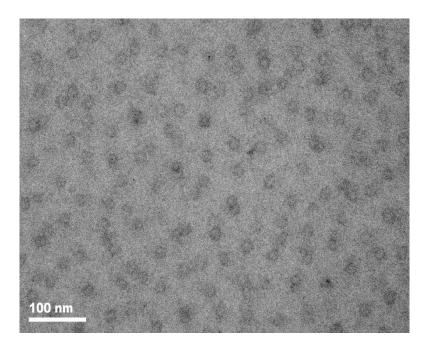
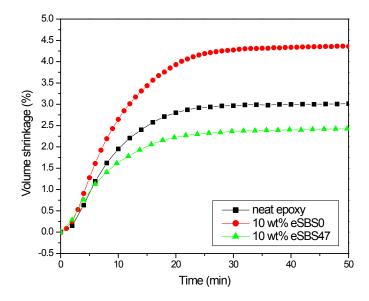
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## Supporting information part



**S1**. HRTEM image of epoxy/DDM blends modified with 10 wt% of eSBS(47)



**S2**. Influence of eSBS (0 and 47) content on the volume shrinkage during curing (initial stages)