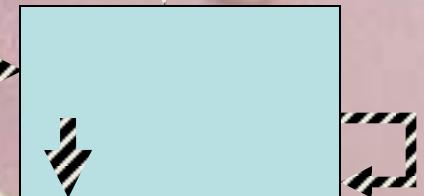




## Rare Earths and Other Scarce Metals: Technologically Vital but Usually Thrown Away

Thomas E. Graedel  
Yale University



# Industrial Ecology

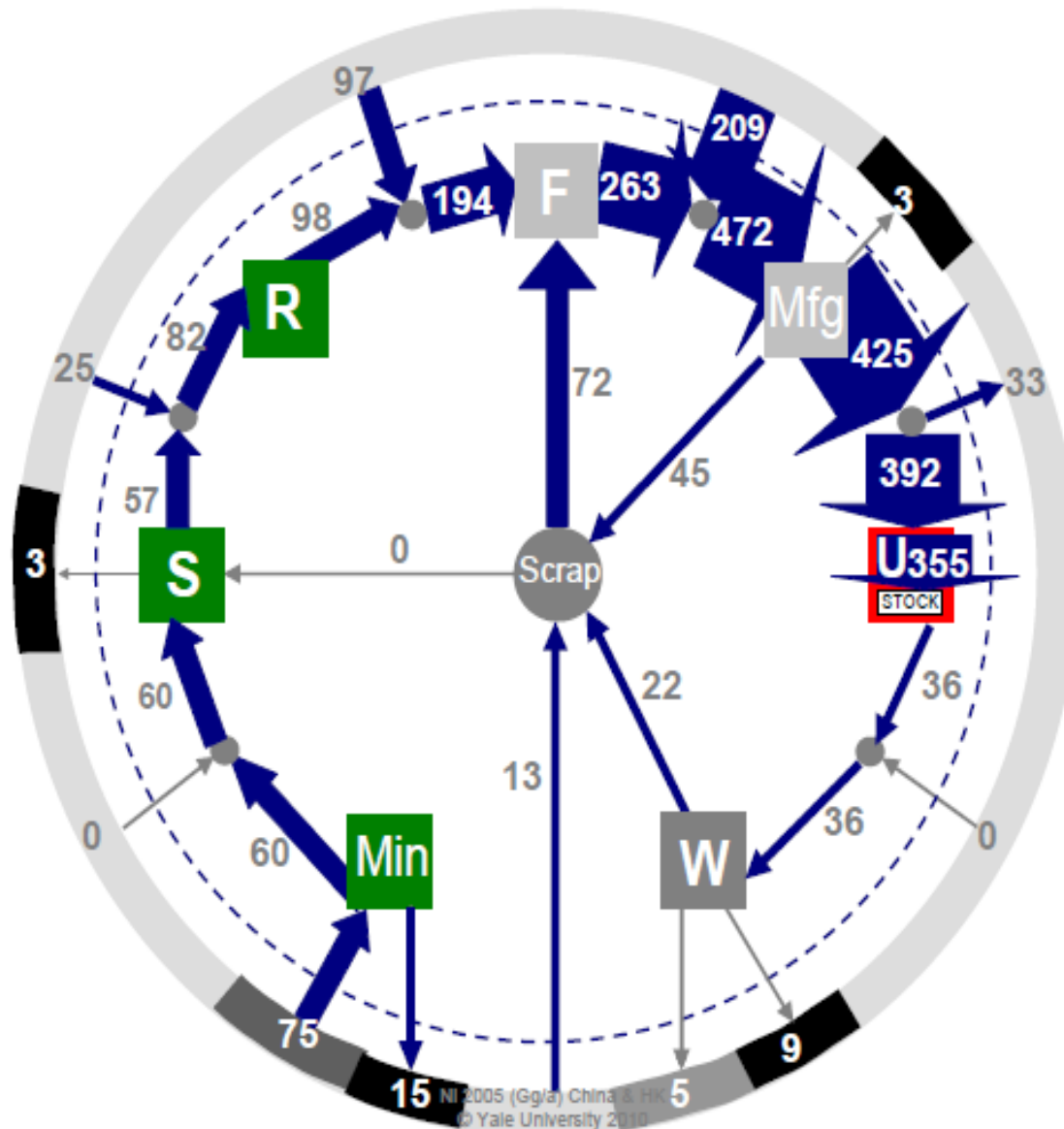
- The study of the human-influenced stocks and flows of resources and energy, from the perspective of resources and the environment
- The field that quantifies the anthropocene

# Automotive Industry: Hybrid vehicle technology is dependent upon the Rare Earths



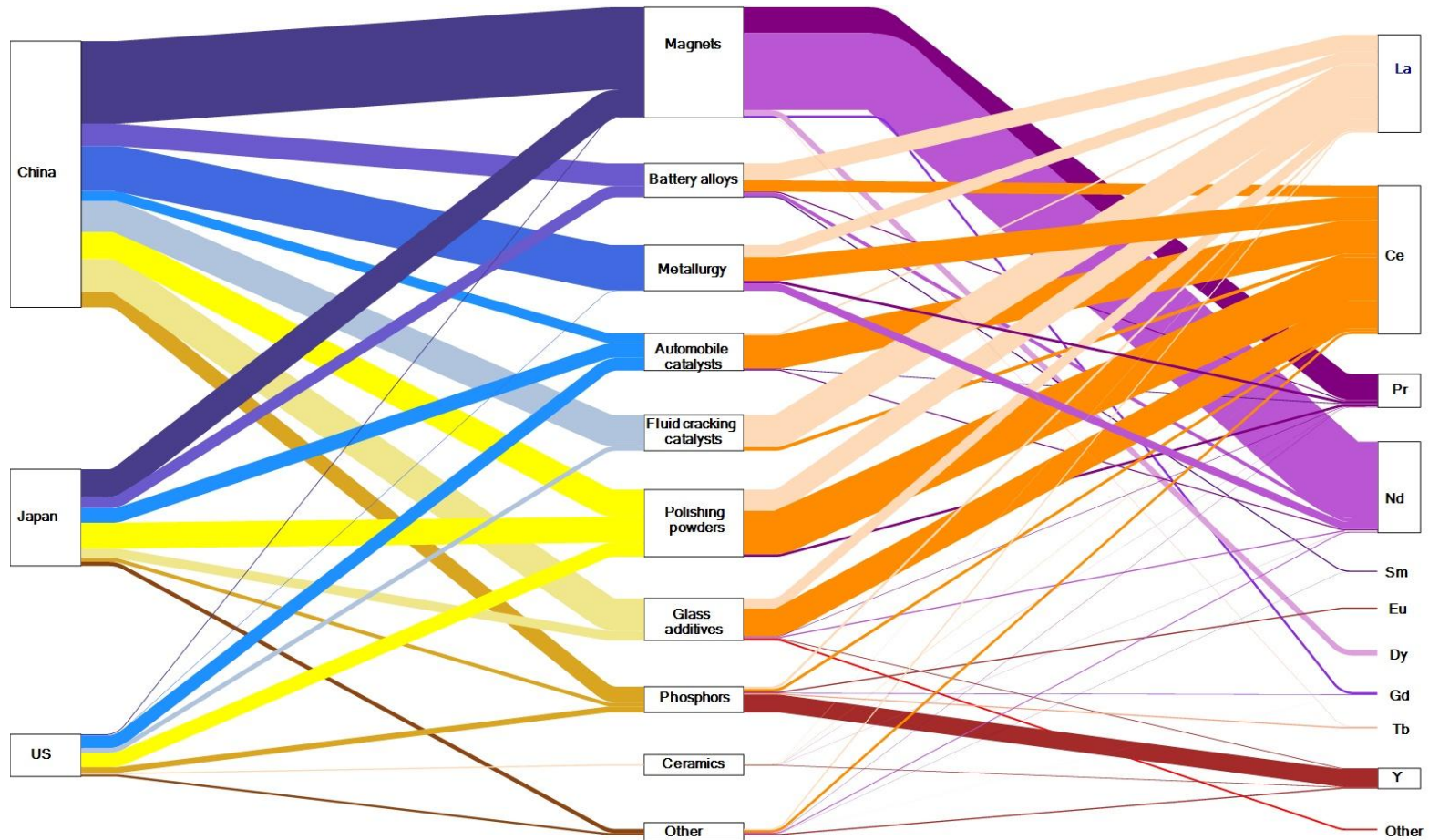
Source: Molycorp

## China & Hong Kong, 2005



Source: B. Reck and  
S. Rotter, *J. Ind. Ecol.*,  
16, 518-528, 2012.

# The end uses of the rare earth elements in 2007

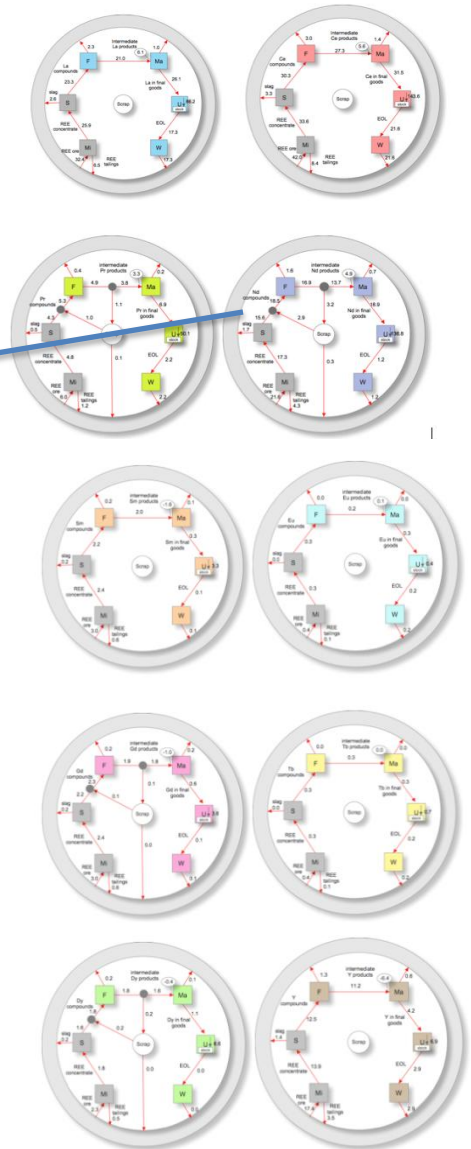
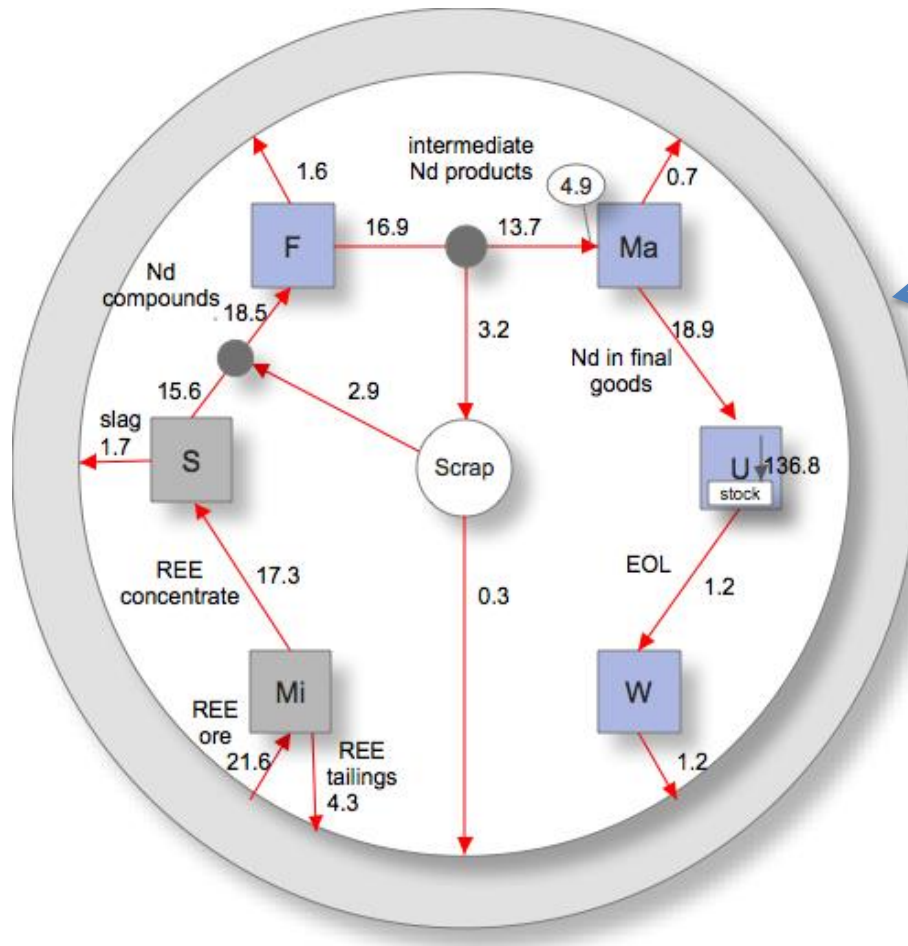


Source: X. Du and T.E. Graedel, *Sci. Total Env.*, in press, 2013.



# Global Nd Cycle 2007

Gg Nd/yr



Source: X. Du & T.E. Graedel, *Sci. Rep.*, 1, srep00145, 2011.

Use it once,  
and then throw it away?

# Brake Linings: An Example of Dissipative Use



Brake linings contain phenolic resin binder, clay and powder fillers, graphite lubricants, and metallic fibers (Ba, Ca, Ti, Cu, Mg, Cr, Sb, Zn, Zr )

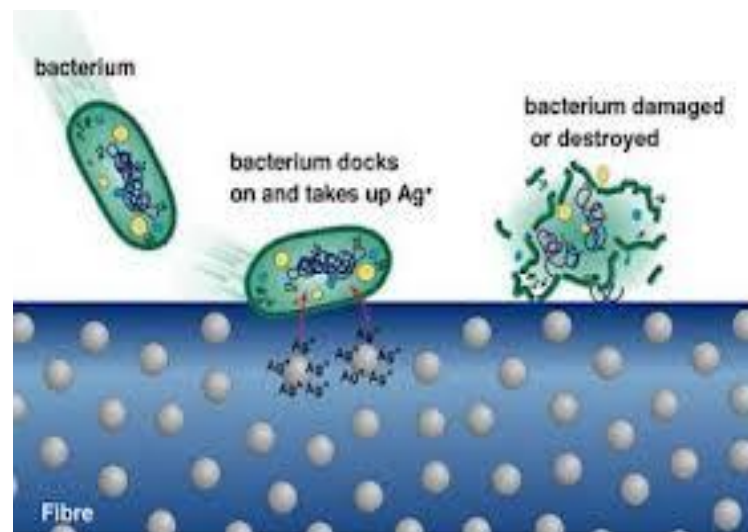
Image courtesy of Sansin Brake Co., [etrade.daegu.go.kr/.../Brake\\_Lining.html](http://etrade.daegu.go.kr/.../Brake_Lining.html)



# Designed dissipative uses of metals (2008)

- Titanium – 94% (pigments)
- Yttrium – 88% (phosphors)
- Arsenic – 68% (wood preservative)
- Antimony – 40% (flame retardant)
- Molybdenum – 15% (lubricant)

# Silver Nanoparticles



# Silver Nanoparticle Consumer Goods

- Creams and cosmetics – 32%
- Textiles and clothing – 18%
- Household items – 16%
- Air and water filters – 12%
- Detergents – 8%
- Other – 14%

2009 accounting of products containing silver nanoparticles - 1027

# Rare Earths and Modern Lighting



# End-of-life recycling rates remain very low for many metals

1 H																	2 He
3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	57-71	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
87 Fr	88 Ra	89-103	104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Uub	113 Uut	114 Uuq	115 Uup	116 Uuh	117 Uus	118 Uuo

Lanthanide Series	57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
Actinide Series	89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr



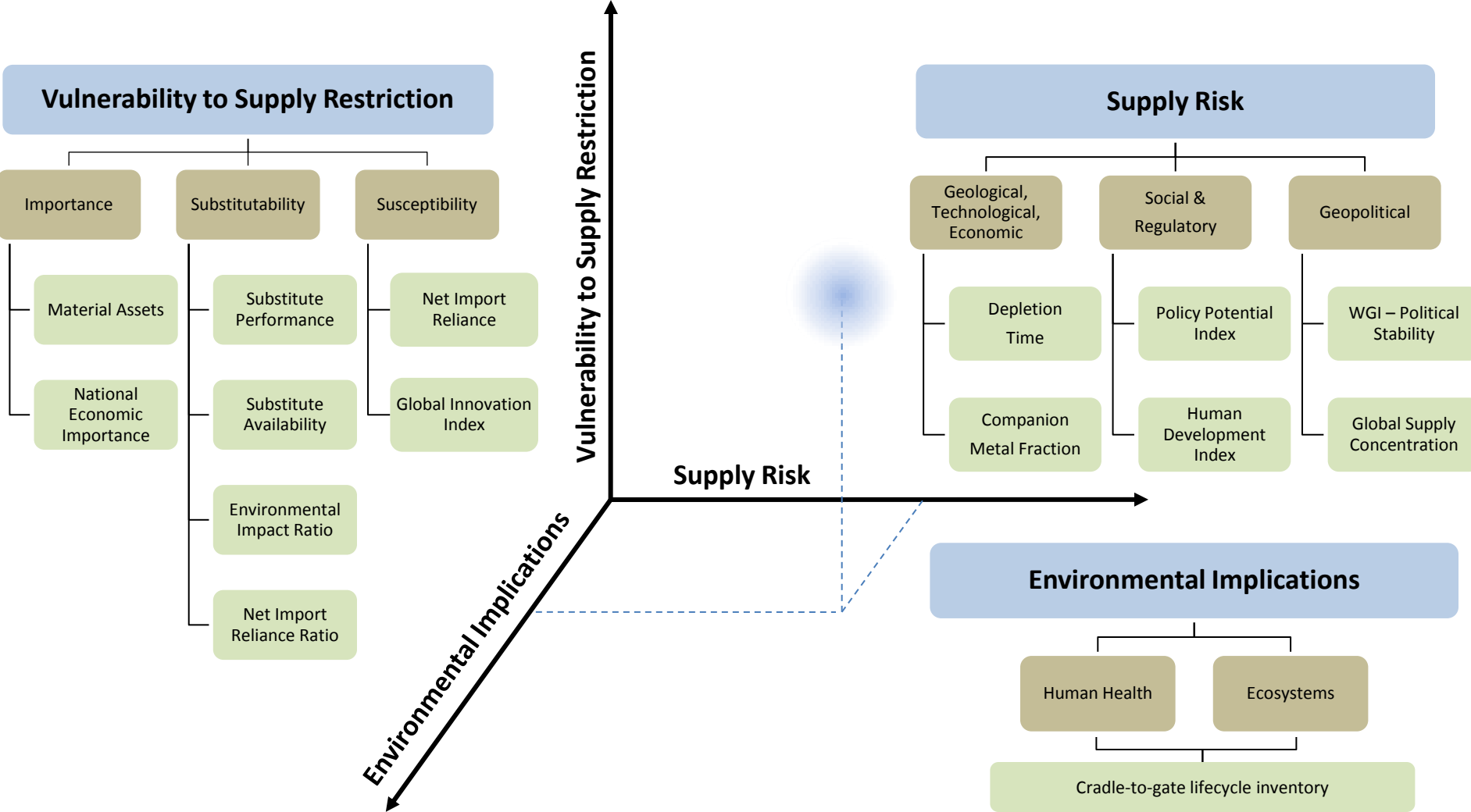
Source: Graedel T.E. et al, *Journal of Industrial Ecology*, 15:355-66, 2011.



# The Yale Criticality Project

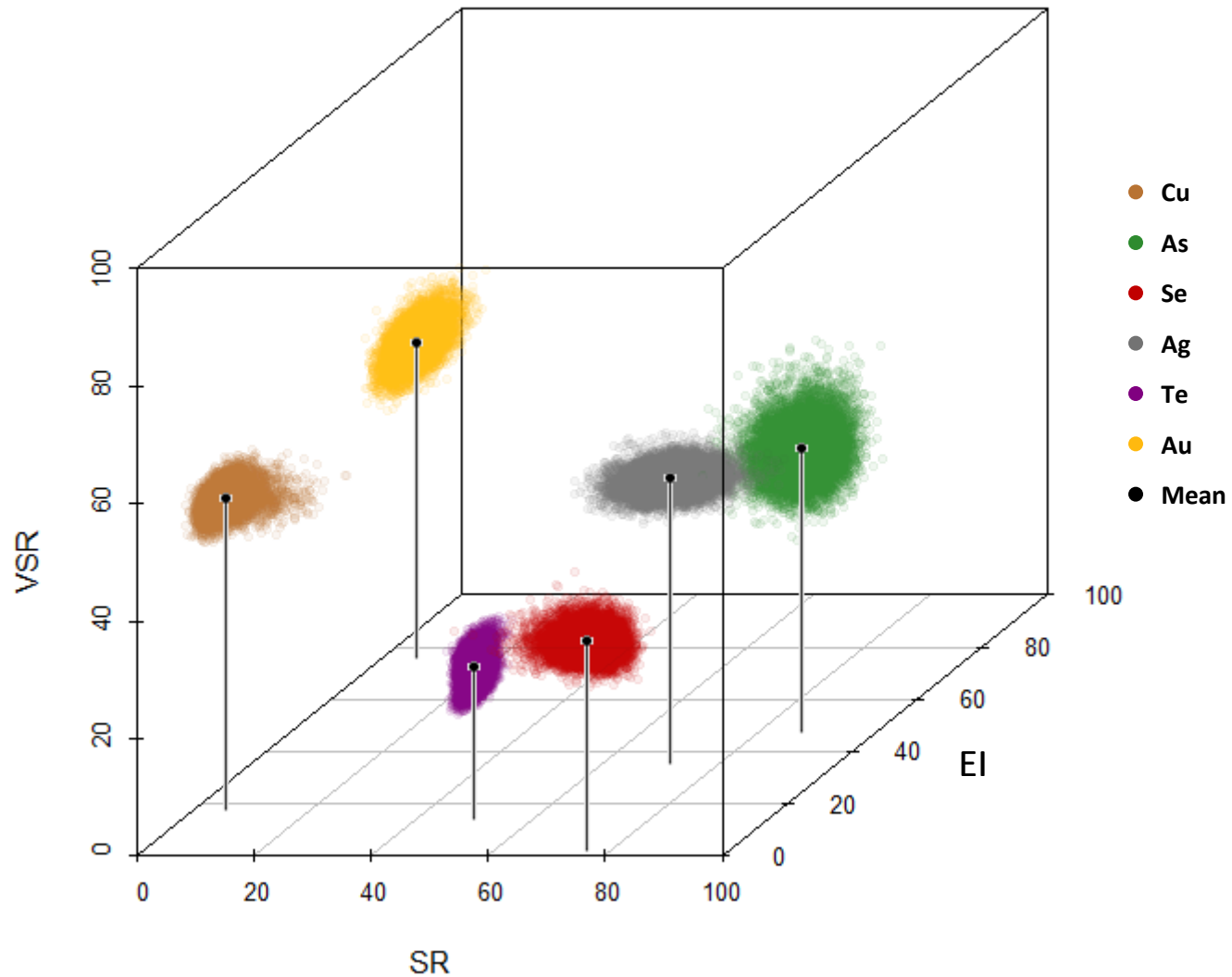
# New methodology evaluates metal Criticality on three complementary dimensions.

National-level assessment



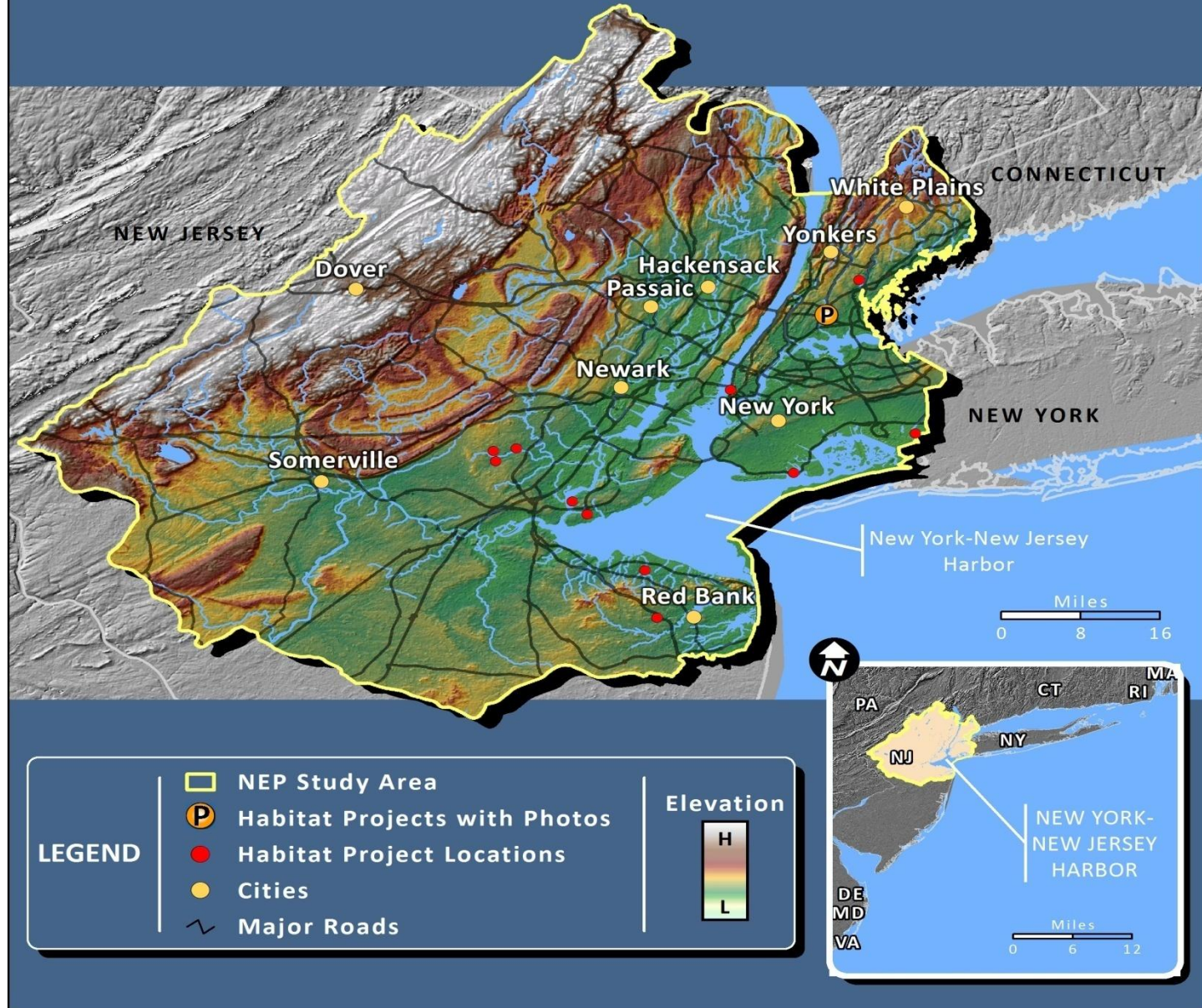
Source: T.E. Graedel, et al. *Environ. Sci. Technol.*, 46, 1063–1070, 2012.

# Copper geological family – global level



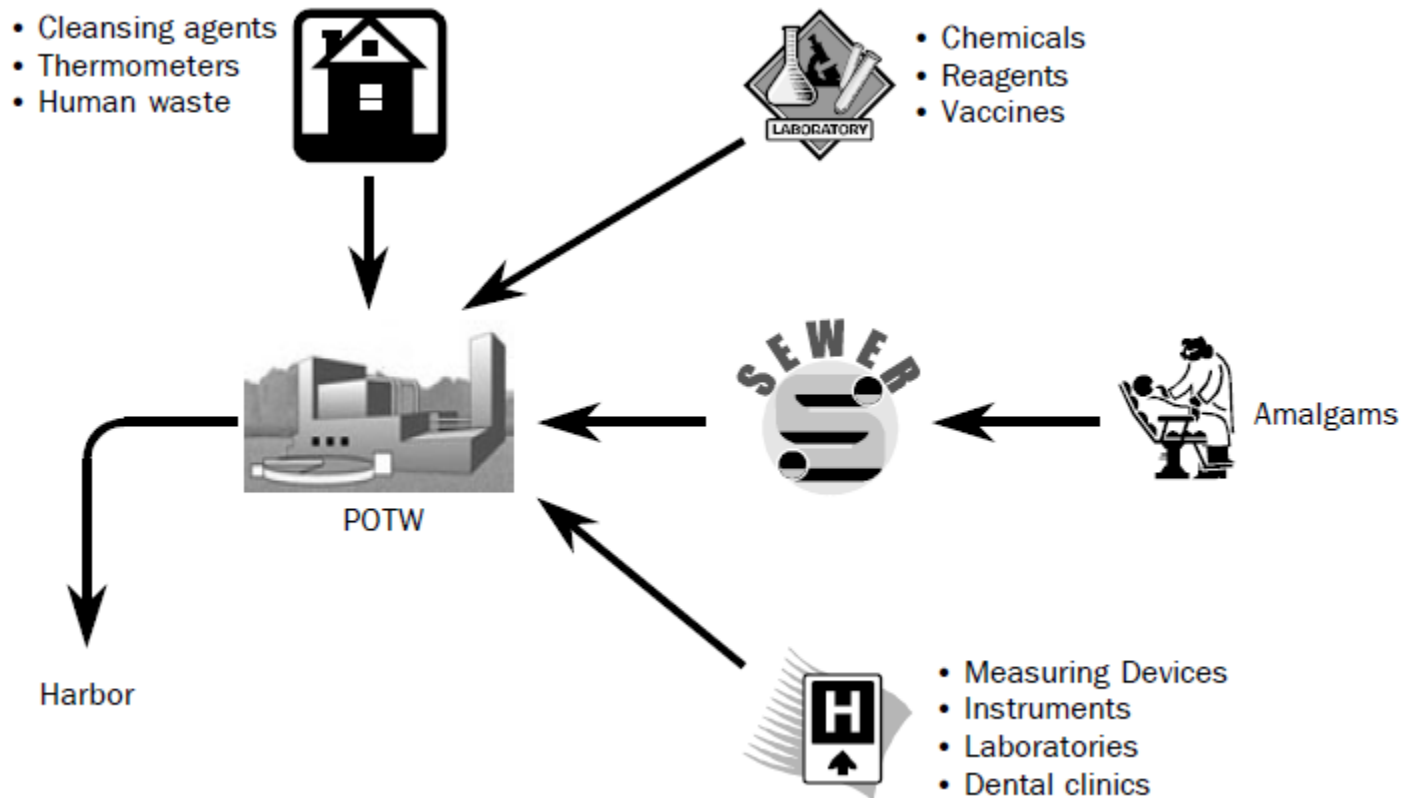
A success story: Limiting harmful  
emissions as a result of  
material flow analysis

# NEW YORK-NEW JERSEY HARBOR ESTUARY PROGRAM

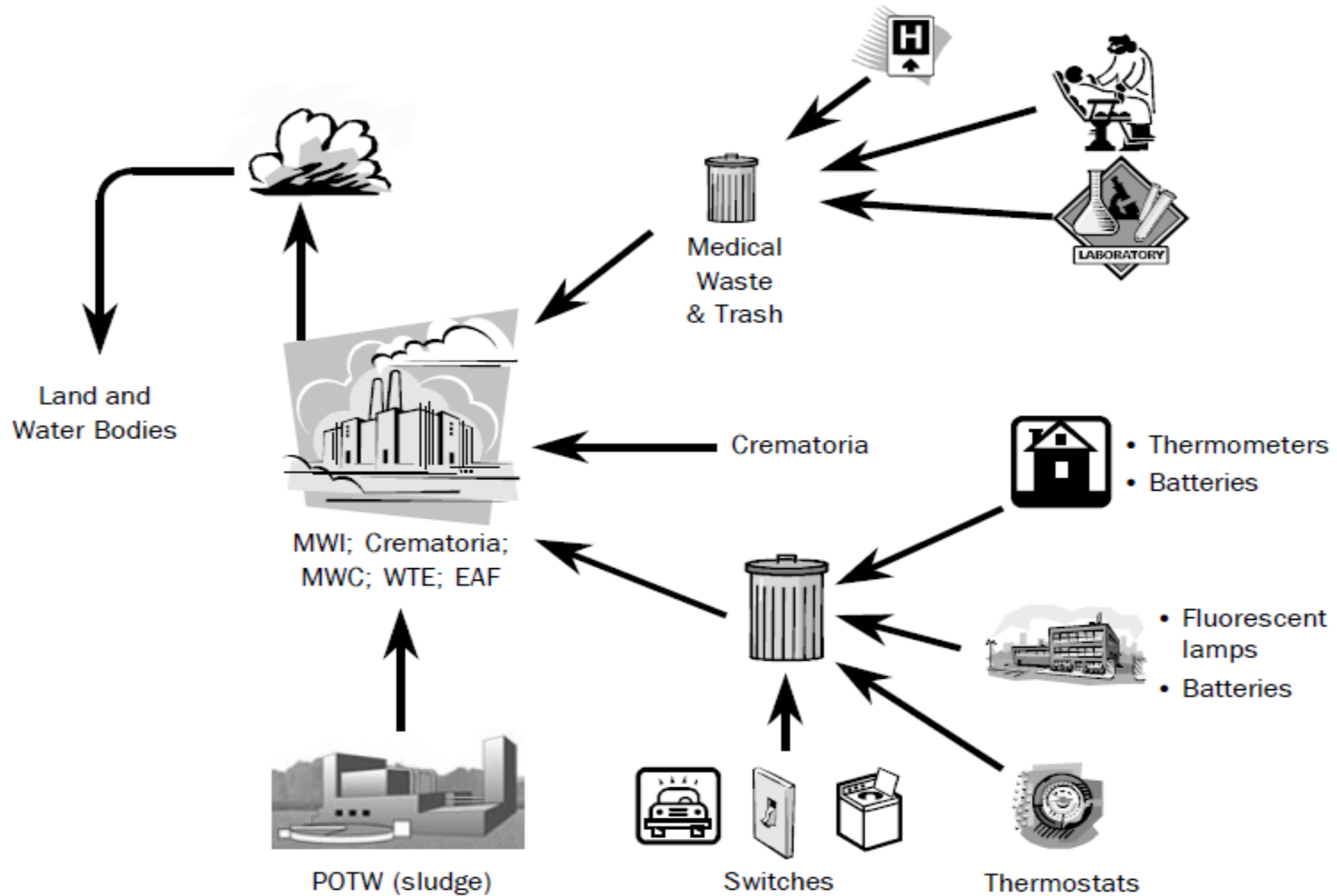




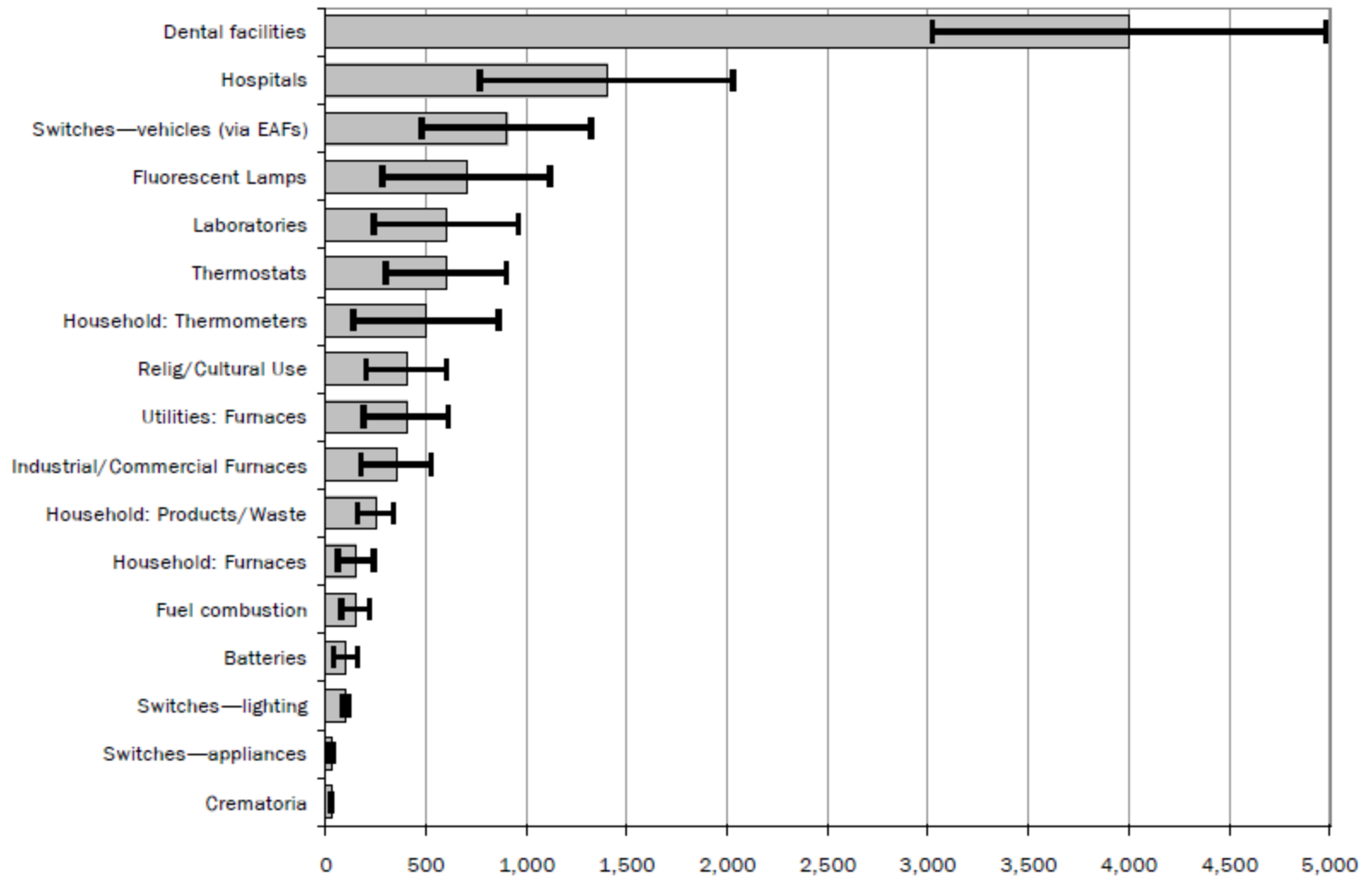
# Pathway of Mercury through Water Treatment and Into the Harbor



# Pathway of Mercury through Incineration and Into the Air, Land, and Water

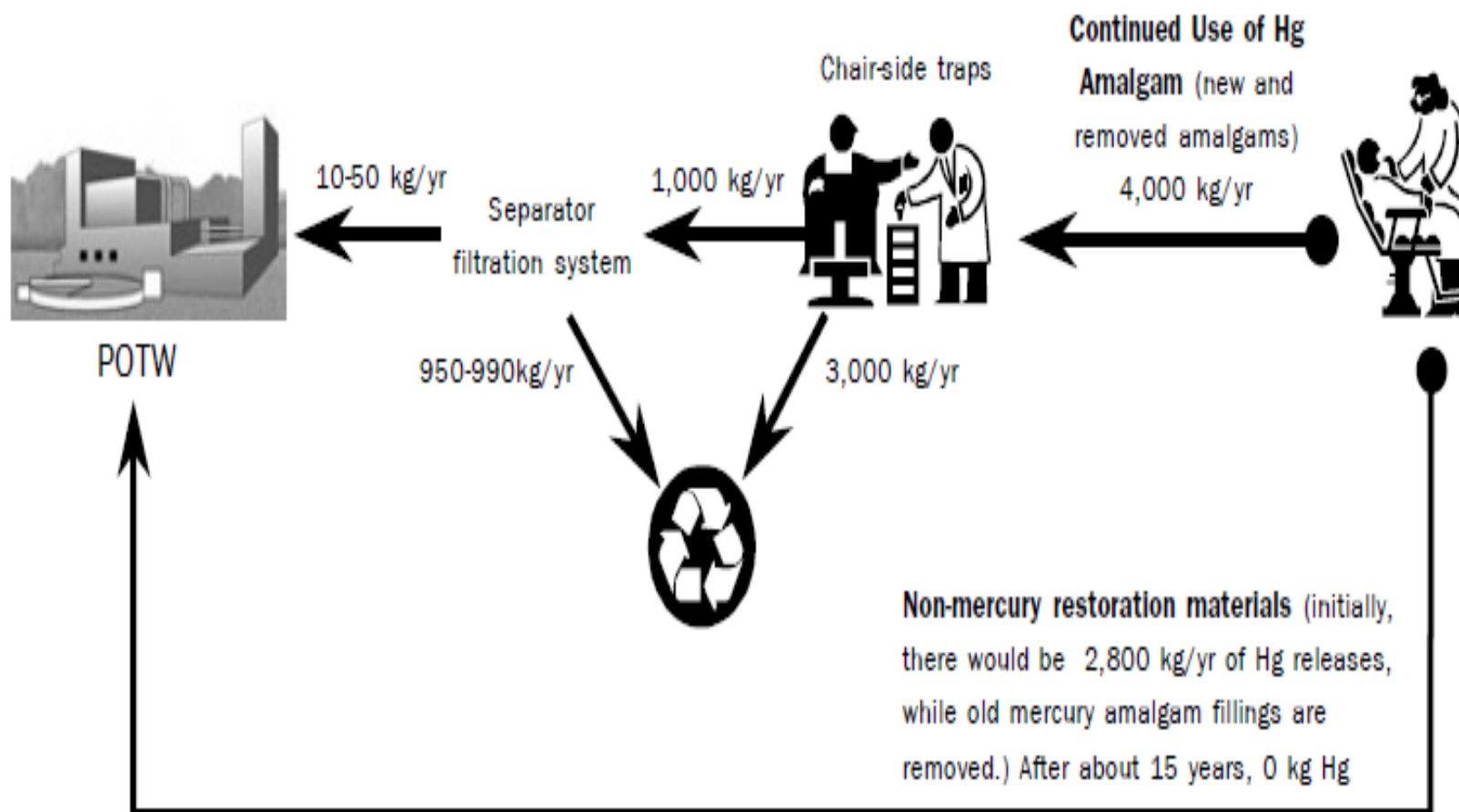


# Mercury Inputs (kg/yr) to NY/NJ Harbor



Source: A.L.C. de Cerrano et al., *Pollution Prevention for Mercury in the NY/NJ Harbor*, NYAS, 2002

# Intervention Options for Dental Office Mercury



Source: A.L.C. de Cerrano et al., *Pollution Prevention for Mercury in the NY/NJ Harbor*, NYAS, 2002

# Closing messages

- Many elements are used once and then lost, often by design
- Quantified metal cycles reveal paths of use and loss, from birth to death or reuse
- Life-cycle quantification presents the opportunities that are available to help change our ways