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Total Cost Breakdown

In the interests of full disclosure we have provided a complete breakdown of the estimated cost of the system, neglecting the laser. An example price of each component is provided below, along with the quantity of the product required for the fabrication of a lens. Two prices for toluene have been provided as the cost per lens drops significantly when bulk-buying discounts are exploited (i.e. best case) compared with buying the minimum possible amount from Sigma Aldrich (i.e. worst case). Many of these components, however, are very common to research and teaching laboratories and could be found or borrowed.

Component	Quantity	Unit	Cost	Quantity	Unit	Cost	per	use
	Bought		(£)	Used		(£)		
Sudan II dye	25	g	22	0.00056	g	0.000	5	
PDMS	1.1	kg	402	0.000086	kg	0.03		
Toluene	100	ml	19.60	1	ml	0.20		
worst case								
Toluene best	8000	ml	158.50	1	ml	0.02		
case								
Coverslip	1000		31.90	1		0.03		
Following components can be found in the lab/house and supplied by end user								
Smartphone	Supplied by end user							
Foam	Found in packaging. Alternatively, it can be 0.02							
Packaging	bought for							
Illumination	Any old torch, bike lamp, etc can be supplied by end user. Just							
	needs to be bright enough to see.							
Tin foil	Supplied by end user							
100W bulb	Supplied by end user							
	Price per trapping lens					0.06		
	Price per imaging lens worst case					0.26		
	Price per imaging lens best case					0.08		
Additional optics to form the trapping system								
50:50 beamsplitter from Thorlabs						23.08		
Total cost best case (found packaging)						23.23		
Total cost best case (bought packaging)						23.24		
Total cost worst case (bought packaging)						23.42		