

Essential oils

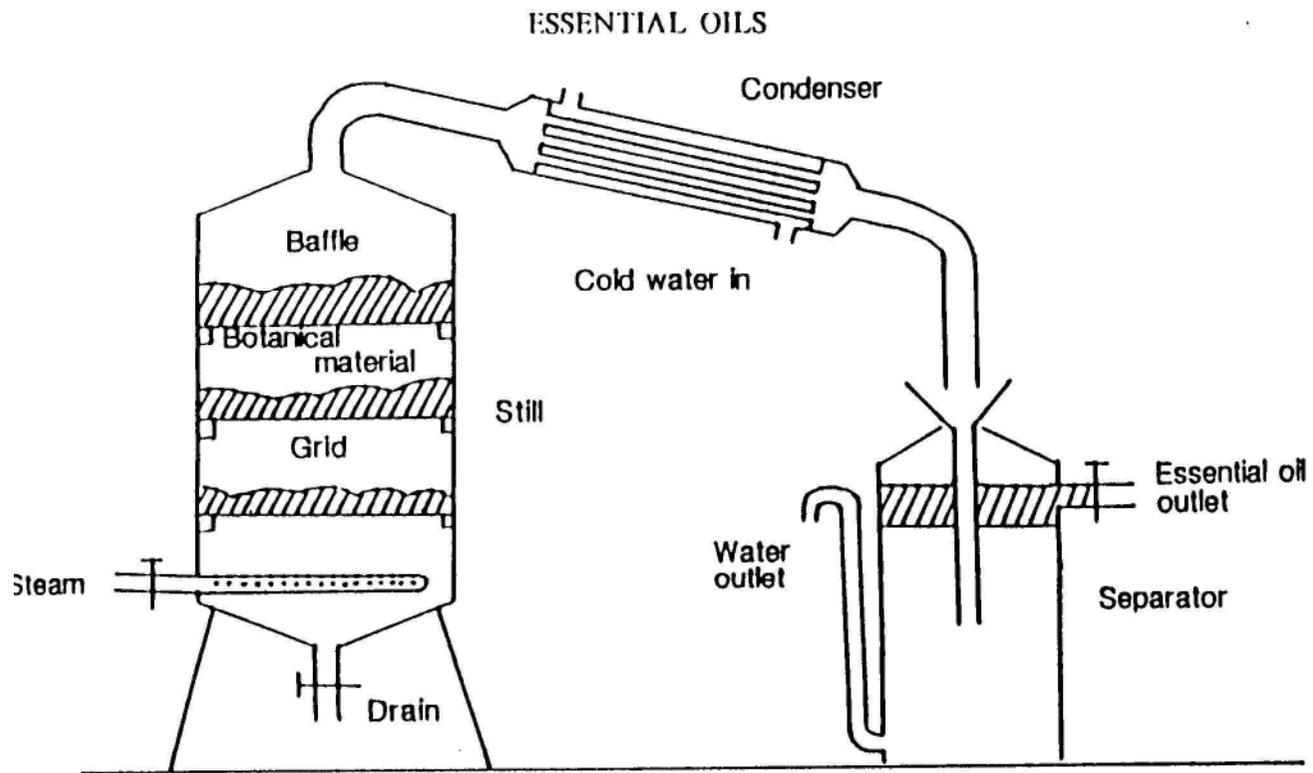


Diagram of typical steam distillation plant.





















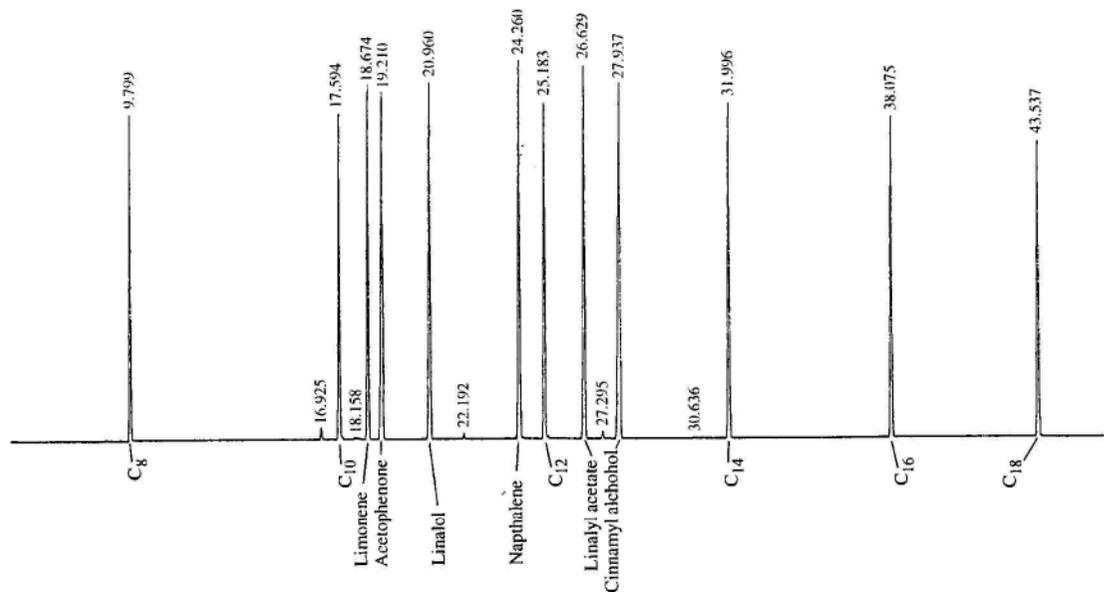


Fig. 1 Typical chromatogram of NC-hydrocarbon mixture.

5 Calculation of *g*-pack value

| Test compound | RRI | Y factor | X factor | Z factor |
|--------------------------|------|---|--|---|
| Limone | 1020 | $(RRI \times 0.14) + 2 = 1.0629$ | $1.0584 \times Y = 1.1250$ | $1.0584^2 \times Y = 1.1907$ |
| | | 136.23 | | |
| Acetophenone | 1034 | $(RRI \times 0.14) + 2 = 1.2216$ | $1.3350 \times Y = 1.6308$ | $1.3350^2 \times Y = 2.1772$ |
| | | 120.14 | | |
| Linalol | 1084 | $(RRI \times 0.14) + 2 = 0.9969$ | $1.0218 \times Y = 1.0186$ | $1.0218^2 \times Y = 1.0408$ |
| | | 154.24 | | |
| Naphthalene | 1156 | $(RRI \times 0.14) + 2 = 1.2784$ | $1.3361 \times Y = 1.7081$ | $1.3361^2 \times Y = 2.2822$ |
| | | 128.16 | | |
| Linalyl acetate | 1241 | $(RRI \times 0.14) + 2 = 0.8954$ | $0.8797 \times Y = 0.7877$ | $0.8797^2 \times Y = 0.6929$ |
| | | 196.28 | | |
| Cinnamyl alcohol | 1273 | $(RRI \times 0.14) + 2 = 1.3432$ | $1.4993 \times Y = 2.0139$ | $1.4993^2 \times Y = 3.0194$ |
| | | 134.17 | | |
| Sum | | $\Sigma Y = 6.7984$ | $\Sigma X = 8.2841$ | $\Sigma Z = 10.4032$ |
| \times factor <i>f</i> | | $f_1 \Sigma Y = 6.7984 \times 1.07977 = 7.3407$ | $f_2 \Sigma X = 8.2841 \times 2.88734 = 23.9190$ | $f_3 \Sigma Z = 10.4032 \times 1.49758 = 15.5796$ |

$$g\text{-pack value} = f_2 \Sigma X - f_1 \Sigma Y - f_3 \Sigma Z = 23.9190 - 7.3407 - 15.5796 = 0.9987$$

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