated environments.^{8,9} The proposed chromium species in CrMCM-41 catalyst is discussed in detail in the previous studies.⁹

640

Product analysis

The THP, TOne, and TOI selectivity were also determined by ¹H-NMR on Varian Unity INOVA-500. ¹H-NMR (CDCl₃) data for the tetralin oxidation were as follows.

Tetralin:

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δ [7.05 (m, 4H, H-Ar), 1.79 (m, 4H, H-2, H-3), 2.75 (m, 4H, H-4, H-5).

1-tetralin hydroperoxide (THP):

δ [1.47–2.14 (m, 4H, H-2, H-3), 2.74 (m, 2H, H-4), 5.0 (d, 1H, H-1 of peroxide), 6.96–7.28 (m, 4H, H-Ar), 7.38 (m, 1H, H-Ar).

655 1-tetralone (TOne):

δ [2.119 (m, 2H, H-2), 2.632 (dt, 2H, H-3, J = 6.1 and 13.1 Hz), 2.98 (t, 2H, H-4, J = 6.1 Hz), 7.21 (d, 1H, H-5, J = 7.5 Hz), 7.33 (t, 1H, H-7, J = 7.5 Hz), 7.46 (ddd, 1H, H-6, J = 1.3, 7.5 and 7.5 Hz), 8.012 (dd, 1H, H-8, J = 1.3 and 7.5 Hz).

1-tetralol (TOl):

δ [2.02 (s-broad, 1H, OH), 1.47–2.14 (m, 4H, H-2, H-3), 2.74 (m, 2H, H-4), 4.72 (d, 1H, H-1, J = 3.6 Hz), 6.96–7.28 (m, 3H, H-Ar), 7.38 (m, 1H, H-Ar).

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680