

**Electronic Supplementary Information, ESI**

**High-yield, fluoride-free and large-scale synthesis of MIL-101(Cr)**

TianZhao,<sup>a</sup> Felix Jeremias,<sup>a,b</sup> Ishtvan Boldog,<sup>a</sup> Binh Nguyen,<sup>c\*</sup> Stefan K. Henninger,<sup>b\*</sup> and Christoph Janiak<sup>a\*</sup>

<sup>a</sup> Institut für Anorganische Chemie und Strukturchemie, Heinrich-Heine Universität Düsseldorf, Universitätsstraße 1, D-40225 Düsseldorf, Germany. Email: [janiak@uni-duesseldorf.de](mailto:janiak@uni-duesseldorf.de);

<sup>b</sup> Department of Thermally Active Materials and Solar Cooling, Fraunhofer Institute for Solar Energy Systems (ISE), Heidenhofstr. 2, D-79110 Freiburg, Germany. Email: [stefan.henninger@ise.fraunhofer.de](mailto:stefan.henninger@ise.fraunhofer.de)

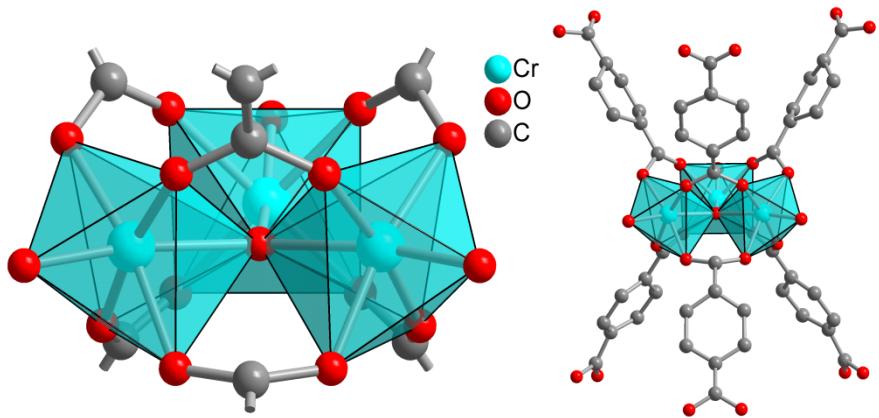
<sup>c</sup> ChemCon GmbH, Engesserstr. 4b, D-79108 Freiburg, Germany. Email: [Binh.Nguyen@chemcon.com](mailto:Binh.Nguyen@chemcon.com)

Further Emails:

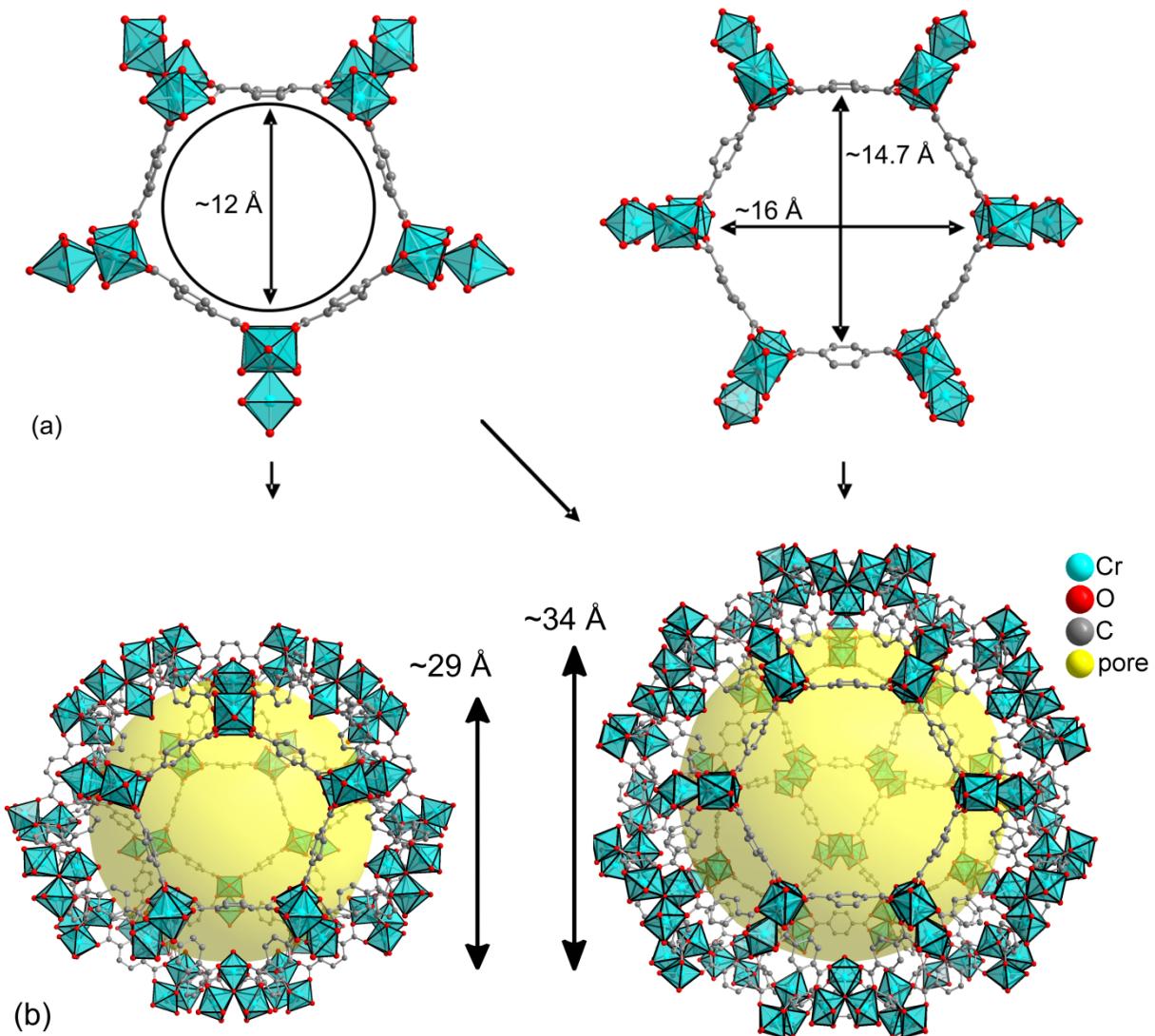
[tian.zhao@hhu.de](mailto:tian.zhao@hhu.de)

[felix.jeremias@ise.fraunhofer.de](mailto:felix.jeremias@ise.fraunhofer.de)

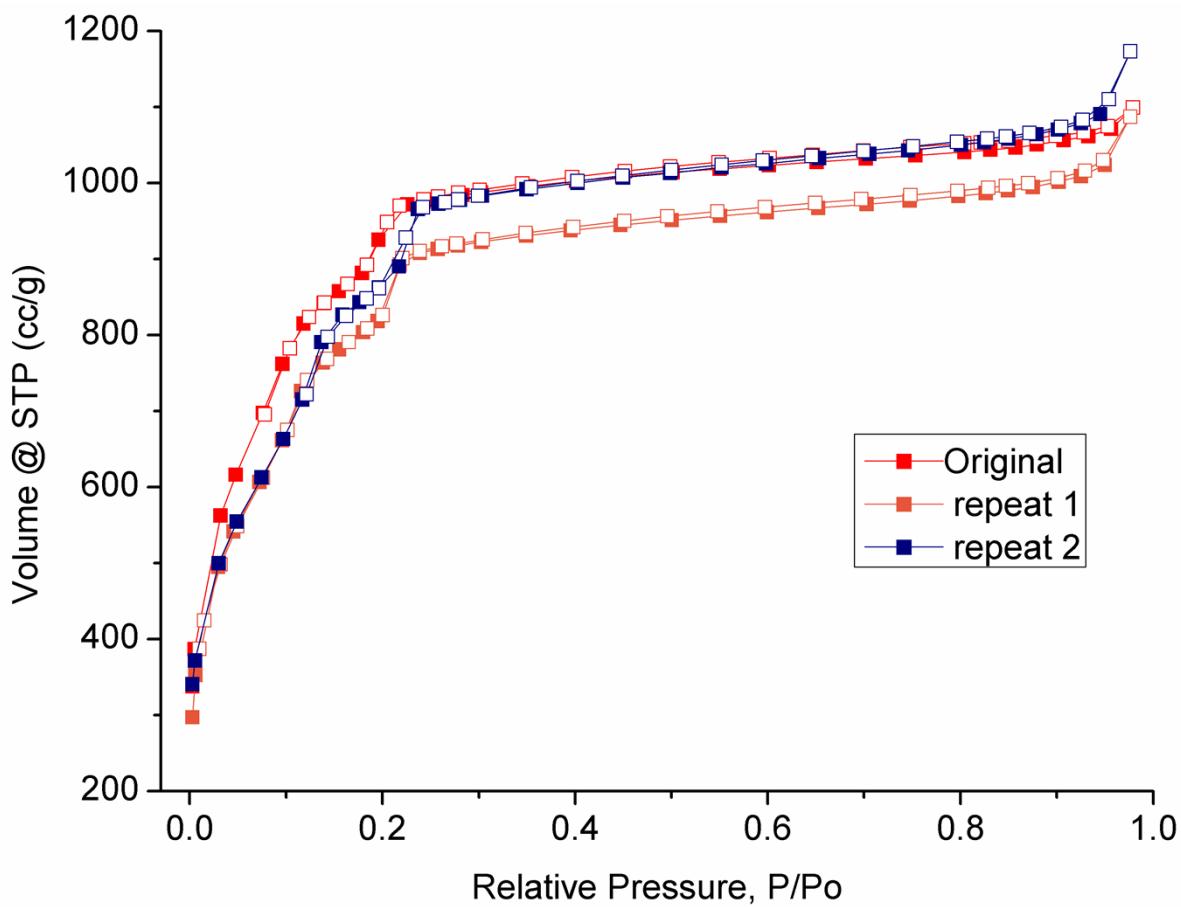
[ishtvan.boldog@gmail.com](mailto:ishtvan.boldog@gmail.com)



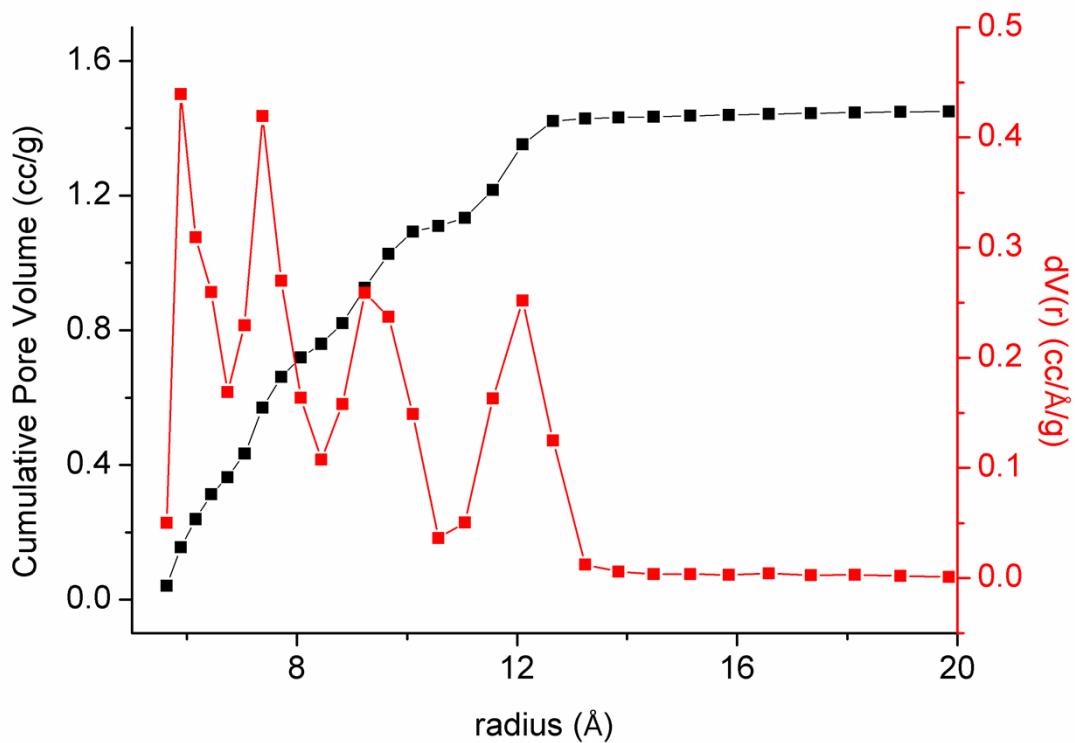
pentagonal windows and hexagonal windows as largest windows in cages:



**Figure S1.** Building blocks for MIL-101,  $[\text{Cr}_3(\mu_3\text{-O})\text{X}(\text{bdc})_3(\text{H}_2\text{O})_2]$  ( $\text{X} = \text{OH}$  or  $\text{F}$ ), generated from the deposited X-ray data file at the Cambridge Structure Database (CSD-Refcode OCUNAK)<sup>1</sup> using the program DIAMOND.<sup>2</sup> Trinuclear  $\{\text{Cr}_3(\mu_3\text{-O})\text{X}(\text{H}_2\text{O})_2\}$  building units and bridging benzene-1,4-dicarboxylate ligands form pentagonal and hexagonal rings (a) which are assembled into mesoporous cages. The yellow spheres in the mesoporous cages with diameters of  $29$  or  $34 \text{ \AA}$ , respectively, take into account the van-der-Waals radii of the framework walls (water-guest molecules are not shown). The different objects in this figure are not drawn to scale.



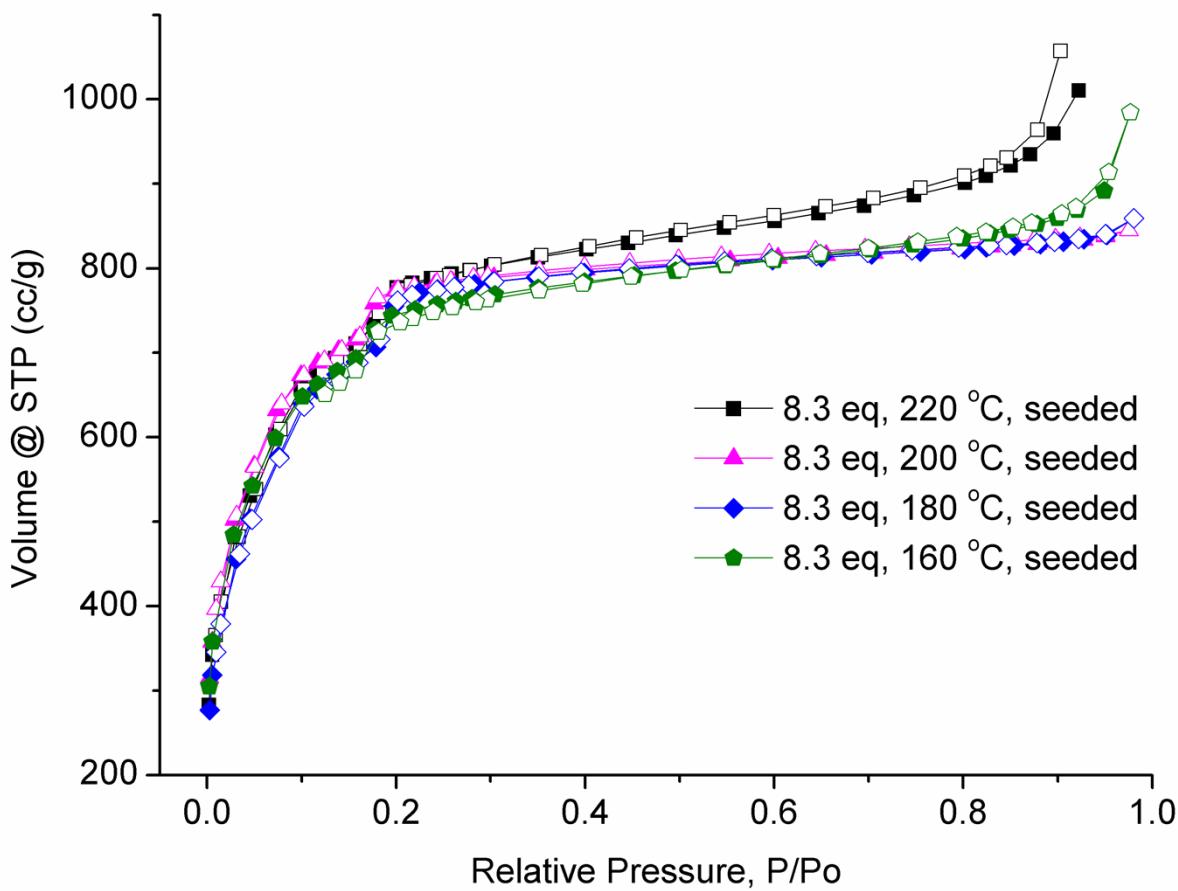
**Fig. S2** N<sub>2</sub> sorption isotherms of repeated MIL-101(Cr) synthesis experiments with 1 eq. HNO<sub>3</sub>; filled symbols are for adsorption, empty symbols for desorption.



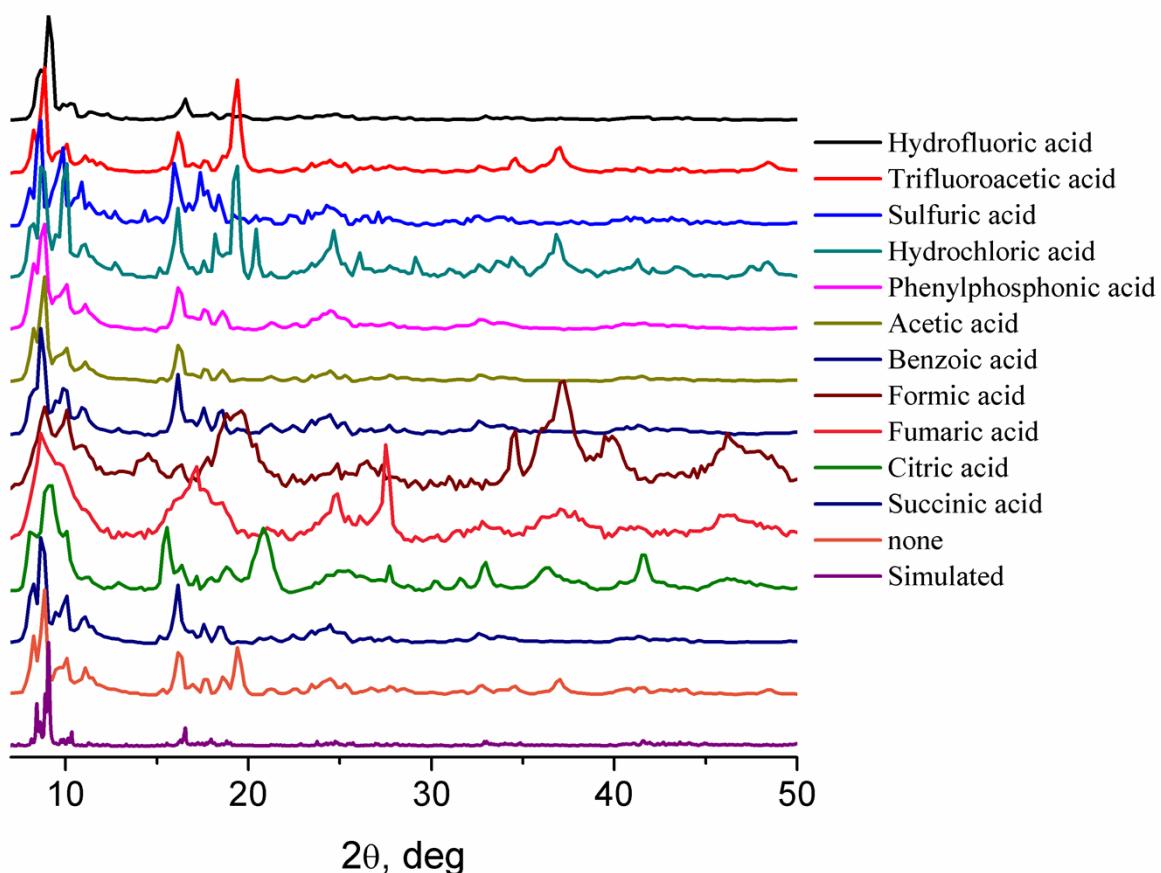
**Fig. S3** Pore size distribution curve and cumulative volume curve of MIL-101(Cr) with 1.0 eq. HNO<sub>3</sub> (N-1.0) calculated with ‘N<sub>2</sub> at 77 K on carbon, slit pore, NLDFT equilibrium’ model.



**Fig. S4.** The picture of the 3 L of autoclave used in large-scale MIL-101(Cr) syntheses.



**Fig. S5** Nitrogen sorption isotherms for "seeded" samples with different synthesis temperature, filled symbols are for adsorption, empty symbols for desorption.



**Fig. S6** Powder X-ray diffractograms of MIL-101(Cr) obtained with different additive acids.

---

1 Férey, G.; Mellot-Draznieks, C.; Serre, C.; Millange, F.; Dutour, J.; Surble, S.; Margiolaki, I. A chromium terephthalate-based solid with unusually large pore volumes and surface area. *Science*, 2005, **309**, 2040-2042.

2 Brandenburg, K. Diamond (Version 3.2), crystal and molecular structure visualization, Crystal Impact. Brandenburg, K.; PutzGbr, H. Bonn, Germany, 2007-2012.