

# Dissolution and Reduction of Cobalt ions in Polyol Process Using Ethylene Glycol

## - Identification of the Active Species and its Role -

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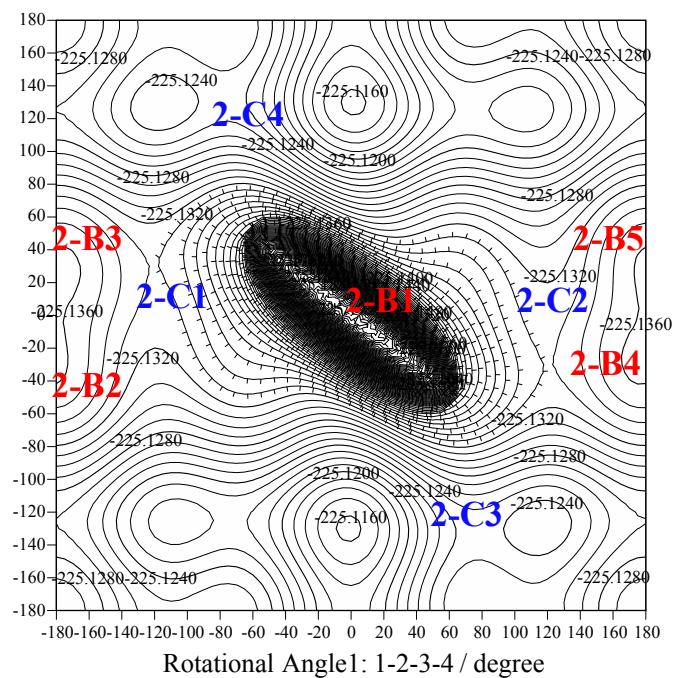
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(a)

Rotational Angle2: 2-3-4-9 / degree



(b)

Rotational Angle2: 2-3-4-9 / degree

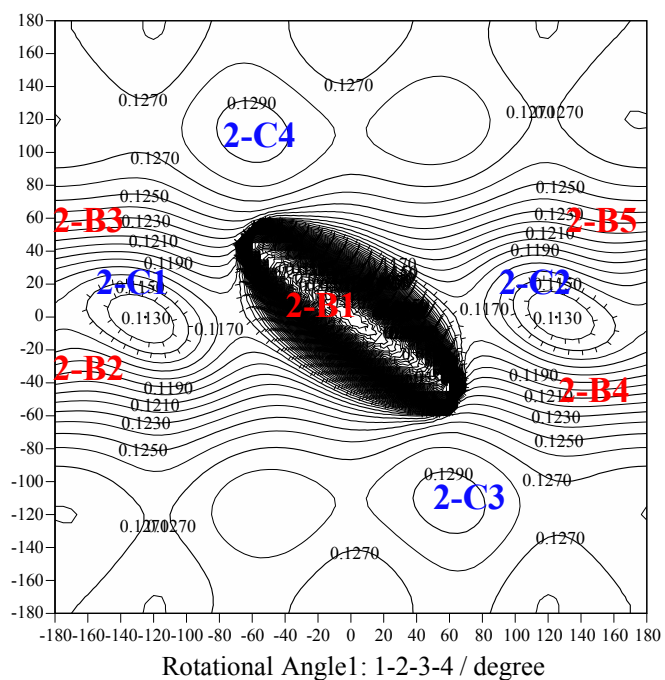


Figure S1. (a) SCF energy surface and (b) HOMO energy surface at each conformer for the ethylene glycol at mono-anion state.

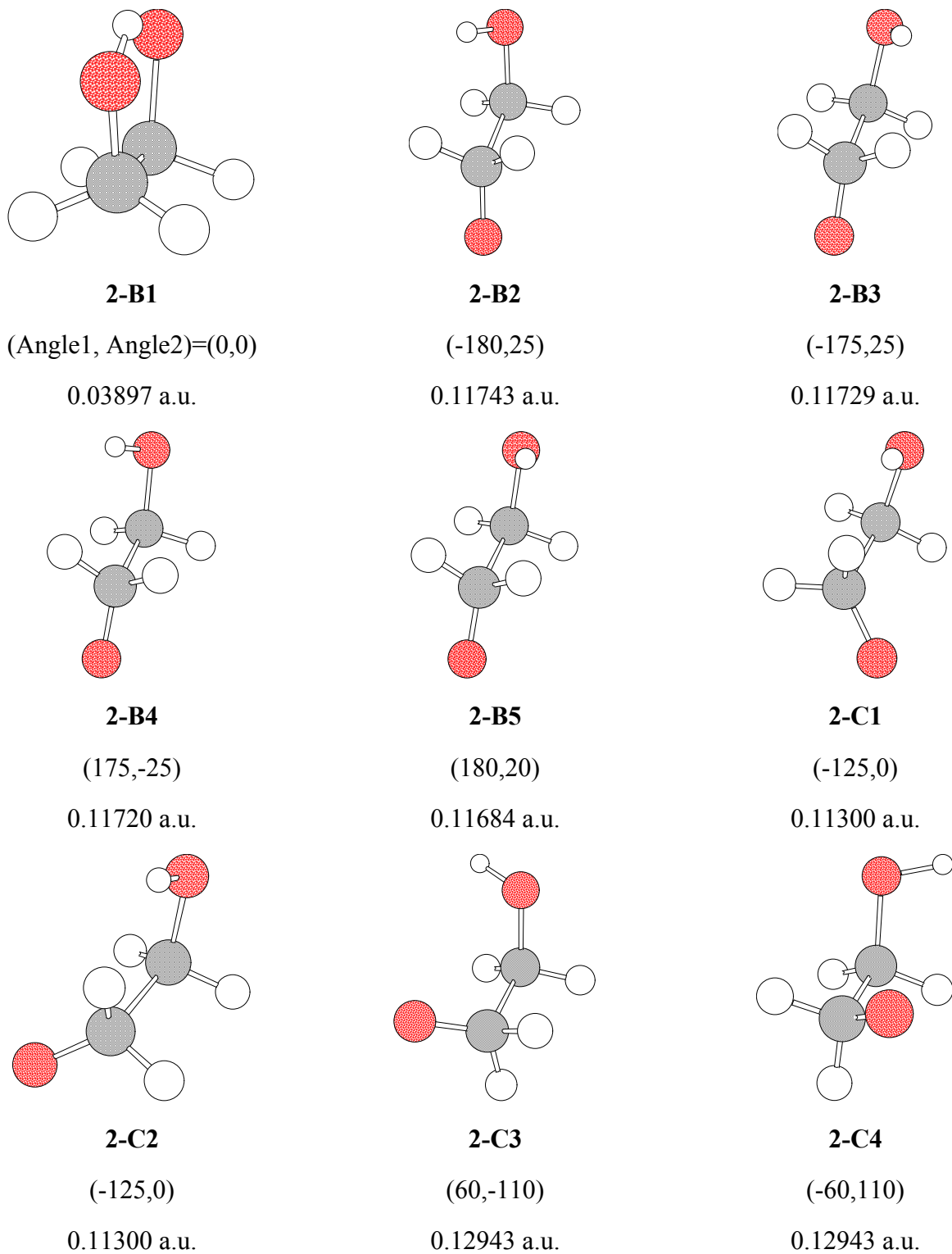
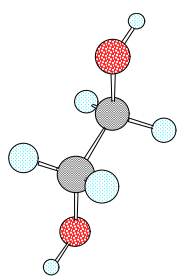


Figure S2. Characteristic conformers of the mono anion state derived from ethylene glycol, the rotational angles and their HOMO energies

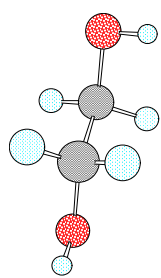
<The case of the starting structure: **3-D**>



**3-D1**

(180,180)

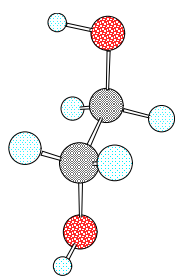
-0.35570 a.u.



**3-D2**

(180,65)

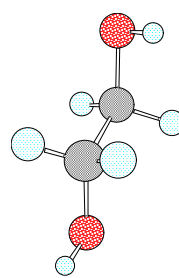
-0.35358 a.u.



**3-D3**

(180,-65)

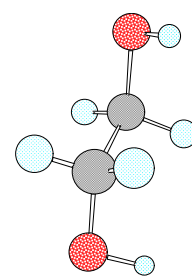
-0.35358 a.u.



**3-D4**

(65,180)

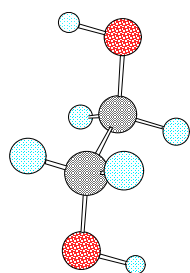
-0.35358 a.u.



**3-D5**

(60,60)

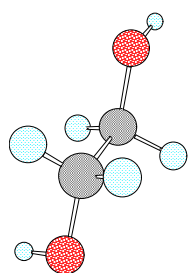
-0.33955 a.u.



**3-D6**

(65,-65)

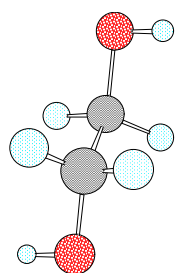
-0.33627 a.u.



**3-D7**

(-65,180)

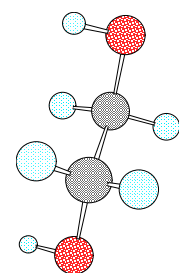
-0.35358 a.u.



**3-D8**

(-65,65)

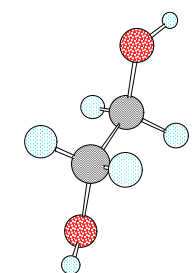
-0.33627 a.u.



**3-D9**

(-60,-60)

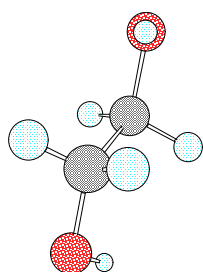
-0.33955 a.u.



**3-D10**

(165,165)

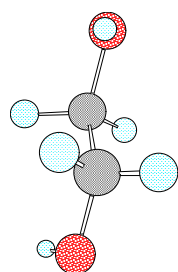
-0.35705 a.u.



**3-D11**

(15,20)

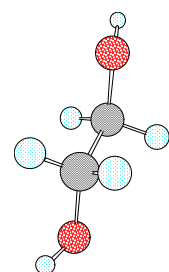
-0.36308 a.u.



**3-D12**

(-15,-20)

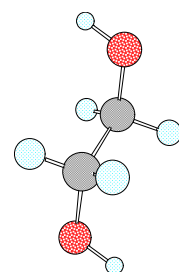
-0.36308 a.u.



**3-D13**

(60,60)

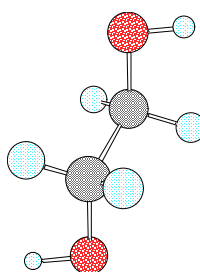
-0.33955 a.u.



**3-D14**

(65,-65)

-0.33627 a.u.



**3-D15**

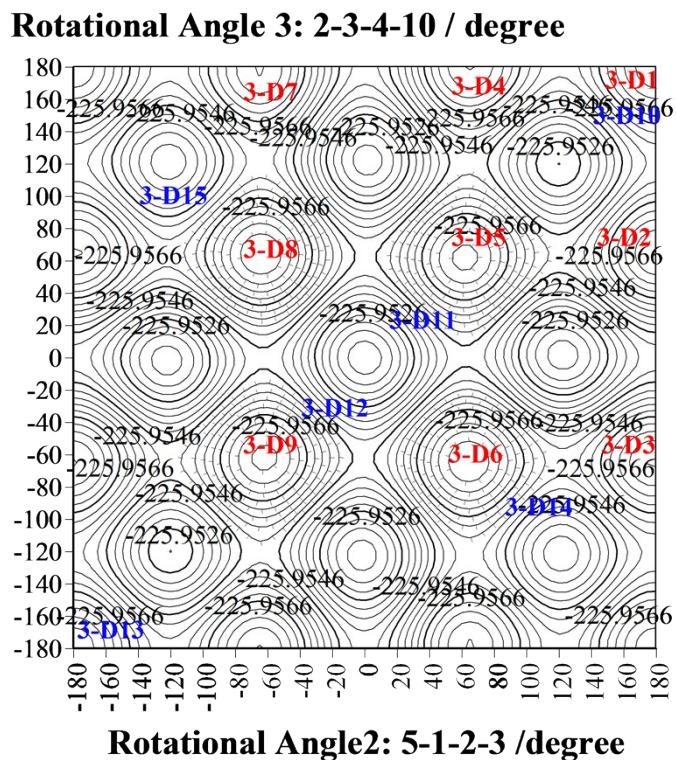
(-65,180)

-0.35358 a.u.

Figure S3. Stable conformers obtained using **3-D** as starting structure

<The case of the starting structure: **3-D**>

(a)



(b)

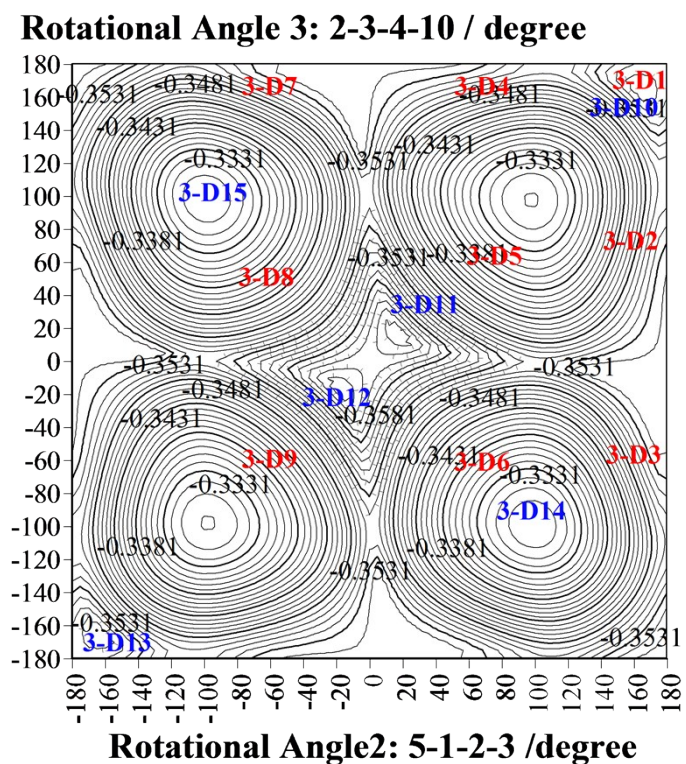


Figure S4. (a) SCF and (b) HOMO orbital energy surfaces for neutral state ethylene glycol obtained using **3-D** as starting structure

<The case of the starting structure: **3-E**>

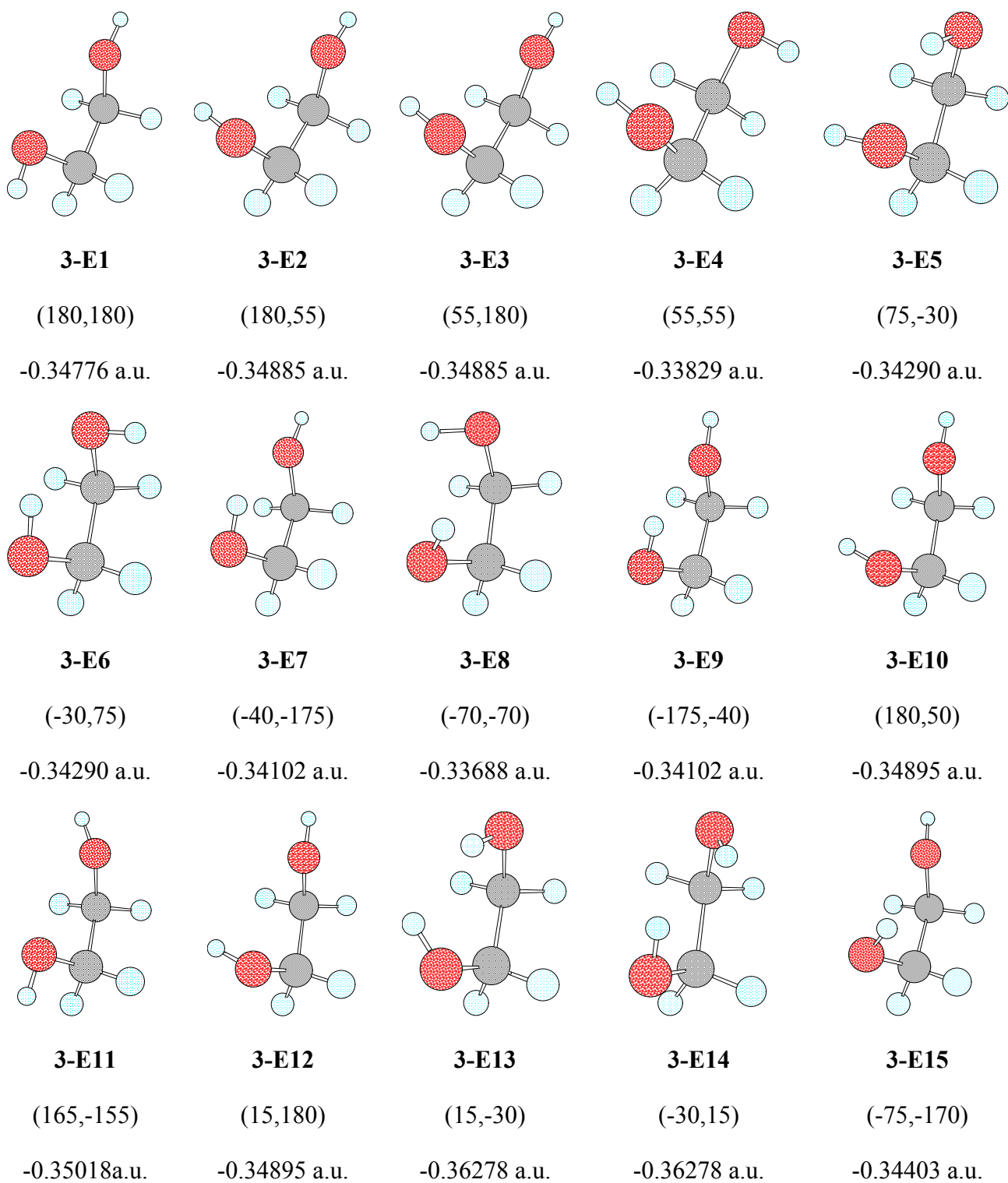
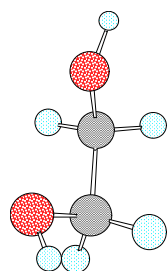


Figure S5. Stable conformers obtained using **3-E** as starting structure

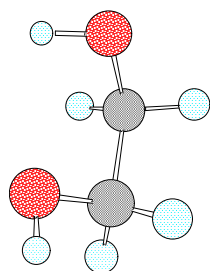
<The case of the starting structure: **3-E**> (Continued)



**3-E16**

(-155,165)

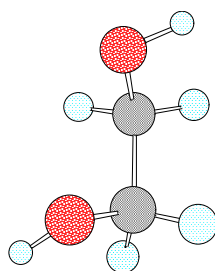
-0.35018 a.u.



**3-E17**

(-170,-75)

-0.34403 a.u.



**3-E18**

(105,105)

-0.32517 a.u.

Figure S5. Stable conformers obtained using **3-E** as starting structure (Continued)





<The case of the starting structure: **3-F**>

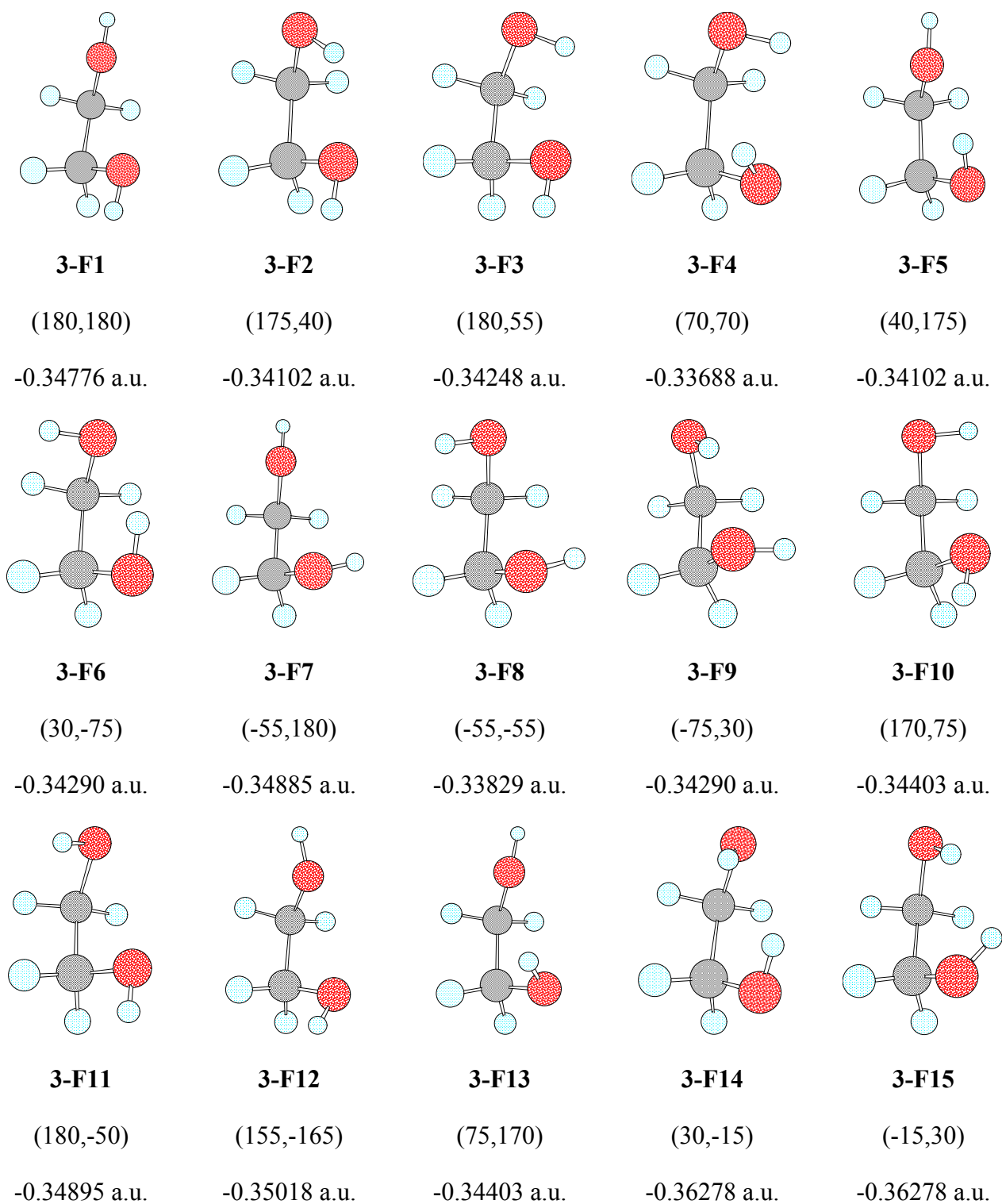
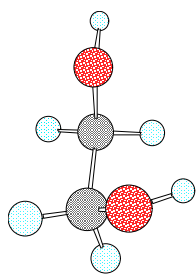


Figure S7. Stable conformers obtained using **3-F** as starting structure

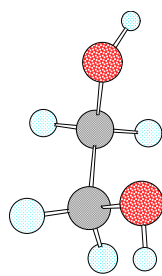
<The case of the starting structure: **3-F**> (Continued)



**3-F16**

(-50,180)

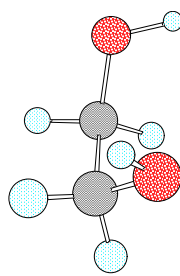
-0.34895 a.u.



**3-F17**

(-165,155)

-0.35018 a.u.



**3-F18**

(105,105)

-0.32517 a.u.

Figure S7. Stable conformers obtained using **3-F** as starting structure (Continued)



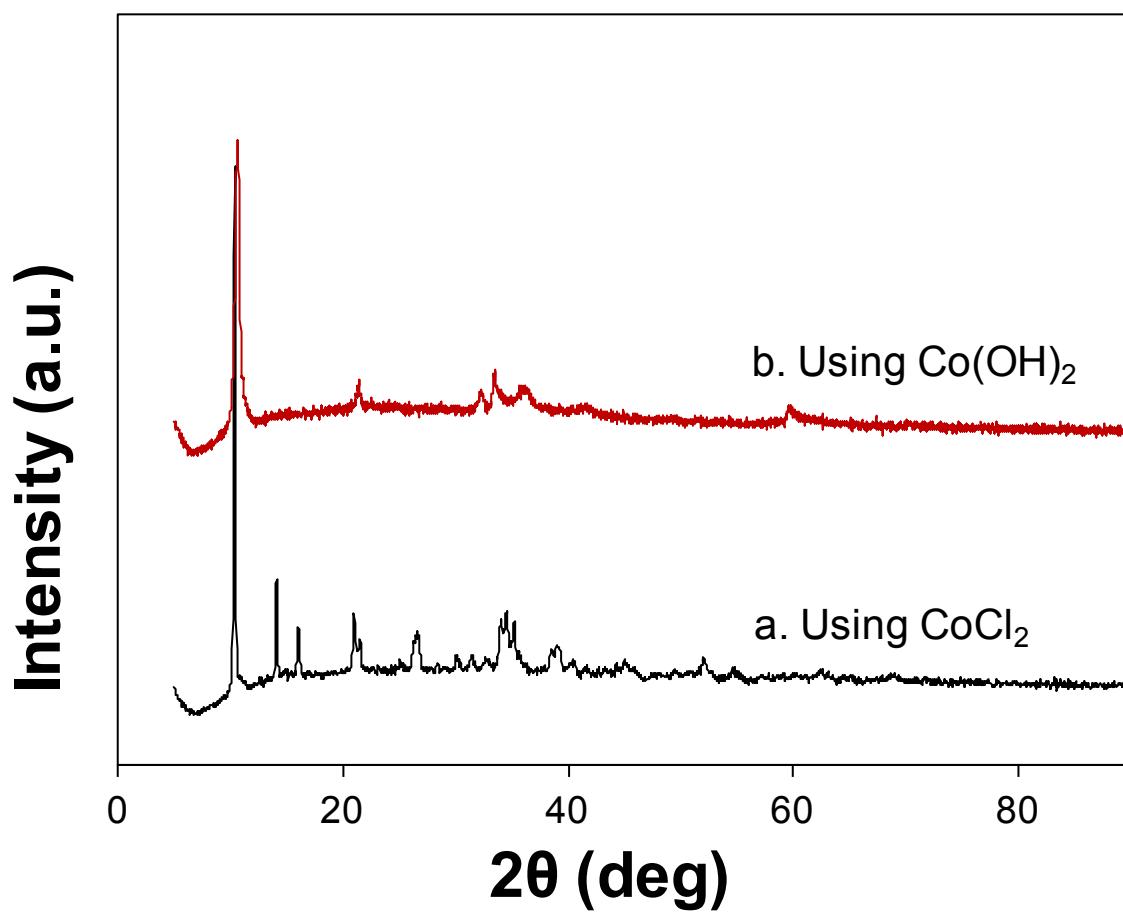
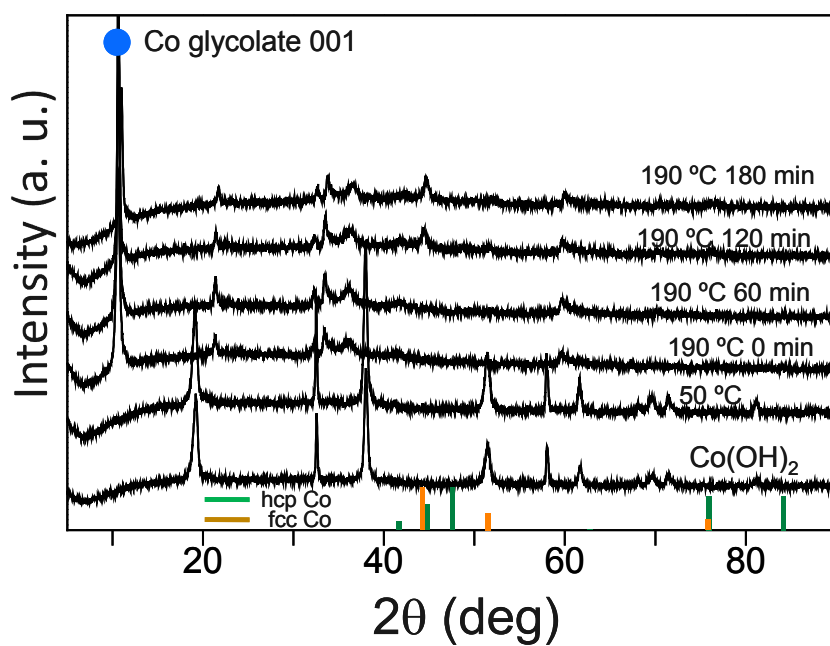


Figure S9. XRD patterns of glycolate prepared by using (a)  $\text{CoCl}_2$  and metallic Na in ethylene glycol and (b)  $\text{CoCl}_2$  and NaOH.

(a)



(b)

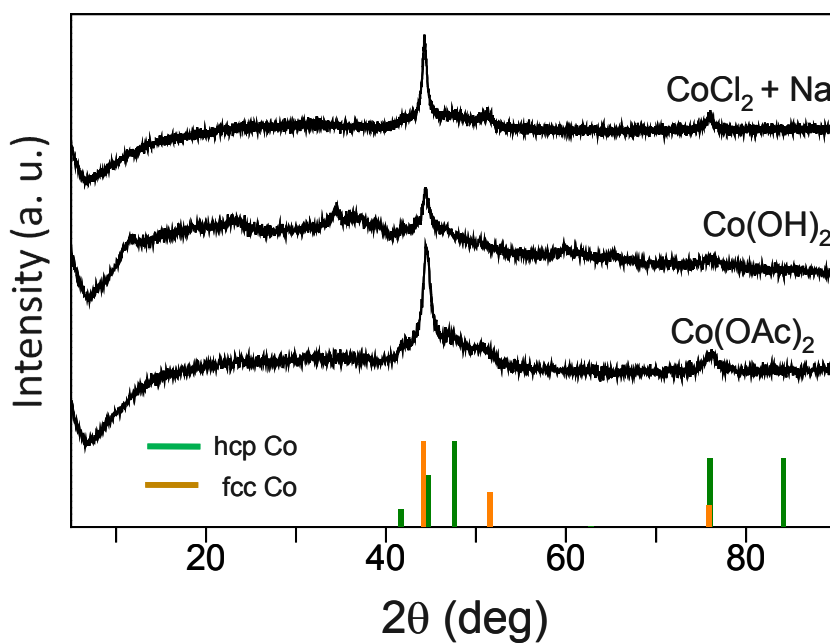
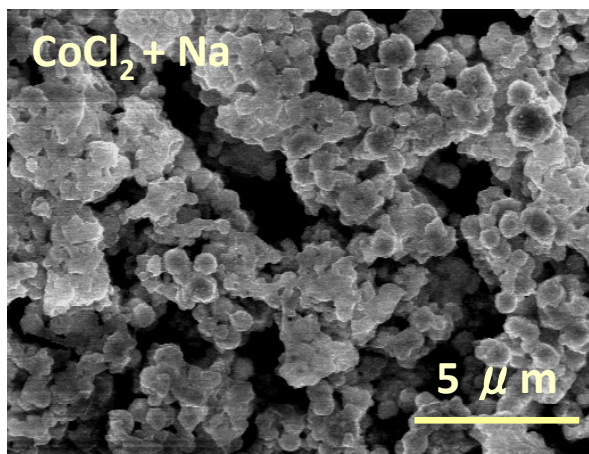
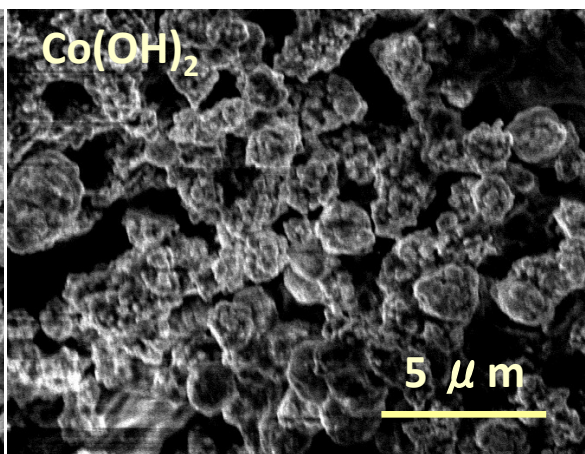


Figure S10. XRD patterns of (a) profiles obtained at different stages of the reduction reaction when Co(OH)<sub>2</sub> was heated in ethylene glycol and (b) Co nanoparticles obtained using different cobalt sources.

(a)



(b)



(c)

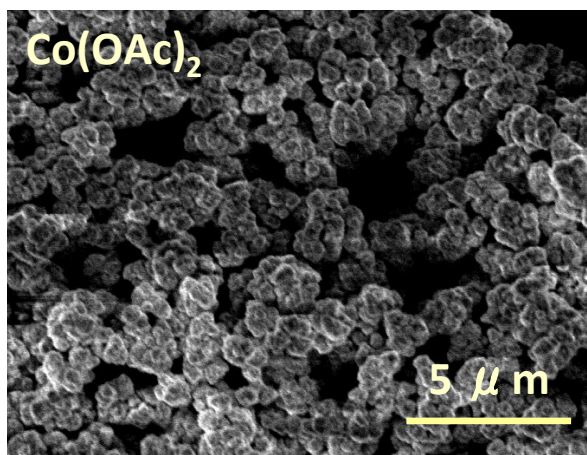


Figure S11. SEM images of metallic cobalt particles obtained using (a)  $\text{CoCl}_2$ , (b)  $\text{Co(OH)}_2$ , and (c)  $\text{Co(OAc)}_2$  as metallic precursors in ethylene glycol.