Supplementary Information for

Insight into Reaction Pathways in CO Hydrogenation Reactions over K/MoS₂ Supported Catalysts via Alcohol/Olefin Co-Feed Experiments

Micaela Taborga Claure,¹ Michael R. Morrill,¹ Song-Hai Chai,² Sheng Dai,² Pradeep K.

Agrawal,^{1*} and Christopher W. Jones^{1*}

- School of Chemical & Biomolecular Engineering, Georgia Institute of Technology, Atlanta, GA, 30332 USA
- Chemical Science Division, Oak Ridge National Laboratory, Oak Ridge, TN 37831 USA

* cjones@chbe.gatech.edu; pradeep.agrawal@chbe.gatech.edu



Fig. S1 XRD patterns of reaction-aged K/bulk MoS₂ (black), MoKMMO (blue), MoKC (olive) catalysts from methanol, ethanol, and ethylene co-feed experiments.

| Table S1 Brunauer-Emett-Teller (BET) surface areas for reaction-aged MoKMMO a | and |
|---|-----|
| MoKC catalysts. | |

| Co-feed | BET SA (m²/g) |
|---------|---|
| - | 1155 |
| MeOH | 1378 |
| EtOH | 1374 |
| Ethy | 985 |
| - | 62 |
| MeOH | 52 |
| EtOH | 52 |
| Ethy | 56 |
| | Co-feed - MeOH EtOH Ethy - MeOH EtOH EtOH Ethy |



Fig. S2 Carbon balance for methanol co-feed experiments for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.

Note: Linear Alcohols include C_1 - C_6 linear alcohols, whereas hydrocarbons include methane, ethane, ethylene and propane/propylene. C_{4+} HC were not included in the carbon balance or product distributions as these products cannot be accurately quantified with the GC columns used for this study. Butane overlaps with methanol in the TCD column; therefore with methanol co-feed experiments, butane is embedded in the methanol peak. Pentane and Hexane are observed in the FID, but all hydrocarbons evolve in 0.4 min; making it difficult to accurately deconvolute these species.



Fig. S3 Carbon balance for ethanol co-feed experiments for the (a) MoKMMO, (b)

MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S4 Carbon balance for ethylene co-feed experiments for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S5 Carbon balance for the Mo-free MMO/K catalyst for (a) methanol and (b) ethanol co-feed experiments.

Mo-free MMO/K was also subject to methanol co-feed experiments as a control experiment. The carbon balance shown in Figure S5 shows that CO conversion is largely unaffected by the introduction of methanol, ethanol and a mixture of methanol and 1-propanol; its minor increase may be associated with the water gas shift reaction to form CO₂.



Fig. S6 Carbon Balance for the Mo-free C/K catalyst for mixture of methanol and 1propanol. The carbon balance shows that CO conversion is largely unaffected; its minor increase may be associated with the water gas shift reaction to form CO_2 as explained for Fig. S5.

Table S2Reactivity data for MoKMMO, MoKC and K/bulk-MoS2 catalysts frommethanol, ethanol, and ethylene co-feed experiments. Reaction conditions: 310 °C and1500 psig.

| Catalyst | Co-feed | Carbon Balance (%) | CO conv. (%) | Co-fed conv. (%) | Total OH Sel. (CO ₂ Free) (%) | Total HC Sel. (CO ₂ Free) (%) | EtOH/1- PrOH formation rate | 1- ButOHI/1- PrOH formation rate |
|----------------------|------------|--------------------------|--------------------|------------------------|---|---|--------------------------------------|--|
| MoKMMO | 0% -MeOH | 104 | 8.2 | | 59.1 | 33.8 | 1.8 | 0.7 |
| MoKMMO | 2.4%- MeOH | 100 | 12.7 | 83.1 | 49.1 | 41.1 | 2.7 | 0.6 |
| MoKMMO | 4.4%- MeOH | 99 | 15.2 | 67.4 | 41.8 | 46.2 | 2.8 | 0.5 |
| MoKMMO | 0%- MeOH | 106 | 5.3 | | 57.7 | 35.8 | 2.1 | 0.7 |
| MoKC | 0% -MeOH | 101 | 8.4 | | 33.7 | 62.6 | 2.9 | 0.4 |
| MoKC | 2.4%- MeOH | 99 | 16.0 | 73.6 | 40.8 | 52.8 | 3.4 | 0.4 |
| MoKC | 4.4%- MeOH | 102 | 19.0 | 47.8 | 37.3 | 49.1 | 3.9 | 0.3 |
| MoKC | 0%- MeOH | 106 | 10.0 | | 39.1 | 57.0 | 2.8 | 0.5 |
| ${\rm K/bulk-MoS_2}$ | 0% -MeOH | 105 | 7.2 | | 72.4 | 20.4 | 10.9 | 0.1 |
| $K/bulk-MoS_2$ | 2.4%- MeOH | 67 | 7.2 | 91.2 | 69.9 | 21.5 | 12.1 | 0.1 |
| $K/bulk-MoS_2$ | 4.4%- MeOH | 100 | 13.0 | 49.2 | 59.2 | 22.9 | 9.2 | 0.1 |
| $K/bulk-MoS_2$ | 0%- MeOH | 120 | 7.4 | | 76.7 | 15.2 | 11.8 | 0.1 |
| MoKMMO | 0% -EtOH | 107 | 8.5 | | 58.8 | 33.4 | 1.8 | 0.7 |
| MoKMMO | 3%- EtOH | 107 | 10.3 | 64.5 | 55.8 | 32.1 | 1.7 | 0.6 |
| MoKMMO | 6.1%- EtOH | 100 | 12.4 | 60.5 | 53.5 | 29.4 | 2.1 | 0.6 |
| MoKMMO | 0%- EtOH | 106 | 7.0 | | 58.2 | 34.4 | 1.9 | 0.7 |
| MoKC | 0% -EtOH | 107 | 7.4 | | 33.4 | 63.8 | 3.4 | 0.4 |
| MoKC | 3%- EtOH | 94 | 11.3 | 80.3 | 24.0 | 72.3 | 2.7 | 0.4 |
| MoKC | 6.1%- EtOH | 91 | 14.0 | 72.5 | 25.8 | 69.2 | 2.8 | 0.4 |
| MoKC | 0%- EtOH | 101 | 9.7 | | 33.3 | 63.5 | 2.8 | 0.4 |
| ${\rm K/bulk-MoS_2}$ | 0% -EtOH | 104 | 6.9 | | 76.4 | 18.1 | 11.9 | 0.1 |
| $K/bulk-MoS_2$ | 3%- EtOH | 108 | 7.3 | 5.3 | 66.1 | 18.5 | 17.9 | 0.5 |
| $K/bulk-MoS_2$ | 6.1%- EtOH | 93 | 7.7 | 23.0 | 61.1 | 19.0 | 18.4 | 0.6 |
| $K/bulk-MoS_2$ | 0%- EtOH | 133 | 6.5 | | 82.9 | 11.7 | 13.2 | 0.1 |
| MoKMMO | 0%- Ethy | 104 | 8.3 | | 54.2 | 38.6 | 1.8 | 0.7 |
| MoKMMO | 7.1%-Ethy | 99 | 15.2 | 100.0 | 47.1 | 43.6 | 0.1 | 0.7 |
| MoKMMO | 9.4%-Ethy | 98 | 18.1 | 100.0 | 45.8 | 43.0 | 0.1 | 0.6 |
| MoKMMO | 0%-Ethy | 106 | 8.5 | | 52.9 | 40.2 | 1.8 | 0.7 |
| MoKC | 0%- Ethy | 105 | 8.2 | | 42.3 | 53.9 | 3.1 | 0.4 |
| MoKC | 7.1%-Ethy | 94 | 18.4 | 99.9 | 28.6 | 66.7 | 0.1 | 0.5 |
| MoKC | 9.4%-Ethy | 96 | 19.6 | 100.0 | 30.6 | 63.9 | 0.1 | 0.4 |
| MoKC | 0%-Ethy | 107 | 8.9 | | 45.9 | 49.7 | 2.9 | 0.5 |
| $K/bulk-MoS_2$ | 0%- Ethy | 103 | 6.9 | | 79.0 | 15.9 | 12.3 | 0.1 |
| ${\rm K/bulk-MoS_2}$ | 7.1%-Ethy | 102 | 8.7 | 25.4 | 69.5 | 18.1 | 0.2 | 0.1 |
| $\rm K/bulk-MoS_2$ | 9.4%-Ethy | 101 | 9.8 | 30.6 | 67.6 | 17.8 | 0.2 | 0.1 |
| $K/bulk-MoS_2$ | 0%-Ethy | 99 | 7.4 | | 79.4 | 14.9 | 12.2 | 0.1 |

Total alcohol and hydrocarbon selectivity (CO_2 free) does not include unreacted co-feed carbon to better depict the selectivity of total alcohols and hydrocarbons with co-feed experiments. However, it is important to note that, for instance in methanol co-feed experiments, methanol productivity is assumed to be the same as in the original state (at 0% co-feed) with increasing co-fed methanol. Similar assumptions were made for ethanol productivity with ethanol co-feed experiments, and ethylene productivity with ethylene co-feed experiments.

Total alcohol selectivity for K/bulk-MoS₂ is higher for all co-feed experiments compared to their supported counterparts. This is associated with the small increase in CO conversion with increasing co-feed compared to the supported counterparts, which results in higher total alcohol selectivity. Hydrocarbons are formed by secondary reactions; therefore, the selectivity towards total hydrocarbons increases with increasing CO conversion

Table S3 Reactivity data for MoKMMO, MoKC and K/bulk-MoS₂ catalysts from methanol, ethanol, and ethylene co-feed experiments. Reaction conditions: 310 $^{\circ}$ C and 1500 psig.

| Catalyst | | Carbon | CO | |
|----------|--------------|---------|-------|--|
| | Co-feed | Balance | conv. | |
| | | (%) | (%) | |
| MMO/K-3 | 0% -MeOH | 129 | 0.3 | |
| MMO/K-3 | 2.4%- MeOH | 87 | 1.1 | |
| MMO/K-3 | 4.4%- MeOH | 93 | 1.8 | |
| MMO/K-3 | 0% -EtOH | 85 | 0.5 | |
| MMO/K-3 | 3%- EtOH | 84 | 1.3 | |
| MMO/K-3 | 6.1%- EtOH | 86 | 2.4 | |
| MMO/K-3 | 0% -MeOH + | 77 | 0.4 | |
| | PrOH | | 0.4 | |
| MMO/K-3 | 1.4%- MeOH + | 03 | 12 | |
| | 1.2 % PrOH | 33 | 1.5 | |
| MMO/K-3 | 0% -MeOH + | 127 | 0 1 | |
| | PrOH | 121 | 0.1 | |
| MMO/K-3 | 1.4%- MeOH + | 120 | 0.5 | |
| | 1.2 % PrOH | 120 | 0.5 | |



Fig. S7 Minor products for methanol co-feed experiments for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S8 Major products for the Mo-free MMO/K material for (a) methanol (b) ethanol, and (c) methanol + ethanol co-feed experiments.

Note: The MeOH (a), and EtOH (b) co-feed experiments in Fig. S8 were run in succession over the same MMO/K-3 catalyst; therefore the small increase in MeOH formation with increasing ethanol co-feed is a result of leftover methanol in the co-feed line when running the ethanol co-feed. For all other experiments in this study, each co-feed experiment was conducted with fresh catalysts.



Fig. S9 Minor products for the Mo-free C/K-3 material for mixed methanol, 1-propanol co-feed experiment.



Fig. S10 Anderson-Shulz Flory distribution for linear alcohols (a) and hydrocarbons (b) for the MoKMMO, MoKC, and K/bulk-MoS₂ catalysts.

Note: The probability of chain growth for linear alcohols includes unreacted co-fed methanol and ethanol for their respective co-feed experiments. Similarly, the probability of chain growth for linear hydrocarbons includes unreacted co-fed ethylene. Their inclusion does not greatly affect the probability of chain growth.

It is important to note that for ethanol and ethylene co-feed experiments, methane (produced in negligible amounts) nonetheless strongly perturbs the ASF distribution, resulting in alpha values greater than one (which is physically impossible). The weight fraction for methane approaches zero and therefore makes the In(methane wt.% / 1) (where 1 is the # carbons in methane) a large negative number that does not follow the ASF distribution. However, if methane is not included in the probability of chain growth, the influence of co-feed on hydrocarbon product distribution would not be accurately represented.

MoKMMO shows the largest influence in C_{3+} alcohol formation with methanol, ethanol, and ethylene co-feed experiments, as the probability of chain growth over MoKMMO is larger than over MoKC and K/bulk MoS₂. This suggests that Mo-K-MMO sites facilitate higher alcohol formation. The probability of hydrocarbon chain growth over MoKC is significantly higher compared to MoKMMO and K/bulk MoS₂ with ethanol and ethylene co-feeds suggesting that MoKC favors C_{2+} hydrocarbon over C_{3+} alcohol formation.



Fig. S11 Minor products for ethanol co-feed experiments for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S12 Normalized major products (by co-fed mol carbon from ethanol) for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S13 Normalized minor products (by co-fed mol carbon from ethylene) for the for (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.



Fig. S14 Minor products for ethylene co-feed experiments for the (a) MoKMMO, (b) MoKC, and (c) K/bulk-MoS₂ catalysts.