

The comparison of two classes of bifunctional SBA-15 supported platinum-heteropolyacid catalysts for the isomerization of *n*-hexane

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Supporting Information for New Journal of Chemistry

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I. Catalysts characterization

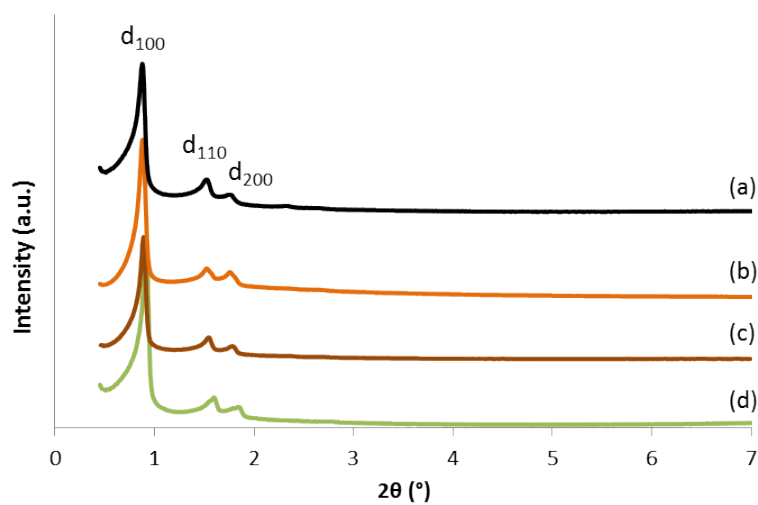


Figure S1. Low-angle XRD patterns of (a) pure SBA-15, (b) Pt/SBA-15, (c) HSiW/Pt/SBA-15 and (d) HSiW/SBA-15.

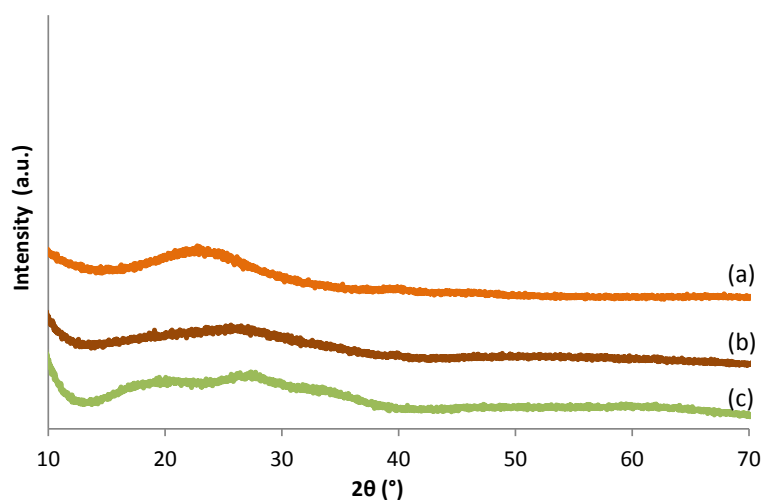


Figure S2. Wide-angle XRD patterns of (a) Pt/SBA-15, (b) HSiW/Pt/SBA-15 and (c) HSiW/SBA-15.

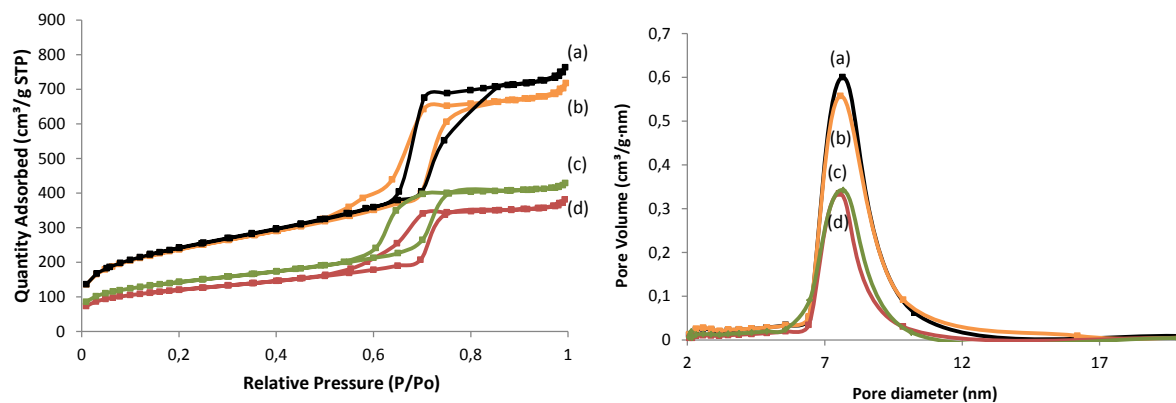


Figure S3. Nitrogen adsorption-desorption isotherms of (a) pure SBA-15, (b) **Pt/SBA-15**, (c) **HSiW/SBA-15** and (d) **HSiW/Pt/SBA-15**.

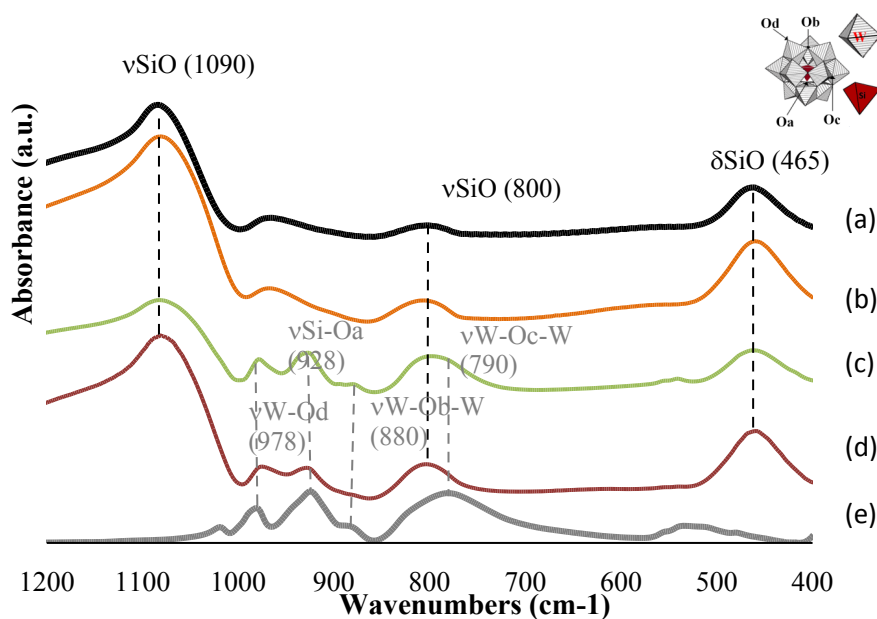


Figure S4. FT-IR spectra of (a) pure SBA-15, (b) **Pt/SBA-15**, (c) **HSiW/SBA-15**, (d) **HSiW/Pt/SBA-15** and (e) bulk $\text{H}_4\text{SiW}_{12}\text{O}_{40}$.

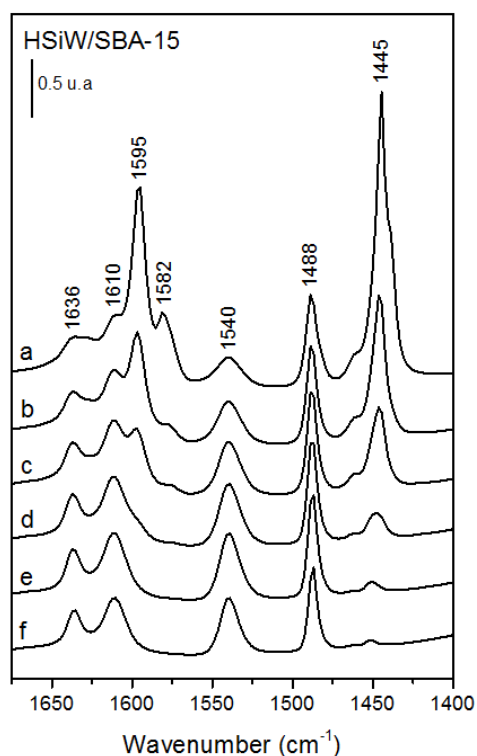


Figure S5. Infrared spectra of pyridine on **HSiW/SBA-15**, (a) adsorption at room temperature and as a function of the desorption temperature (b) room temperature, (c) 50 °C, (d) 100 °C, (e) 150 °C and (f) 200 °C.

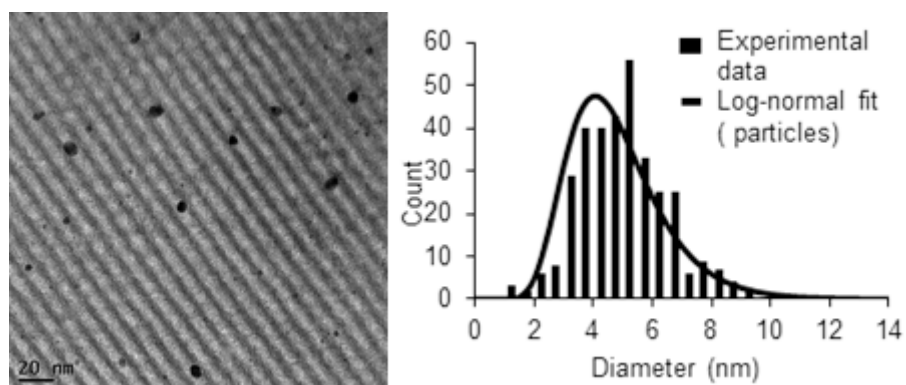


Figure S6. HRTEM image and particle size distribution of **Pt/SBA-15**. The number-average Pt particle size was obtained by counting 200 particles.

Table S1. Platinum atomic content of **Pt/SBA-15** determined by EDX ($0.8 \text{ \%}_{\text{wt}} \text{ Pt} \cong 0.25 \text{ atom Pt per } 100 \text{ atom Si}$).

Sampling	Si	Pt
1	100	0.30
2	100	0.36
3	100	0.21
4	100	0.24

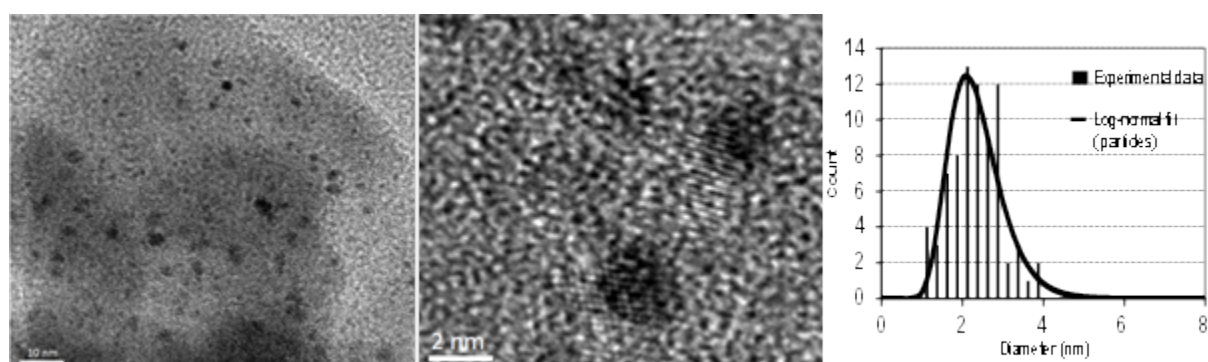


Figure S7. Representative HRTEM images and particle size distribution of **HSiW/Pt/SBA-15**. The number-average Pt particle size was obtained by counting 200 particles.

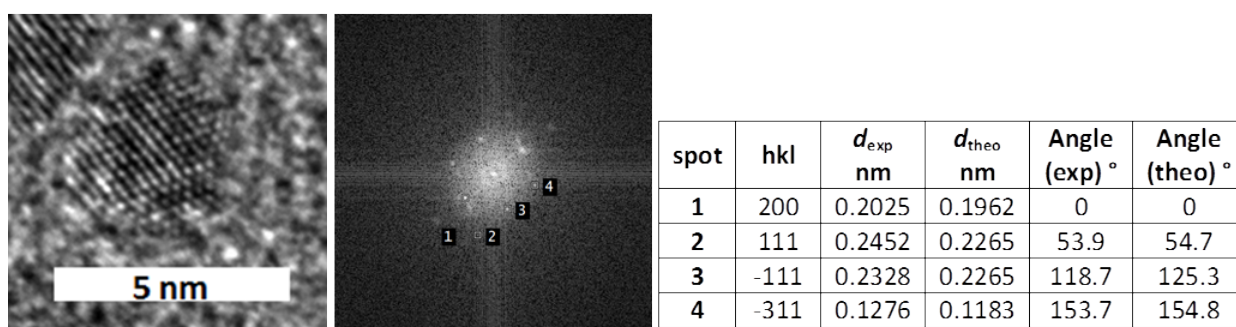


Figure S8. HRTEM image and Fourier transform diffraction pattern of **Pt/SBA-15** and comparison between d spacing and angle with face-centered Pt cubic structure.

II. *n*-Hexane isomerization

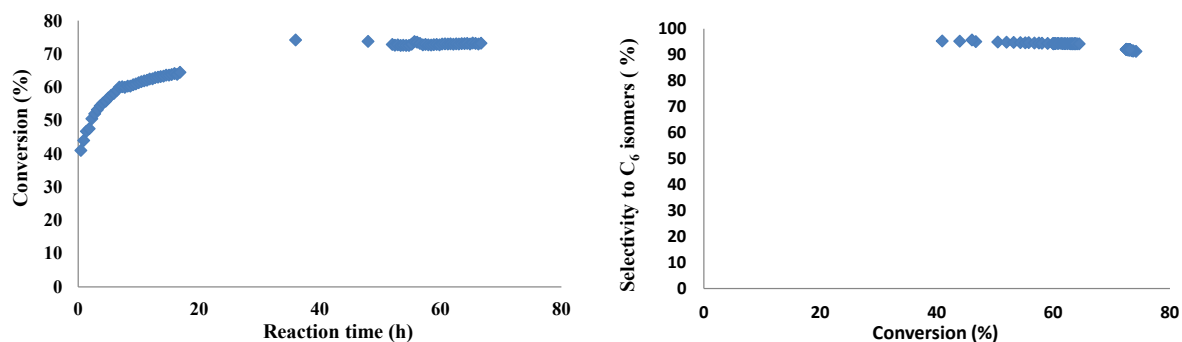


Figure S9. Conversion of *n*-hexane as a function of reaction time (left) and selectivity to C₆ isomers as a function of the conversion (right) for (HSiW/SBA-15 + Pt/SBA-15). Conditions: 1 bar, 200 °C, 5 mL.min⁻¹ hydrogen flow, hexane/hydrogen ratio = 0.25, 1 g catalyst (0.5 g of each monofunctional catalyst).

Table S2. Apparent activation energy for bifunctional catalytic systems.

Catalyst	Activation energy [kJmol ⁻¹]	R ²
HSiW/SBA-15 + Pt/SBA-15	66	0.99
HSiW/Pt/SBA-15	72	0.98

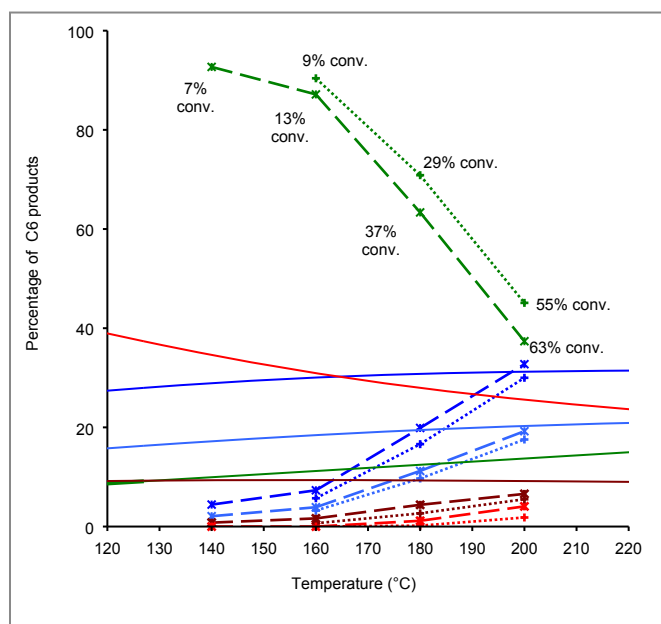


Figure S10. Evolution of the C₆ products as a function of temperature for the *multiphase* (HSiW/SBA-15 + Pt/SBA-15, dashed lines) and *monophase* (HSiW/Pt/SBA-15, dotted lines) bifunctional catalysts and comparison with the theoretical thermodynamic values (solid lines).¹ Products are color coded in the graph: *n*-hexane, green; 2-methyl pentane, dark blue; 3-methyl pentane, light blue; 2,2-dimethylbutane, brown; 2,3-dimethylbutane, red.

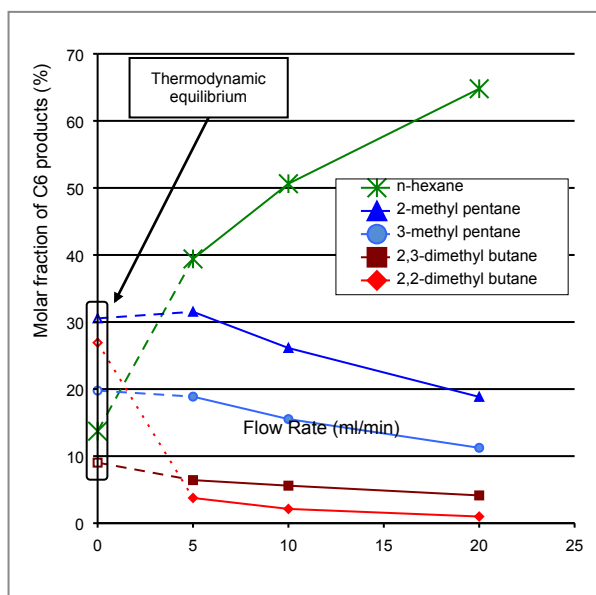


Figure S11. Evolution of the C₆ products as a function of flow rate for the *multiphase* bifunctional catalyst (HSiW/SBA-15 + Pt/SBA-15).

¹ R. A. Alberty, *Chem. Eng. Sci.*, 1987, **42**, 2325.

III. Catalysts characterization after catalysis

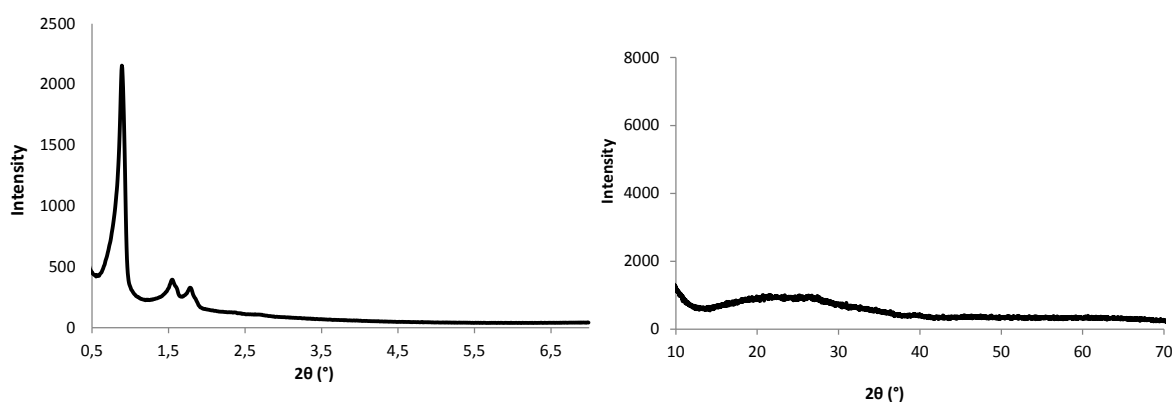


Figure S12. Low-angle (left) and wide-angle (right) XRD patterns of (HSiW/SBA-15 + Pt/SBA-15) after catalysis (3 days on stream).

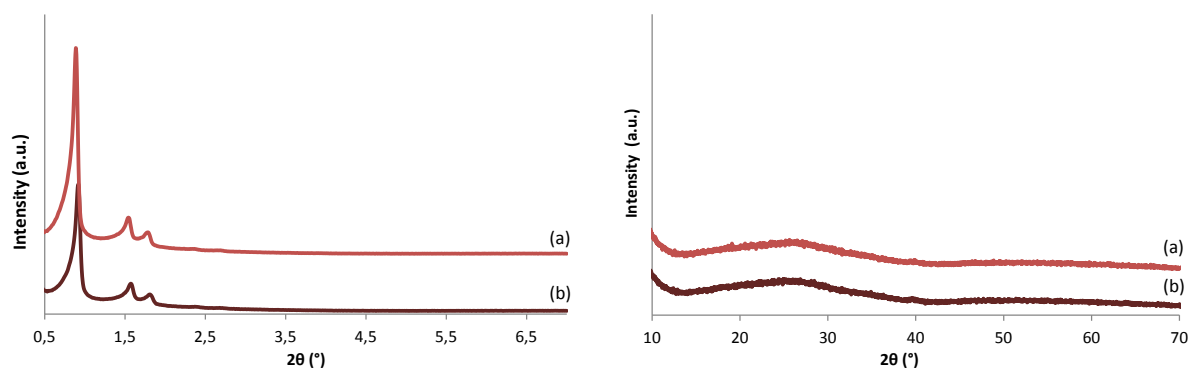


Figure S13. Low-angle (left) and wide-angle (right) XRD patterns of HSiW/Pt/SBA-15 (a) before and (b) after catalysis (3 days on stream).

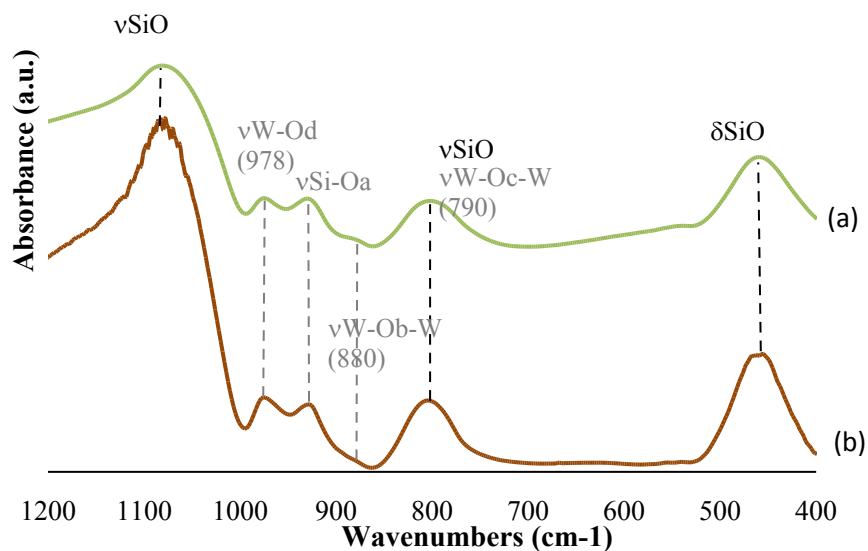


Figure S14. FT-IR spectra after catalysis (3 days on stream) of (a) (HSiW/SBA-15 + Pt/SBA-15) and (b) HSiW/Pt/SBA-15.

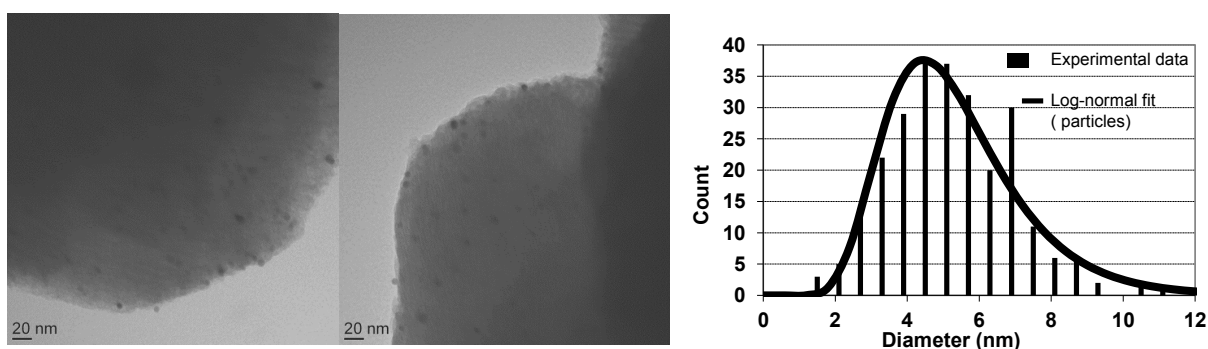


Figure S15. Representative HRTEM micrographs of (HSiW/SBA-15 + Pt/SBA-15) after catalysis (3 days on stream) (Average Pt particles size = 5.3 ± 1.7 nm).

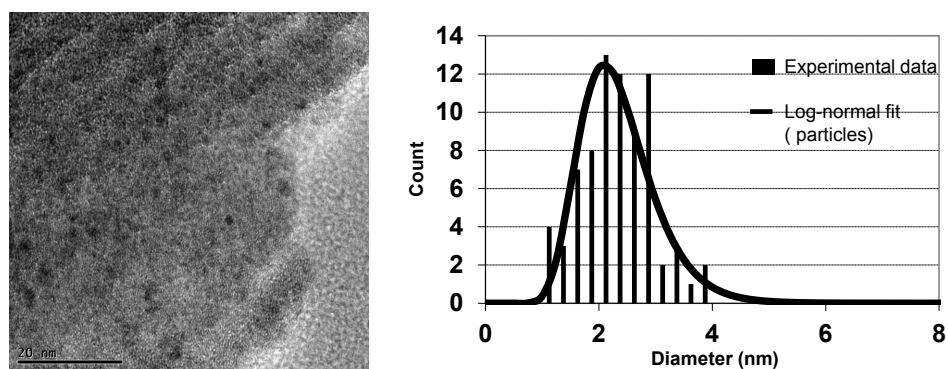


Figure S16. Representative HRTEM image of HSiW/Pt/SBA-15 after catalysis (3 days on stream) (Average Pt particles size = 2.3 ± 0.6 nm).