

## Supporting Information

### Gradient Copolymers of Styrene-Methyl Acrylate and Styrene-Acrylic Acid by Organostibine-mediated Controlled/Living Radical Polymerization and Their Glass Transition Behaviors

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### Table of Contents

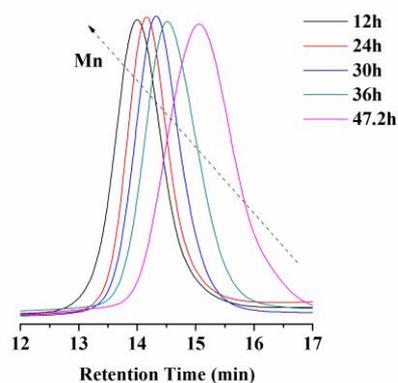
1. Preparation and characterization of poly(St-grad-MA) copolymer with high molecular weight.....	P1
2. Derivation of equation (1) .....	P3
3. Proportion of MAMAMA sequence in MA units of gradient copolymers calculated by <sup>1</sup> H NMR spectra.....	P4
4. <sup>1</sup> H NMR spectra of gradient copolymers at different reaction time.....	P5
5. <sup>1</sup> H NMR spectra of hydrolysates and calculation of F <sub>cum</sub> .....	P7
6. DSC curves of copolymer.....	P9
7. <sup>1</sup> H NMR spectrum of Poly(St-r-MA) .....	P10

## 1. Preparation and characterization of poly(St-grad-MA) copolymer with high molecular weight

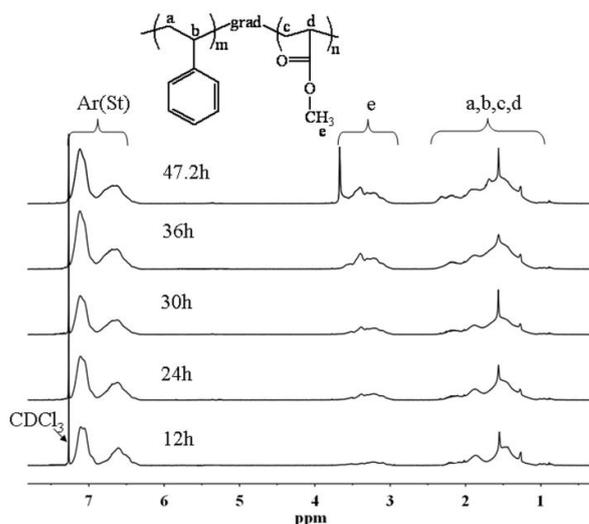
**Table S1.** Copolymerization data for the semi-batch SBRP poly(St-grad-MA)<sup>a</sup>

Reaction Time (h)	$M_n^b$	PDI <sup>b</sup>	DP <sup>c</sup>	$F_{cum,St}^d$	$F_{cum,MA}^d$
12	11500	1.43	115	0.785	0.215
24	21800	1.25	220	0.729	0.271
30	28300	1.23	288	0.684	0.316
36	34000	1.19	348	0.647	0.353
47.2	39700	1.25	413	0.563	0.437

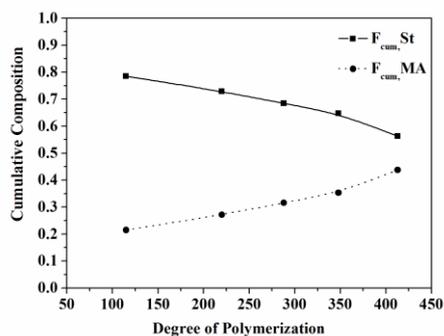
<sup>a</sup> The initial feeding molar ratio of St to St and MA ( $f(St)_0$ ) was 50%; Total feeding amount of St and MA was 250 mmol; AIBN was 0.025 mmol; ethyl 2-dimethylstibanyl -2-methylpropionate was 0.5 mmol; MA adding rate was 0.004 mLmin<sup>-1</sup>. <sup>b</sup> Measured by GPC (THF, 40 °C, flow rate 1 mL min<sup>-1</sup>) against polystyrene standards. <sup>c</sup> calculated by  $M_n$ ,  $F_{cum,St}$ ,  $F_{cum,MA}$  and the molecule weight of St and MA. <sup>d</sup>  $F_{cum,St}$ : St cumulative amount of the final polymer, calculated by <sup>1</sup>H NMR (please refer to the ESI, section (2));  $F_{cum,MA}=1-F_{cum,St}$ .



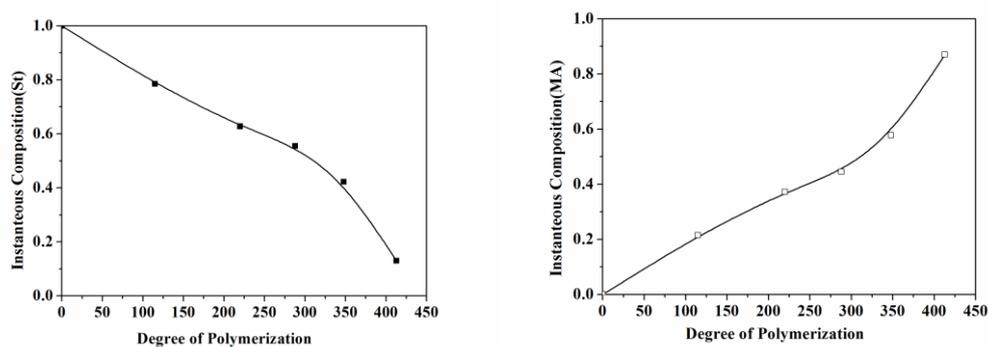
**Figure S1-1.** GPC curves of poly(St-grad-MA) copolymers at different reaction time.



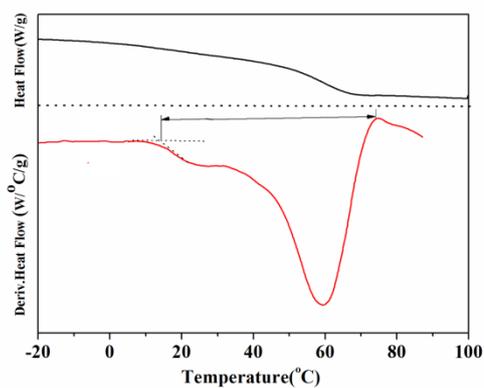
**Figure S1-2.** <sup>1</sup>H NMR spectra of poly(St-grad-MA) copolymers at different reaction time.



**Figure S1-3.** Cumulative composition of poly(St-grad-MA) versus the degree of polymerization.



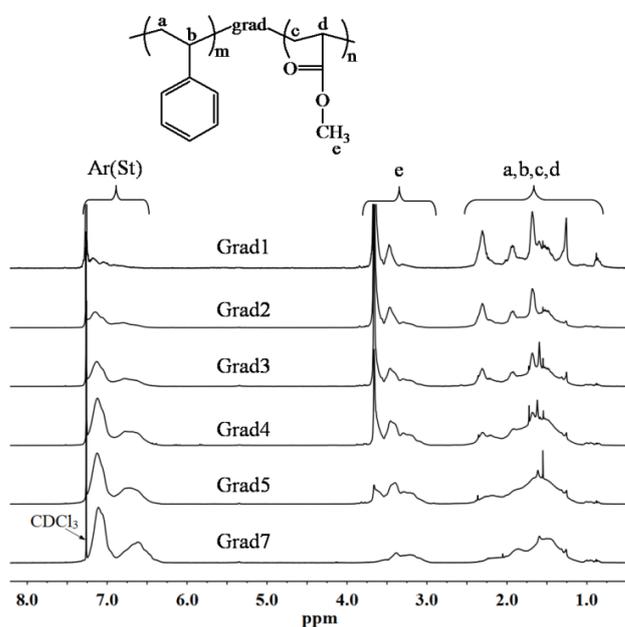
**Figure S1-4.** Instantaneous composition of poly(St-grad-MA) versus the degree of polymerization.



**Figure S1-5.** DSC curves for poly(St-grad-MA) (heating method:  $10\text{ k min}^{-1}$ ).

$T_g$ :  $59.3\text{ }^\circ\text{C}$ ;  $T_g$  Breadth:  $60.7\text{ }^\circ\text{C}$  (onset:  $15.1\text{ }^\circ\text{C}$ , endset:  $75.8\text{ }^\circ\text{C}$ )

## 2. Derivation of equation (1) $F_{cum,St} = \frac{6A_1}{3A_1 + 5A_2}$



**Figure S2.**  $^1\text{H}$  NMR spectra of poly(St-grad-MA) copolymers.

In the  $^1\text{H}$  NMR spectra:

- (1) Signals of 6.6~7.3 ppm assign to the 5 aromatic protons from St units. The peak area is  $A_1$ ;
- (2) Signals of 0.8~3.7 ppm assign to the 9 aliphatic protons, 3 from St units and 6 from MA units. The peak area is  $A_2$ .

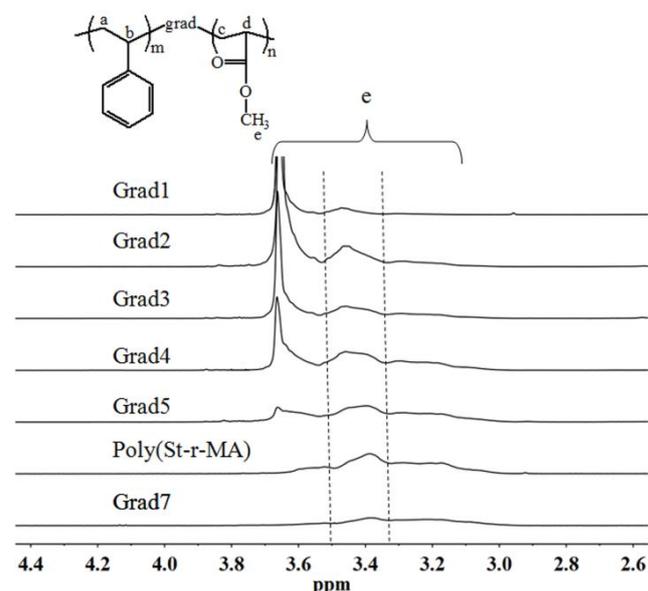
Thus, the molar ratio of St/MA incorporated in the resulting copolymer is:

$$\frac{m}{n} = \frac{\frac{A_1}{5}}{\frac{(A_2 - 3 \times \frac{A_1}{5})}{6}} = \frac{6A_1}{5A_2 - 3A_1}$$

And then, the cumulative composition of St ( $F_{cum,St}$ ) can be calculated as:

$$F_{cum,St} = \frac{m}{m+n} = \frac{6A_1}{3A_1 + 5A_2}$$

### 3. Proportion of MAMAMA sequence in MA units of gradient copolymers calculated by $^1\text{H}$ NMR spectra



**Figure S3.**  $^1\text{H}$  NMR spectra of poly(St-grad-MA) and Poly(St-r-MA) copolymers.

The signals of  $-\text{CH}_3$  at 3.66~3.52, 3.49~3.38 and 3.30~3.18 ppm can respectively be assigned to the MA-centered triads of MAMAMA, MAMAS<sub>t</sub> and StMAS<sub>t</sub>. Thus, the proportion of MAMAMA sequences in the whole MA units ( $\overline{F}(\text{MAMAMA})$ ) were calculated by the ratio of the peak areas of MAMAMA sequences at 3.66~3.52 ppm to the whole peak areas of MA units at 3.66~3.18 ppm. The calculated data is listed in Table S3. The proportion of MAMAMA in Grad5 is much higher than that in the poly(St-r-MA) with similar  $F_{\text{cum,MA}}$ . The  $^1\text{H}$  NMR spectra comparisons of the copolymers with other compositions give the same result.

**Table S3.** Calculated  $\overline{F}(\text{MAMAMA})$ .

Sample	$F_{\text{cum,MA}}^a$	$\overline{F}(\text{MAMAMA})^b$
Grad1	0.895	0.787
Grad2	0.805	0.694
Grad3	0.699	0.571
Grad4	0.579	0.398
<b>Grad5</b>	<b>0.486</b>	<b>0.278</b>
<b>Poly(St-r-MA)</b>	<b>0.479</b>	<b>0.150</b>
Grad7	0.292	0.096

<sup>a</sup> See Table 2 in the article. <sup>b</sup>  $^1\text{H}$  NMR spectra for different compositions of poly(St-r-MA) were reported in: (a) M. A. Semsarzadeh and M. Abdollahi, *J. Appl. Polym. Sci.*, 2009, 114, 2509-2521. (b) (K. Karaky, E. Pere, C. Pouchan, H. Garay, A. Khoukh, J. Francois, J. Desbrieres, L. Billon, *New J. Chem.*, 2006, 30, 698-705). (c) G. Van Doremale, A. L. German, N. De Vries and G. Van der Velden, *Macromolecules*, 1990, 23, 4206-4215.

#### 4. $^1\text{H}$ NMR spectra of gradient copolymers at different reaction time

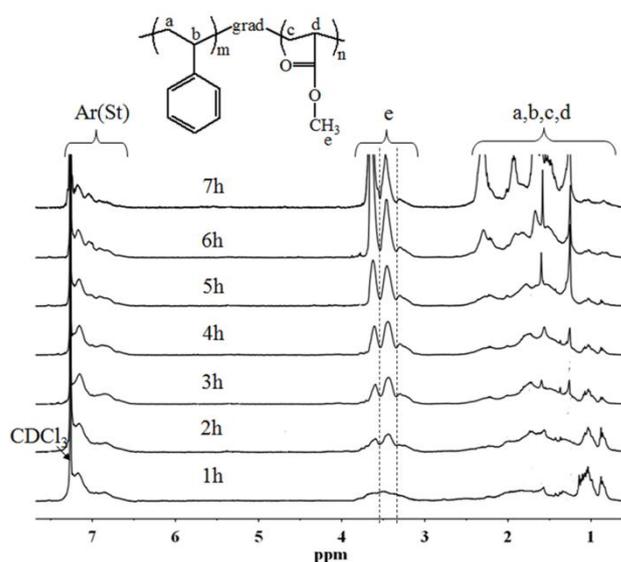


Figure S4-1.  $^1\text{H}$  NMR spectra of Grad1 at different reaction time

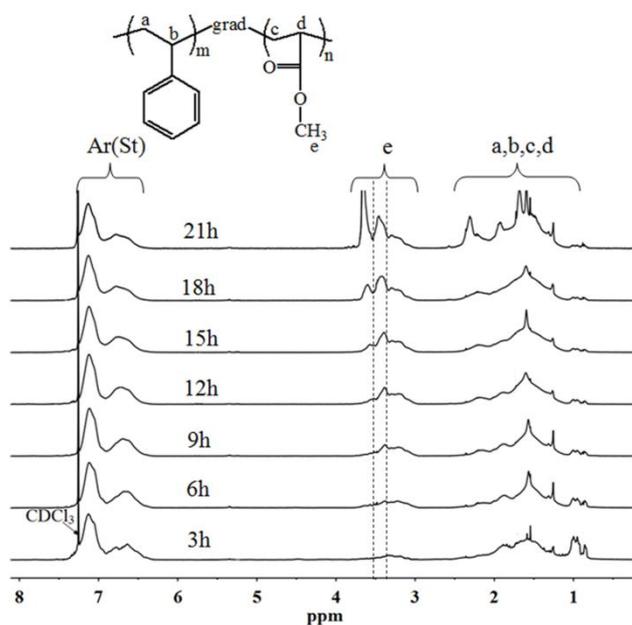
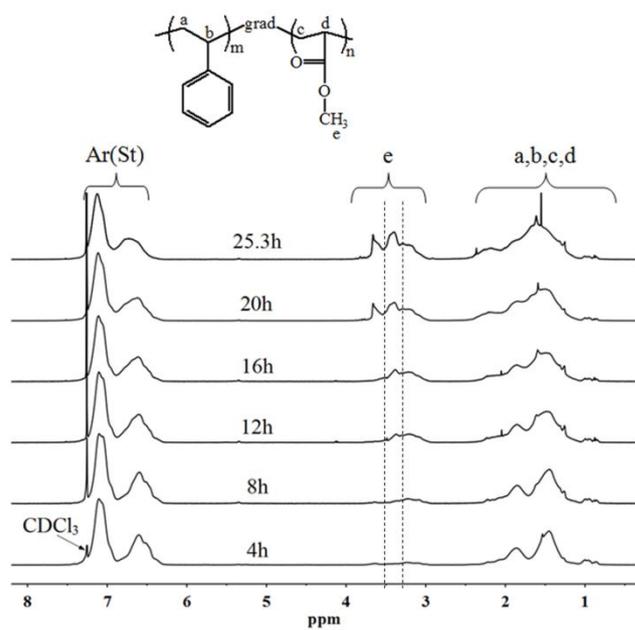
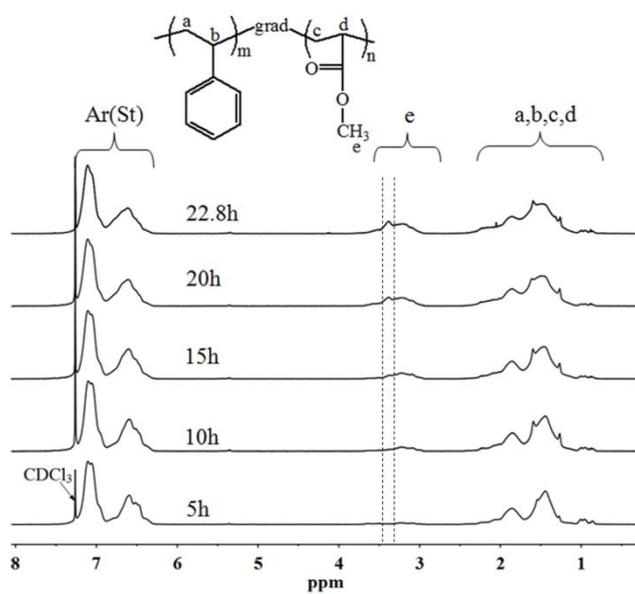


Figure S4-2.  $^1\text{H}$  NMR spectra of Grad3 at different reaction time

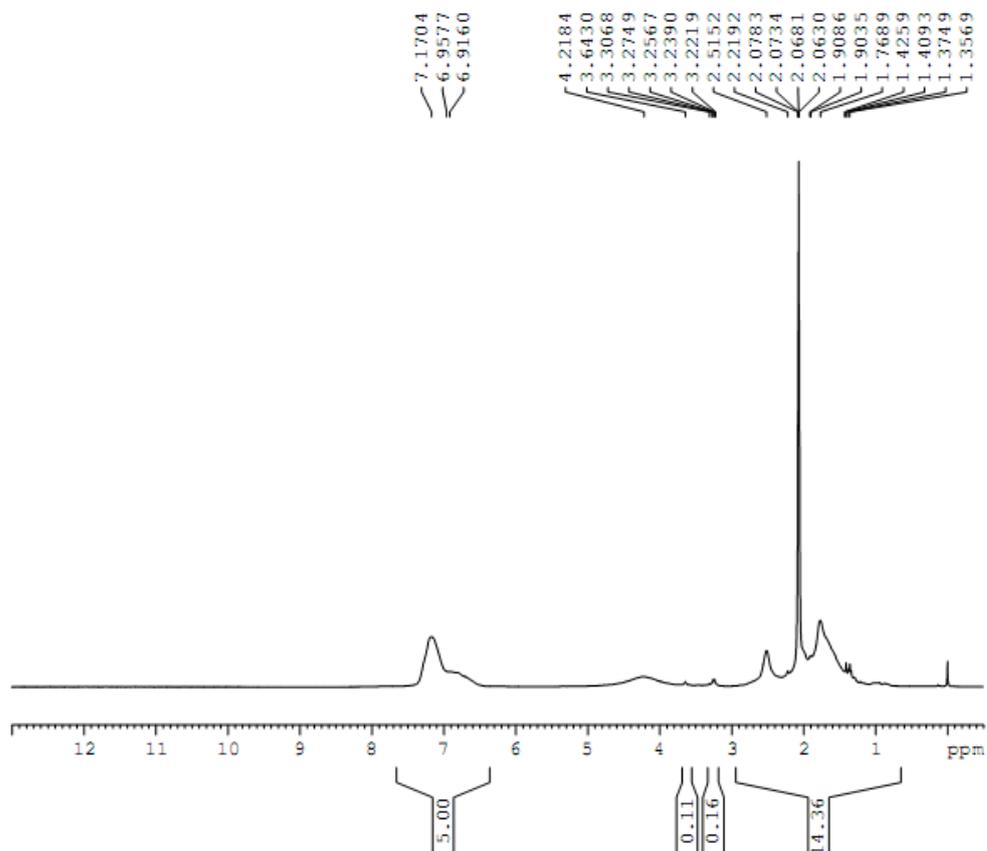


**Figure S4-3.**  $^1\text{H}$  NMR spectra of Grad5 at different reaction time



**Figure S4-4.**  $^1\text{H}$  NMR spectra of Grad7 at different reaction time

## 5 . <sup>1</sup>H NMR spectra of hydrolysates and calculation of F<sub>cum</sub>



**Figure S5-1.** Original <sup>1</sup>H NMR spectra of hydrolysates (**Grad3'** in acetone-d<sub>6</sub>)

Take Grad3' for the example: the signals of 3.0~3.7 ppm assign to the protons of -CH<sub>3</sub>, the peak area is A<sub>1</sub>. The signals of 6.6~7.3 ppm assign to the protons of benzene rings, the peak area is A<sub>2</sub>, then:

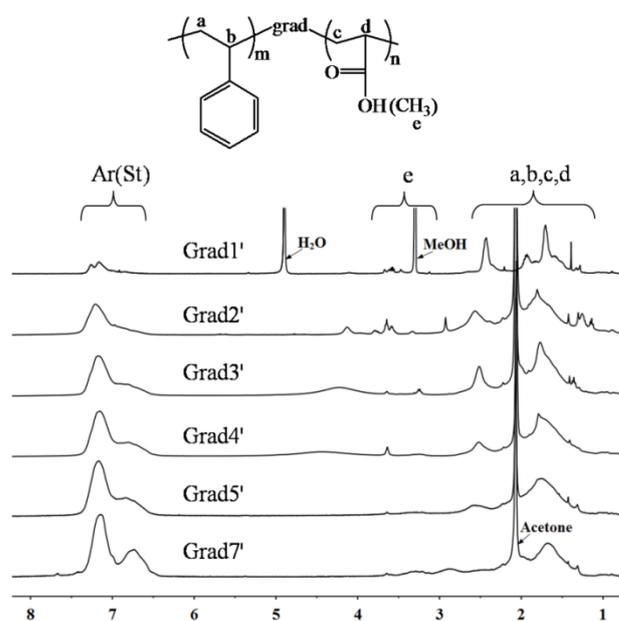
$$\frac{F_{cum, MA}}{F_{cum, St}} = \frac{A_1/3}{A_2/5} = \frac{5A_1}{3A_2}$$

$$\text{Then, } F_{cum, MA} = \frac{5A_1}{3A_2} \times F_{cum, St}$$

$$F_{cum, AA} = 1 - F_{cum, St} - F_{cum, MA}$$

For Grad3', F<sub>cum, St</sub>=0.301, A<sub>1</sub>=0.27, A<sub>2</sub>=5

$$\text{Then, } F_{cum, MA} = \frac{5 \times 0.27}{3 \times 5} \times 0.301 = 0.027; \text{ and } F_{cum, AA} = 1 - 0.301 - 0.027 = 0.672$$



**Figure S5-2.**  $^1\text{H}$  NMR spectra of all hydrolysates

**Table S5.** Calculated  $F_{\text{cum}}$  of hydrolysates

	$F_{\text{cum,St}}$	$F_{\text{cum,MA}}$	$F_{\text{cum,AA}}$
Grad1'	0.105	0.041	0.854
Grad2'	0.195	0.057	0.748
Grad3'	0.301	0.027	0.672
Grad4'	0.421	0.038	0.541
Grad5'	0.514	0.033	0.453
Grad7'	0.708	0.057	0.235

## 6. DSC curves of copolymers

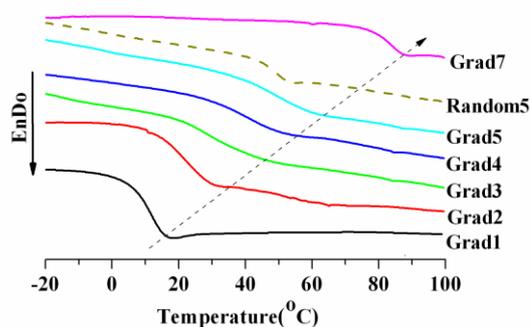


Figure S6-1. DSC curves of poly(St-grad-MA) and poly(St-r-MA) (heating method: 10k min<sup>-1</sup>).

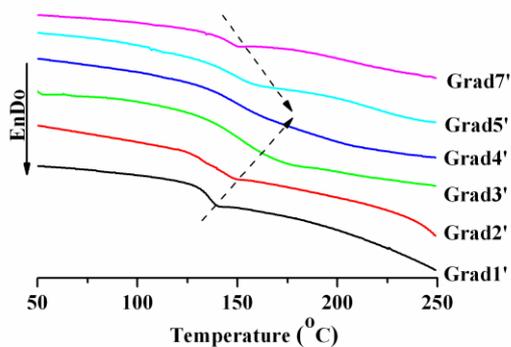


Figure S6-2. DSC curves of poly(St-grad-AA) (heating method: 10k min<sup>-1</sup>).

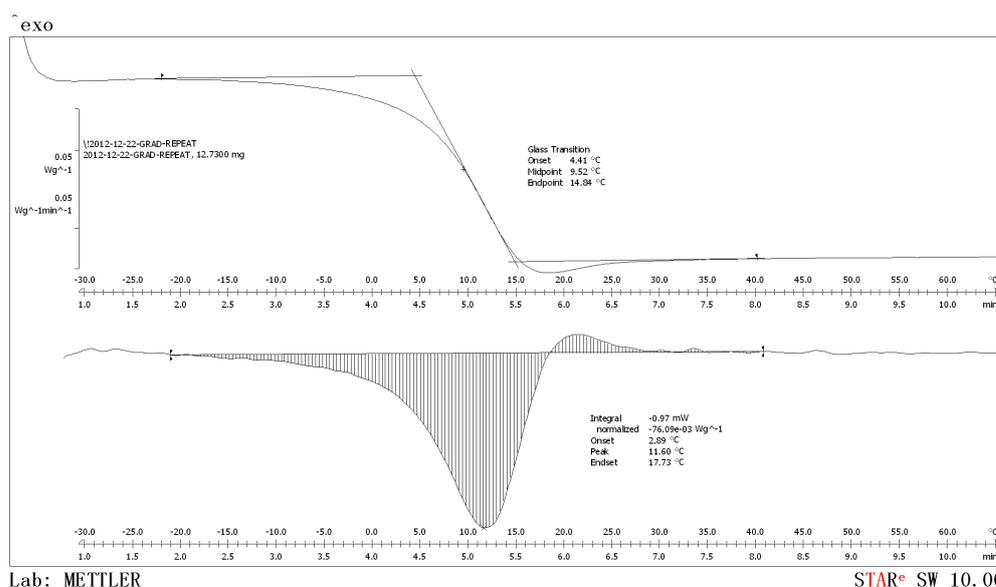
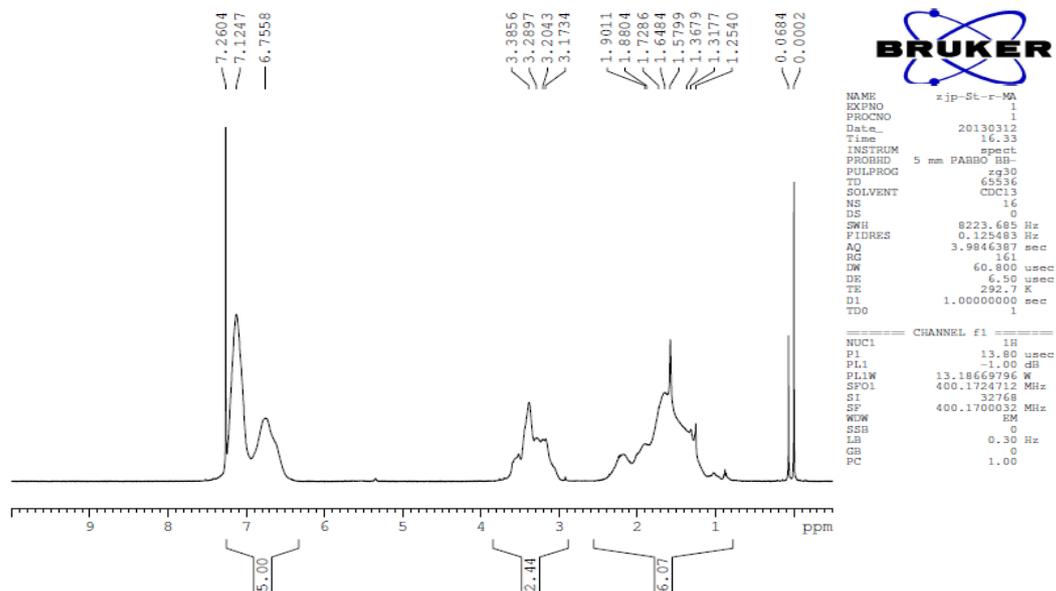


Figure S6-3. Example of original Spectrum (Grad1)

## 7. <sup>1</sup>H NMR spectrum of Poly(St-r-MA)



$F_{\text{cum,St}}=0.521$ ,  $F_{\text{cum,MA}}=0.479$ ,  $T_g=49.4$  °C,  $T_g$  breadth=14.6 °C