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Electronic Supplementary Information (ESI)

Phosphorus Recovery from Urine and Anaerobic Digester Filtrate: Comparison of Adsorption–Precipitation with Direct Precipitation

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Submitted to Environmental Science: Water Research & Technology

16 January 2015

14 pages

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1 reference

| Bed volumes ^a | Fresh urine ^b | Hvdrolvzed urine ^b | Anaerobic digester filtrate ^c |
|--------------------------|--------------------------|-------------------------------|--|
| 1 st use | | | |
| Breakthrough | 3.7-4.3 | 1.8-2.5 | 22.2 |
| Saturation | 10.5 | 17.3 ^a | 51.8 ^a |
| 2 nd use | | | |
| Breakthrough | 3.1-3.7 | 1.8-2.5 | 20.3–22.2 |
| Saturation | 11.7 | 17.3 ^a | 44.4 ^a |
| 3 rd use | | | |
| Breakthrough | 2.5 | 1.2-1.8 | 16.6 |
| Saturation | 11.1 | 17.3 | 44.4 ^b |

Table S1 – Phosphate adsorption to HAIX-Fe resin during continuous-flow column tests.

Breakthrough: $C/C_0 = 0.1$; saturation $C/C_0 = 1$. a $C/C_0 = 0.94$. b $C/C_0 = 0.97$.

| | 1 | | |
|-----------------------------------|--------------------------|-------------------------------|--|
| Phosphate, mg P/L | Fresh urine ^b | Hydrolyzed urine ^b | Anaerobic digester filtrate ^c |
| Original waste water | 672 ± 7 | 491 ± 15 | 77.4 ± 0.7 |
| Regeneration, 1 st use | 419 | 241 | 263 |
| Regeneration, 2 nd use | 669 | 492 | 502 |
| Regeneration, 3 rd use | 783 | 652 | 693 |

Table S2 – Phosphate concentration in regeneration solution.

| Mineral/Solid phase | log IAP | SI |
|---|---------|-------|
| $Ca_{3}(PO_{4})_{2}(am1)$ | -21.9 | 3.56 |
| $Ca_{3}(PO_{4})_{2}(am2)$ | -21.9 | 6.30 |
| $Ca_3(PO_4)_2$ (beta) | -21.9 | 6.98 |
| $Ca_4H(PO_4)_3 \cdot 3H_2O$ | -40.5 | 7.47 |
| CaHPO ₄ | -18.5 | 0.741 |
| CaHPO ₄ ·2H ₂ O | -18.5 | 0.461 |
| Hydroxyapatite (Ca ₅ (PO ₄) ₃ OH) | -25.4 | 19.0 |
| Potassium struvite (KMgPO ₄ ·6H ₂ O) | -9.60 | 1.02 |
| $Mg_3(PO_4)_2$ | -18.4 | 4.92 |
| MgHPO ₄ ·3H ₂ O | -17.3 | 0.836 |

Table S3 – Chemical equilibrium calculations in synthetic fresh urine at an Mg:K:P molar ratio of 1.5:2:1 and pH 9.3.^a

| Mineral/Solid phase | log IAP | SI |
|--|---------|-------|
| Hydromagnesite (Mg ₅ (CO3) ₄ (OH) ₂ ·4H ₂ O) | -3.72 | 5.04 |
| Potassium struvite (KMgPO ₄ ·6H ₂ O) | -10.2 | 0.452 |
| Magnesite (MgCO ₃) | -4.85 | 2.61 |
| $Mg_3(PO_4)_2$ | -20.1 | 3.14 |
| MgHPO ₄ ·3H ₂ O | -17.9 | 0.269 |
| Struvite (MgNH ₄ PO ₄ ·6H ₂ O) | -9.29 | 3.97 |

Table S4 – Chemical equilibrium calculations in synthetic hydrolyzed urine at an Mg:N:P molar ratio of 1.5:37:1 and pH 9.3.^a

Table S5 – Chemical equilibrium calculations in spent regenerant corresponding to synthetic fresh urine at an Mg:K:P molar ratio of 1.5:1.5:1 and pH 9.3.^a

| Mineral/Solid phase | log IAP | SI |
|--|---------|-------|
| Potassium struvite (KMgPO ₄ ·6H ₂ O) | -9.82 | 0.8 |
| $Mg_3(PO_4)_2$ | -18.7 | 4.60 |
| MgHPO ₄ ·3H ₂ O | -17.5 | 0.682 |

Table S6 – Chemical equilibrium calculations in spent regenerant corresponding to synthetic hydrolyzed urine at an Mg:N:P molar ratio of 1.5:1.5:1 and pH 9.3.^a

| Mineral/Solid phase | log IAP | SI |
|---|---------|-------|
| $Mg_3(PO_4)_2$ | -19.0 | 4.26 |
| MgHPO ₄ ·3H ₂ O | -17.6 | 0.545 |
| Struvite (MgNH ₄ PO ₄ ·6H ₂ O) | -10.2 | 3.08 |
| | | |



Figure S1 – Normalized effluent phosphate concentration and effluent pH for HAIX-Fe resin column operation treating fresh urine ($C_0 = 713 \pm 13 \text{ mg P/L}$, pH = 5.8). Results are mean of triplicate samples with error bars showing one standard deviation. Column operating conditions: 1 bed volume = 8 mL resin; empty bed contact time = 3.2 min; superficial linear velocity = 3.1 cm/min.



Figure S2 – Phosphate desorption from HAIX-Fe resin during column regeneration corresponding to adsorption tests using synthetic fresh urine. Results are mean of triplicate samples with error bars showing one standard deviation. Column regeneration conditions: 2.5% NaCl + 2% NaOH regeneration solution; 1 bed volume = 8 mL resin; empty bed contact time = 3.2 min; superficial linear velocity = 3.1 cm/min.



Figure S3 – Change in pH for phosphate adsorption to HAIX-Fe resin under continuous-flow column operation: (a) synthetic fresh urine ($C_0 = 672 \text{ mg P/L}$, pH = 5.8), (b) synthetic hydrolyzed urine ($C_0 = 491 \text{ mg P/L}$, pH = 9.3), and (c) real anaerobic digester filtrate ($C_0 = 77 \text{ mg P/L}$, pH = 7.0). Column operating conditions: BV = 8 mL; EBCT = 3.2 min; SLV = 3.1 cm/min.



Figure S4 – Regeneration efficiency of HAIX-Fe resin saturated with PO₄-P as a function of increasing PO₄-P concentration in regeneration solution. Phosphate concentration equal to 0 is fresh regeneration solution. Phosphate concentration > 0 is recycled regeneration solution.



Figure S5 – XRD patterns for struvite precipitation in (a) synthetic hydrolyzed urine, (b) spent regenerant corresponding to hydrolyzed urine, (c) real anaerobic digester filtrate, and (d) spent regenerant corresponding to anaerobic digester filtrate. (S = struvite; H = halite.)



Figure S6 – XRD patterns for potassium struvite precipitation in (a) synthetic fresh urine, (b) spent regenerant corresponding to fresh urine, and (c) spent regenerant corresponding to hydrolyzed urine. (H = possible halite.)

References

1. Gustafsson, J. P. Visual MINTEQ, version 3.0. http://www2.lwr.kth.se/English/OurSoftware/vminteq/ (accessed 24 June 2013).