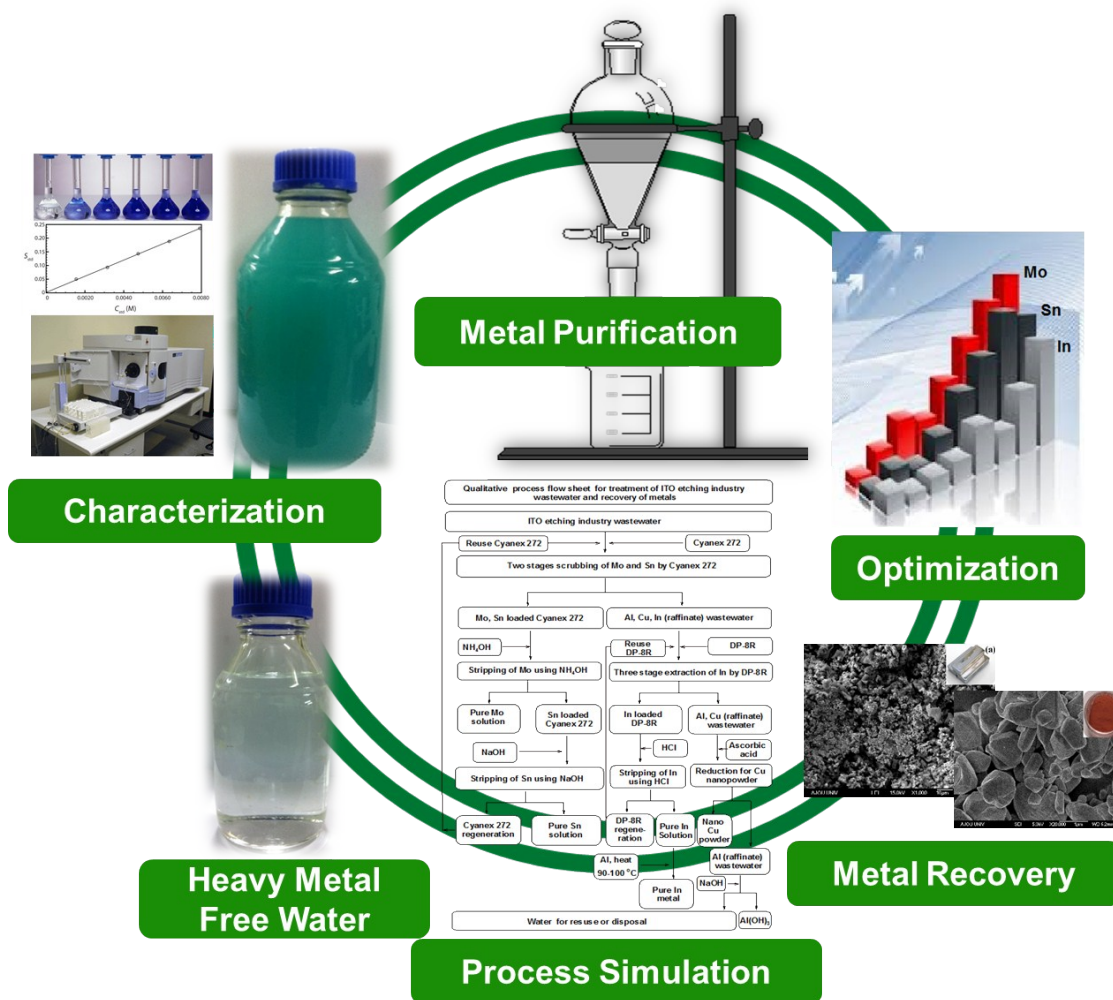


### SUPPLEMENTARY INFORMATIONS



ESI Fig.1: Schematics of the total laboratory scale sustainable commercial green process development.

ESI Table 1: Comparison of metal concentrations those are analysed by both by the Calibration Curve Method and Standard Addition Method. All values are averaged over three sets of analysis.

	Cu, mg/L	In, mg/L	Sn, mg/L	Mo, mg/L	Al, mg/L
Calibration Curve Method	6112.62	1805.91	51.3621	621.15	1352.87
Standard Addition Method	6118.82	1815.15	53.3432	626.81	1358.98