α -Chymotrypsin and L-acylase aided synthesis of 5-hydroxy pipecolic acid via Jacobsen's hydrolytic kinetic resolution of epoxy amino acids.

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Synthesis of $(2R,5R)$ and $(2R,5S)$ -5-hydroxy pipecolic acid	S2
¹ H NMR and ¹³ C NMR of (<i>RS</i>)-6 in CD ₃ OD	S3-S4
¹ H NMR and ¹³ C NMR of (S)-7 in D ₂ O	S5-S6
¹ H NMR and ¹³ C NMR of (RS)-9 in CDCl ₃	S7-S8
¹ H NMR and ¹³ C NMR of (S)- 10 in CD ₃ OD	S9-S10
¹ H NMR and ¹³ C NMR of (S)- 11 in CDCl ₃	S11-S12
¹ H NMR and ¹³ C NMR of (S)- 12 in CDCl ₃	S13-S14
¹ H NMR and ¹³ C NMR of (S)- 13 in CDCl ₃	S15-S16
¹ H NMR and ¹³ C NMR of (2S,5R)- 16 in CDCl ₃	S17-S18
¹ H NMR and ¹³ C NMR of (S)- 17 in CDCl ₃	S19-S20
¹ H NMR and ¹³ C NMR of (S)- 18 in CDCl ₃	S21-S22
¹ H NMR and ¹³ C NMR of (2S,5S)- 19 in CDCl ₃	S23-S24
¹ H NMR 1.HCl in D ₂ O	S25
¹ H NMR 2.HCl in D ₂ O	S26

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Scheme-7. Synthesis of (2R,5R) and (2R,5S)-5-hydroxypipecolic acid. i)TFA, ii) DIEA, THF, iii)Boc₂O

m-CPBA oxidation of (R)-9.

(R)-9 (1.50 g, 5.84 mmol) was dissolved in DCM 30.0 mL and cooled to 0 °C. To this solution m-CPBA (2.00 g, 8.75 mmol) was added in one portion, and stirred, the ice-water bath was removed once the m-CPBA completely dissolved and allowed to stir at room temperature. After 24 h work up and purification similar to [(2S)-12], gave diastereomers of (2R)-12 (1.45 g, 91 %) as an oil. (spectral data similar to (2S)-isomer).

Jacobsen's Hydrolytic Kinetic Resolution (HKR).

(2R)-12 (0.41 g, 1.50 mmol) was taken in a vial equipped with a stir bar, to this was added (RR)-Co-Salen (0.5 mol %, 5 mg), followed by acetic acid (12 μ L) and THF (0.10 mL). Finally H₂O (0.83 mmol, 15 μ L) was added in one portion at room temperature and stirred. After 48 h, work up and purification similar to [(2S) isomer] gave (2R,5R)-12 (0.190 g, 46 %) and (2R,5R)-13 (0.194 g, 44 %). (spectral data of both the compounds were similar to their (2R)-isomers).

Synthesis of (2R,5R)-20 and (2R,5S) 21. All the reaction were carried out in a exact manner similar to (2S)-isomers to get (2R,5R)-20 and (2R,5S)-21, both as oil. (spectral data similar to their enatiomers)

¹ To improve the ee, (R)-9 (2.42 g, 9.41 mmol) was again suspended in phosphate buffer (50 mL 0.1 M, pH 8.0) and treated with α-chymotrypsin (2 mg), after 24 h, usual work up gave (R)-9 in 95 % yield.















































