



**SCIENTIFIC
UPDATE**

We've got chemistry

2 day
Course

2020

SAFETY AND SELECTIVITY IN THE SCALE-UP OF CHEMICAL REACTIONS

"I really like
the problem solving
as it gives everybody
an opportunity to
exchange ideas and
brainstorm."

Gilead, Alberta ULC

30

Celebrating 30 years serving
the global chemistry industry

1989 - 2019

SAFETY AND SELECTIVITY IN THE SCALE-UP OF CHEMICAL REACTIONS

A 2 day course



INTRODUCTION

The aim of the course is to give lab chemists an understanding of the issues that need to be considered during the early stages of scale up to large laboratory scale equipment (10-20 litre vessels) / kilo lab.

The course will concentrate on chemical safety and selectivity issues and include information on what safety testing equipment is available and the uses and limitations of this equipment.

Attendees will learn how to identify potential problems whether they be thermal hazards or selectivity issues. Methods used by other companies for handling hazardous reagents and reactions will be described as well as alternative chemistry to circumvent these reactions and/or reagents.

WHO SHOULD ATTEND?

Any laboratory chemist involved in the scale-up to large scale equipment/kilo lab or beyond.

IN-HOUSE COURSE

For 8+ people contact us to discuss holding this event In-House - sciup@scientificupdate.com

COURSE OUTLINE

Introduction

- > The safety literature
- > Functional groups which can cause problems on scale up

Improving safety and selectivity in chemical reactions

- > Inherent safety, choosing the right synthetic route
- > Reaction criticality classes (Stoessel diagrams)
- > Choosing the right reagent
- > Catalysis - the plusses and minuses
- > Choosing the right reaction conditions

Thermal Hazard Testing and Runaway Reactions

- > Introduction and overview of safety issues in the chemical industry
- > Heat loss considerations
- > Desk screening - unstable groups, Oxygen balance equation etc
- > Principles of hazard testing - equipment and uses

Solvent Selection and Solvent Effects

- > Reasons for choosing a solvent
- > Solvent guides
- > The effect of solvents on chemical reactions
- > Useful solvent parameters
- > Phase transfer catalysis
- > Water as a solvent

Oxidation and reduction

- > Choice of reagent(s)
- > Stoichiometric versus catalytic
- > Reagent stability
- > Safety issues

Azide and Diazo Chemistry

- > Industrial scale approaches to tetrazole and triazole preparation
- > Recommendations for safe working with azides
- > Monitoring hydrazoic acid
- > Azo transfer reagents
- > Diazomethane chemistry at scale

Work Up

- > Quenching reactions / reagents
- > Minimising work up - Telescoping
- > Catalyst removal
- > Product isolation

Scaling up chemical reactions

- > What can go wrong - it's not what you do but the way that you do it
- > Heat transfer areas
- > Importance of dose control and in process analysis
- > Reactions with initiation periods
- > Simple do's and don't's
- > Flammability issues

C-C Bond Forming Reactions

- > Making and using Grignard reagents
- > Suzuki cross coupling
- > Cyanation

Curtius and related rearrangements

- > Review of industrial approaches to scaling up these reaction



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Registration 8.45
Course commences 9.00 Day 1
Course adjourns 4.30 on Day 2

Course fees include a comprehensive course manual, refreshments throughout each day, lunches and one course dinner on the first evening

For all prices and dates please refer to our website



IT'S EASY TO REGISTER ONLINE

COURSE TUTORS

Dr Will Watson

Technical Director,
Scientific Update

Will Watson gained his PhD in Organic Chemistry from the University of Leeds in 1980. He joined the BP Research Centre at Sunbury-on-Thames and spent five and a half years working as a research chemist on a variety of topics including catalytic dewaxing, residue upgrading, synthesis of novel oxygenates for use as gasoline supplements, surfactants for use as gasoline detergent additives and non-linear optical compounds.

In 1986 he joined Lancaster Synthesis and during the next 7 years he was responsible for laboratory scale production and process research and development to support Lancaster's catalogue, semi-bulk and custom synthesis businesses. In 1993 he was appointed to the position of Technical Director, responsible for all Production (Laboratory and Pilot Plant scale), Process Research and Development, Engineering and Quality Control.



Dr Will Watson

Technical Director,
Scientific Update

He helped set up and run the Lancaster Laboratories near Chennai, India and had technical responsibility for the former PCR laboratories at Gainesville, Florida. He joined Scientific Update as Technical Director in May 2000. He is also involved in an advisory capacity in setting up conferences and in the running of the events. He is also active in the consultancy side of the business.

@ will@scientificupdate.com

REGISTRATION

Use our **fast online booking system** by visiting

www.scientificupdate.com

Alternatively you can mail or fax the attached registration form to:
Scientific Update
Maycroft Place, Stone Cross,
Mayfield, East Sussex, TN20 6EW, UK
Fax Number +44 1435 872734

How to Pay

When you register online, you can have the option to pay via credit card (Amex, MasterCard or Visa). A receipted invoice will be automatically generated once paid and sent via email. Should your company wish to pay by cheque or bank transfer, on booking, bank details will be supplied with an invoice.

Group Discounts

Group discounts are available on two or more attendees - see registration form. This offer only applies if bookings are made simultaneously and from the same billing address.

Confirmation of your registration

These will be sent via email.

Late Applications

For late applications, please register online or fax the completed registration form, including credit card payment information.

Cancellations/Refunds

Should you be unable to attend and cancel in writing no later than 1 month before the start of the course, Scientific Update will refund your registration less £300.00 (or equivalent in €//\$) processing fee. Unfortunately refunds are not possible after that date. Substitutions can be made at any time.

CONSULTANCY SOLUTIONS

OUR EXPERTISE

We are specialists in Industrial Organic Chemistry, solving problems and managing projects in Process Research and Development covering the following industries:

- > Pharmaceuticals
- > Fine Chemicals
- > Agrochemicals
- > Flavour & Fragrance
- > Specialty Chemicals

OUR TEAM

You will be assigned one leading consultant but you will benefit from our team with over 100 years collective industrial experience.



OUR APPROACH

We will sign a CDA and discuss your project by telecom or webinar to assess what benefits we can offer. This initial consultation (up to 4 hours) is free of charge. After which we will offer a detailed proposal with the service we can provide tailored to your individual requirements.

EVENT:**DATES:****LOCATION:****No. of attendees****Price****NEW FAST ONLINE REGISTRATION**

Why not register quickly online and receive instant confirmation? Look for the **register** button on the event of your choice. www.scientificupdate.com

First attendee

Company
 Title (Dr/Prof/Mr/Mrs/Ms)
 First name
 Surname
 Job Title
 Address

 Post Code / Zip
 Country
 Tel
 Fax
 Email
 Mobile
 Special Diet
 I would like to subscribe to your FREE bi-monthly newsletter
 What's new in Process Chemistry?

Second attendee

Title (Dr/Prof/Mr/Mrs/Ms)
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 Surname
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 What's new in Process Chemistry?

Third attendee

Title (Dr/Prof/Mr/Mrs/Ms)
 First name
 Surname
 Job Title
 Tel
 Fax
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Payment will be made by:

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We accept the following credit cards:



Amex*



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Visa

To pay by credit card a secure link will be provided once you receive your booking confirmation email, this will then take you to a secure payment gateway.

*payments via Amex can only be made in US dollars

Currency Payments

If you select to pay in a different currency than the event is advertised in, the amount charged will be based on the exchange rate at the time of preparing the invoice.

Discounts

Complete the details for either two or three delegates and your discount will automatically be applied. This offer only applies where all delegates are booked simultaneously and at the same billing address.

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Data Protection

Scientific Update Ltd is registered under the Data Protection Act 1998. We will store your information securely and only share your contact details with other attendees at this event. If you are happy for your details to be passed to any third parties please tick here:

For full terms of business and payment details please see our website

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