Strong π -Acceptor Sulfonated Phosphines in Biphasic Rhodium catalyzed Hydroformylation of Polar Alkenes

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NMR spectra of Danphos type phosphines

Danphos





1 .																				
50	45	40	35	30	25	20	15	10	5	0	-5	-10	-15	-20	-25	-30	-35	-40	-45	-50

¹⁹F{¹H} NMR: 376.50 MHz, D₂O



p-Danphos





¹⁹F{¹H} NMR: 376.50 MHz, D₂O



o-Danphos





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IR(ATR) spectra of Danphos type phosphine





p-Danphos







HRMS spectra of Danphos type phosphines

Danphos: HRMS: ESI⁻ m/z



p-Danphos: HRMS: ESI⁻ *m/z*



o-Danphos: HRMS: ESI⁻ m/z



³¹P{¹H} NMR spectra of Danphos selenides

37.5

35.0



32.5

30.0

o-Danphos Selenide: ³¹P{¹H} NMR spectrum



Reaction profile of the biphasic hydroformylation of vinyl acetate using 4 equivalents of the sulfonated phosphines.



Figure. Substrate consumed (mmol) *versus* time (min) in the biphasic hydroformylation of vinyl acetate with sulfonated phosphines. Conditions: [Rh]:[L]:[substrate] = 1:4:2500 (43.4 mmol vinyl acetate), 2 ml H₂O, 6 ml toluene, 80 °C, 30 bar CO:H₂ (1:1), 16h.

Reaction profile of the biphasic hydroformylation of vinyl acetate using 20 equivalents of the sulfonated phosphines.



Figure. Substrate consumed (mmol) *versus* time (min) in the biphasic hydroformylation of vinyl acetate with sulfonated phosphines. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol vinyl acetate), 3 ml toluene, 5 ml H₂O, 80 °C, 30 bar CO:H₂ (1:1).

Reaction profile of the recycling experiments of the biphasic hydroformylation of vinyl acetate using Danphos and *p*-Danphos



Figure. Substrate consumed (mmol) *versus* time (min) in the recycling experiments of the biphasic hydroformylation of vinyl acetate with Danphos phosphine. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol vinyl acetate), 3 ml toluene, 5 ml H₂O, 80 °C, 30 bar CO:H₂ (1:1).



Figure. Substrate consumed (mmol) *versus* time (min) in the recycling experiments of the biphasic hydroformylation of vinyl acetate with *p*-Danphos phosphine. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol vinyl acetate), 3 ml toluene, 5 ml H₂O, 80 °C, 30 bar CO:H₂ (1:1).

Reaction profile of the biphasic hydroformylation of allyl cyanide using 20 equivalents of the sulfonated phosphines.



Figure. Substrate consumed (mmol) *versus* time (min) in the biphasic hydroformylation of allyl cyanide with sulfonated phosphines. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol allyl cyanide), 3 ml toluene, 5 ml H₂O, 80°C, 30 bar CO:H₂ (1:1).

Reaction profile of the recycling experiments of the biphasic hydroformylation of allyl cyanide using Danphos and *p*-Danphos



Figure. Substrate consumed (mmol) *versus* time (min) in the recycling experiments of the biphasic hydroformylation of allyl cyanide with Danphos phosphine. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol allyl cyanide), 3 ml toluene, 5 ml H₂O, 80 °C, 30 bar CO:H₂ (1:1).



Figure. Substrate consumed (mmol) *versus* time (min) in the recycling experiments of the biphasic hydroformylation of allyl cyanide with *p*-Danphos phosphine. Conditions: [Rh]:[L]:[substrate] = 1:20:2500 (43.4 mmol allyl cyanide), 3 ml toluene, 5 ml H₂O, 80 °C, 30 bar CO:H₂ (1:1).