

Supporting Information to

**SET-LRP of NIPAM in Water via In Situ Reduction
of Cu(II) to Cu(0) with NaBH₄.**

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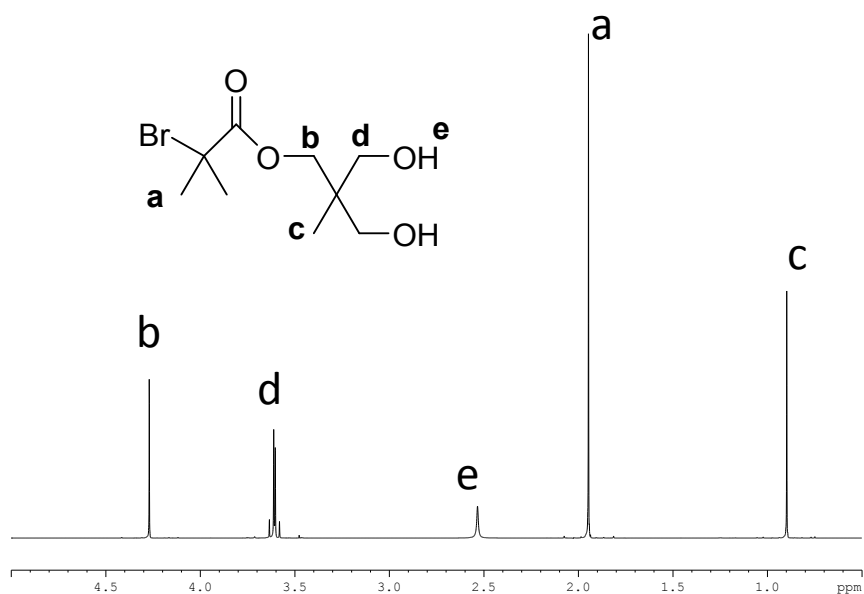


Figure S1. ¹H NMR of **11** at 298K (500 MHz), recorded in CDCl₃.

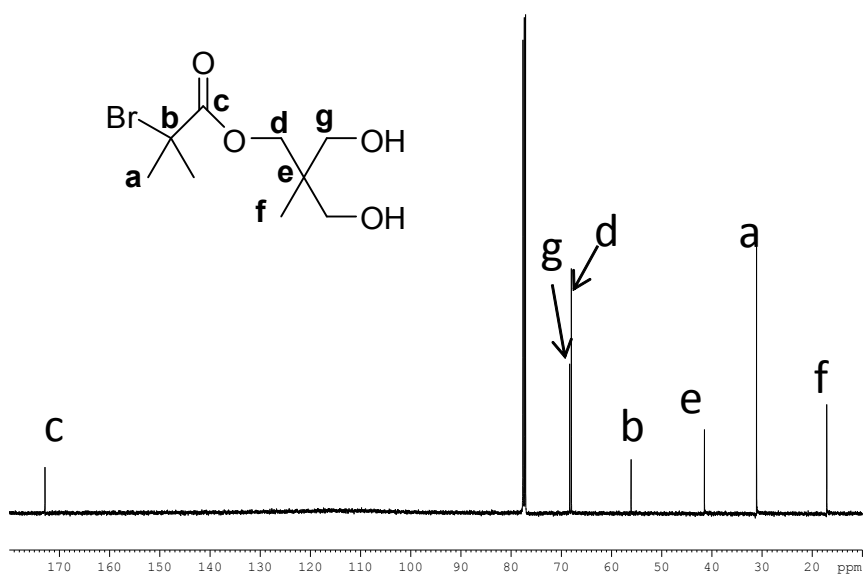


Figure S2. ¹³C NMR of **11** at 298K (500 MHz), recorded in CDCl₃.

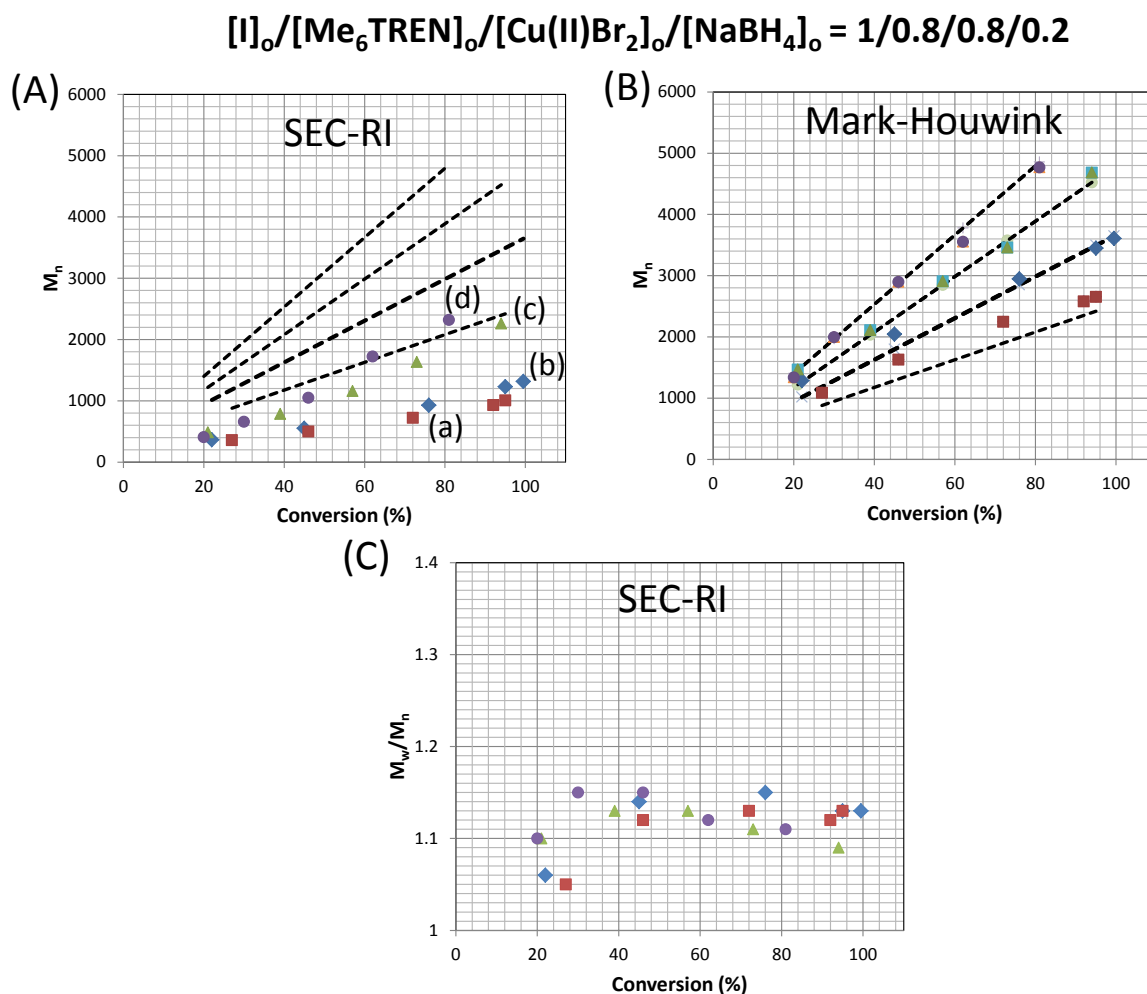


Figure S3. Aqueous SET-LRP of NIPAM catalyzed by the *in situ* generation of Cu(0) from NaBH₄ by varying $[NIPAM]_o/[I]_o$ from (a) 20/1 ■, (b) 30/1 ◆, (c) 40/1 ▲, (d) 50/1 ●. (A) M_n determined from SEC using RI and polystyrene standards (dashed lines represent theoretical M_n values). (B) M_n calculated using the Mark-Houwink equation from correlation between SEC and MALDI M_n 's, and (C) M_w/M_n values after re-calculation using the Mark-Houwink equation. Reaction conditions: $[I]_o/[Me_6TREN]_o/[Cu(II)Br_2]_o/[NaBH_4]_o = 1/0.8/0.8/0.2$. $[I] = 0.0267$ M in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0 = 30/1/0.8/0.8$$

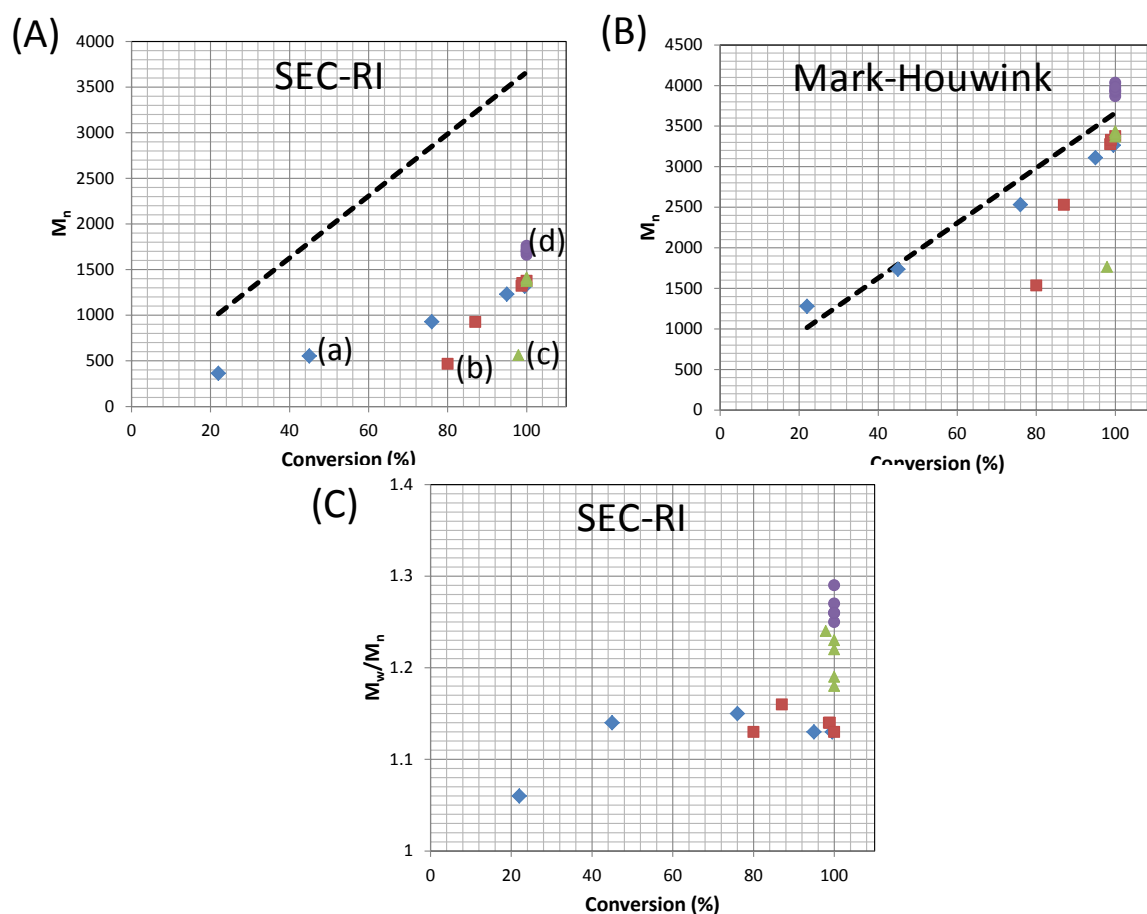


Figure S4. Aqueous SET-LRP of NIPAM catalyzed by the *in situ* generation of Cu(0) from NaBH_4 at $[\text{NIPAM}]_0/[\text{I}]_0 = 30$ and varying $[\text{CuBr}_2]_0/[\text{NaBH}_4]_0$ from (a) 0.8/0.2 $\blacklozenge$, (b) 0.8/0.4 $\blacksquare$, (c) 0.8/0.6 $\blacktriangle$, (d) 0.8/0.8 $\bullet$. (A) M_n determined from SEC using RI and polystyrene standards (dashed lines represent theoretical M_n values), (B) M_n calculated using the Mark-Houwink equation and (C) M_w/M_n values from SEC using the Mark-Houwink equation. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0 = 30/1/0.8/0.8$. $[\text{I}] = 0.0267$ M in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 20/1/0.8/0.8/0.2$$

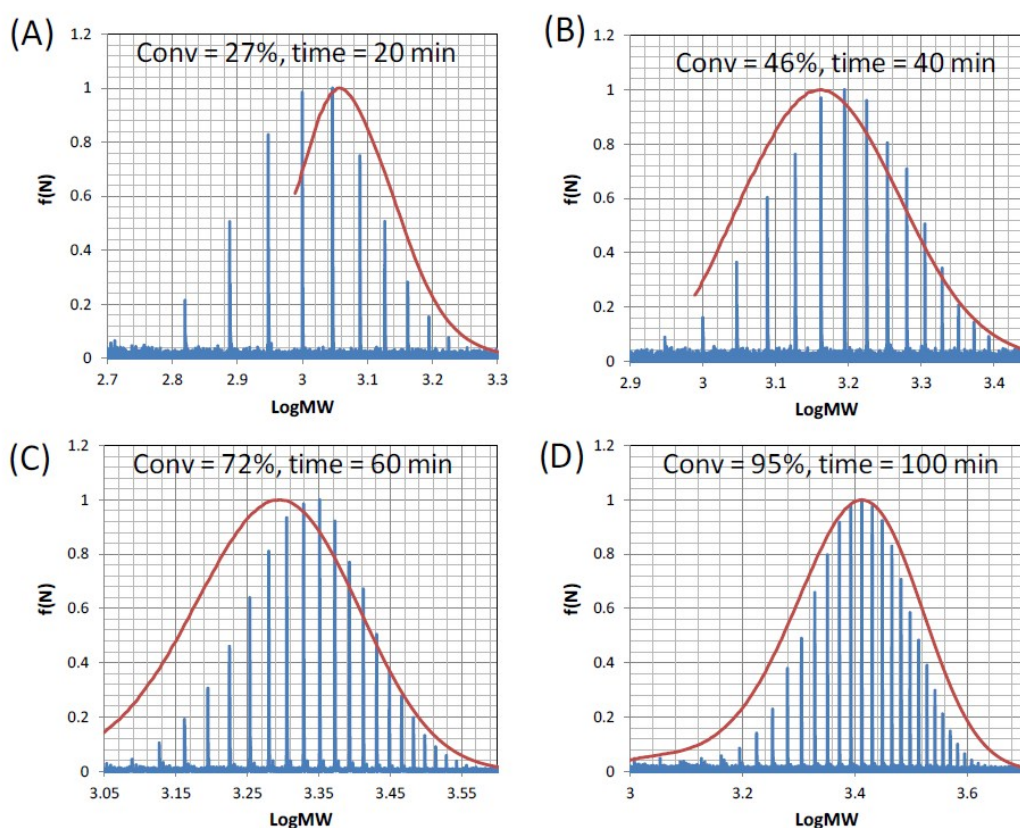


Figure S5. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 20/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.2$$

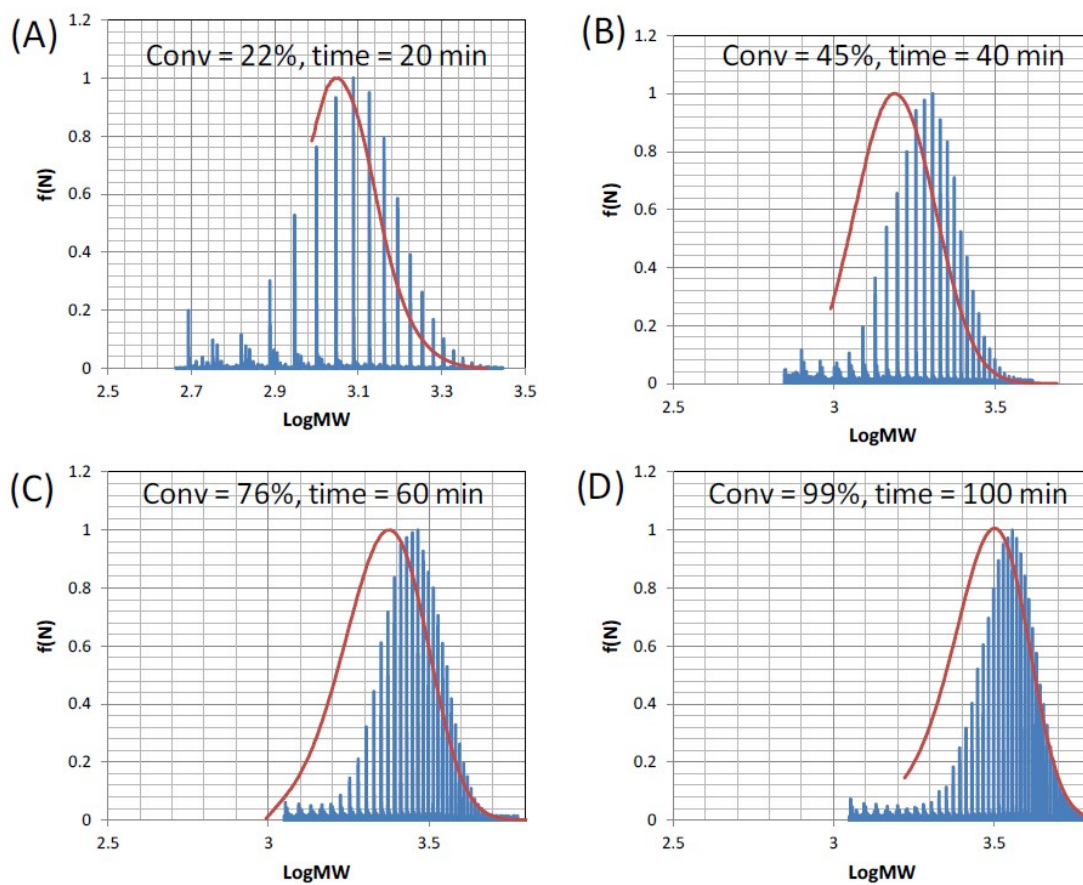


Figure S6. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267$ M in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 40/1/0.8/0.8/0.2$$

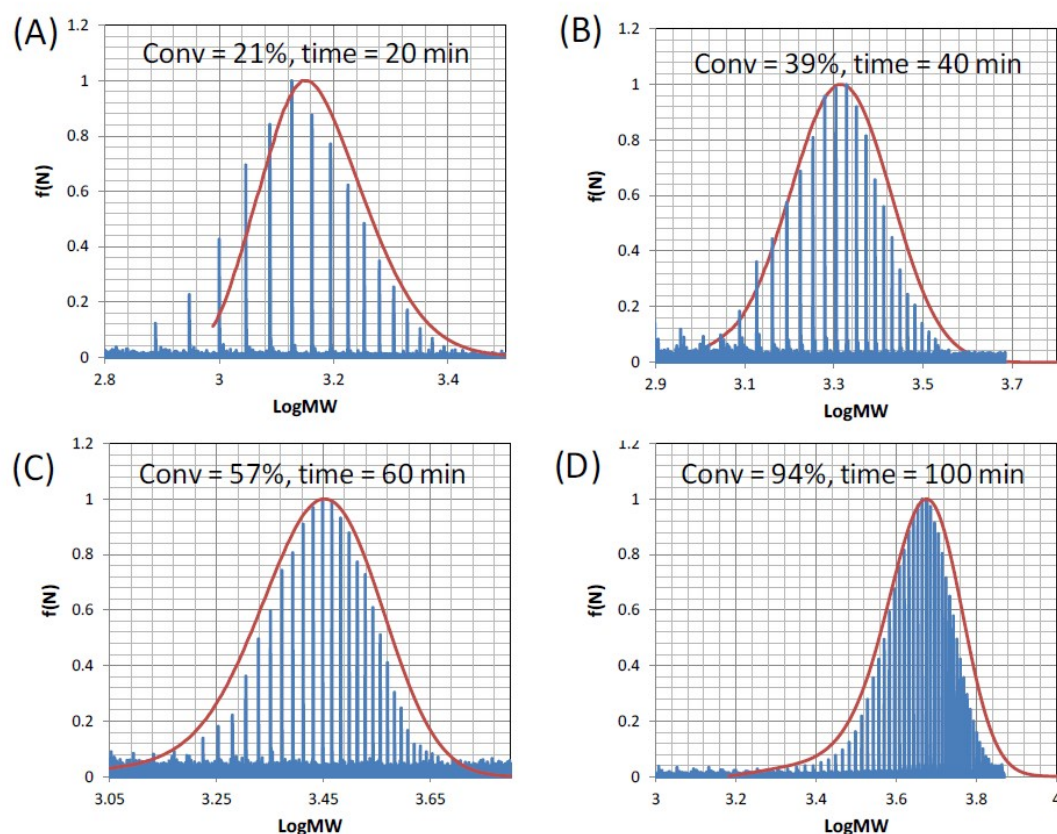


Figure S7. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 40/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 50/1/0.8/0.8/0.2$$

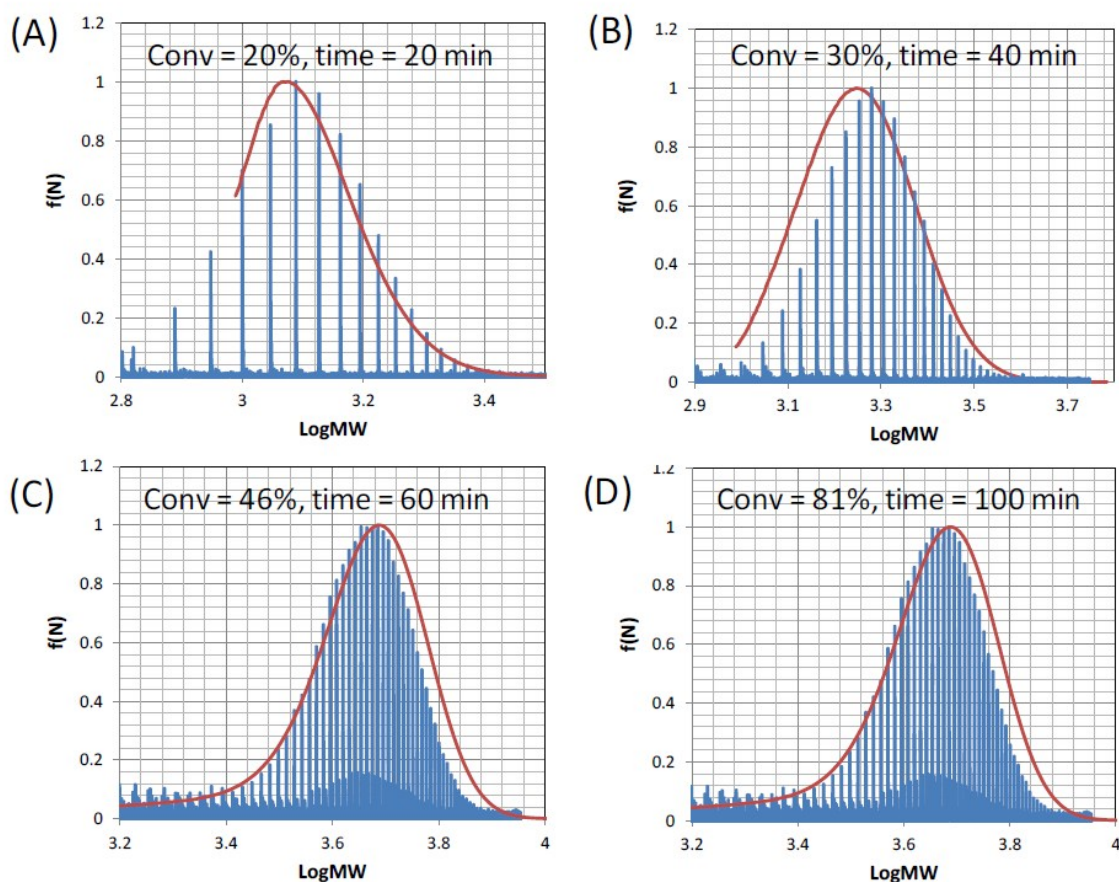


Figure S8. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 50/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267$ M in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.4$$

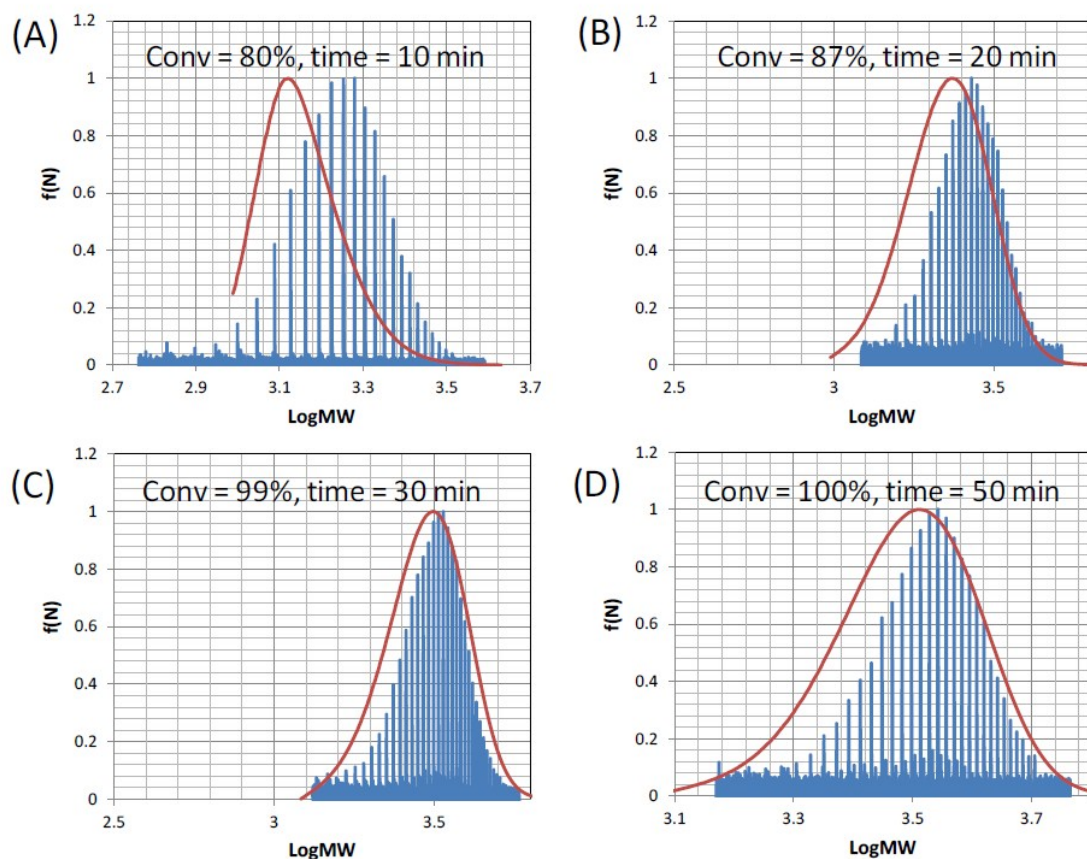


Figure S9. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.4$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.6$$

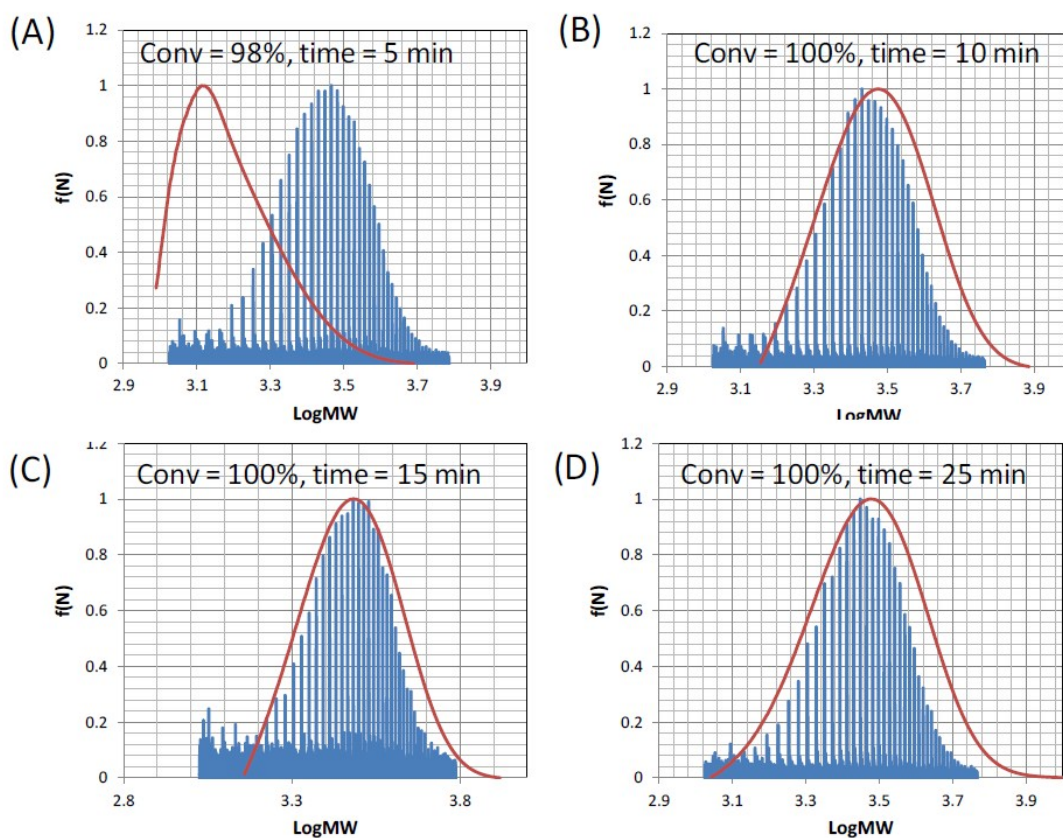


Figure S10. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.6$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.8$$

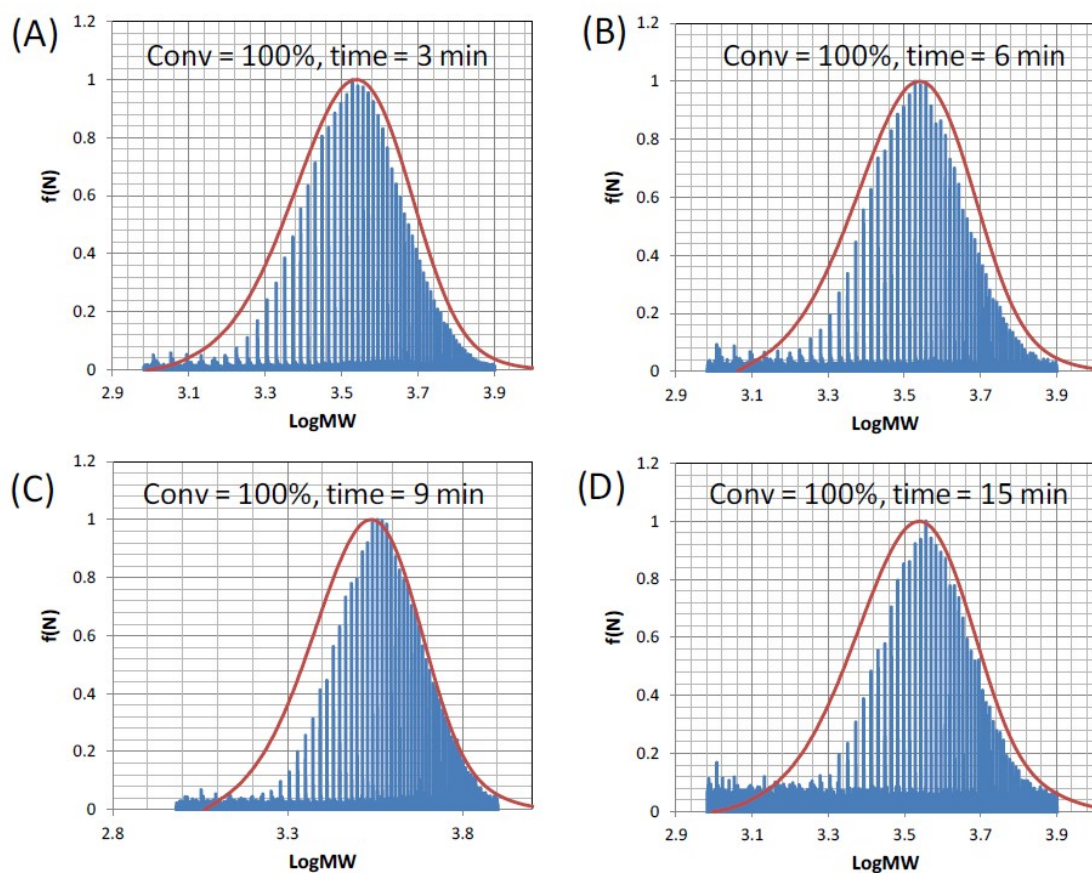


Figure S11. MALDI-ToF and SEC (RI using polystyrene standards, red line) for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.8$. $[\text{I}] = 0.0267$ M in 3.48 mL of water.

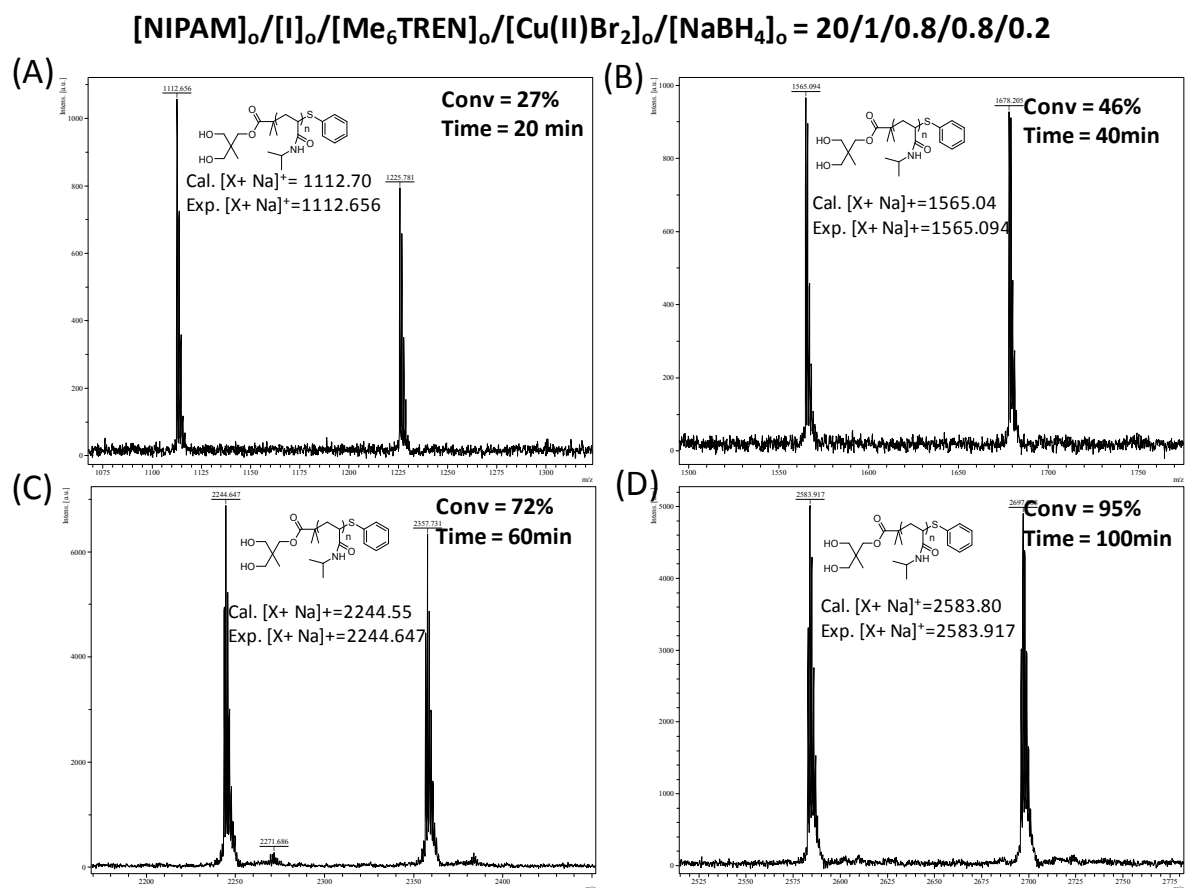


Figure S12. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 20/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.2$$

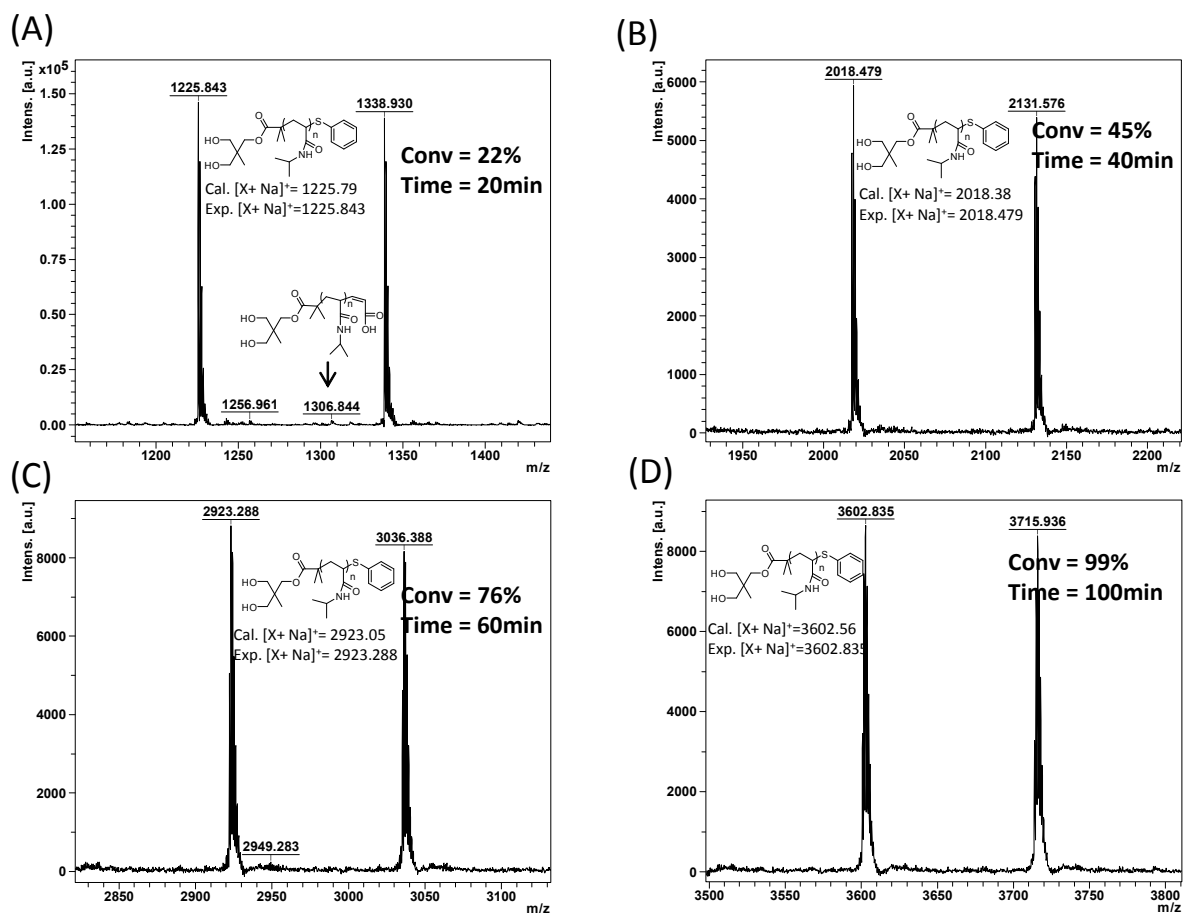


Figure S13. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.2$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

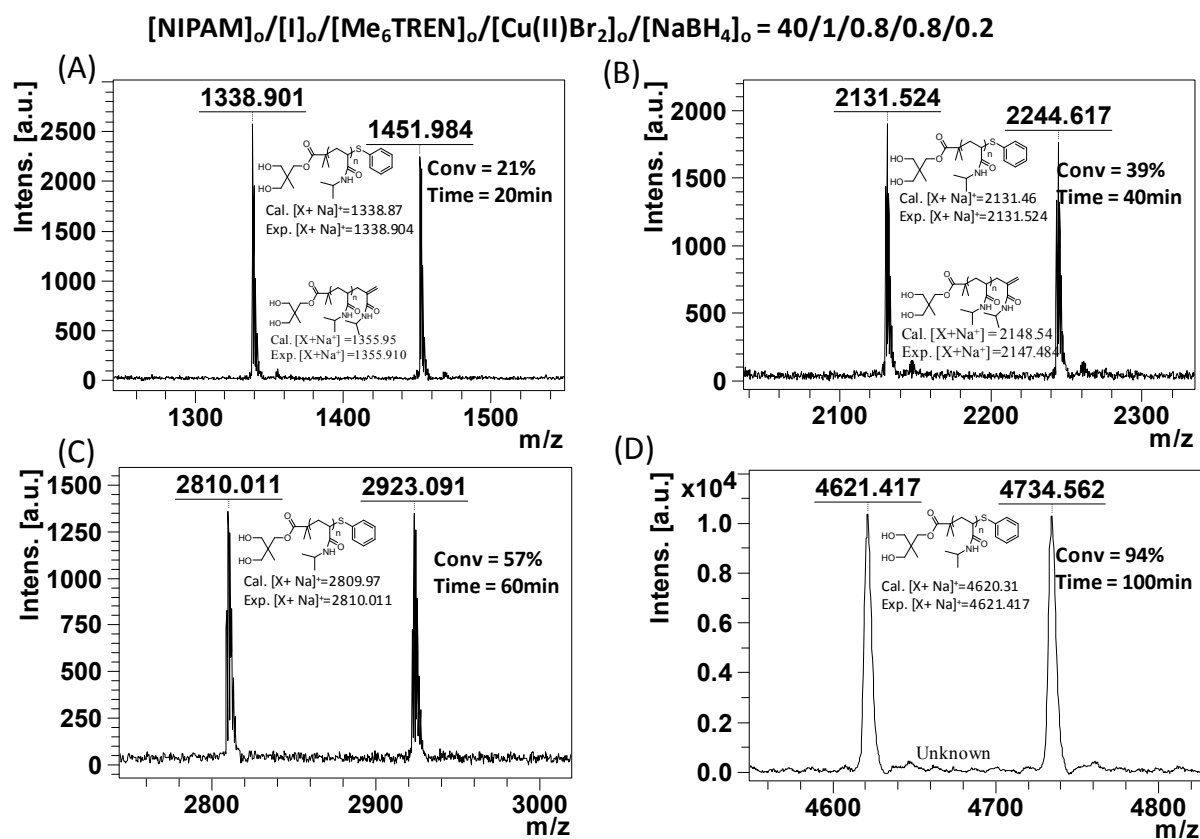


Figure S14. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[NIPAM]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 40/1/0.8/0.8/0.2$. $[I] = 0.0267$ M in 3.48 mL of water.

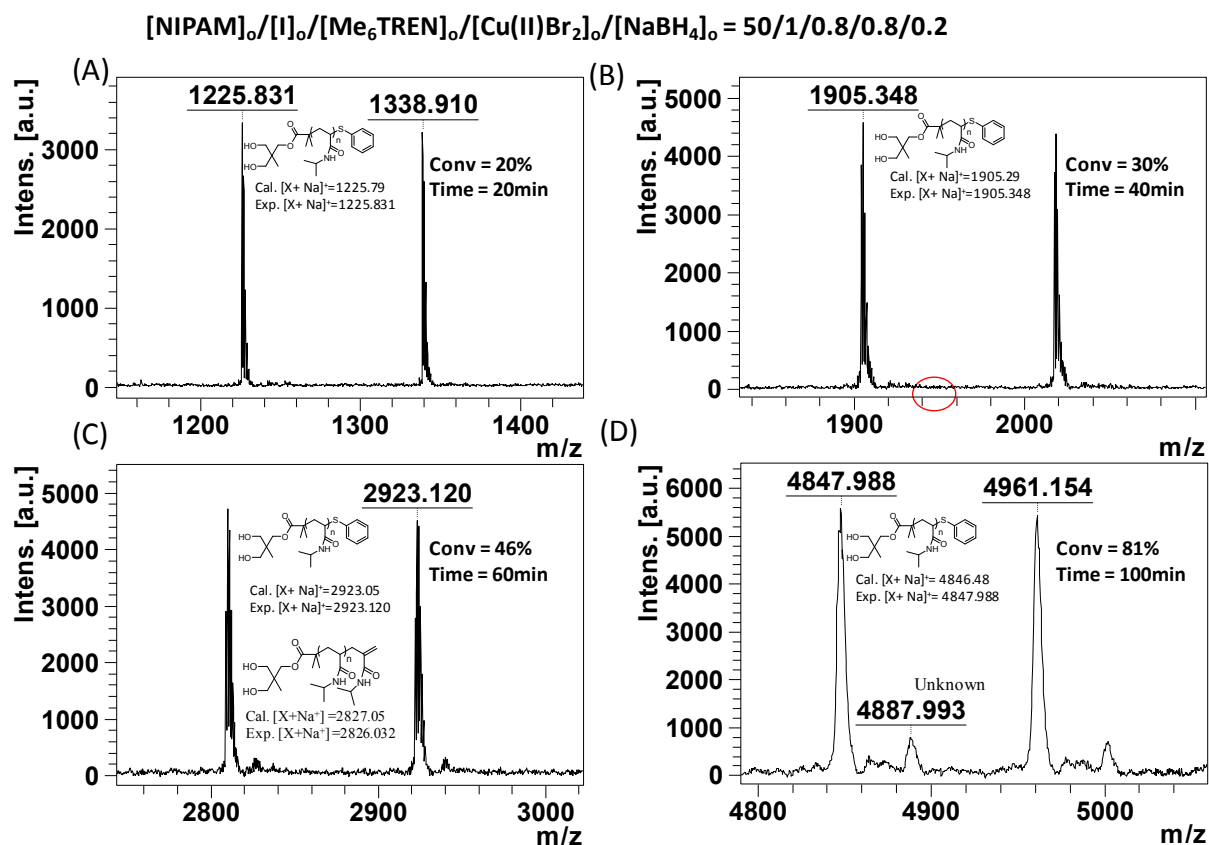


Figure S15. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[NIPAM]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 50/1/0.8/0.8/0.2$. $[I] = 0.0267$ M in 3.48 mL of water.

$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.4$

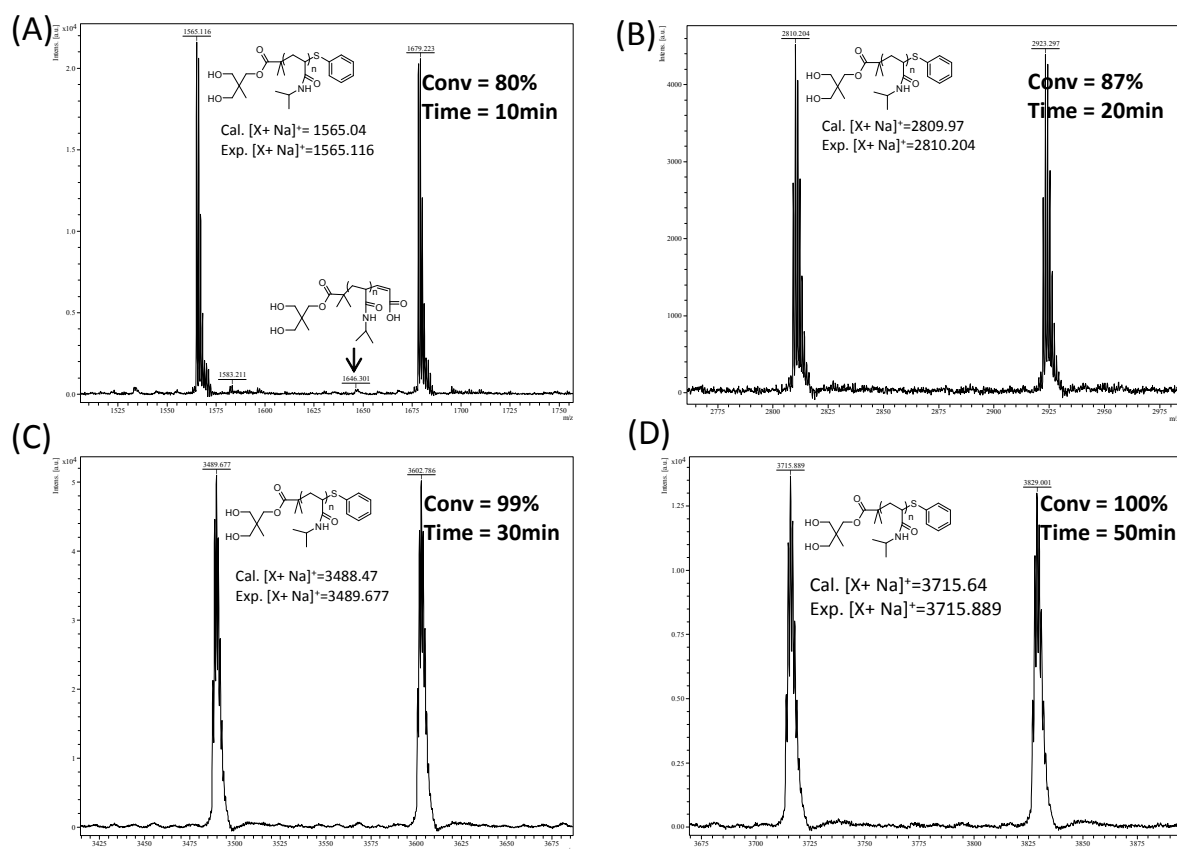


Figure S16. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.4$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.6$$

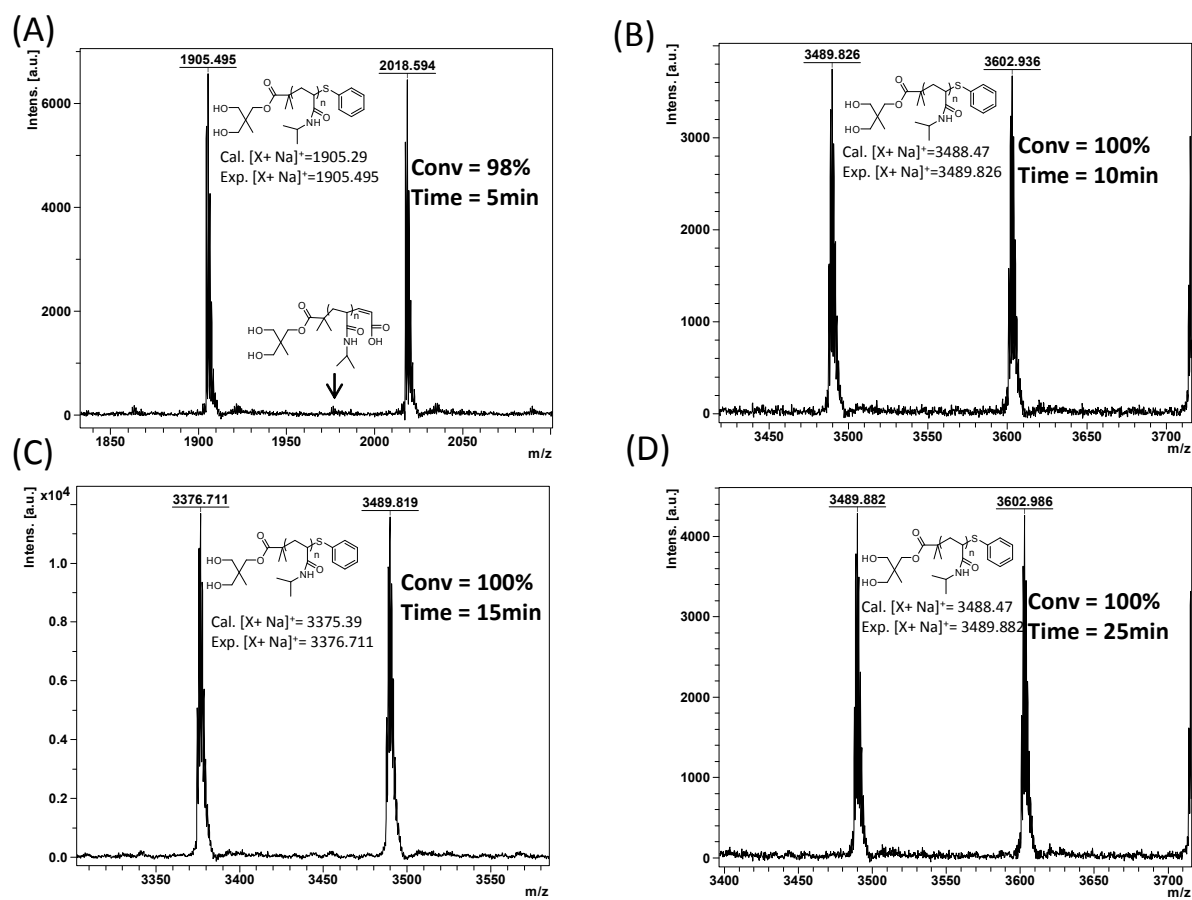


Figure S17. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.6$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

$$[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.8$$

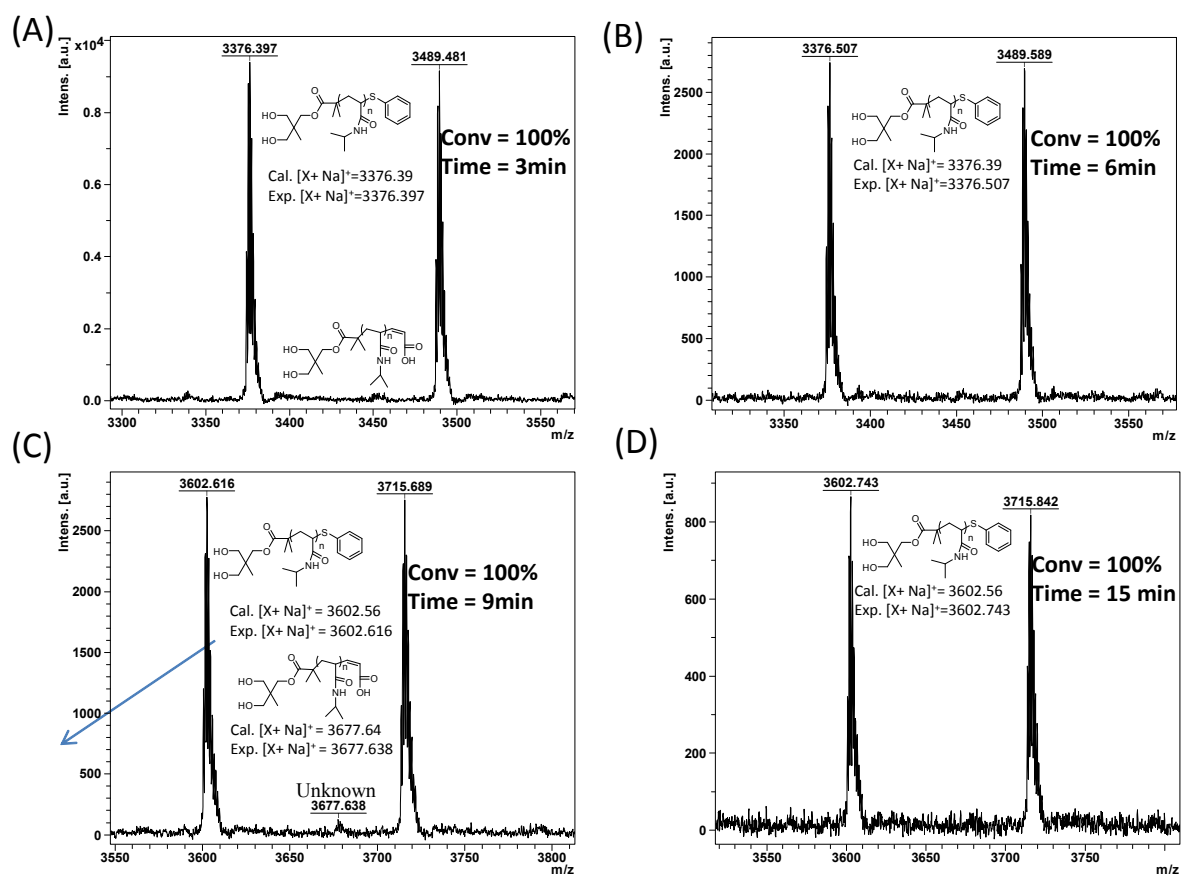


Figure S18. MALDI-ToF for the aqueous SET-LRP of NIPAM over the conversion range. Reaction conditions: $[\text{NIPAM}]_0/[\text{I}]_0/[\text{Me}_6\text{TREN}]_0/[\text{Cu(II)Br}_2]_0/[\text{NaBH}_4]_0 = 30/1/0.8/0.8/0.8$. $[\text{I}] = 0.0267 \text{ M}$ in 3.48 mL of water.

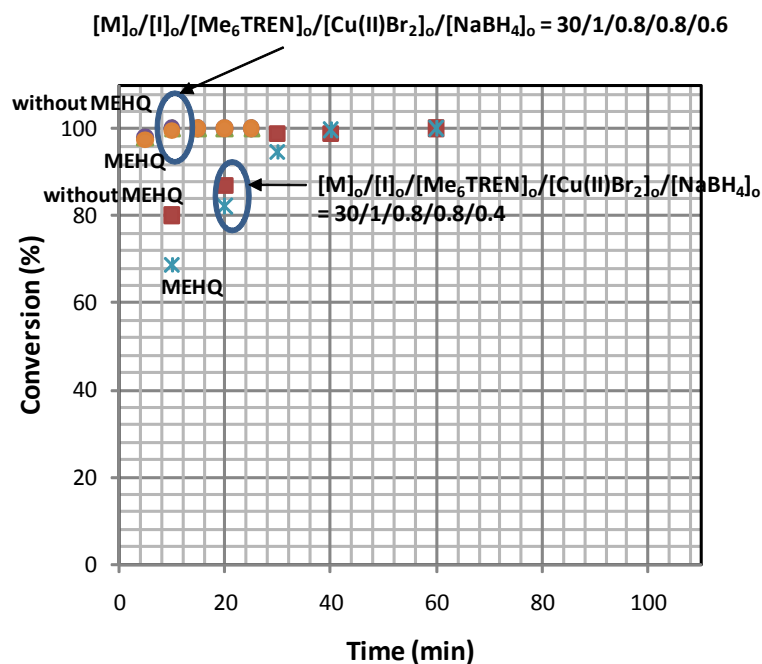


Figure S19. Aqueous SET-LRP of NIPAM catalyzed by the *in situ* generation of Cu(0) from NaBH₄ at [NIPAM]₀/[I]₀ = 30 in the absence and presence of inhibitor MEHQ added to the polymerization mixture after sampling, and varying [CuBr₂]₀/[NaBH₄]₀ from (a) 0.8/0.6 ● without MEHQ, (b) 0.8/0.6 ● with MEHQ, (c) 0.8/0.4 ■ without MEHQ, (d) 0.8/0.4 *. Reaction conditions: [NIPAM]₀/[I]₀/[Me₆TREN]₀/[Cu(II)Br₂]₀ = 30/1/0.8/0.8. [I] = 0.0267 M in 3.48 mL of water.

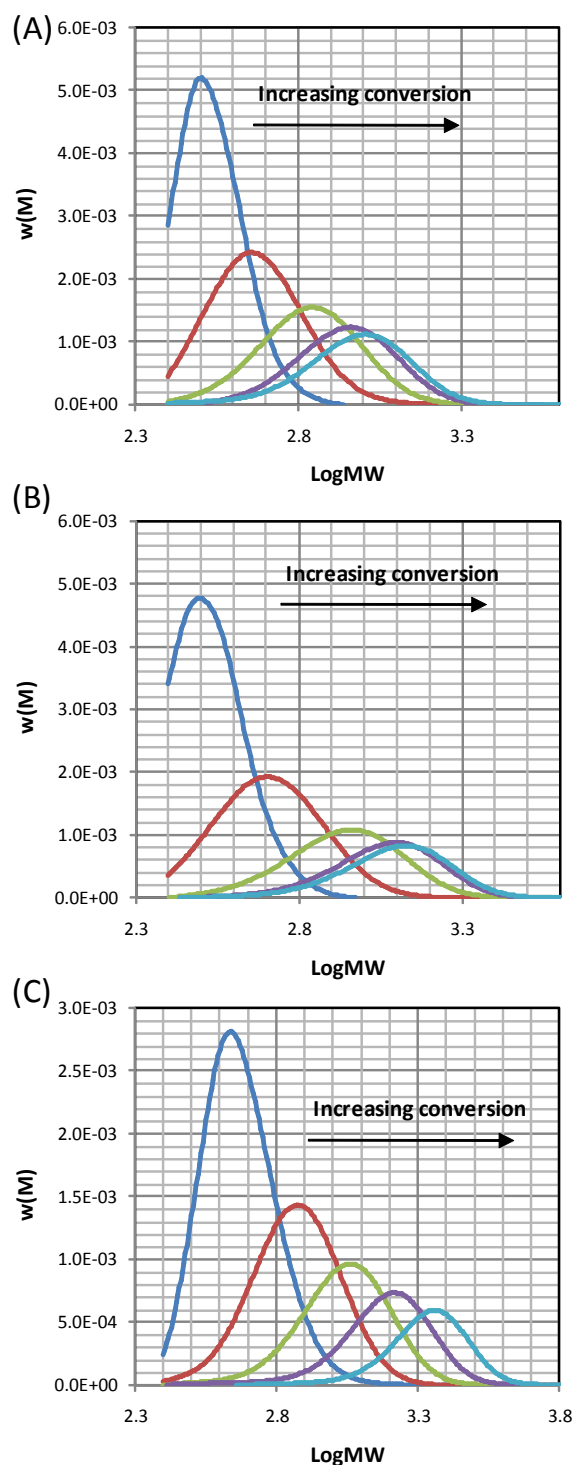
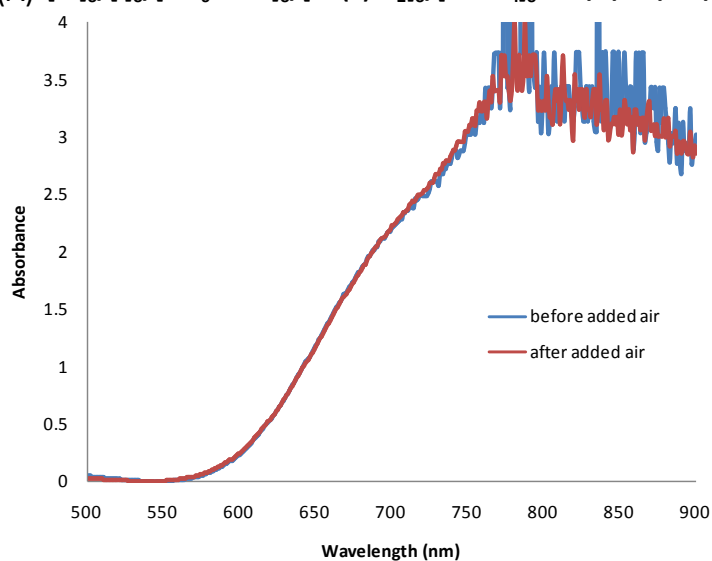


Figure S20. SEC chromatograms from aqueous SET-LRP of NIPAM catalyzed by the *in situ* generation of Cu(0) from NaBH₄ by varying [NIPAM]₀/[I]₀ from (A) 20/1, (B) 30/1, and (C) 40/1. Reaction conditions: [I]₀/[Me₆TREN]₀/[Cu(II)Br₂]₀/[NaBH₄]₀ = 1/0.8/0.8/0.2. [I] = 0.0267 M in 3.48 mL of water. These SEC chromatograms are based on a polystyrene calibration curve and have not been adjusted using the Mark-Houwink parameters.

(A) $[M]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 30/1/0.8/0.8/0.4$



(B) $[M]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 30/1/0.8/0.8/0.8$

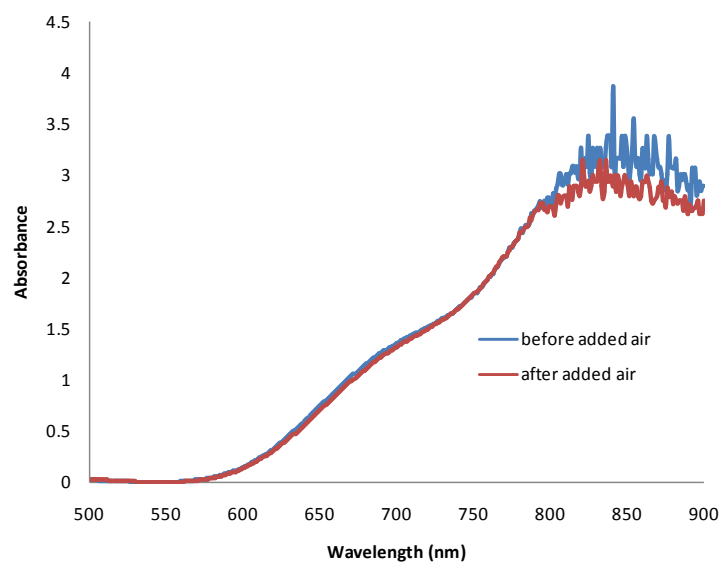


Figure S21. UV-vis spectra (measured in the 500-900 nm range) at the end of the aqueous SET-LRP of NIPAM polymerization before and after opening and bubbling with air for 1 min. (A) $[M]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 30/1/0.8/0.8/0.4$, and (B) $[M]_0/[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 30/1/0.8/0.8/0.8$. Reaction conditions: $[I]_0/[Me_6TREN]_0/[Cu(II)Br_2]_0/[NaBH_4]_0 = 1/0.8/0.8/0.2$. $[I] = 0.0267$ M in 3.48 mL of water.