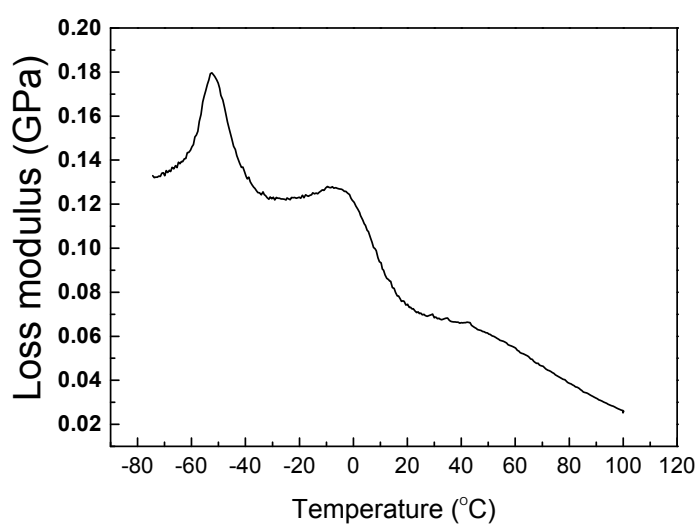


SFig.1 SEM micrographs of YZ plane of A2 (a), A3 (b), B2 (c) and B3 (d), Z is horizontal.

To determine the T_g of the EPR, DMA experiment was conducted by TA RSA III in three-point bending mode. Injection molded bar was used for experiment, the heating rate is 3°C and the frequency is 1Hz. Loss factor-temperature



SFig.2 DMA loss modulus-temperature curves of the IPC.