

## Control the Morphology of Calcium Sulfate Hemihydrate Using Aluminum Chloride as Habit Modifier

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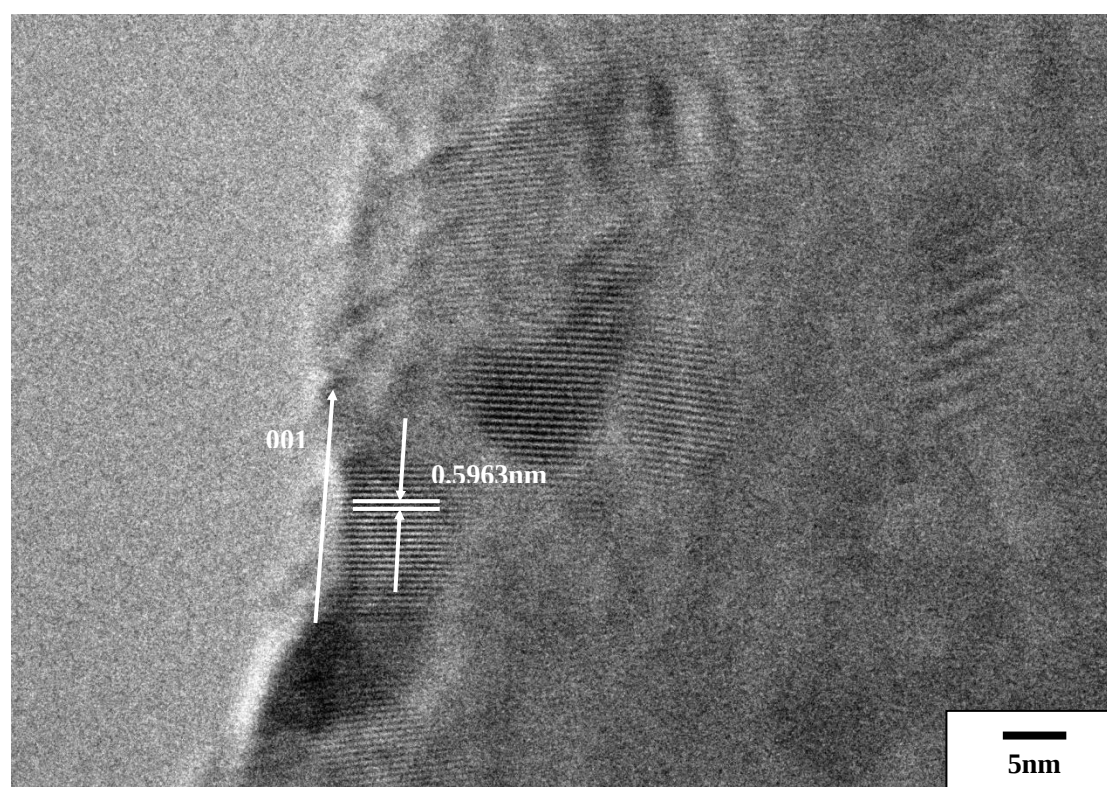
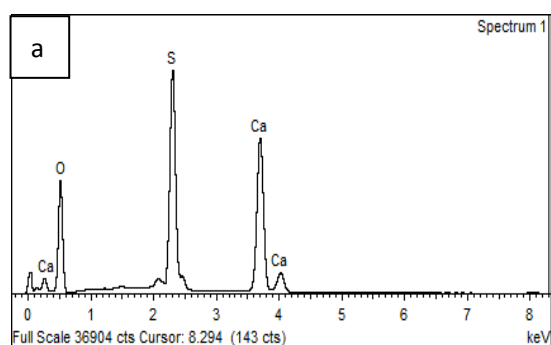
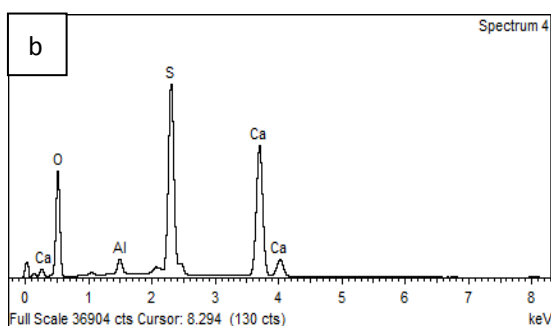


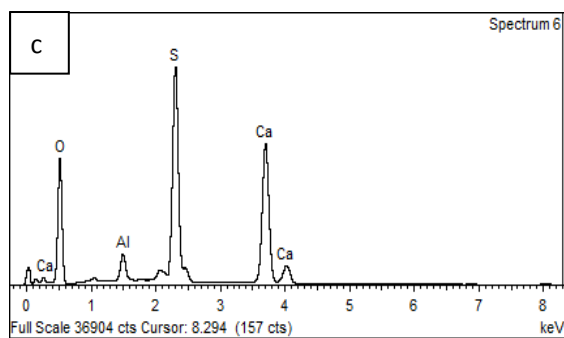
Figure s1 HRTEM images of HH crystal in the presence of  $2.5 \times 10^{-3} \text{ mol} \cdot \text{L}^{-1} \text{ AlCl}_3$



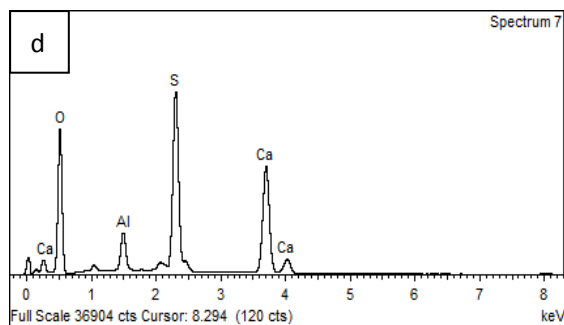
| Element | Weight% | Atomic% |
|---------|---------|---------|
| O K     | 53.18   | 71.82   |
| S K     | 21.46   | 14.48   |
| Ca K    | 25.37   | 13.69   |
| Totals  | 100.00  |         |



| Element | Weight% | Atomic% |
|---------|---------|---------|
| O K     | 53.17   | 71.63   |
| Al K    | 1.28    | 1.02    |
| S K     | 21.19   | 14.24   |
| Ca K    | 24.36   | 13.10   |
| Totals  | 100.00  |         |

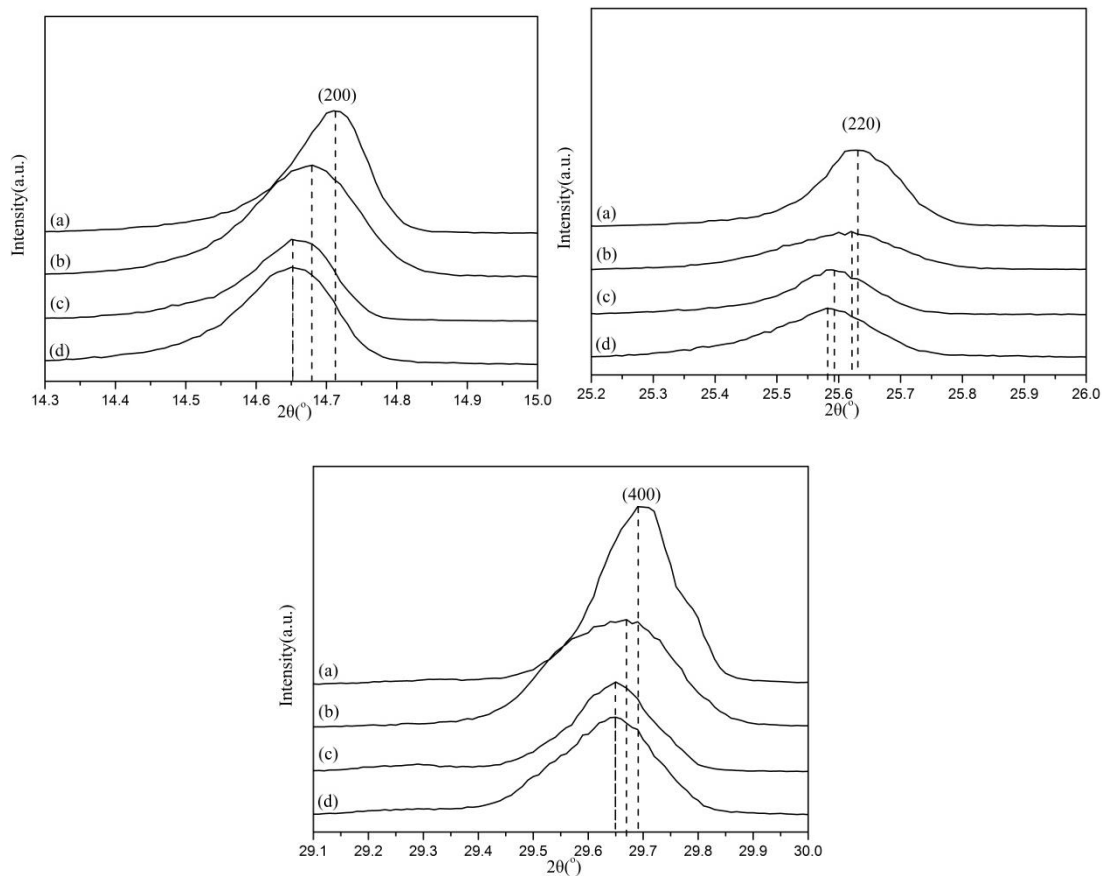


| Element | Weight% | Atomic% |
|---------|---------|---------|
| O K     | 54.09   | 72.21   |
| Al K    | 2.03    | 1.61    |
| S K     | 21.02   | 14.00   |
| Ca K    | 22.86   | 12.18   |
| Totals  | 100.00  |         |



| Element | Weight% | Atomic% |
|---------|---------|---------|
| O K     | 58.48   | 75.35   |
| Al K    | 3.22    | 2.46    |
| S K     | 19.32   | 12.42   |
| Ca K    | 18.98   | 9.76    |
| Totals  | 100.00  |         |

**Figure s2** EDS patterns of HH crystal in the presence of  $\text{AlCl}_3$  ( $\text{mol}\cdot\text{L}^{-1}$ ): (a) 0, (b)  $2.5 \times 10^{-3}$ , (c)  $2.5 \times 10^{-2}$ , (d)  $7.5 \times 10^{-2}$ .



**Figure s3** The peak shift of XRD patterns of HH crystals in the present of  $\text{AlCl}_3$ : (a) 0, (b)  $2.5 \times 10^{-3}$   $\text{mol}\cdot\text{L}^{-1}$ , (c)  $2.5 \times 10^{-2}$   $\text{mol}\cdot\text{L}^{-1}$  (d)  $7.5 \times 10^{-2}$   $\text{mol}\cdot\text{L}^{-1}$

**Table s1 Influence of Al<sup>3+</sup> concentration on the plane distance of  
hydrothermal product**

| concentration of<br>Al <sup>3+</sup> (mol/L) | (hkl)            | (200)  | (220)  | (400)  |
|----------------------------------------------|------------------|--------|--------|--------|
| 0                                            | 2 $\theta$ , (°) | 14.710 | 25.630 | 29.690 |
|                                              | d, (Å)           | 6.0169 | 3.4728 | 3.0065 |
| 0.0025                                       | 2 $\theta$ , (°) | 14.680 | 25.620 | 29.670 |
|                                              | d, (Å)           | 6.0283 | 3.4742 | 3.0085 |
| 0.025                                        | 2 $\theta$ , (°) | 14.651 | 25.590 | 29.650 |
|                                              | d, (Å)           | 6.0413 | 3.4781 | 3.0105 |
| 0.075                                        | 2 $\theta$ , (°) | 14.650 | 25.580 | 29.650 |
|                                              | d, (Å)           | 6.0415 | 3.4794 | 3.0105 |