

SUPPLEMENTARY MATERIALS

MANUSCRIPT ID: NJ-ART-12-2015-003461

HMF etherification using NH₄-exchanged zeolites

Katia Barbera^a, Paola Lanzafame^{a,*}, Siglinda Perathoner^a, Gabriele Centi^a, Massimo Migliori^b, Alfredo Aloise^b, Girolamo Giordano^b

^a University of Messina, Section Industrial Chemistry, ERIC aisbl and CASPE-INSTM, V.le F. Stagno d'Alcontres 31, 98166 Messina, Italy.

^b Department of Environmental and Chemical Engineering, University of Calabria, via Bucci, 87036 Rende, Italy

* Corresponding author: planzafame@unime.it

S1. Water content monitored during reaction course for all the samples under study.

ppm H ₂ O	NH ₄ -BEA	H-BEA	NH ₄ -MFI	H-MFI	NH ₄ -Sil	H-Sil
0.5 h	5522	8978	240	3003	1246	2260
5 h	20775	21556	4644	17683	7020	18875