Designed synthetic strategy toward poly(isosorbide terephthalate) copolymers: A combination of temporary modification, transesterification, cyclization and polycondensation

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1 ¹H NMR spectra of OIC and OET



Fig. 1S. ¹H NMR spectra of (a) OET and (b)OIC

OET: ¹H NMR(CDCl₃, δ, ppm): 8.12–8.14 (m, 4H, H4), 4.78 (t, 4H, H1), 4.60 (t,4H, H2), 4.16 (t, 4H, H3)

OIC: ¹H NMR(CDCl₃, δ, ppm): 5.06–5.09 (m, 2H, H2+H5), 4.88 (m, 1H, H3), 4.52–4.56(m, 1H, H4), 3.89–4.08(m, 4H, H1+H6), 3.80 (s, 3H, H7)

2 GC-MS and ¹H NMR results of the volatile products removed from polycondensation



system of PI₈₀CT₂₀

Fig. 2S. GC-MS and ¹H NMR spectra of the distilled liquid product after 30min of reaction



Fig. 3S. ¹H NMR spectra of the distilled liquid product after 50min of reaction

3 ¹H NMR spectra of oligo(1,3-propylene terephthalate)(OPT1) and oligo(1,2-propylene terephthalate)(OPT2)



Fig. 4S ¹H NMR spectra of (a) OPT1 and (b)OPT2

4 ¹H and ¹³C NMR spectra of $PI_{80}CT_{20}$ samples prepared by the polymerization of OIC with

OPT1 and OPT2 respectively.



Fig. 5S $^1\mathrm{H}$ and $^{13}\mathrm{C}$ NMR spectra of $\mathrm{PI}_{80}\mathrm{CT}_{20}$ from OPT1 and OIC



Fig. 6S $^1\mathrm{H}$ and $^{13}\mathrm{C}$ NMR spectra of $\mathrm{PI}_{80}\mathrm{CT}_{20}$ from OPT2 and OIC

5 $^{13}\mathrm{C}$ NMR spectra of $PI_{80}\mathrm{CT}_{20}$ samples from OPT1 and OPT2 removed from various

reaction times



Fig. 7S ^{13}C NMR spectra of $\text{PI}_{80}\text{CT}_{20}$ from OPT1 removed from various reaction time



Fig. 8S 13 C NMR spectra of PI₈₀CT₂₀ from OPT2 removed from various reaction time

6 The second DSC heating traces of PIC and PICTs



Fig. 9S. The second DSC heating traces of PIC and PICTs