

# SAFETY AND SELECTIVITY IN THE SCALE-UP OF **CHEMICAL REACTIONS**

Multiple attendees discounts **UP TO 15%** available

4-5 November 2019 Amsterdam, The Netherlands, Radisson Blu

### INTRODUCTION

The aim of the course is to give lab chemists an understanding of the issues that need to be considered during the early stages of scale up to large laboratory scale equipment (10-20 litre vessels) / kilo lab.

The course will concentrate on chemical safety and selectivity issues and include information on what safety testing equipment is available and the uses and limitations of this equipment.

Attendees will learn how to identify potential problems whether they be thermal hazards or selectivity issues. Methods used by other companies for handling hazardous reagents and reactions will be described as well as alternative chemistry to circumvent these reactions and/or reagents.

### **WHO SHOULD** ATTEND?

Any laboratory chemist involved in the scale-up to large scale

### **IN-HOUSE COURSE**

For 8+ people contact us to discuss holding this event In-House sciup@scientificupdate.com

### **COURSE OUTLINE**

#### Introduction

- > The safety literature
- > Functional groups which can cause problems on scale up

### Improving safety and selectivity in chemical reactions

- > Inherent safety, choosing the right synthetic route
- > Reaction criticality classes (Stoessel diagrams)
- > Choosing the right reagent
- > Catalysis the plusses and minuses
- > Choosing the right reaction conditions

### Thermal Hazard Testing and Runaway Reactions

- > Introduction and overview of safety issues in the chemical industry
- > Heat loss considerations
- > Desk screening unstable groups, Oxygen balance equation etc
- > Principles of hazard testing equipment and uses

### **Solvent Selection** and Solvent Effects

- > Reasons for choosing a solvent
- > Solvent guides
- > The effect of solvents on chemical reactions
- > Useful solvent parameters
- > Phase transfer catalysis
- > Water as a solvent

#### Oxidation and reduction

- > Choice of reagent(s)
- > Stoichiometric versus catalytic
- Reagent stability
- > Safety issues

### **Azide and Diazo Chemistry**

- > Industrial scale approaches to tetrazole and triazole preparation
- > Recommendations for safe working with azides
- > Monitoring hydrazoic acid
- > Azo transfer reagents
- > Diazomethane chemistry at scale

#### Work Up

- > Quenching reactions / reagents
- > Minimising work up Telescoping
- > Catalyst removal
- > Product isolation

### Scaling up chemical reactions

- > What can go wrong it's not what you do but the way that you do it
- > Heat transfer areas
- > Importance of dose control and in process analysis
- > Reactions with initiation periods
- > Simple do's and don't's
- > Flammability issues

#### **C-C Bond Forming Reactions**

- > Making and using Grignard reagents
- > Suzuki cross coupling
- > Cyanation

### **Curtius and related** rearrangements

> Review of industrial approaches to scaling up these reaction



Start 9.00am - Monday 4 November Finish 3.30pm - Tuesday 5 November Course dinner 7.30pm - Monday 4 November

Course Fee: €1,799

Which includes comprehensive course manual, refreshments throughout the day, lunch and one course dinner.

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### **COURSE TUTOR**

#### **Dr Will Watson**

Technical Director, Scientific Update

Will Watson gained his PhD in Organic Chemistry from the University of Leeds in

1980. He joined the BP Research Centre at Sunbury-on-Thames and spent five and a half years working as a research chemist on a variety of topics including catalytic dewaxing, residue upgrading, synthesis of novel oxygenates for use as gasoline supplements, surfactants for use as gasoline detergent additives and nonlinear optical compounds.

In 1986 he joined Lancaster Synthesis and during the next 7 years he was responsible for laboratory scale production and process research and development to support Lancaster's catalogue, semi-bulk and custom synthesis businesses. In 1993 he was appointed to the position of Technical Director, responsible for all Production (Laboratory and Pilot Plant scale), Process Research and Development, Engineering and Quality Control. He helped set up and run the Lancaster Laboratories near Chennai, India and had technical responsibility for the former PCR laboratories at Gainesville, Florida. He joined Scientific Update as Technical Director in May 2000. He is also involved in an advisory capacity in setting up conferences and in the running of the events. He is also active in the consultancy side of the business.



will@scientificupdate.com

### **VENUE**

### Radisson Blu Amsterdam

Rusland 17 NL-1012 CK Amsterdam Netherlands

### www.radissonblu.com/en/hotel-amsterdam

Stay downtown in the city of canals at the 4-star Radisson Blu Hotel. Located in the De Wallen area of Amsterdam, our central hotel offers a unique base for exploring this modern metropolis with all its tangible cultural heritage.

If you're traveling for business, you'll find convenient access to public transport, and the RAI Convention Center is only 4 km away.

The hotel is fully accessible, and facilities include a fitness room, sauna, digital reading material and a variety of concierge services.

We have organised a special accommodation rate of €239.00 per night. Information on how to book will be provided on your registration confirmation.



### **REGISTRATION**

You can either use our fast online booking system or mail or fax the attached registration form to: Scientific Update Maycroft Place, Stone Cross, Mayfield, East Sussex, TN20 6EW, UK Fax Number +44 1435 872734

#### **How to Pay**

When you register online, you can have the option to pay via credit card (Amex, Mastercard or Visa). For email payments please include course title, card number, expiry date and security code. A receipted invoice will be automatically generated once paid and sent via email. Should your company wish to pay by cheque or bank transfer bank details will be supplied with an invoice.

#### **Bank Transfer or Cheque**

Should your company wish to pay by cheque or bank transfer, on booking you can choose between paying in either €, \$ or £. All bank details will be supplied with an invoice.

#### **Group Discounts**

Group discounts are available on two or more attendees - see registration form. This offer only applies if bookings are made simultaneously and from the same billing address.

**Confirmation of your registration** These will be sent via email.

### **Late Applications**

Late applications are permitted depending on availability, please register online and pay by credit card only.

#### **Cancellations/Refunds**

Should you be unable to attend and cancel in writing no later than 1 month before the start of the course, Scientific Update will refund your registration less £300 (or equivalent in €/\$) processing fee. Unfortunately refunds are not possible after that date. Substitutions can be made at any time.

## SAFETY AND SELECTIVITY IN THE SCALE-UP OF CHEMICAL REACTIONS

**4-5 November 2019** Amsterdam, The Netherlands

### **FAST ONLINE REGISTRATION**

Look for the **BOOK NOW** button on the event of your choice **www.scientificupdate.com** 

No. of attendees @ €1,799 Speci

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Register 2 delegates and receive 5% on 2nd booking Register 3 delegates and receive 10% on 3rd booking Register 4 or more delegates and receive a 15% discount

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Special Diet	details with other attendees at this event. If you are happy for your
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