Electronic Supplementary Material (ESI) for Catalysis Science & Technology. This journal is © The Royal Society of Chemistry 2016

Electronic supplementary information

Promoting effects of MgO, $(NH_4)_2SO_4$ or MoO₃ modification in oxidative esterification of methacrolein over Au/Ce_{0.6}Zr_{0.4}O₂ based catalysts

Yuchao Li,^{a,b} Lei Wang,^a Ruiyi Yan,^a Junxing Han^a and Suojiang Zhang^{*a}

^a Beijing Key Laboratory of Ionic Liquids Clean Process, State Key Laboratory of Multiphase Complex System, Institute of Process Engineering, Chinese Academy of Sciences, Beijing 100190, China E-mail: sjzhang@ipe.ac.cn

^b College of Chemical and Engineering, University of Chinese Academy of Sciences, Beijing 100049, China

* Corresponding author. Tel.: 86-10-82544875

E-mail address: sjzhang@ipe.ac.cn

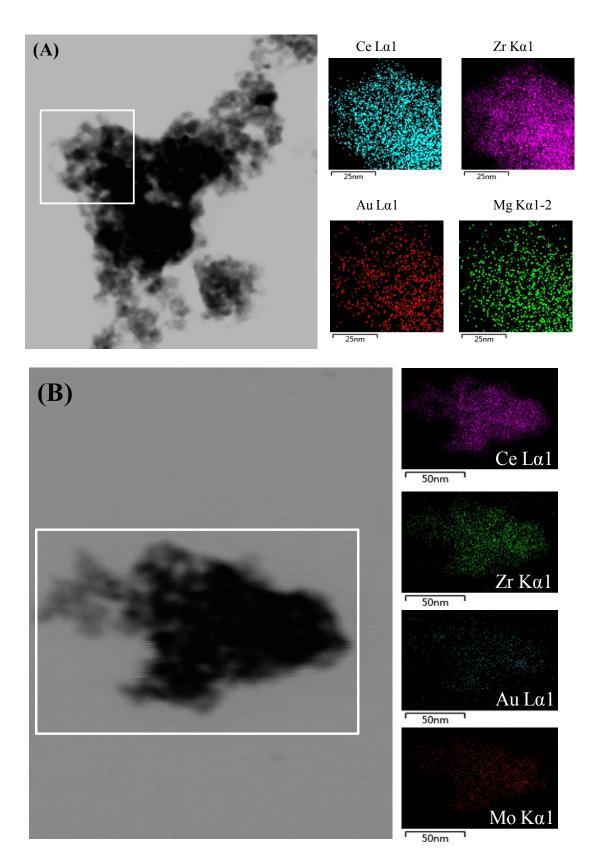


Fig. S1.STEM-EDS elemental mapping of catalysts Au/MgCZ (A) and Au/MoCZ (B).

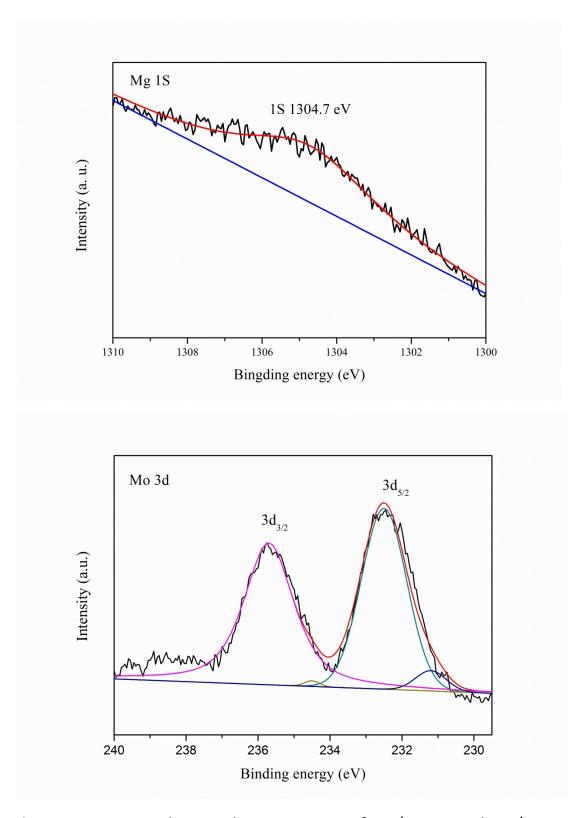


Fig. S2. Mg 1s and Mo 3d XPS spectra of Au/MgCZ and Au/MoCZ catalysts, respectively.

Table S1 Reaction performance without catalyst or over MgCZ for the oxidative esterification of MAL with methanol^a

Catalyst	Conversion	Selectivity ^c (%)	
	(%)	MMA	acetal
None	21	0	3
MgCZ ^b	29	0	4

^a Reaction conditions: $CH_3OH:MAL = 20:1$ (molar ratio); CH_3OH , 15 mL; P (O₂) = 0.2 MPa; T = 343 K; t = 2 h.

^b MgCZ, 0.50g.

^c MMA, methyl methacrylate; acetal, 1,1-dimethoxy-2-methylpropylene.