

FIGURE 1S

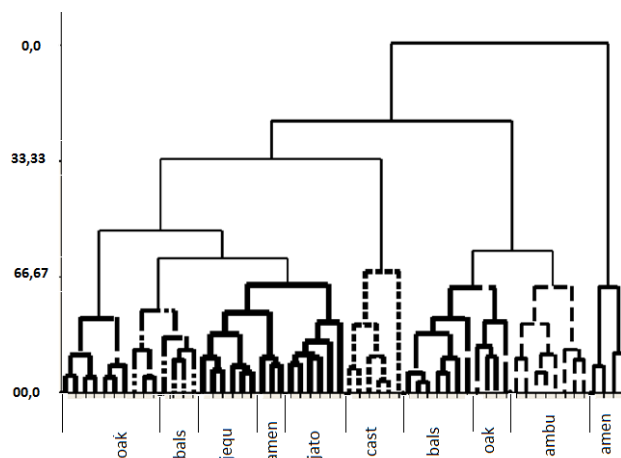


FIGURE 1S. HCA dendrogram plot of cachaça woods extracts using normalized first derivative of spectral absorbance as variables. Similarity measurement: Euclidean distance; data processing: mean-centered; clustering technique: incremental.