

Supplementary Data

CHEMOSELECTIVE FLOW HYDROGENATION APPROACHES TO HIGHLY DECORATED 7-OXA-BICYCLIO[2.2.1]HEPTANES

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Supporting Information

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1. GCMS Data

Gas chromatography-mass spectrometry (GC-MS) was performed using a Shimadzu GC-MS QF2010 EI/NCI System fitted with a ZB-5MS column [30 m x 0.25 mm], 5% phenylarylene stationary phase. The injector temperature was set at 250 °C and an oven program starting at 160 °C, with a hold time of 1 min. The temperature was then rapidly increased to 230 °C (35 °C/min) and it was held for 18.5 – 22 min. The flow rate was set at 23mL/min, with a column flow rate of 0.95 mL/min.

Table i: Details of compounds including molecular weight and retention times observed in GC-MS traces (Fig 1-32).

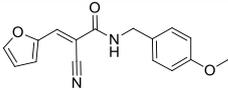
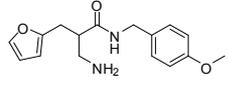
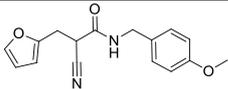
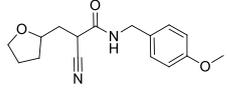
Compound	Structure	Retention Time (mins)
22a	 Chemical Formula: C ₁₆ H ₁₄ N ₂ O ₃ Molecular Weight: 282.29	15.46
23a	 Chemical Formula: C ₁₆ H ₂₀ N ₂ O ₃ Molecular Weight: 288.34	13.19
25a	 Chemical Formula: C ₁₆ H ₁₆ N ₂ O ₃ Molecular Weight: 284.31	10.09
28a	 Chemical Formula: C ₁₆ H ₂₀ N ₂ O ₃ Molecular Weight: 288.34	13.28

Table S2. Optimisation of temperature and H₂ pressure, for the reduction of **22a** to **25a** and **28a** and using a 10% Pd/C hydrogenation catalyst at 1.0 mL.min⁻¹ flow rate. Reactions were conducted for 10 minutes and analysed using GC-MS.

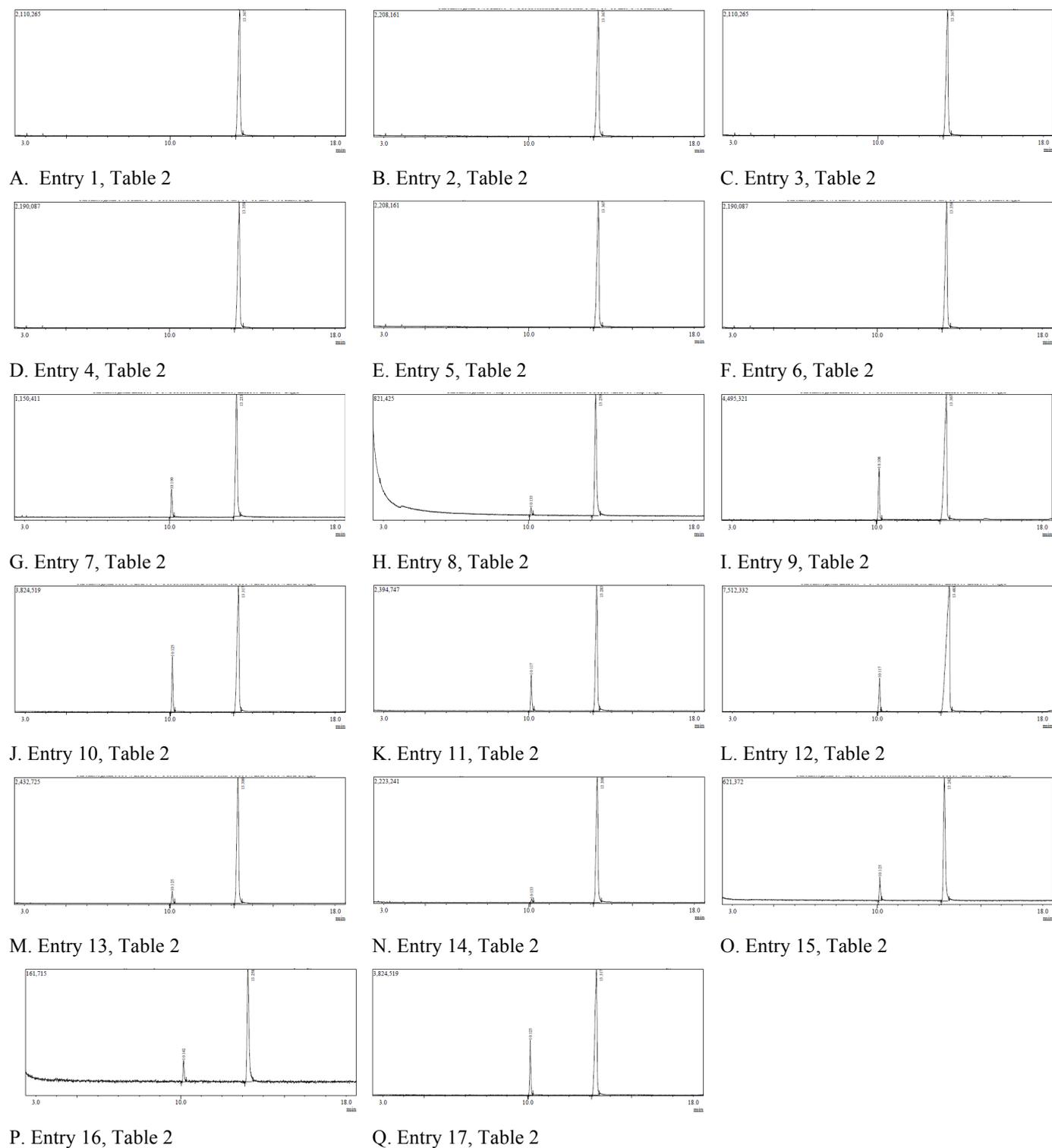
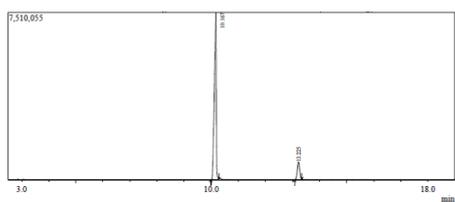
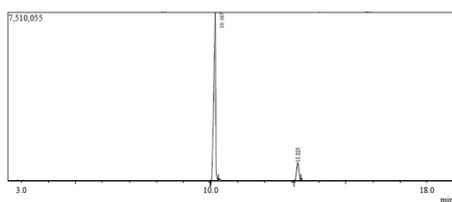


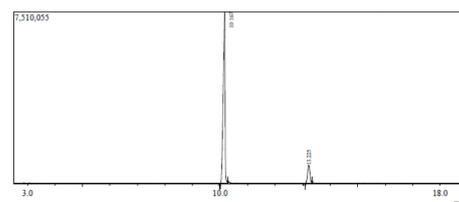
Table 3. Optimisation of the reduction of **22a** to **25a**. Reactions were conducted at flow rates of 1.33 – 8 mL.min⁻¹, 25 °C, 10 bar H₂ and analysed using GC-MS.



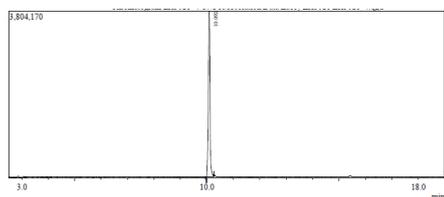
A. Entry 1, Table 3



B. Entry 2, Table 3



C. Entry 3, Table 3



D. Entry 4, Table 3

Table S5: Details of compounds including molecular weight and retention times observed in GC-MS traces.

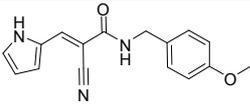
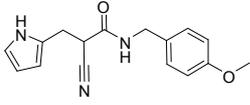
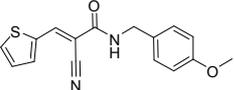
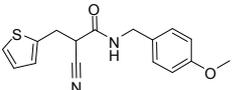
Compound	Structure	Retention Time (mins)
31	 <p>Chemical Formula: C₁₆H₁₅N₃O₂ Molecular Weight: 281.31</p>	19.08
33	 <p>Chemical Formula: C₁₆H₁₇N₃O₂ Molecular Weight: 283.33</p>	14.11

Table S6: Details of compounds including molecular weight and retention times observed in GC-MS traces (Fig 34).

<u>Compound</u>	<u>Structure</u>	<u>Retention Time (mins)</u>
32	 Chemical Formula: C ₁₆ H ₁₄ N ₂ O ₂ S Molecular Weight: 298.36	8.19
34	 Chemical Formula: C ₁₆ H ₁₆ N ₂ O ₂ S Molecular Weight: 300.38	16.11

NMR Spectra

