

# A novel poly (p-styrenesulfonic acid) grafted carbon nanotube/graphene oxide architecture with enhanced catalytic performance on synthesis of benzoate esters and fatty acid alkyl esters

Gang Bian,<sup>a</sup> Pingping Jiang,<sup>\*a</sup> Weijie Zhang,<sup>a</sup> Kelei Jiang,<sup>b</sup> Ling Hu,<sup>a</sup> Zhang Jian,<sup>c</sup> Yirui Shen,<sup>a</sup> and Pingbo Zhang<sup>a</sup>

\*E-mail addresses: ppjiang@jiangnan.edu.cn (P. Jiang).

Tel / Fax: 86-13506196132/86-0510-85913617

<sup>a</sup>The Key Laboratory of Food Colloids and Biotechnology, School of Chemical and Material Engineering, Jiangnan University, Wuxi 214122, P.R. China. E-mail: ppjiang@jiangnan.edu.cn

<sup>b</sup>Wuxi WeiFu Lida Catalytic Converter CO., LTD, Wuxi 214177, P.R. China.

<sup>c</sup>School of Chemistry and Environmental Science, Lanzhou City University, Lanzhou 730000, P.R. China.

## 1. Characterization of GO

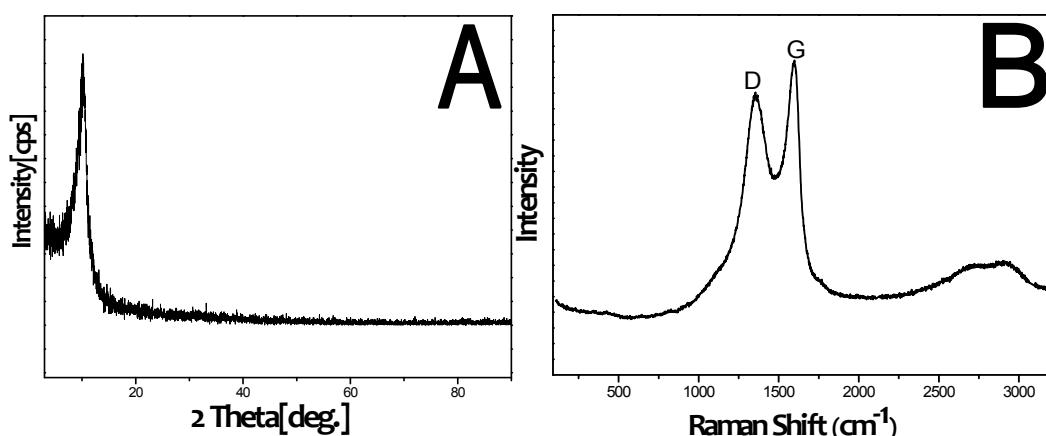


Fig.S1.(A) XRD patterns of the freezing dried GO.  
(B) Raman curves of the freezing dried GO.

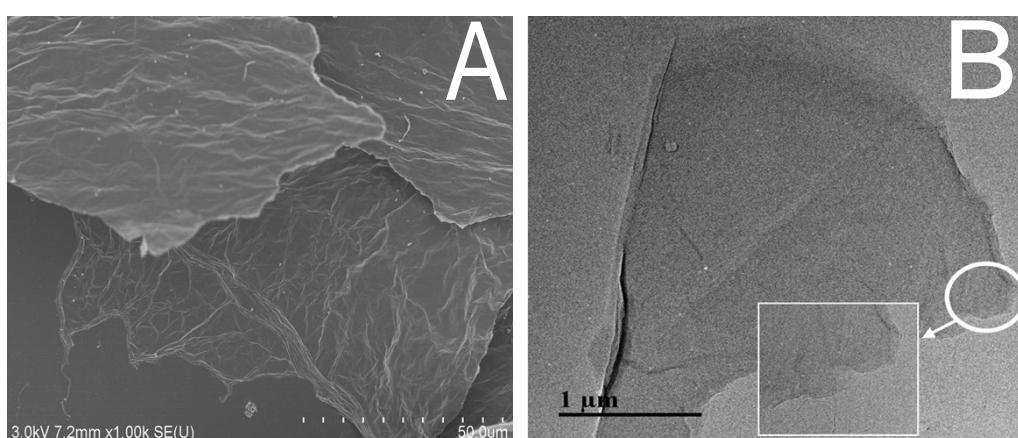


Fig.S2. SEM (A) and TEM (B) images of self-prepared GO

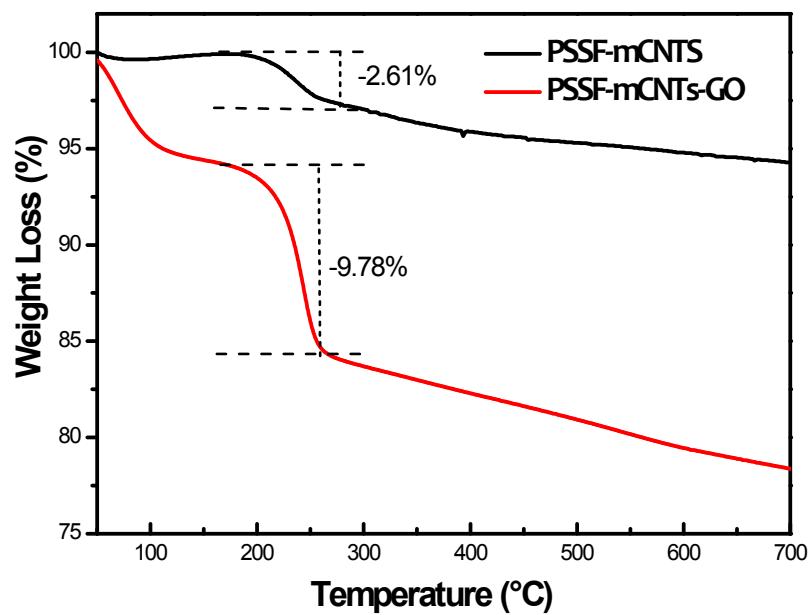


Fig. S4 TG curves for PSSF-mCNTs and PSSF-mCNTs-GO

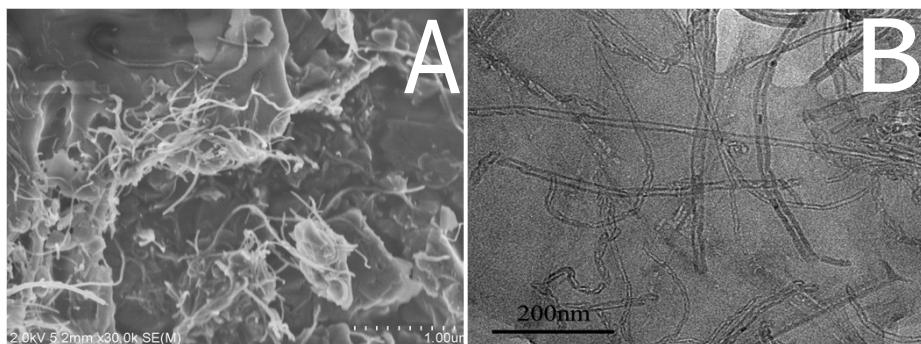


Fig. S5 (A) SEM image of PSSF-mCNTs-GO (recycled);  
(B) TEM image of PSSF-mCNTs-GO (recycled);

Table.S1 Esterification reaction of different acids with alcohols catalyzed by PSSF-mCNTs-GO and PSSF-mCNTs<sup>a</sup>

Entry	Substrate(alcohol)	Substrate(acid)	Catalyst	conversion
1	n-butyl alcohol	acetic acid	PSSF-mCNTs	55.58%
2			PSSF-mCNTs-GO	<b>70.15%</b>
3		lauric acid	PSSF-mCNTs	53.60%
4			PSSF-mCNTs-GO	<b>81.13%</b>
5		stearic acid	PSSF-mCNTs	<b>55.14%</b>
6			PSSF-mCNTs-GO	<b>83.15%</b>
7		benzoic acid	PSSF-mCNTs	<b>40.68%</b>
8			PSSF-mCNTs-GO	<b>90.27%</b>
9	sec-butyl alcohol	acetic acid	PSSF-mCNTs	48.27%
10			PSSF-mCNTs-GO	65.16%
11		lauric acid	PSSF-mCNTs	57.16%
12			PSSF-mCNTs-GO	<b>70.38%</b>
13		stearic acid	PSSF-mCNTs	62.37%
14			PSSF-mCNTs-GO	<b>75.17%</b>
15		benzoic acid	PSSF-mCNTs	72.18%
16			PSSF-mCNTs-GO	41.69%
17	tert-butyl alcohol	acetic acid	PSSF-mCNTs	56.63%
18			PSSF-mCNTs-GO	60.28%
19		lauric acid	PSSF-mCNTs	78.34%
20			PSSF-mCNTs-GO	<b>80.16%</b>
21		stearic acid	PSSF-mCNTs	<b>80.16%</b>
22			PSSF-mCNTs-GO	<b>84..10%</b>
23		benzoic acid	PSSF-mCNTs	37.37%
24			PSSF-mCNTs-GO	68.27%
25	1-octyl alcohol	acetic acid	PSSF-mCNTs	56.39%
26			PSSF-mCNTs-GO	82.58%
27		lauric acid	PSSF-mCNTs	55.77%
28			PSSF-mCNTs-GO	90.25%
29		stearic acid	PSSF-mCNTs	58.39%
30			PSSF-mCNTs-GO	<b>95.63%</b>
31		benzoic acid	PSSF-mCNTs	49.26%
32			PSSF-mCNTs-GO	91.53%
33	benzyl alcohol	acetic acid	PSSF-mCNTs	55.27%
34			PSSF-mCNTs-GO	75.38%
35		lauric acid	PSSF-mCNTs	<b>40.26%</b>
36			PSSF-mCNTs-GO	<b>82.93%</b>
37		stearic acid	PSSF-mCNTs	<b>47.28%</b>
38			PSSF-mCNTs-GO	<b>92.16%</b>
39		benzoic acid	PSSF-mCNTs	13.78%
40			PSSF-mCNTs-GO	43.67%

<sup>a</sup> Reaction conditions: temperature(120°C), acid: alcohol (mol, 1:4), catalyst amount (2 wt%), reaction time(10h).

Table.S2 ICP analysis of fresh and recycled PSSF-mCNTs-GO

Catalyst \ Element	C (%)	O (%)	S (%)	H (%)
PSSF-mCNTs-GO (fresh)	74.52	17.26	7.13	0.87
PSSF-mCNTs-GO (recycled)	73.97	18.02	7.05	0.75