

Panoscopically optimized thermoelectric performance of half-Heusler/full-Heusler based *in-situ* bulk composite $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$: Energy and Time efficient way

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Supplementary Information:

The SEM morphology taken corresponding to HH $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{NiSn}$ clearly reveals a single phase contrasts as shown in Fig. S1(a). Fig S1(b) shows energy dispersive X-ray analysis (EDAX) spectrum recorded from the sample of HH $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{NiSn}$ indicating almost nominal composition of HH $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{NiSn}$. However, the SEM morphology obtained from composite of HH(1-x)/FH(x) with compositions $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ (0.03, 0.05 & 0.10) with increasing FH fractions display two phase contrasts which are presented in supporting information S1(c, e & f). One can clearly see that with increasing FH fractions, the size of FH grains also increases and these grains were noted to be of varying length scales S1(c, e & f). The compositional analysis of these phases was performed employing EDAX to verify the homogeneities of the samples. The compositions of HH and FH in all the compositions $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ have been quantified and averaged from values taken at 8 positions and no obvious impurities phase were observed other than HH and FH in any of the composite samples. A representative EDS spectrum and quantification of elements for the best performing sample $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ with $x=0.03$, have been presented in fig. S1(d). The

EDAX analysis confirms the minor phase to be full-Heusler, while matrixes phase to be HH, which are consistent with the XRD results.

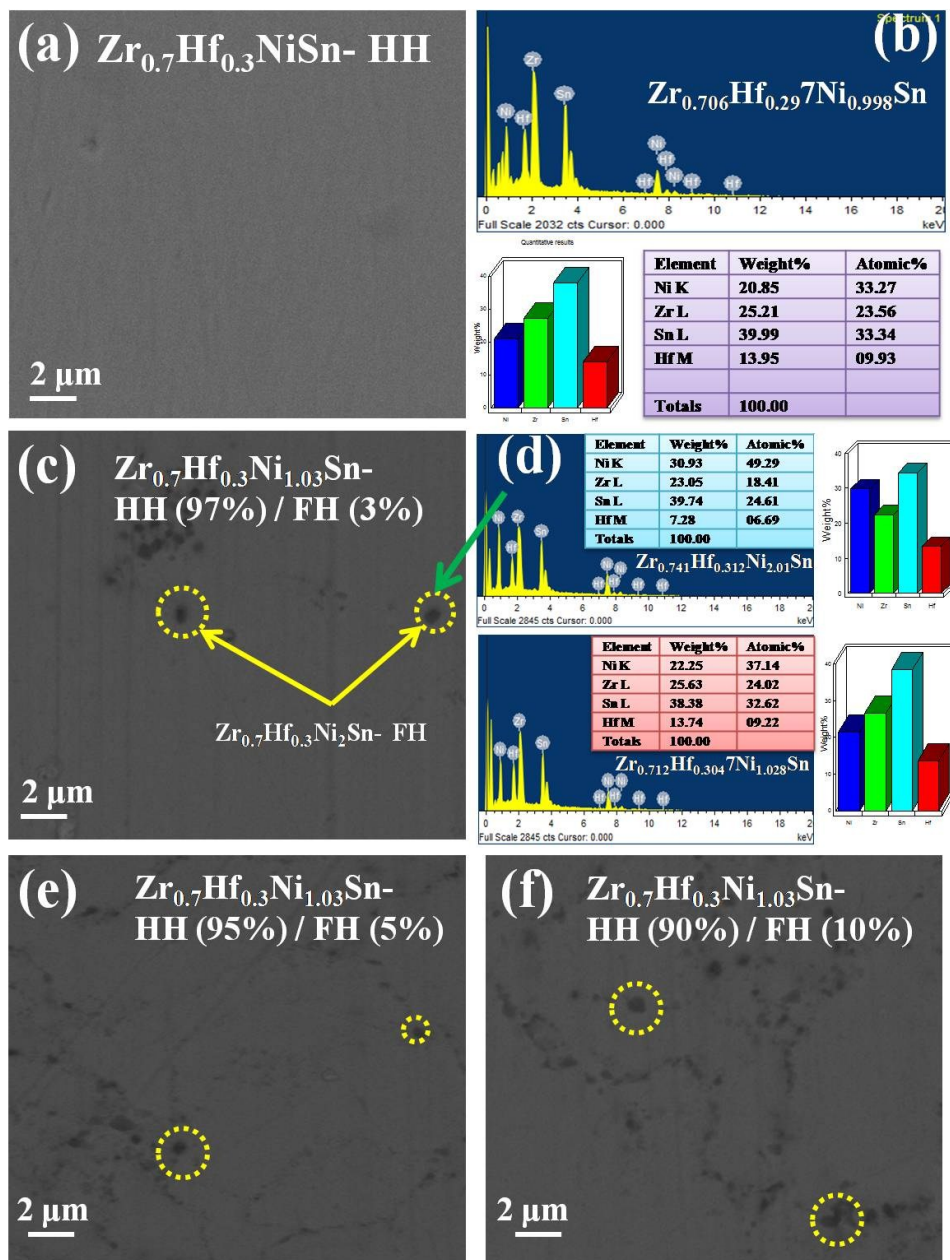


Figure S1: (a) The back scattered SEM micrograph of $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{NiSn}$ representing a single phase contrast which corresponds to half heusler phase confirmed by the EDAX pattern shown in Fig (b); (c) SEM of $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1.03}\text{Sn}$ representing dominantly two phase contrasts; (d) the EDAX pattern

of dark contrast and overall phase; (e & f) SEM micrograph of HH (1-x)/FH(x) $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ (0.05 & 0.10) composites showing dominantly two phase contrasts with varying FH grain sizes.

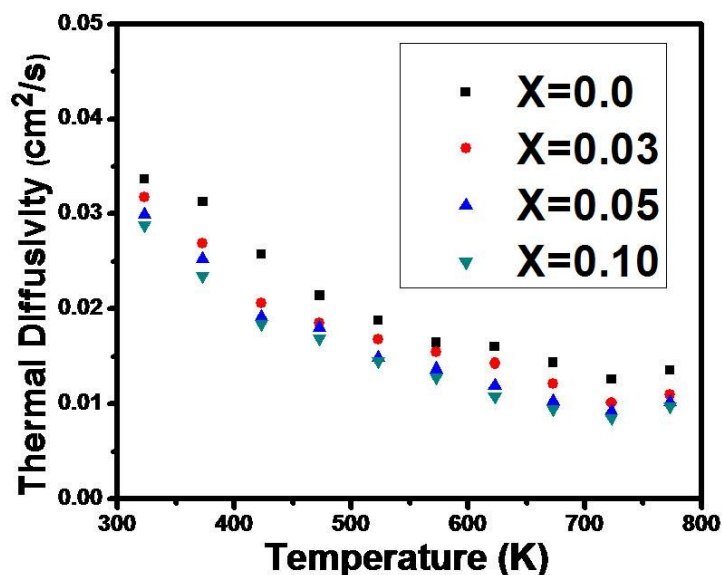


Figure S2: Temperature dependence of thermal diffusivity of composite of HH(1-x)/FH(x) with compositions $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ (0, 0.03, 0.05 & 0.10).

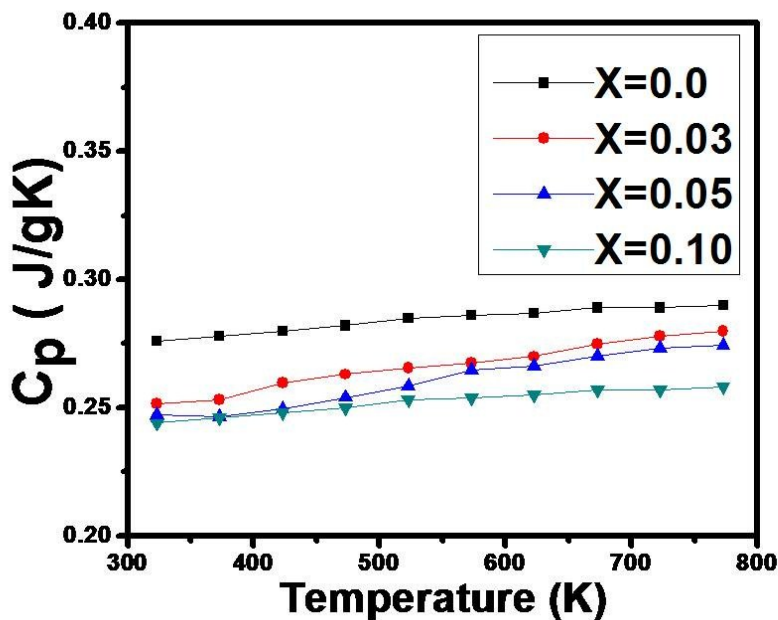


Figure S3: Temperature dependence value of specific heat (c_p) of composite of HH(1-x)/FH(x) with compositions $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ (0, 0.03, 0.05 & 0.10).

Table ST1: Crystal density data along with geometrical pellet density of HH (1-x)/FH(x) composites derived from the compositions $\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1+x}\text{Sn}$ ($0.0 \leq x \leq 0.10$).

Composition:	$\text{Zr}_{0.7}\text{Hf}_{0.3}\text{NiSn}$	$\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1.03}\text{Sn}$	$\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1.05}\text{Sn}$	$\text{Zr}_{0.7}\text{Hf}_{0.3}\text{Ni}_{1.1}\text{Sn}$
Crystal Density (kg/m³)	8724.27	8766.52	8805.21	8873.65
Geometrical pellet density (kg/m³)	8584.68	8677.10	8678.41	8717.47
Relative %	98.4%	98.98%	98.56%	98.24%