

Supporting Information for

**Synthesis, Characterization, and Cure Chemistry of High Performance  
Phosphate Cyanate Ester Resins**

Benjamin G. Harvey\*, Andrew C. Chafin, Michael D. Garrison, Lee R. Cambrea, and Thomas J. Groshens

US NAVY, NAWCWD, Research Office, Chemistry Branch, China Lake, California 93555

\*Corresponding Author (Email: [benjamin.g.harvey@navy.mil](mailto:benjamin.g.harvey@navy.mil), Phone: 760-939-0247)

**Contents**

Figure S1. <sup>1</sup> H NMR spectrum of <b>PhosCy</b> .....	S2
Figure S2. <sup>13</sup> C NMR spectrum of <b>PhosCy</b> .....	S3
Figure S3. <sup>1</sup> H NMR spectrum of <b>MPhosCy</b> .....	S4
Figure S4. <sup>13</sup> C NMR spectrum of <b>MPhosCy</b> .....	S5
Figure S5. <sup>1</sup> H NMR spectrum of <b>PhosCy3</b> .....	S6
Figure S6. <sup>13</sup> C NMR spectrum of <b>PhosCy3</b> .....	S7
Table S1. Atomic coordinates and equivalent isotropic atomic displacement parameters (Å <sup>2</sup> ) for <b>PhosCy3</b> .....	S8
Table S2. Bond lengths (Å) for <b>PhosCy3</b> .....	S8
Table S3. Bond angles (°) for <b>PhosCy3</b> .....	S9
Table S4. Anisotropic atomic displacement parameters (Å <sup>2</sup> ) for <b>PhosCy3</b> .....	S9
Table S5. Hydrogen atomic coordinates and isotropic atomic displacement parameters (Å <sup>2</sup> ) for <b>PhosCy3</b> .....	S10
Figure S7. TGA data for <b>PhosCy</b> .....	S10
Figure S8. TGA data for <b>MPhosCy</b> .....	S11
Figure S9. TGA data for <b>PhosCy3</b> .....	S11
Figure S10. Comparative FTIR data for <b>PhosCy</b> .....	S12
Figure S11. Comparative FTIR data for <b>MPhosCy</b> .....	S12
Figure S12. Comparative FTIR data for <b>PhosCy3</b> .....	S13
Figure S13. DSC data for <b>PhosCy</b> .....	S13
Figure S14. DSC data for <b>MPhosCy</b> .....	S14
Figure S15. DSC data for <b>PhosCy3</b> .....	S14
Figure S16. TMA data for <b>PhosCy</b> .....	S15
Figure S17. TMA data for <b>MPhosCy</b> .....	S15
Figure S18. TMA data for <b>PhosCy3</b> .....	S16

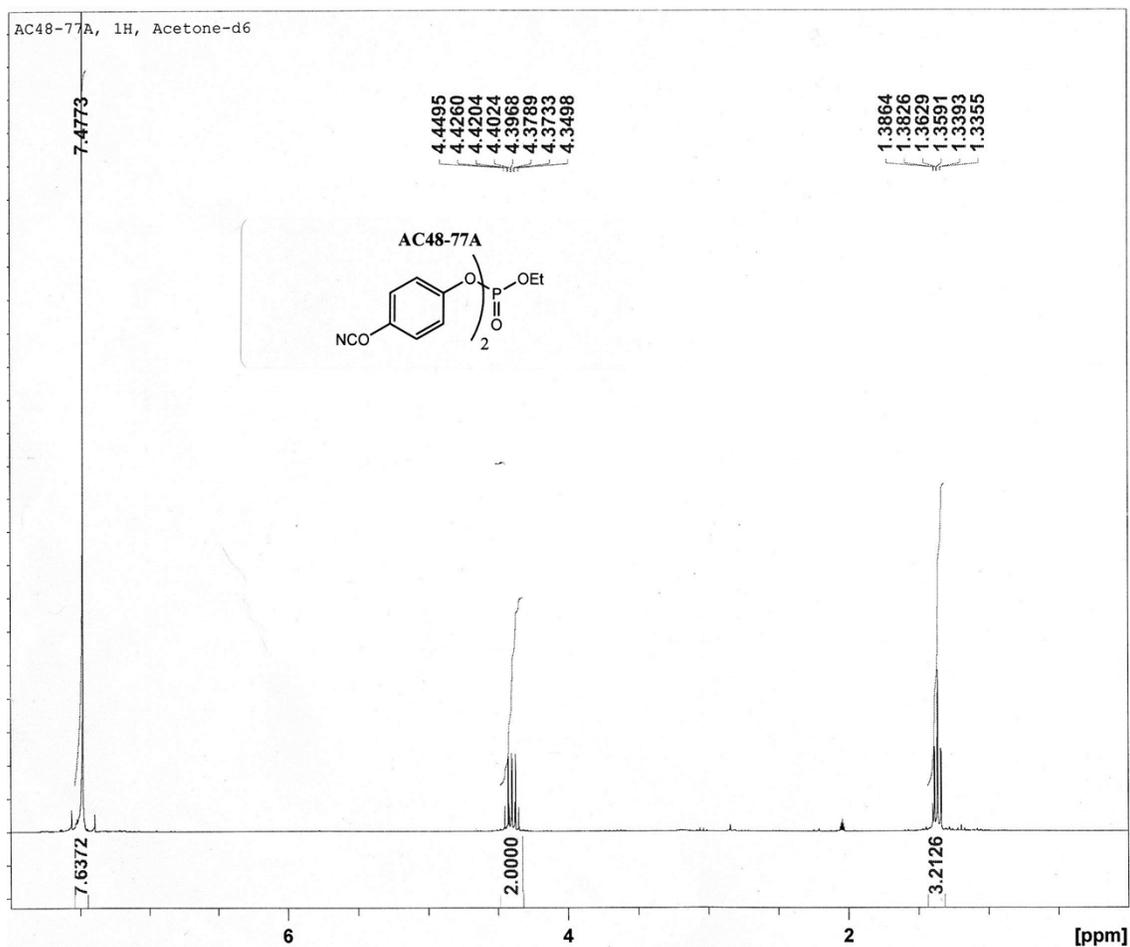


Figure S1. <sup>1</sup>H NMR spectrum of PhosCy

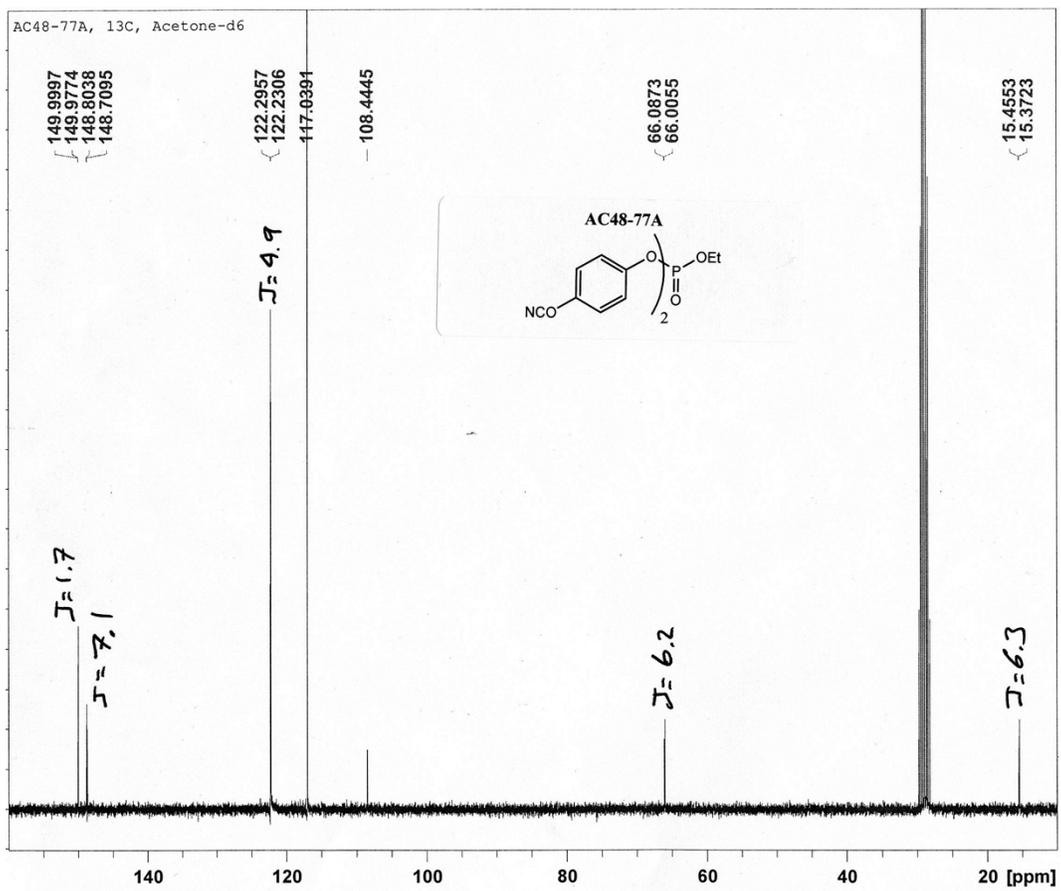


Figure S2.  $^{13}\text{C}$  NMR spectrum of PhosCy

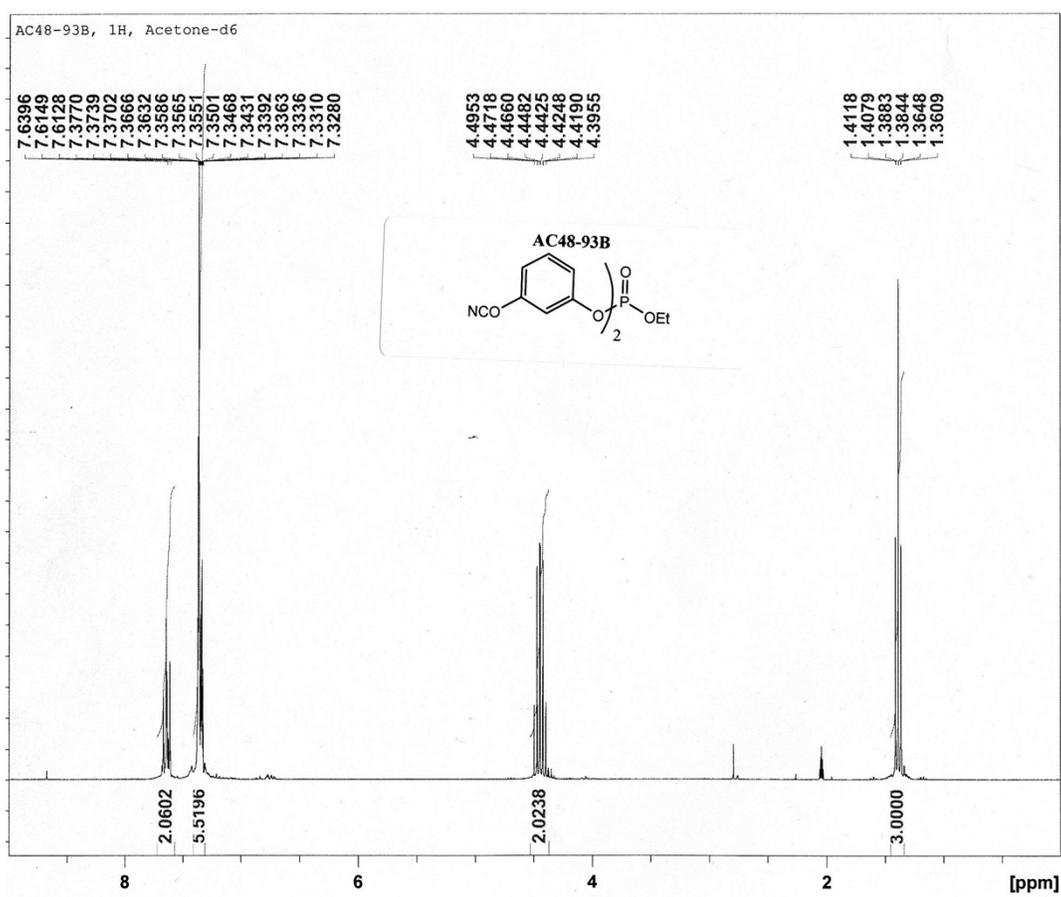


Figure S3.  $^1\text{H}$  NMR spectrum of MPhosCy

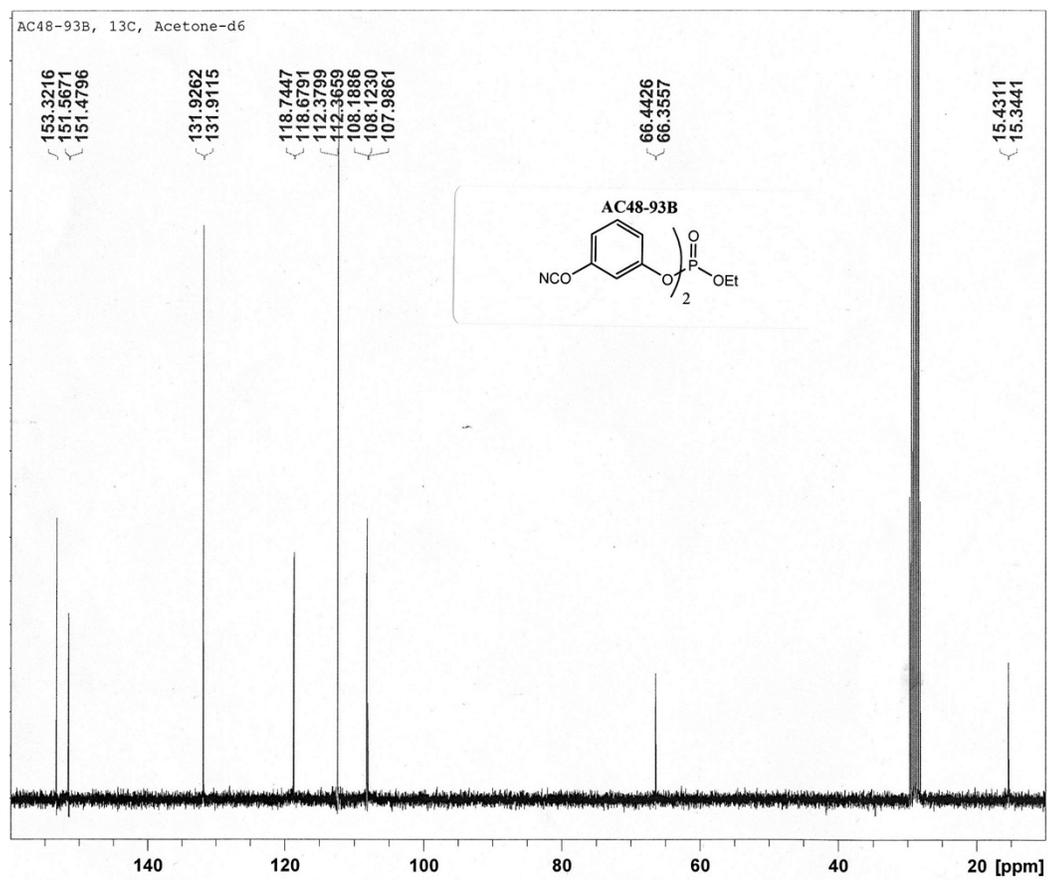


Figure S4. <sup>13</sup>C NMR spectrum of MPhosCy

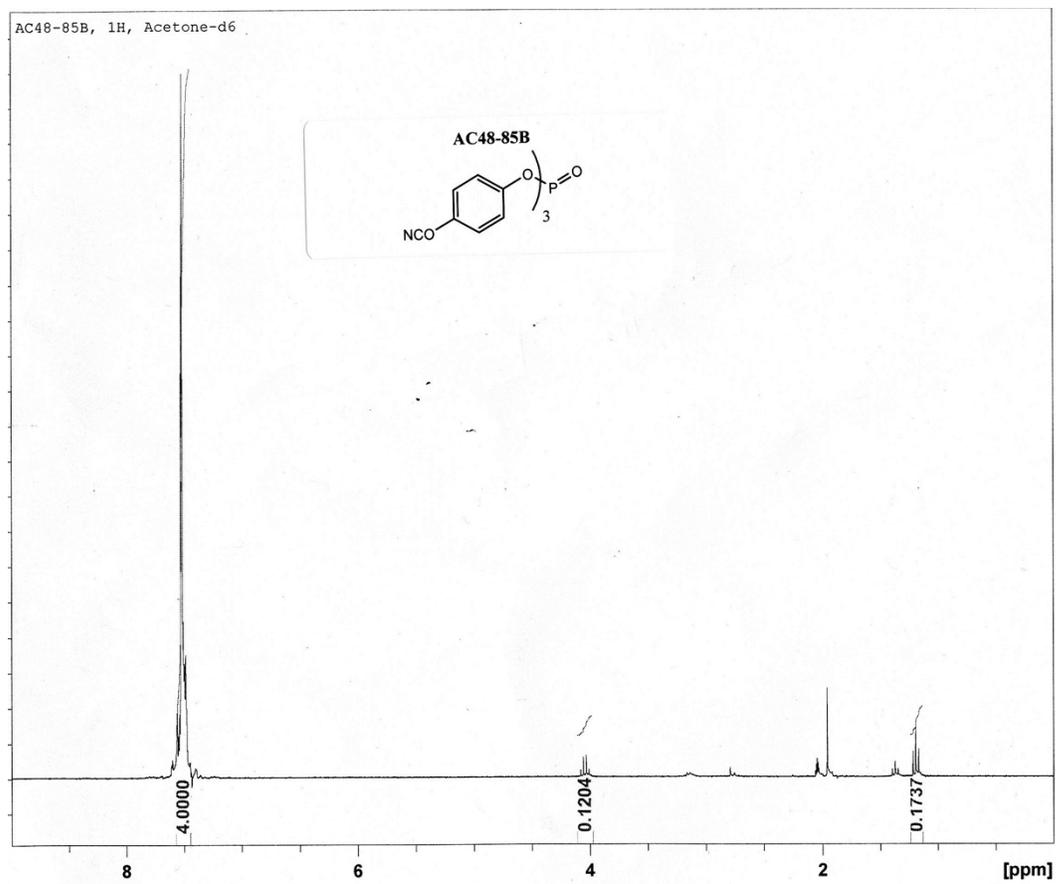


Figure S5.  $^1\text{H}$  NMR spectrum of PhosCy3 (peaks at 4.05, 1.97 and 1.20 are from ethyl acetate)

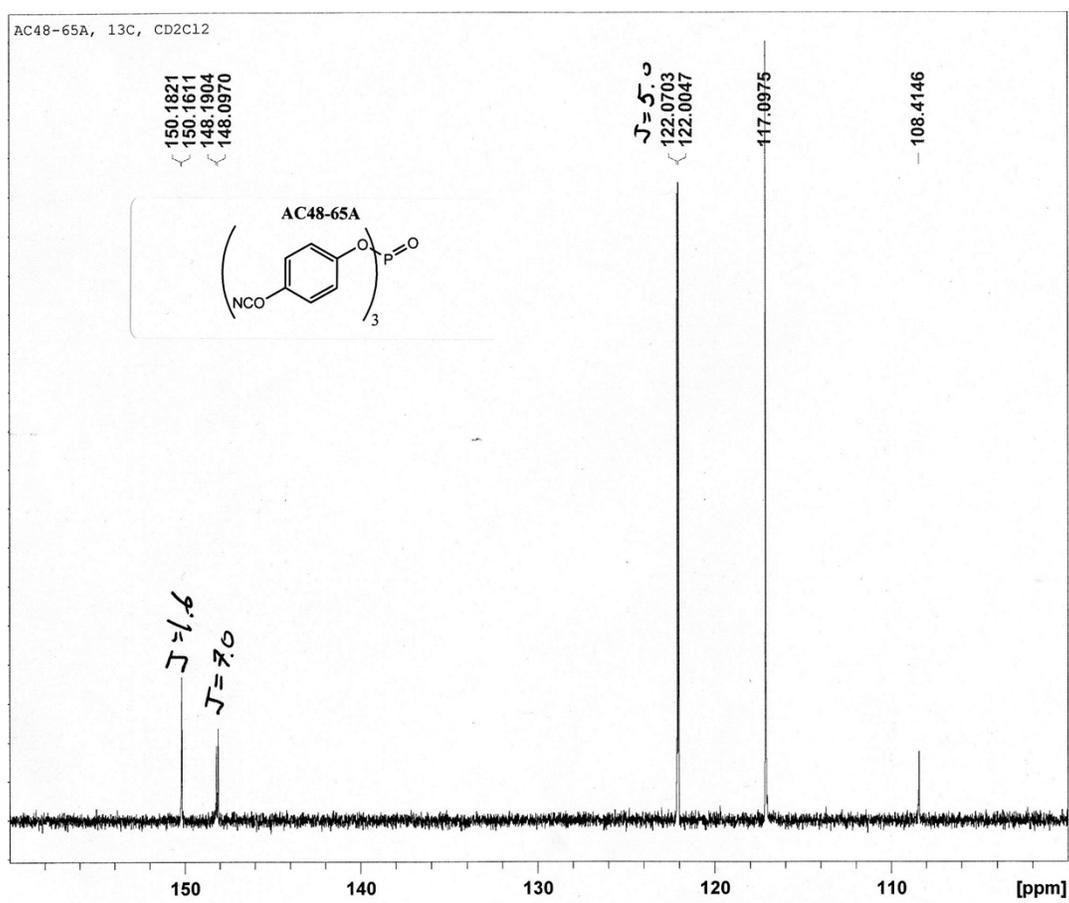


Figure S6. <sup>13</sup>C NMR spectrum of PhosCy3

**Table S1. Atomic coordinates and equivalent isotropic atomic displacement parameters ( $\text{\AA}^2$ ) for PhosCy3**

	x/a	y/b	z/c	U(eq)
P1	0.3333	0.6667	0.99518(14)	0.0413(2)
O2	0.39714(15)	0.60188(15)	0.0887(2)	0.0512(4)
O1	0.3333	0.6667	0.8032(4)	0.0495(7)
C1	0.5084(2)	0.6112(2)	0.0348(3)	0.0416(5)
O3	0.8264(2)	0.6105(2)	0.9122(4)	0.0787(6)
C3	0.6256(3)	0.5121(3)	0.0217(4)	0.0551(6)
C5	0.7118(2)	0.7198(2)	0.9217(4)	0.0502(6)
C4	0.7192(2)	0.6167(3)	0.9521(3)	0.0511(6)
C2	0.5174(2)	0.5083(2)	0.0640(3)	0.0504(6)
C6	0.6034(2)	0.7171(2)	0.9651(3)	0.0477(6)
N1	0.9990(3)	0.7710(4)	0.7602(6)	0.1043(12)
C7	0.9167(3)	0.6999(4)	0.8321(5)	0.0743(9)

**Table S2. Bond lengths ( $\text{\AA}$ ) for PhosCy3**

P1-O1	1.451(3)	C1-C6	1.376(3)
P1-O2	1.5710(17)	O3-C7	1.284(5)
O2-C1	1.407(3)	C3-C4	1.361(4)
C1-C2	1.375(3)	C5-C4	1.367(4)
O3-C4	1.424(3)	N1-C7	1.116(5)
C3-C2	1.378(4)		
C5-C6	1.389(4)		

**Table S3. Bond angles (°) for PhosCy3**

O1-P1-O2	116.73(8)	C6-C1-C2	122.3(2)
O2-P1-O2	101.34(9)	C2-C1-O2	115.1(2)
O2-P1-O2	101.34(9)	C4-C3-C2	119.1(2)
C1-O2-P1	125.01(15)	C5-C4-C3	123.2(2)
C6-C1-O2	122.6(2)	C3-C4-O3	114.5(2)
C7-O3-C4	119.9(3)	C1-C6-C5	118.9(2)
C4-C5-C6	118.0(2)		
C5-C4-O3	122.3(3)		
C3-C2-C1	118.5(2)		
N1-C7-O3	173.9(4)		

**Table S4. Anisotropic atomic displacement parameters (Å<sup>2</sup>) for PhosCy3.**

	U <sub>11</sub>	U <sub>22</sub>	U <sub>33</sub>	U <sub>23</sub>	U <sub>13</sub>	U <sub>12</sub>
P1	0.0375(3)	0.0375(3)	0.0488(5)	0	0	0.01876(14)
O2	0.0466(9)	0.0493(9)	0.0603(10)	0.0103(8)	0.0062(7)	0.0258(8)
O1	0.0483(10)	0.0483(10)	0.0518(16)	0	0	0.0242(5)
C1	0.0409(11)	0.0416(11)	0.0452(12)	-0.0020(9)	-0.0048(9)	0.0227(10)
O3	0.0600(13)	0.0872(15)	0.1086(17)	0.0003(13)	0.0019(11)	0.0516(12)
C3	0.0647(17)	0.0488(14)	0.0653(16)	-0.0009(12)	-0.0080(13)	0.0386(13)
C5	0.0422(12)	0.0454(13)	0.0599(14)	-0.0003(11)	-0.0014(11)	0.0194(11)
C4	0.0476(13)	0.0605(16)	0.0548(14)	-0.0100(11)	-0.0109(10)	0.0341(13)
C2	0.0574(15)	0.0385(12)	0.0548(13)	0.0029(11)	-0.0033(12)	0.0235(12)
C6	0.0479(14)	0.0391(12)	0.0599(15)	0.0017(10)	-0.0024(11)	0.0246(11)
N1	0.0568(17)	0.133(3)	0.114(2)	-0.014(2)	0.0054(17)	0.040(2)
C7	0.0500(16)	0.098(3)	0.082(2)	-0.0188(18)	-0.0098(16)	0.0425(18)

The anisotropic atomic displacement factor exponent takes the form:  $-2\pi^2 [ h^2 a^2 U_{11} + \dots + 2 h k a^* b^* U_{12} ]$

**Table S5. Hydrogen atomic coordinates and isotropic atomic displacement parameters ( $\text{\AA}^2$ ) for PhosCy3.**

	x/a	y/b	z/c	U(eq)
H4	0.593(2)	0.789(3)	0.949(3)	0.048(7)
H3	0.781(3)	0.792(3)	0.876(4)	0.060(8)
H2	0.631(3)	0.446(3)	1.039(4)	0.070(9)
H1	0.451(3)	0.438(3)	1.118(4)	0.052(7)

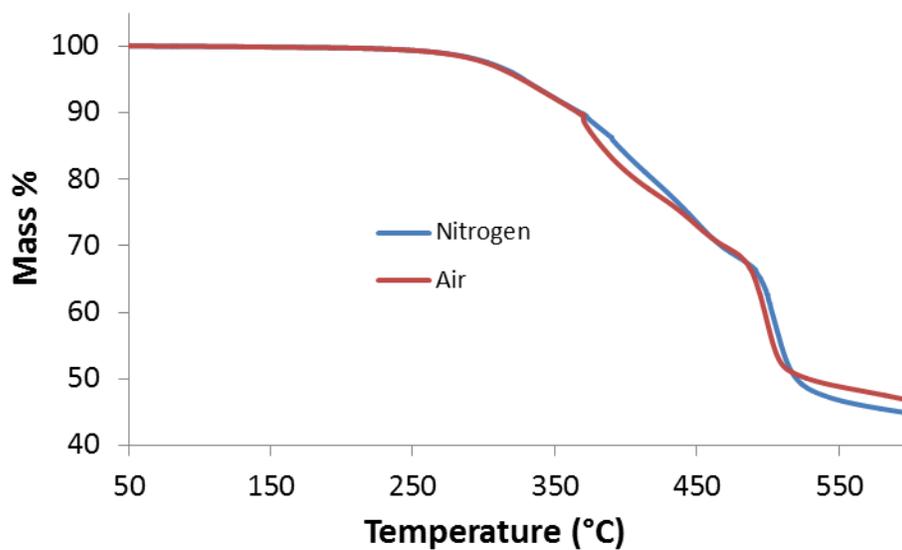


Figure S7. TGA data for PhosCy

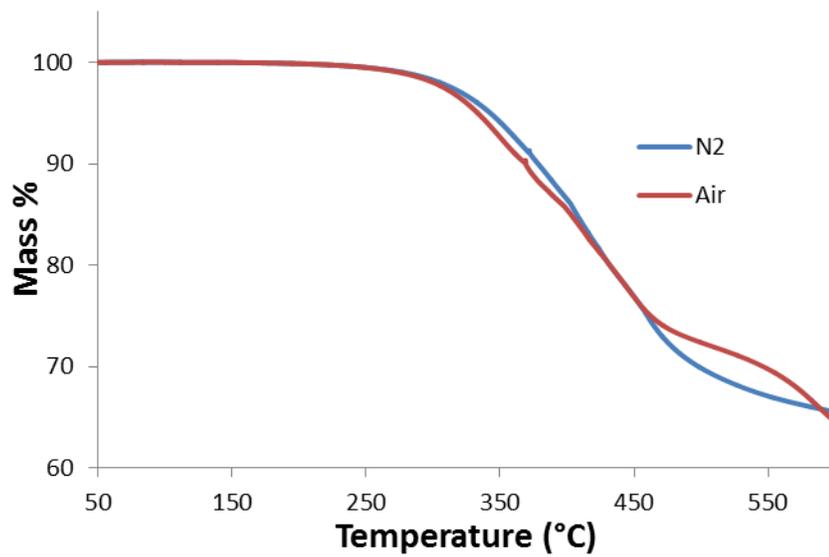


Figure S8. TGA data for MPhosCy

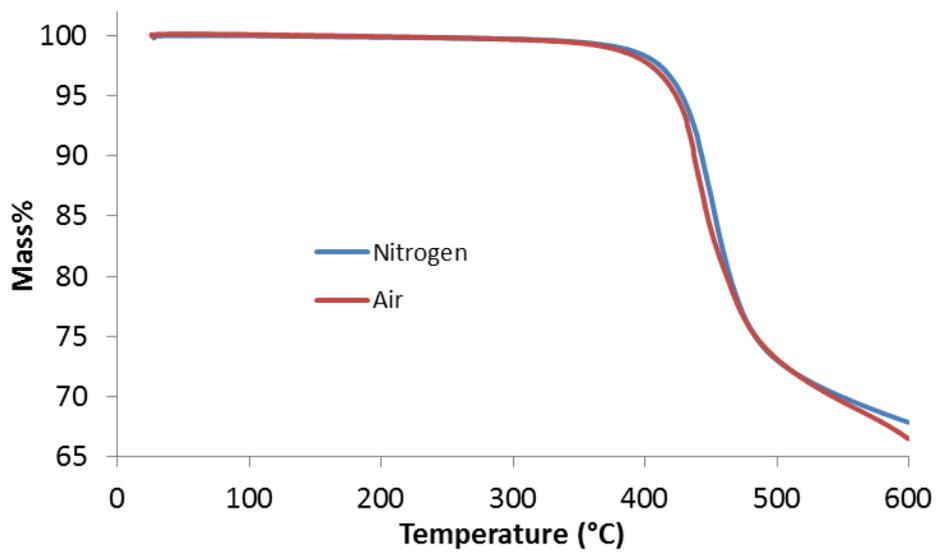


Figure S9. TGA data for PhosCy3

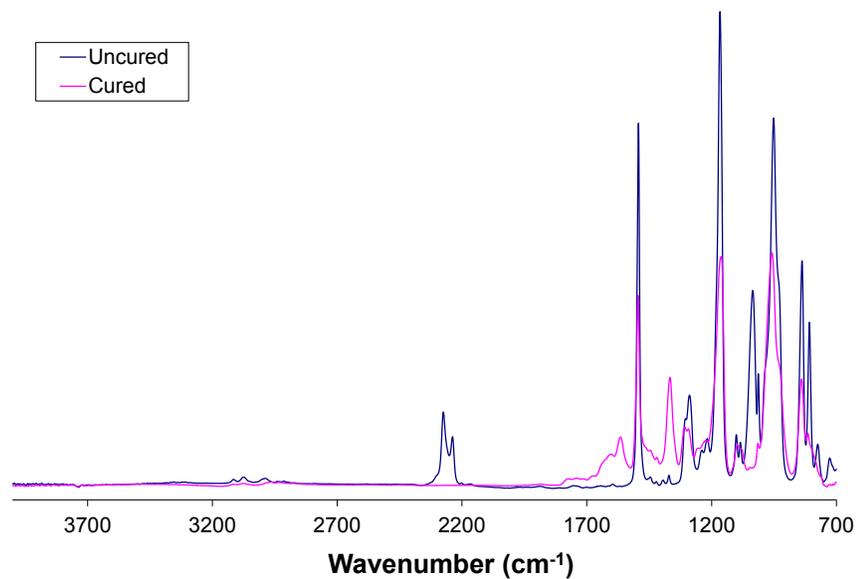


Figure S10. Comparative FTIR data for PhosCy

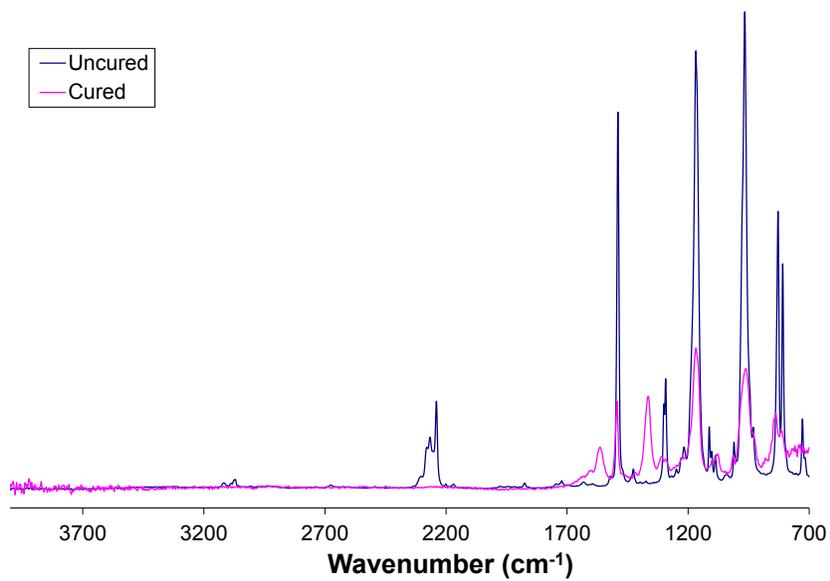


Figure S11. Comparative FTIR data for MPhosCy

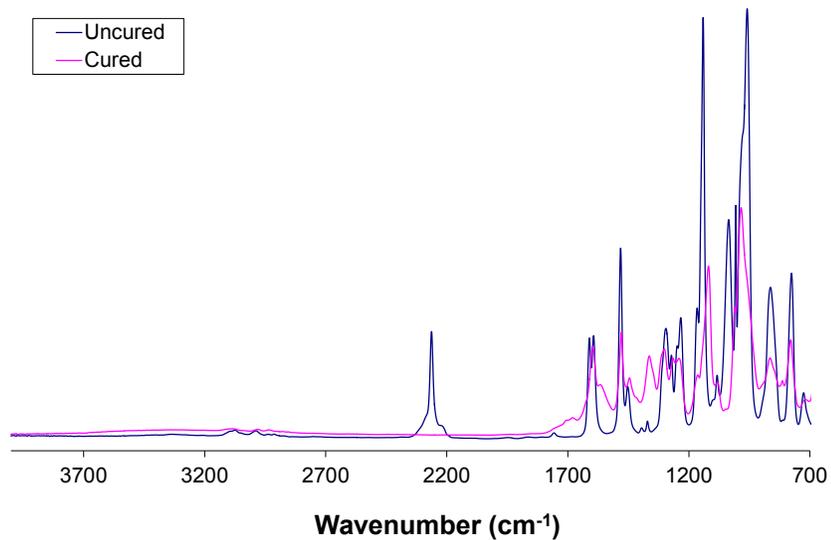


Figure S12. Comparative FTIR data for PhosCy3

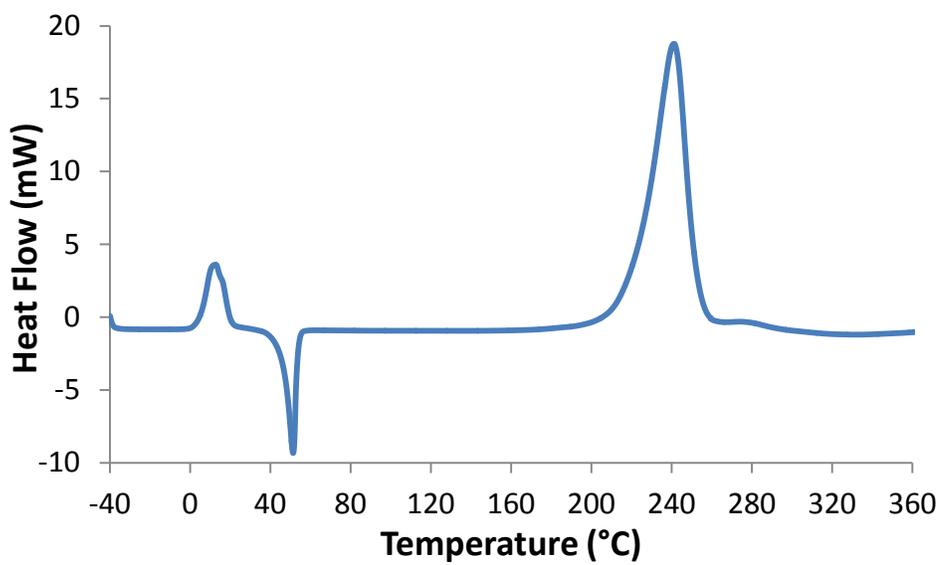


Figure S13. DSC data for PhosCy3

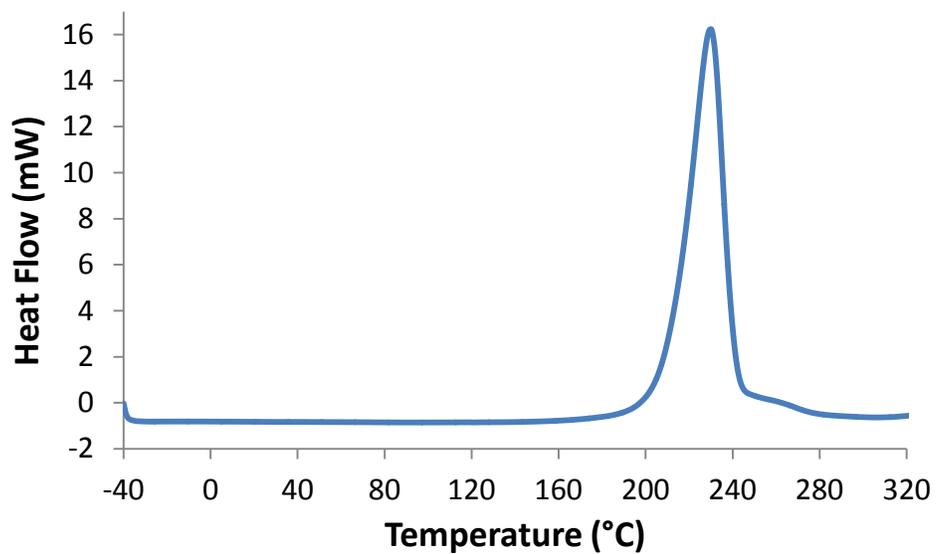


Figure S14. DSC data for MPhosCy

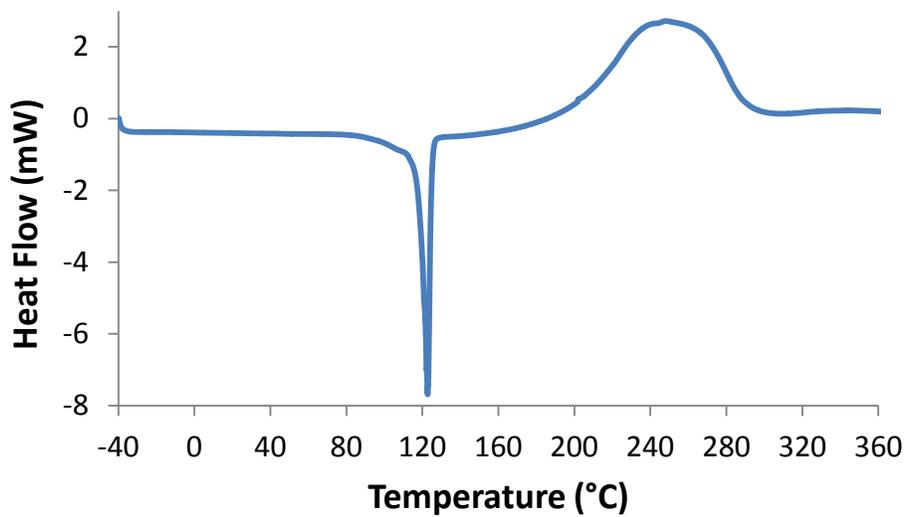


Figure S15. DSC data for PhosCy3

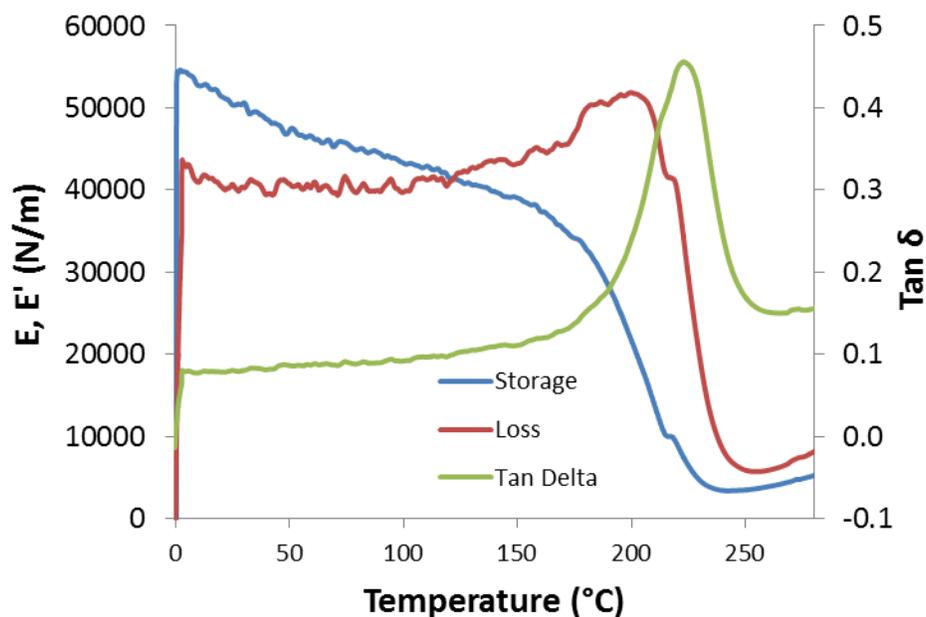


Figure S16. TMA data for PhosCy (loss peak is multiplied by a factor of ten for comparison purposes)

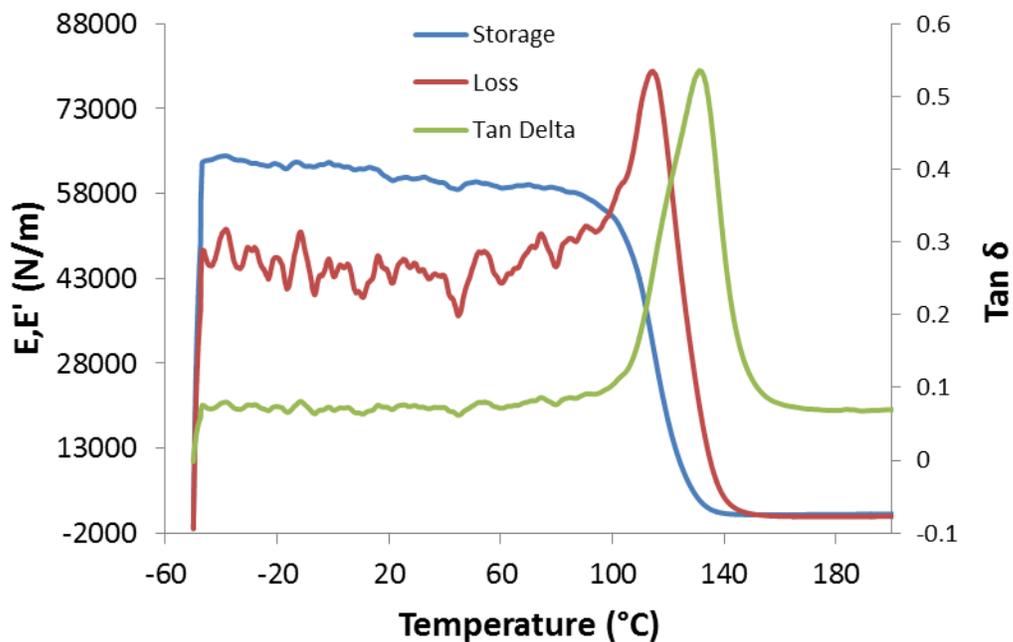


Figure S17. TMA data for MPhosCy (loss peak is multiplied by a factor of ten for comparison purposes)

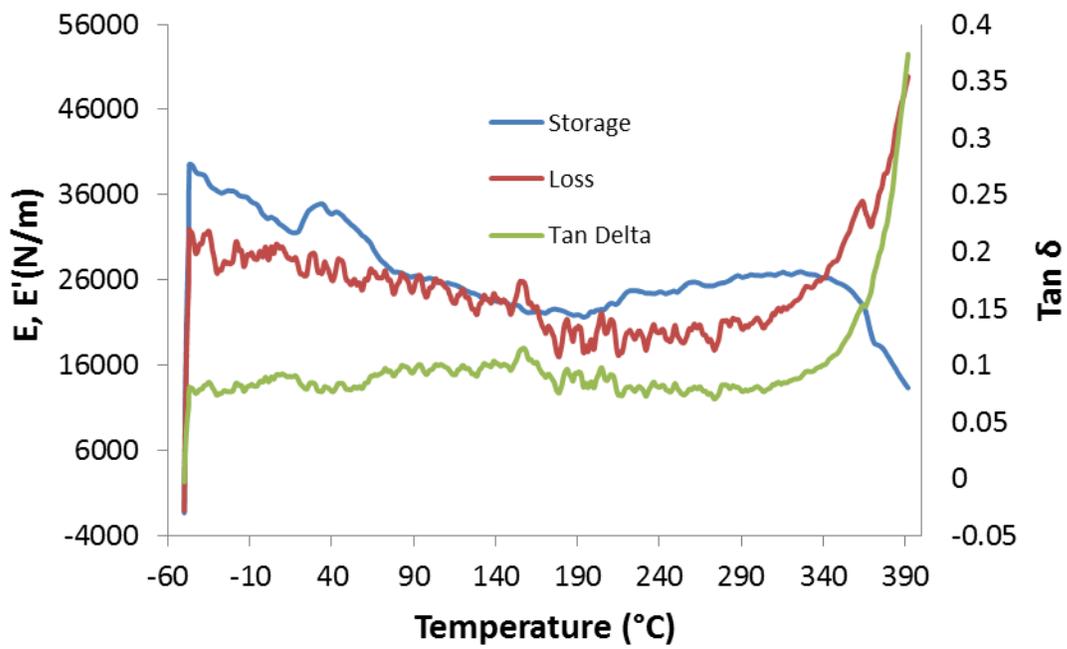


Figure S18. TMA data for PhosCy3 (loss peak is multiplied by a factor of ten for comparison purposes)