Supplementary Information:

A new application of oily cold rolling mill sludge for preparing Fe₂O₃/graphene as anodes for lithium-ion batteries

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| Table S1 The weight loss of solid phase and oily CRM sludge in different temperature ranges | | | | |
|---|-------------------|-------------|-------------------|--------------|
| | First stage | | Second stage | |
| Samples | temperature range | weight loss | temperature range | weight loss |
| | (°C) | (%) | (°C) | (%) |
| solid phase | 25-120 | <1 | 120-200 | 6 |
| oily CRM | 25-120 | <2 | 120-250 | 20 |
| sludge | | | | |
| Samples | Third stage | | Forth stage | |
| | temperature range | weight loss | temperature range | Weight |
| | (°C) | (%) | (°C) | increase (%) |
| solid phase | 200-400 | miniscule | 400-500 | <1 |
| oily CRM | 250-400 | miniscule | 400-500 | <1 |
| sludge | | | | |



Figure S1. Nitrogen adsorption/desorption isotherms and pore size distribution of Fe_2O_3/graphene



Figure S2. Nyquist plots of Fe_2O_3 /graphene and pure Fe_2O_3 obtained by applying a sine wave with an amplitude of 5.0 mV over the frequency range from 100 kHz to 0.01 Hz