Supporting information

Water-dependent kinetics guide complex lipase-mediated synthesis of biolubricants in a water activity control reactor

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1 Part I Intrinsic kinetics of enzymatic reactions

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3 I. Notation

TMP	Trimethylol propane	$mmol/g_{substrate}$
FA	Fatty acid	mmol/g _{substrate}
MAP	Mono-substituted TMP esters	mmol/g _{substrate}
DAP	Di-substituted TMP esters	mmol/g _{substrate}
TAP	Tri-substituted TMP esters	mmol/g _{substrate}
W	Water	mmol/g _{substrate}
[E]	Free enzyme concentration	mmol/g _{substrate}
[ET]	Total enzyme concentration	mmol/g _{substrate}
$[A \times E \times$	Ternary substrate A-enzyme-substrate B complex	mmol/g _{substrate}
<i>B]</i>		
[A]	Compound A concentration	mmol/g _{substrate}
k_i	Kinetic constant	
K _i	Equilibrium constant	g _{substrate} ² /mmol ²
V _i	Apparent rate constants	$g_{substrate}^{2/(g_{enzyme} \bullet mmol \bullet min)}$

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5 II. Esterification/hydrolysis processes

In our works, three assumptions were made in order to simplify the kinetic model. Firstly, the reaction rates for different enzymatic complexes follow pseudo-equilibrium relationships because the concentration of the enzyme used was much lower than the concentration of substrates. Secondly, although the reaction rates might be controlled by external or internal mass transfer for lipase powder, the mass transfer limitation could be neglected as suggestion from the literature¹ when investigating the free enzyme system. Thirdly, there might be substrates or products inhibitions on the enzyme, but these effects were negligible.

13 Then, the following esterification/hydrolysis equations are proposed:

$$TMP + FA + E_{k_2}^{k_1} TMP \times FA \times E_{k_4}^{k_2} MAP \times E \times W_{k_6}^{k_5} MAP + E + W$$

$$MAP + FA + E_{k_8}^{k_1} MAP \times FA \times E_{k_{10}}^{k_1} DAP \times E \times W_{k_{12}}^{k_{11}} DAP + E + W$$

$$DAP + FA + E_{k_{14}}^{k_2} DAP \times FA \times E_{k_{16}}^{k_2} TAP \times E \times W_{k_{11}}^{k_{12}} DAP + E + W$$

$$DAP + FA + E_{k_{14}}^{k_2} DAP \times FA \times E_{k_{16}}^{k_2} TAP \times E \times W_{k_{11}}^{k_{12}} TAP + E + W$$

$$DAP + FA + E_{k_{14}}^{k_2} DAP \times FA \times E_{k_{16}}^{k_2} TAP \times E \times W_{k_{11}}^{k_{12}} TAP + E + W$$

$$\frac{DAP + FA + E_{k_{14}}^{k_2} DAP \times FA \times E_{k_{16}}^{k_2} TAP \times E \times W_{k_{11}}^{k_{12}} TAP \times E \times W_{k_{12}}^{k_{12}} TAP \times E \times W_{k_{11}}^{k_{12}} TAP \times E_{k_{12}}^{k_{12}} TAP \times E_{k_{11}}^{k_{12}} TAP \times E_{k_{12}}^{k_{12}} TAP \times E_{k_{12}}^{k_{12$$

33 IV. Following pseudo-equilibrium relationships, the concentration of the different enzymatic

34 complexes was approximated to be zero.

$$\frac{d[TAP \times E \times W]}{dt} = 0 = -(k_{16} + k_{17})[TAP \times E \times W] + k_{18}[TAP][E][W] + k_{15}[DAP \times FA \times E]$$

$$\frac{d[DAP \times FA \times E]}{dt} = 0 = -(k_{14} + k_{15})[DAP \times FA \times E] + k_{13}[DAP][E][FA] + k_{16}[TAP \times E \times W]$$

$$\frac{d[DAP \times E \times W]}{dt} = 0 = -(k_{10} + k_{11})[DAP \times E \times W] + k_{12}[DAP][E][W] + k_9[MAP \times FA \times E]$$

41
$$\frac{d[MAP \times FA \times E]}{dt} = 0 = -(k_8 + k_9)[MAP \times FA \times E] + k_7[MAP][E][FA] + k_{10}[DAP \times E \times W]$$

43
$$\frac{d[MAP \times E \times W]}{dt} = 0 = -(k_4 + k_5)[MAP \times E \times W] + k_6[MAP][E][W] + k_3[TMP \times FA \times E]$$

$$\frac{d[TMP \times FA \times E]}{dt} = 0 = -(k_2 + k_3)[TMP \times FA \times E] + k_1[TMP][E][FA] + k_4[MAP \times E \times W]$$

47 V. the total enzyme concentration (ET) is the sum of the concentrations of the complexes and the48 free enzyme:

$$[ET] = [E] + [TAP \times E \times W] + [DAP \times E \times FA] + [DAP \times E \times W] + [MAP \times E \times W]$$

$$(Seq13)$$

51 It is worth pointing out that for convenience the enzyme total concentration was expressed in 52 terms of enzyme weight and substrate weight², whose values are already known at the beginning of Page S5 53 reactions.

55 VI. Several algebraic manipulations of the resulting equations give the following expressions of 56 reaction rates:

$$[TMP \times FA \times E] = \frac{k_1(k_4 + k_5)}{k_2k_4 + (k_2 + k_3)k_5} \times [TMP][E][FA] + \frac{k_4k_6}{k_2k_4 + (k_2 + k_3)k_5} \times [MAP][E][W]$$

$$[MAP \times E \times W] = \frac{k_1 k_3}{k_2 k_4 + (k_2 + k_3) k_5} \times [TMP][E][FA] + \frac{(k_2 + k_3) k_6}{k_2 k_4 + (k_2 + k_3) k_5} \times [MAP][E][W]$$

	$[MAP \times FA \times E]$	
	$=\frac{k_7(k_{10}+k_{11})}{(MAP)[F]} \times [MAP][F]$	$k_{10}k_{12} \times [DAP][F][W]$
61	$k_8k_{10} + (k_8 + k_9)k_{11}$	$k_8k_{10} + (k_8 + k_9)k_{11}$

63
$$[MAP \times E \times W] = \frac{k_7 k_9}{k_8 k_{10} + (k_8 + k_9) k_{11}} \times [MAP][E][FA] + \frac{(k_8 + k_9) k_{12}}{k_8 k_{10} + (k_8 + k_9) k_{11}} \times [DAP][E][W]$$

$$\begin{bmatrix} DAP \times FA \times E \end{bmatrix}$$

= $\frac{k_{13}(k_{16} + k_{17})}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}} \times [DAP][E][FA] + \frac{k_{16}k_{18}}{k_8k_{10} + (k_8 + k_9)k_{11}} \times [DAP][E][FA]$

$$[DAP \times E \times W] = \frac{k_{13}k_{15}}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}} \times [DAP][E][FA] + \frac{(k_{14} + k_{15})k_{18}}{k_8k_{10} + (k_8 + k_9)k_{11}} \times [DAP][E][W]$$

69 VII. The constants K_i and V_i are defined as functions of the constants k_i .

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$$K_{1} = \frac{k_{1}(k_{3} + k_{4} + k_{5})}{k_{2}k_{4} + (k_{2} + k_{3})k_{5}}; \qquad K_{2} = \frac{k_{6}(k_{2} + k_{3} + k_{4})}{k_{2}k_{4} + (k_{2} + k_{3})k_{5}}$$
Page S6

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$$K_{3} = \frac{k_{7}(k_{9} + k_{10} + k_{11})}{k_{8}k_{10} + (k_{8} + k_{9})k_{11}}; \qquad K_{4} = \frac{k_{12}(k_{8} + k_{9} + k_{10})}{k_{8}k_{10} + (k_{8} + k_{9})k_{11}}$$

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$$K_{5} = \frac{k_{13}(k_{15} + k_{16} + k_{17})}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}}; \quad K_{6} = \frac{k_{18}(k_{14} + k_{15} + k_{16})}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}};$$

77
$$V_1 = \frac{k_1 k_3 k_5}{k_2 k_4 + (k_2 + k_3) k_5}; \qquad V_2 = \frac{k_2 k_4 k_6}{k_2 k_4 + (k_2 + k_3) k_5};$$

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$$V_3 = \frac{k_7 k_9 k_{11}}{k_8 k_{10} + (k_8 + k_9) k_{11}}; \qquad V_4 = \frac{k_8 k_{10} k_{12}}{k_8 k_{10} + (k_8 + k_9) k_{11}}$$

81
$$V_5 = \frac{k_{13}k_{15}k_{17}}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}}; \quad V_6 = \frac{k_{14}k_{16}k_{18}}{k_{14}k_{16} + (k_{14} + k_{15})k_{17}}$$

Hence, the reactions rates could be expressed as the concentrations of total enzyme and the TMP,
MAP, DAP, TAP, FA, W.

$$\begin{bmatrix} E \end{bmatrix} = \frac{a[ET]}{\begin{pmatrix} 1 + K_1[TMP][FA] + K_2[MAP][W] + K_3[MAP][F] \\ + K_4[DAP][W] + K_5[DAP][F] + K_6[TAP][W] \end{pmatrix}}$$
(Seq20)
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$$\frac{d[DAP]}{dt} = \frac{a[ET](V_5[DAP][FA] - V_6[TAP][W])}{\begin{pmatrix} 1 + K_1[TMP][FA] + K_2[MAP][W] + K_3[MAP][FA] \\ + K_4[DAP][W] + K_5[DAP][FA] + K_6[TAP][W] \end{pmatrix}} (Seq21)$$
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$$\frac{d[MAP]}{dt} = \frac{a[ET](V_{1}[TMP][FA] - V_{2}[MAP][WA] - V_{3}[MAP][FA] + V_{4}[DAP][WA])}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{3}[MAP][F]}{\binom{1 + K_{1}[TMP][FA] + K_{2}[DAP][W] + K_{5}[DAP][FA] + K_{6}[TAP][W])}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{5}[DAP][FA] + K_{6}[TAP][W])}}$$
(Seq24)
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$$\frac{d[FA]}{dt} = \frac{a[ET]\binom{-V_{1}[TMP][FA] + V_{2}[MAP][W] - V_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{5}[DAP][FA] + K_{6}[TAP][W])}}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] - V_{2}[MAP][W] + K_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] - V_{2}[MAP][W] + K_{5}[DAP][FA] - K_{6}[TAP][W])}}$$
(Seq25)
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$$\frac{d[W]}{dt} = \frac{a[ET]\binom{V_{1}[TMP][FA] - V_{2}[MAP][W] + V_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] - V_{2}[MAP][W] + K_{3}[MAP][FA]}{\binom{1 + K_{1}[TMP][FA] + K_{2}[MAP][W] + K_{3}[MAP][FA]}}}$$
(Seq26)

101 Part II Supplementary Figures and Tables

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Fig. S1 Fitting of the kinetic model without water balance to the experimental data when water activity was controlled at (A) 0.25, (B) 0.35 and (C) 0.45. O: TAP; \triangle : DAP; ∇ : MAP; \Rightarrow : TMP;

107 🗋: FA.



108

109 Fig. S2 Comparison of observed (symbols) and model-fitted (solid line, without water balance) water

110 content in medium when water activity was controlled at 0.25 (\triangle , blue), 0.35 (\bigcirc , red) and 0.45 (\square ,

111 black).

112

113 Table S1 Correlation efficient between observed and model-fitted (within water balance) data for

114 each compound when water activity was controlled at different values.

Compounds	$a_w = 0.25$	$a_w = 0.35$	$a_w = 0.45$
[TAP]	0.999	0.999	0.999
[DAP]	0.990	0.995	0.996
[MAP]	0.999	0.995	0.999
[TMP]	0.999	1.000	0.999
[FA]	0.999	1.000	1.000
[W]	0.963	0.983	0.967

- 116 Table S2 Correlation efficient between observed and model-fitted (without water balance) data for
- 117 each compound when water activity was controlled at different values.

Compounds	$a_w = 0.25$	$a_w = 0.35$	$a_w = 0.45$
[TAP]	0.978	0.973	0.989
[DAP]	0.818	0.967	0.955
[MAP]	0.927	0.941	0.959
[TMP]	0.983	0.979	0.990
[FA]	0.964	0.989	0.979
[W]	0.655	0.772	0.797

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119 Part III Spectra of products

- 120 1. 1H and 13C of tri-substituted TMP esters
- 121 Tri-substituted TMP esters (Light yellow liquid, 97%, w/w) was purified by molecular
- distillation and the yield of the whole process was around 75%.



124 Fig. S3 1H NMR (600M, CDCl₃) spetra of tri-substituted TMP esters



126 Fig. S4 13C NMR spetra (600M, CDCl₃) of tri-substituted TMP esters.

128 2. MS spectra



129 GC-MS conditions have been described in previous works³.

130

- 131 Fig. S5. MS spectra of mono-, di- and tri-substituted TMP esters.
- 132
- 133 3. GC chromatogram



140 **Reference**

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